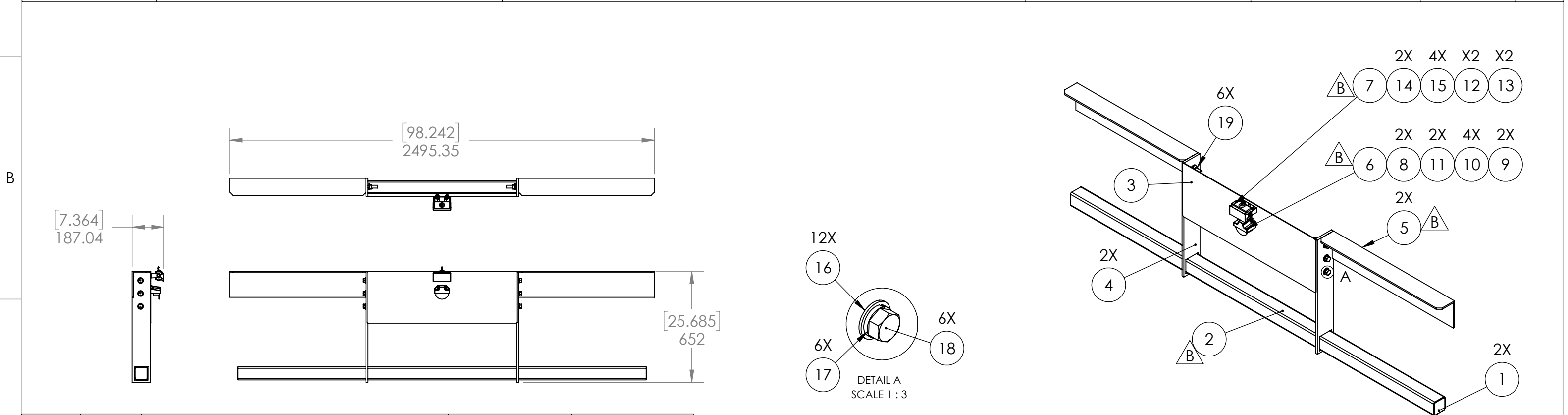


	1	2	3	4	5	6	7	8	
D	ITEM NO.	PART NUMBER	DESCRIPTION			MATERIAL	PROCESS	REVISION	QTY.
	1	30120	BUMPER CAPS			50W	LASER SHEET	0	2
	2	30119	BUMPER LOWER BEAM			TCA-3X3X0.250 HSS-50ksi	IN HOUSE	A	1
	3	30202	PLATE BUMPER			50W	LASER SHEET	A	1
	4	30118	BUMPER SIDES			50W	IN HOUSE	A	2
	5	30386	MUT FLAP MOUNT			L-6X4X0.3125 A36	IN HOUSE	0	2
	6	33060-60681	LUMIERE DE LICENCE 1,25 X 2,5 DEL GRIS 12V			Material <not specified>	PURCHASED		1
	7	CAC00026EU	Camera couleur image inversée ou direct 120° CAC00026EU			PA-6	PURCHASED		1
	8	SHCS #10-24X7/8X7/8-ASTM A574-CZ	SOCKET HEAD CAP SCREW				PURCHASED		2
	9	MN #10-24-GR5-N	MACHINE NUT				PURCHASED		2
C	10	FW #10-CZ	FLAT WASHER				PURCHASED		4
	11	Regular LW 0.19							2
	12	HBOLT 0.2500-28x0.75x0.75-N							2
	13	HN 1/4-28-CZ	hexAGONAL nut				PURCHASED		2
	14	LW 1/4-CZ	LOCK WASHER				PURCHASED		2
	15	FW 1/4-CZ	FLAT WASHER 0.25				PURCHASED		4
	16	31115	FLAT WASHER 0.656 x 1.312 x 0.095						12
	17	LW 5/8-CZ	SPLIT LOCK WASHER 0.647 x 1.079 x 0.156				PURCHASED		6
	18	HBOLT 0.6250-11x3x1.5-N							6
	19	HN 5/8-11-CZ	HEXAGONAL NUT				PURCHASED		6



A	ZONE	REV.	DESCRIPTION	DATE	APPROVED
			RELACHE APARTIR DE 30121	2025-04-09	
		A	ADDED Ø25.0 ,WAS Ø13.0 IS Ø17.0	2025-04-28	JPP
	A7, B7, B8, D4	B	ADDED ITEMS 5 ,6 AND 7 ITEM 2,4 ARE REVISED	7/29/2026	

TOLERANCES UNLESS OTHERWISE SPECIFIED						PART NO: 30203		REV: B			
IMPERIAL X°: ± 0.5° X/X: ± 1/8" X,X: ± 1/16" X,XX: ± 0.01" X,XXX: ± 0.005"		METRIC X°: ± 0.5° X: ± 3mm X,X: ± 1.5mm X,XX: ± 0.25mm X,XXX: ± 0.1mm				DESCRIPTION: BUMPER WITHOUT LIGHTS					
DRAWN BY: KBY				DATE: 2025-04-08		MATERIAL: SEE BOM					
CHECKED BY:				APPROVED BY: JPP							
SHEET SCALE: 1:15				PROJECTION: 3RD ANGLE		PROCESS: WELDED , ASSEMBLED		WEIGHT: 47.96KG		SHEET: 1 OF 2	

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