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## Solar 2150 wire feed welder manual

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Internal components are thermally protected to prevent damage. The HTP Flex Neck Gun & Parts are designed for use with the Flux Cored Arc Welding (FCAW) process. Never operate this equipment at settings or duty cycles higher than specified on the labels. Flying sparks and hot metal can cause injury, so ensure proper ventilation. Protect compressed gas cylinders from heat, shocks, and arcs by securing them in an upright position. The recommended wire feed drive roller, torch liner, nozzle/contact tips, and wire should be used for optimal performance. The welder accepts either 4 or 8 inch diameter spools of flux-cored welding wire. This type of wire is susceptible to moisture and oxidation over time, so it's essential to follow proper storage and handling guidelines. The general welding guidelines state that the WF2150 and WF2154 can utilize the FCAW process, while the WG2160 and WG2164 can utilize both the FCAW and Gas Metal Arc Welding (GMAW) processes. It's crucial to protect the weld from contaminants in the air while it's molten. The recommended parts for welding aluminum include a smooth-groove drive roller, aluminum contact tips, and a liner. These parts are available in Kit WT2531 and can be ordered by calling 1-800-746-5641. In terms of troubleshooting, if there is no or low shielding gas, the welder should be allowed to cool until the lamp goes out. All connections must be secure, and the attaching surface should be clean before welding. If a problem persists, reduce the circuit load, reset the breaker, or replace the fuse. For warranty assistance, please call 1-800-746-5641 and provide dated proof of purchase and maintenance records. All welders must be delivered or shipped to the nearest Campbell Hausfeld Authorized Service Center. Reasonable care should be taken in the operation and maintenance of the products as described in the owner's manual(s). \*\*Contact Information\*\* For all correspondence, please direct it to: Campbell Hausfeld Attn: Customer Service 100 Production Drive, Harrison, OH 45030, U.S.A. Phone: 1-800-746-5641 \*\*Warranty Information\*\* 2. \*\*Who Receives This Warranty?\*\*: The original buyer of the Campbell Hausfeld product. 4. \*\*What is Covered by This Warranty?\*\*: Defects in material and workmanship that occur within the warranty period. This warranty only covers the following: welder, transformer/rectifier, gun/soldering rod holder, and cables.