Technical Datasheet BMC-PE4001000XLF_V01-2025

Engineering the bio-based future

BambooMCPro™

BambooMC Pro is a high-quality bamboo molding compound designed to deliver exceptional surface finishes and aesthetic appeal while maintaining ease of processing and suitability for complex shapes. With its sustainable nature and ability to handle high-volume production, BambooMC Pro is ideal for industries demanding durability and visual appeal.



Productdata

Fiber 4001000 XLF and chalk

Resin: Polyester

General properties	Test Methods	Units	Values
Fiber length	Internal	mm	23 ± 4.6
Fiber thickness	Internal	μm	380 ± 180
Fiber aspect ratio	Internal	-	70 ± 32
Bamboo content (compound)	ISO 1172	%	30%
Density (compound)	ISO 1183	g/cm ³	1.6
Density (Molded)*	ISO 1183	g/cm ³	1.6
Biobased content	-	%	80
Global warming potential	-	kg CO _{2-eq} /kg	Coming soon
		compound	
Mechanical Properties	Test Methods	Units	Values
Tensile strength	ISO 527	MPa	Coming soon
Tensile modulus	ISO 527	GPa	Coming soon
Strain at break	ISO 527	%	Coming soon
Flexural strength	ISO 178	MPa	39
Flexural modulus	ISO 178	GPa	8.3
Impact strength (IZOD 3.2mm)	ASTM D256	J/m	Coming soon
Impact strength (Charpy 4.0mm)	ISO 179-1/2fn	kJ/m ²	3.3
Processing properties	Test Methods	Units	Values
Trocessing properties	1 CSt IVICTIOUS	Office	v alues
Molding shrinkage	ISO 2577	%	Coming soon

The product is fire resistant and has good electrical shielding properties.



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