

Central Plastics Supplier Quality Requirements, (2025)

The following requirements apply based on the Purchase Order received from Central Plastics (CPI)

PERSONNEL. Personnel performing special processes must be qualified and/or certified per applicable specifications.

SHIPMENT/DELIVERY. Shipments or deliveries, as specified in a CPI Purchase Order, shall be in accordance with quantities and schedules. It is recommended that the Supplier notify CPI of any anticipated delay and make other arrangements. Supplier shall prepare and package product for CPI to prevent damage and deterioration during shipping.

RIGHT OF ACCESS. Supplier shall allow CPI representatives, CPI customers, and regulatory agencies right of entry into the entire supply chain's facilities and to all records related to CPI contracted orders.

QUALITY. Purchasing information to the supplier will include the applicable revision level of drawings and processing specifications. If not listed, the processing must be made to the latest revision of the processing specification or contact CPI at the number listed below. Supplier shall maintain controls and perform all inspections and tests required to substantiate product conformance to requirements.

INSPECTION AND TEST EQUIPMENT. Supplier shall maintain inspection and test equipment to assure calibration traceable to National Institute of Standards and Technology (NIST) or other known national or international standard. Calibration records must be maintained and made accessible to CPI, if required.

FOREIGN OBJECT DAMAGE. Supplier shall control/prevent foreign object damage or contamination during manufacture, assembly, inspection and/or shipment.

RECORDS. The Supplier shall maintain records of work performed for CPI. Records shall include the certificate provided to CPI as well as all records that substantiate the certificate. These records are to be maintained for a minimum of 3 years.

CERTIFICATIONS. If required by CPI, supplier must provide certificate of conformance that ensures that all requirements of ordered material or a specification have been met. Certifications must reflect that all applicable material or manufacturing and process specifications called for on the Purchase Order the engineering drawing have been met.

INSPECTION. Inspection is to be performed prior to release of product or service.

CALIBRATION SERVICES ONLY. Calibration of inspection equipment shall be performed traceable to National Institute of Standards and Technology (NIST). Certificates of Calibration must be provided.

CHANGES. If supplier makes any changes to its processes that would affect product or service purchased by CPI, CPI must be notified prior to the change for approval.

PERSONNEL COMPETENCY. CPI may specify specific qualification for personnel performing

Questions should be directed to Rob Bergstrom, Purchasing Manager, Central Plastics (620) 241-5800