



SOUTHWEST SHIPYARD, L.P.

F-7.5.1(R).6.3-E

18310 Market Street, Channelview, Texas 77530 Phone: 281-860-3200 Fax: 281-860-3215
8502 Cypress Street, Houston, Texas 77012 Phone: 713-967-6300 Fax: 713-967-6301
1002 Texas Clipper Rd., Galveston, Texas 77554 Phone: 409-740-3755 Fax: 409-740-3451

BARGE PIPELINE PRESSURE TEST

THE FOLLOWING BARGE PIPELINE WAS PRESSURE TESTED USING AIR OR LIQUID NITROGEN IN ACCORDANCE WITH SOUTHWEST SHIPYARD PRESSURE TESTING AND INSPECTION PROCEDURES.

BARGE NAME/NUMBER: CBC 3441

BARGE OWNER: canal

OWNER ADDRESS: _____

TESTING
LOCATION:

SOUTHWEST SHIPYARD, L.P.
18310 MARKET STREET
CHANNELVIEW, TX 77530

SOUTHWEST SHIPYARD, L.P.
8502 CYPRESS
HOUSTON, TX 77012

SOUTHWEST SHIPYARD, L.P.
1002 TEXAS CLIPPER RD.
GALVESTON, TX 77554

Identify Location by Checking Box

☐☐☐

DATE OF TEST: 1-25-24

SWSLP TESTER/POSITION: Cirady Venzant / Foreman

SWSLP TESTER SIGNATURE: [Signature]

WITNESSING SWSLP INSPECTOR/POSITION: Craig Moore / Supervisor

SWSLP INSPECTOR SIGNATURE: [Signature]

TEST RESULTS

THIS BARGE HAS BEEN TESTED AND INSPECTED IN ACCORDANCE WITH SOUTHWEST SHIPYARD PIPELINE PRESSURE TESTING PROCEDURE, USING THE FOLLOWING GAS: N₂

TIME START: 1330 TIME STOP: 14:00

PIPING TEST PRESSURE: 20 PSI BELOW DECK, 188.0 PSI ABOVE DECK

ENDING PRESSURE: 187.5 PSI WITH 10 MIN MINIMUM HOLD TIME

NO LEAKS DETECTED FROM PRESSURE DROP OR AT JOINTS, CONNECTIONS AND HIGH STRESS REGIONS AROUND OPENING AREAS.



Cargo Piping Test Letter

Note: Test results are valid for (1) year from date of test!

Date:	<u>10/17/2025</u>	M.A.W.P.	<u>125</u>
Vessel:	<u>CBC 394</u>	Method of Test:	<u>Hydro</u>
Owner:	<u>Canal Barge Company</u>	Testing Location:	<u>VLS Marine Services Inc.</u>
Address:	<u>1801 Engineers Rd</u> <u>Belle Chase, LA 70037</u>	Physical Address:	<u>8700 Old Yacht Club Rd</u> <u>Port Arthur, TX 77642</u>

TRANSFER SYSTEM TESTING DATA

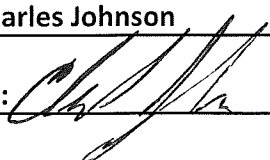
**** Fill out completely. Write N/A on any non-applicable line. ****

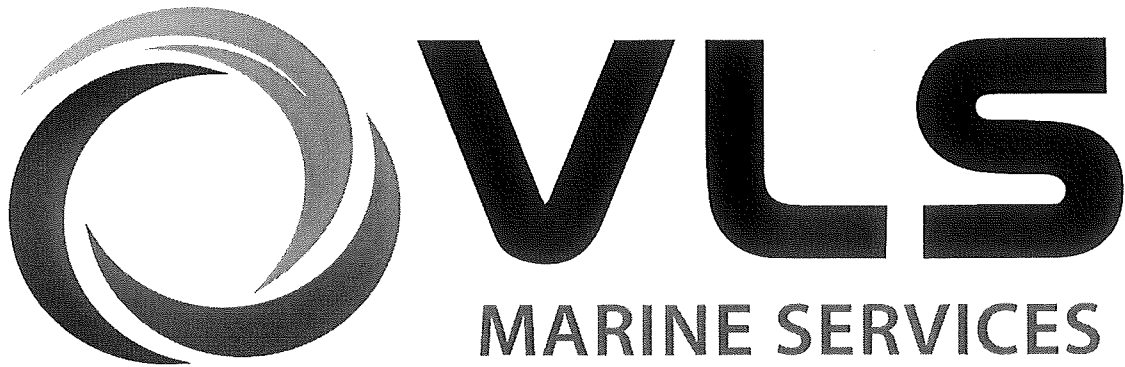
Date:	Barge Piping:	Results	Note:
<u>10/17/2025</u>	<u>Cargo Pipeline</u>	<u>187.5</u> p.s.i	
<u>10/17/2025</u>	<u>Cargo pressure gauges</u>	<u>98</u> % accurate	
<u>N/A</u>	<u>Steam System</u>	<u>125</u> p.s.i	

Note: Test each pressure gauges annually, accurate within 10 percent. Test each remote controlled operating or indicating equipment such as remotely operated valve, tank alarm, or emergency shutdown device. 33 CFR 156.170(c)(2) & 46 CFR 35.35-70(b)

SIGNATURES

I credit that the tests contained herein were conducted in compliance with 33 CFR 156.170, 46 CFR 35.35-70.

Tester name: Charles Johnson
Tester signature: 
Witnessing inspector name: Tosha McKusker
Witnessing inspector signature: 
Witnessing inspector affiliation: VLS PM



Cargo Piping Test Letter

Note: Test results are valid for (1) year from date of test!

Date:	11/26/2024	M.A.W.P.	125
Vessel:	CBC 394	Method of Test:	Hydro
Owner:	Canal Barge Company	Testing Location:	VLS Marine Services Inc.
Address:	1801 Engineers Rd	Physical Address:	8700 Old Yacht Club Rd
	Belle Chase, LA 70037		Port Arthur, TX 77642

TRANSFER SYSTEM TESTING DATA

**** Fill out completely. Write N/A on any non-applicable line. ****

Date:	Barge Piping:	Results	Note:
11/26/2024	Cargo piping & valves	187.5 p.s.i	
11/26/2024	Cargo pressure gauges	98 % accurate	
-	Steam System	n/a p.s.i	

Note: Test each pressure gauges annually, accurate within 10 percent. Test each remote controlled operating or indicating equipment such as remotely operated valve, tank alarm, or emergency shutdown device. 33 CFR 156.170(c)(2) & 46 CFR 35.35-70(b)

SIGNATURES

I credit that the tests contained herein were conducted in compliance with 33 CFR 156.170, 46 CFR 35.35-70.

Tester name:	Tyler Derouen
Tester signature:	
Witnessing inspector name:	Tyler Hyde
Witnessing inspector signature:	
Witnessing inspector affiliation:	VLS Marine



Move with confidence

Cargo Pipeline Test and/or Vapor Tightness Test Certificate

Barge Name: CBC 394

Test Date: 11 June 2024

Testing Location: Channahon Fleet

Barge Vapor Tightness Test

Test Results

This barge has been tested in accordance to section 40 CFR 61.304(f), and section 63.565(c)(1) and is considered to be vapor tight.

Signature of Tester: [Signature]

Test Time Started: 1530 Test Time Completed: 1630

Beginning Pressure: 1 psi Ending Pressure: 1 psi

Operational Cargo Pipeline Test

The following test(s) have been performed in compliance with U.S. Coast Guard regulations 33 CFR 156.170 and 46 CFR 35.35-70 and USCG Marine Safety Manual, Vol. II, Section B, Page B6-30.

Transfer System Piping	Test Pressure	✓ 125 psi
Cargo Pump Relief Valve	Test Pressure	✓ 125 psi
Cargo Pump Pressure Gauge(s)	Test Pressure	✓ 125 psi

1 MT Shipyard
11-June-2024

(If only one test performed, line through Test Not Performed)

Signature/Tester name: [Signature]

Print name/Tester Name: Jeff Westbrooke

CBC Authorized Representative

Signature/Witness name: [Signature]

Print name/Witness name: Manuel Silva

Affiliation of Witness (Company): INT



Move with confidence

Cargo Pipeline Test and/or Vapor Tightness Test Certificate

Barge Name: CBC 394

Test Date: 13 July 2023

Testing Location: Channahon Fleet

Barge Vapor Tightness Test

Test Results

This barge has been tested in accordance to section 40 CFR 61.304(f), and section 63.565(c)(1) and is considered to be vapor tight.

Signature of Tester: _____

Test Time Started: 1300

Test Time Completed: 1400

Beginning Pressure: 1 psi

Ending Pressure: 1 psi

Operational Cargo Pipeline Test

The following test(s) have been performed in compliance with U.S. Coast Guard regulations 33 CFR 156.170 and 46 CFR 35.35-70 and USCG Marine Safety Manual, Vol. II, Section B, Page B6-30.

Transfer System Piping

Test Pressure

✓ 125 psi

Cargo Pump Relief Valve

Test Pressure

✓ 125 psi

Cargo Pump Pressure Gauge(s)

Test Pressure

✓ 125 psi

(If only one test performed, line through Test Not Performed)

Signature/Tester name: _____

Print name/Tester Name:

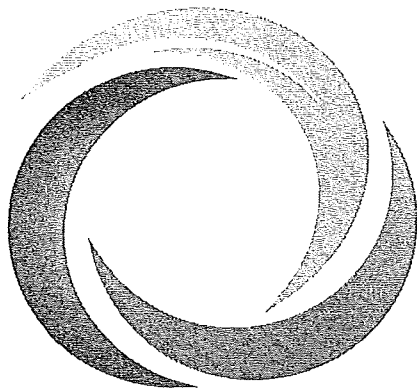
Jeff Westbrook
CBC Authorized Representative

Signature/Witness name: _____

Print name/Witness name:

Matt Fontanez
Affiliation of Witness (Company):

IMT



VLS

MARINE SERVICES

Cargo Piping Test Letter

Note: Test results are valid for (1) year from date of test!

Date:	<u>7/7/2022</u>	M.A.W.P.	<u>125</u>
Vessel:	<u>CBC 394</u>	Method of Test:	<u>hydro</u>
Owner:	<u>Canal Barge Company</u>	Testing Location:	<u>VLS Marine Services Inc.</u>
Address:	<u>1801 Engineers Rd</u> <u>Belle Chase, LA 70037</u>	Physical Address:	<u>8700 Old Yacht Club Rd</u> <u>Port Arthur, TX 77642</u>

TRANSFER SYSTEM TESTING DATA

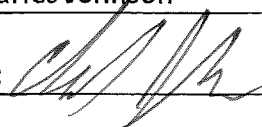
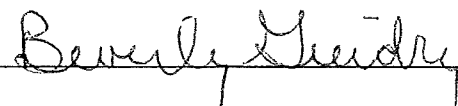
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Date:	Barge Piping:	Results	Note:
<u>7/7/2022</u>	<u>Cargo piping & valves</u>	<u>187.5</u> p.s.i	
<u>7/7/2022</u>	<u>Cargo pressure gauges</u>	<u>98</u> % accurate	
<u>N/A</u>	<u>Steam System</u>	<u>125</u> p.s.i	

Note: Test each pressure gauges annually, accurate within 10 percent. Test each remote controlled operating or indicating equipment such as remotely operated valve, tank alarm, or emergency shutdown device. 33 CFR 156.170(c)(2) & 46 CFR 35.35-70(b)

SIGNATURES

I credit that the tests contained herein were conducted in compliance with 33 CFR 156.170, 46 CFR 35.35-70.

Tester name:	<u>Charles Johnson</u>
Tester signature:	<u></u>
Witnessing inspector name:	<u>Beverly Guidry</u>
Witnessing inspector signature:	<u></u>
Witnessing inspector affiliation:	<u>VLS Gas Free PM</u>