

**NORDSK  
PROFIL**®

**WOODFAC CLICK**  
FACADE SYSTEM







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# STYLISH FACADES WITH A LOW CARBON FOOTPRINT

## FACADES WITH OPTIONAL DESIGN

Nordisk Profil is a manufacturer and supplier of patented Danish facade systems that enhance architectural freedom and set new standards for building facades.

With 30 years of experience, we take pride in creating customized and unique facades that transform urban landscapes and contribute to sustainable, climate-friendly, and, above all, fire-safe construction.

We specialise in modular facade solutions for all types of construction, both renovation and new builds, and offer a flexible concept that can be tailored to all kinds of requests and needs.

## COMPLETE SOLUTION

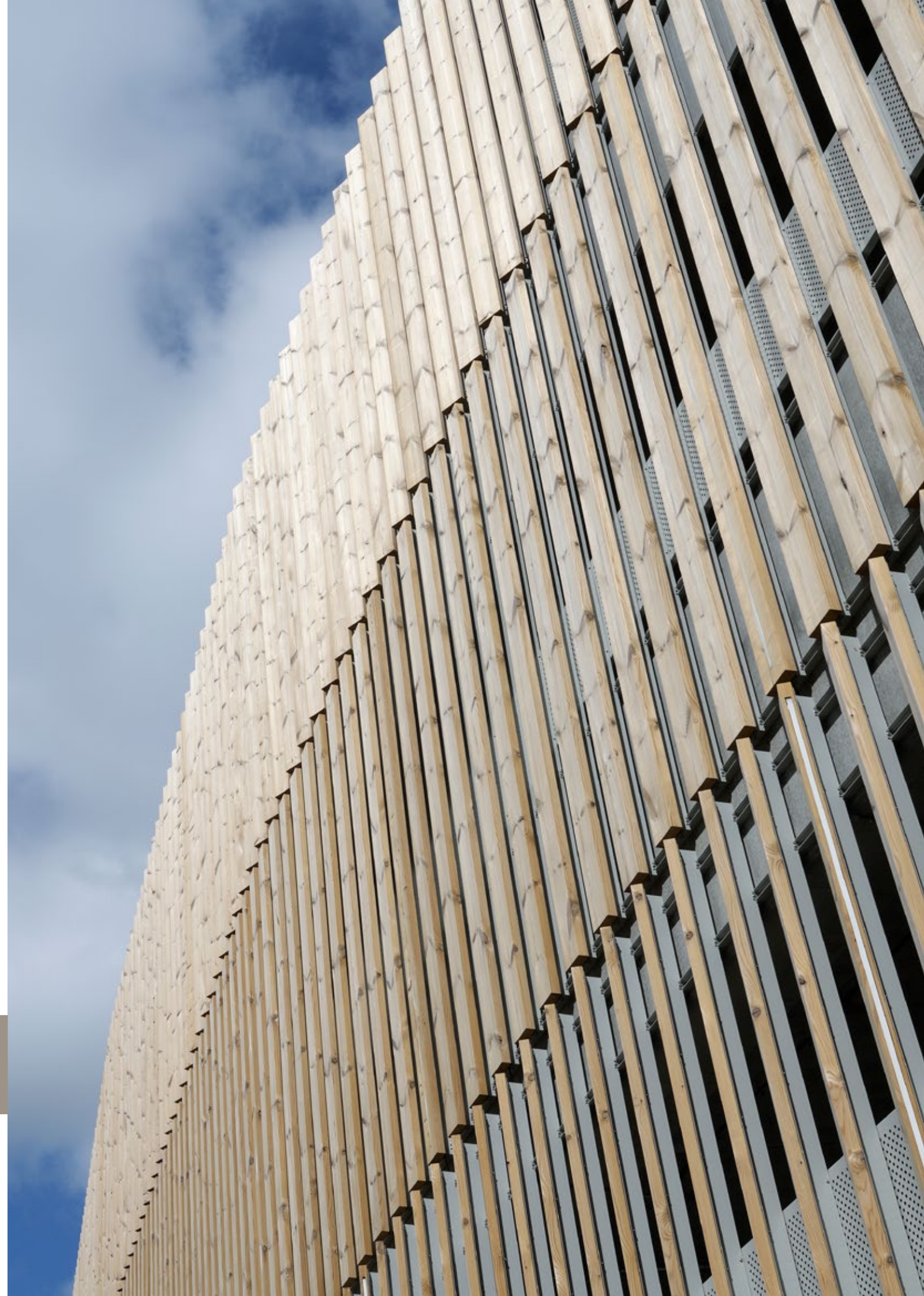
At Nordisk Profil, you receive comprehensive advice to ensure that you choose the best facade solution for your project.

You're not just buying facade cladding. You're purchasing complete facade systems that are ready for installation, taking into account the facade's elements and design.

With a focus on delivering exclusive facade solutions, all produced in Denmark, we ensure the highest quality with full control over the entire value chain, from raw material procurement to delivery to the customer.

## OUR PRINCIPLE IS SIMPLE

Freedom to choose  
Let your fantasy guide and create something extraordinary







# A FUTURE-SAFE FACADE CHOICE

## SET HIGH STANDARDS

The core idea behind Nordisk Profil's facade cladding is to provide custom facade solutions that make it possible to transform all types of building projects into beautiful architectural masterpieces.

We build with a focus on sustainability, fire safety, and the ability to strike a good balance between the client's vision, needs, technical requirements, and budget.

Our facades are for those who demand high standards for the final product, wish to build responsibly, and expect a future-proof facade of the highest quality.

**Quality products are like an investment that stands the test of time.**

## UNIQUE QUALITIES

- Fire end-use classification tested and approved according to EN 13501-1
- 100% collected and reused aluminium
- Maintenance-free
- Modular and optional design
- No visible screws or transitions
- Built-in thermal movement
- Quick and easy installation



# WOODFAC CLICK LAMELLAE CLADDING

## THE RIGHT CHOICE

Stricter legal requirements for the climate footprint of construction, demand action. The CO<sub>2</sub> footprint must be reduced, and the choice of materials play a key role in this.

Using wood as the primary facade material can be one way to achieve significant CO<sub>2</sub> savings. Combined with recycled aluminium, this creates a highly climate-friendly facade product.

At Nordisk Profil, you are therefore guaranteed facade systems designed with care, all of which leave a green footprint and are documented with the best EPD values.

This applies to materials like Greenline® aluminium with a CO<sub>2</sub> footprint of only 1.8 kg CO<sub>2</sub>-eq/kg, certified wood, sustainable fire retardants, and modular systems that can easily be expanded or repurposed for other uses.

**Replace conventional building materials with wood and help reduce the construction industry's climate footprint.**

## WOODFAC CLICK

Woodfac Click is a climate-friendly and fire-safe solution unlike any other.

The facade system is designed as an open facade solution, where wooden lamellae are mounted on an underlying aluminium structure. This creates an elegant view of the building's supporting facade, offering the opportunity to craft dynamic and exciting architecture through the interplay of light, shadows, and material combinations.

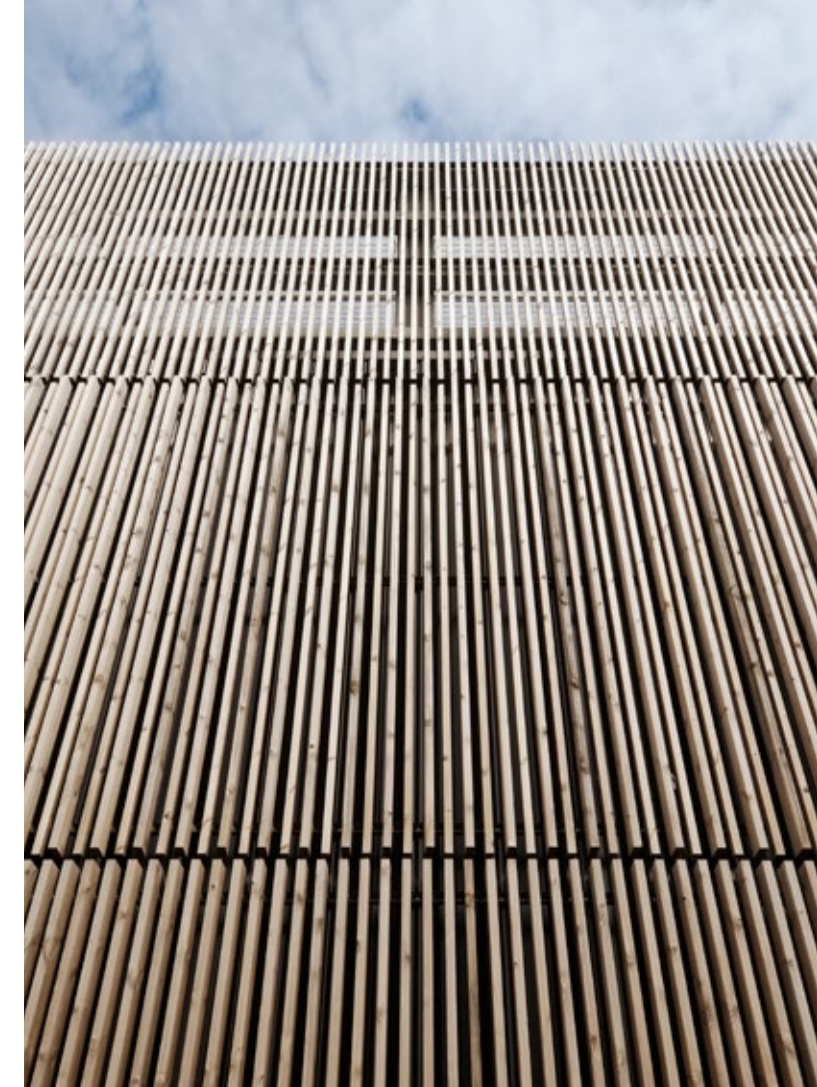
The wooden lamellae can be installed both horizontally and vertically, with variable spacing between them.

Learn more about recommended wood types, installation, and the system's features on the following pages.

## FACADE SYSTEMS WITH CE-CERTIFICATE

As a customer, you can build safely and sensibly with facade systems from Nordisk Profil, and are always guaranteed that your products are manufactured in accordance with applicable legislation.

Our fire-approved facade systems are CE marked, ensuring they meet the highest European standards for safety and quality.



## PREPATINATION

Thermally treated wood is influenced by its surrounding environment and will, over time, develop a patina, transforming into more grayish tones and shades.

Nordisk Profil offers natural pre-patination to give the facade a uniform weathered look from the moment the facade system is installed.

Get in touch to learn more.

# OPTIONAL WOOD LAMELLAE

## WHAT IS YOUR DESIRED LOOK?

The natural beauty and unique grain of wood create an aesthetically warm and inviting look, naturally integrating the building with its surroundings.

Wood is a versatile material that can be adapted to various architectural styles depending on the choice of wood.

Nordisk Profil recommends five wood species based on longevity, dimensional stability, and fire resistance:

- THERMO ASH
- THERMO PINE
- WESTERN RED CEDAR
- THERMO AYOUS
- ACCOYA

See table about the different wood types.

Nordisk Profil has fire technical documentation on different wood species that have all been end-use classification tested and passed in regards to EN 13501-1.

## GREEN QUALITY

Nordisk Profil does not compromise on materials or quality, and continuously strives to make a positive environmental impact by selecting documented components that ensure the best conditions for the climate and environment.

This ensures that, regardless of your choice of wood for the facade, you receive FSC® or PEFC™ certified wood with traceability and legality throughout the entire value chain.

Additionally, only the most sustainable fire retardant is used for wood impregnation. You can read more about this on page 45.

	Average density	Shape stability	Duration class* EN 335	Minimum life expectancy**	System fire-class (end-use)
THERMO ASH	617 kg/m <sup>3</sup>	High	1	+50 years	B-s1,d0
THERMO PINE	432 kg/m <sup>3</sup>	Very high	2	+30 years	B-s2,d0
THERMO PINE PREMIUM	432 kg/m <sup>3</sup>	Very high	2	+30 years	B-s2,d0
WESTERN RED CEDAR	465 kg/m <sup>3</sup>	Very high	2	+30 years	B-s2,d0
THERMO AYOUS	323 kg/m <sup>3</sup>	Very high	2	+30 years	B-s2,d0
ACCOYA***	525 kg/m <sup>3</sup>	Very high	1	+50 years	D-s2,d2

\* Durability classes for wood are graded from 1-5. Durability class 1 is the highest, with class 5 being the lowest.

\*\* Minimum expected lifetimes for vertically mounted lamellae, installed with Nordisk Profil's system solution.

\*\*\* Accoya® is FSC® and Cradle to Cradle Gold certified, as well as holding a Nordic Swan Ecolabel. Accoya has a guaranteed durability for +50 years above ground and 25 years in soil/underwater. The Accoya wood is from sustainable sources, CO<sub>2</sub> neutral, and 100% recyclable.

Contact us if you want our facade solution with other wood species.



# INSTALLATION OF FACADE SYSTEM

## UNIQUE PLUG AND PLAY SYSTEM THAT MAKES INSTALLATION EASY

Woodfac Click is like building with LEGO. The facade system offers countless creative combinations, is easy to handle, and delivers a precise, sharp look.

The straightforward handling and easy installation consist of only three components that are assembled in just three steps.

The result is durable and entirely free of visible screws, giving the facade an elegant finish. If future expansion of the facade is needed, it can be done just as easily, without visible transitions or other technical challenges.

### THE SYSTEMS THREE COMPONENTS

#### 1. ALU-MOUNTING RAIL

Mounting rail with punched holes



#### 2. WOOD LAMELLAE

Lamellae in optional lengths and variable c-t-c distances



#### 3. FIX-PLATE

Setup with fix-plates

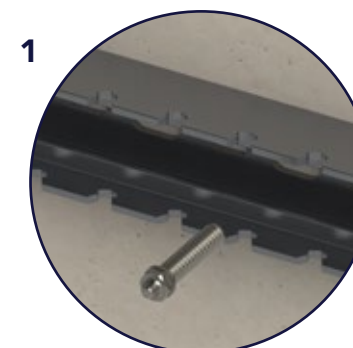


The mounting rail, lamellae and fix-plates are prepared for thermal movement with full control over all components of the structure.

### THE SYSTEMS THREE INSTALLATION STEPS

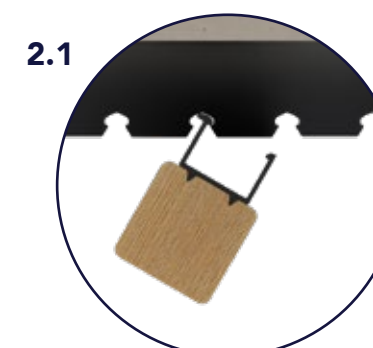
#### 1. MOUNT

The mounting rail is attached to the load-bearing facade with a maximum distance of 400 mm between fixing points.



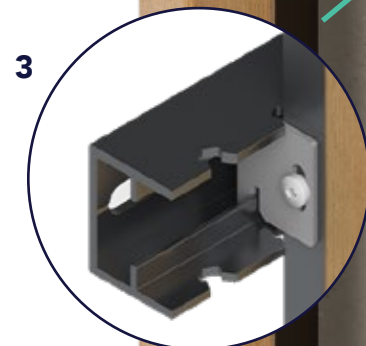
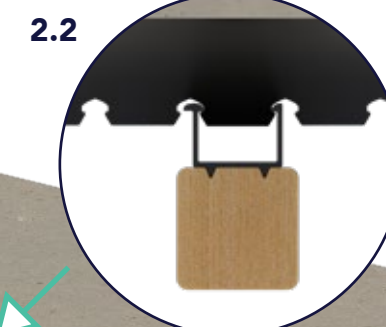
#### 2. CLICK

The lamella is pushing into the click groove, and the wide base is pushed into place. When the lamella foot is in the click groove, the lamella is tilted in one complete motion into place - 'click'.



#### 3. FIX

When a lamella is clicked into place, fix-plates are mounted in all cross joints between the mounting rail and lamellae.





EDUCATIONAL INSTITUTION: **SDU SUND**  
ARCHITECT: **DALL & LINDHARDTSEN**

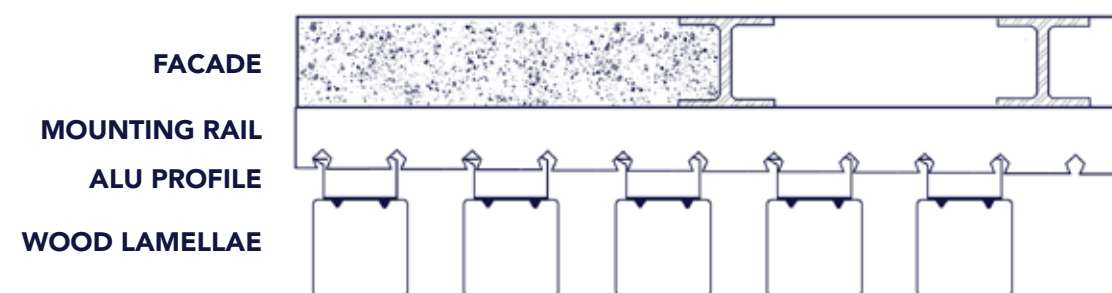




# WOODFAC CLICK ON LOAD-BEARING FACADES

## NO LIMITATIONS

Woodfac Click is mounted on load-bearing structures like concrete and steel, but there are no limitations on what the load-bearing material is. The most important factor is that the system's mounting rail can be attached to the structure.

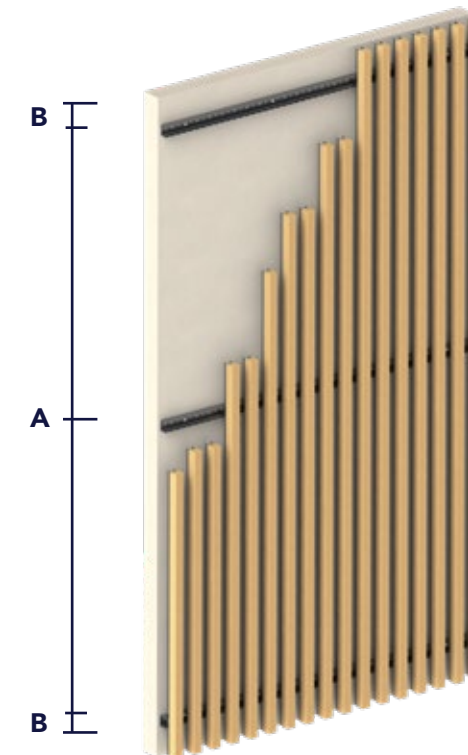


## THE SYSTEMS LOAD-BEARING STRUCTURE

In cases where the facade solution cannot be mounted directly onto the building's load-bearing facade (structure), the system solution includes an additional supporting structure.

This structure consists of reinforcement profiles, support brackets, horizontal and vertical support profiles, as well as T-connectors.

Each component is individually designed and calculated for each project, taking into account structural stability, thermal movement, and wind load.



## FREE SPAN ON LAMELLAE

There are requirements for the spacing between the lamellae as well as the distance from the mounting rail to the end of the lamella:

**A:** The free span, between the lamellae attachment to the mounting rail, is typically 1400-2000 mm. The span depends on the type of wood, the dimensions of the lamella, and the overall construction of the facade.

**B:** The free span, from the center of the outermost mounting rail to the end of the lamella, is typically 100-250 mm. The span depends on the type of wood and the dimensions of the lamellae.



# CREATE UNIQUE FACADES WITH CURVED SOLUTIONS

Organic forms create a harmonious balance between form and function. They have the ability to transform any building into an architectural gem.

**EXTERNAL CORNER**

**INTERNAL CORNER**

Woodfac Click is suitable for facades where there is a desire for a more organic and visual expression in the form of:

**CURVED SURFACES**

**ROUNDED CORNERS**

**COLUMN SOLUTIONS**

**ROUND FINISHES**

Curved facades with a radius over 1800 mm require a mounting rail that is shaped to the structure during on-site installation.

Curved facades with a radius under 1800 mm are mounted using brackets.



ENERGY AND UTILITIES: 80 MW ELECTRIC BOILER  
ARCHITECT: RAMBØLL ARKITEKTUR





# COMBINE FACADE MATERIALS

## DESIGN AND COMBINE AS YOU WISH

At Nordisk Profil, we don't just offer 'clean' lamellae solutions, but we offer the opportunity to play, design, and combine with a variety of materials.

Woodfac Click can be combined with partial solutions, for example, perforated plates, stretched metal, trapezoidal plates, profile plates, solar panels, green walls etc.

We don't deliver standard solutions  
We deliver your solutions

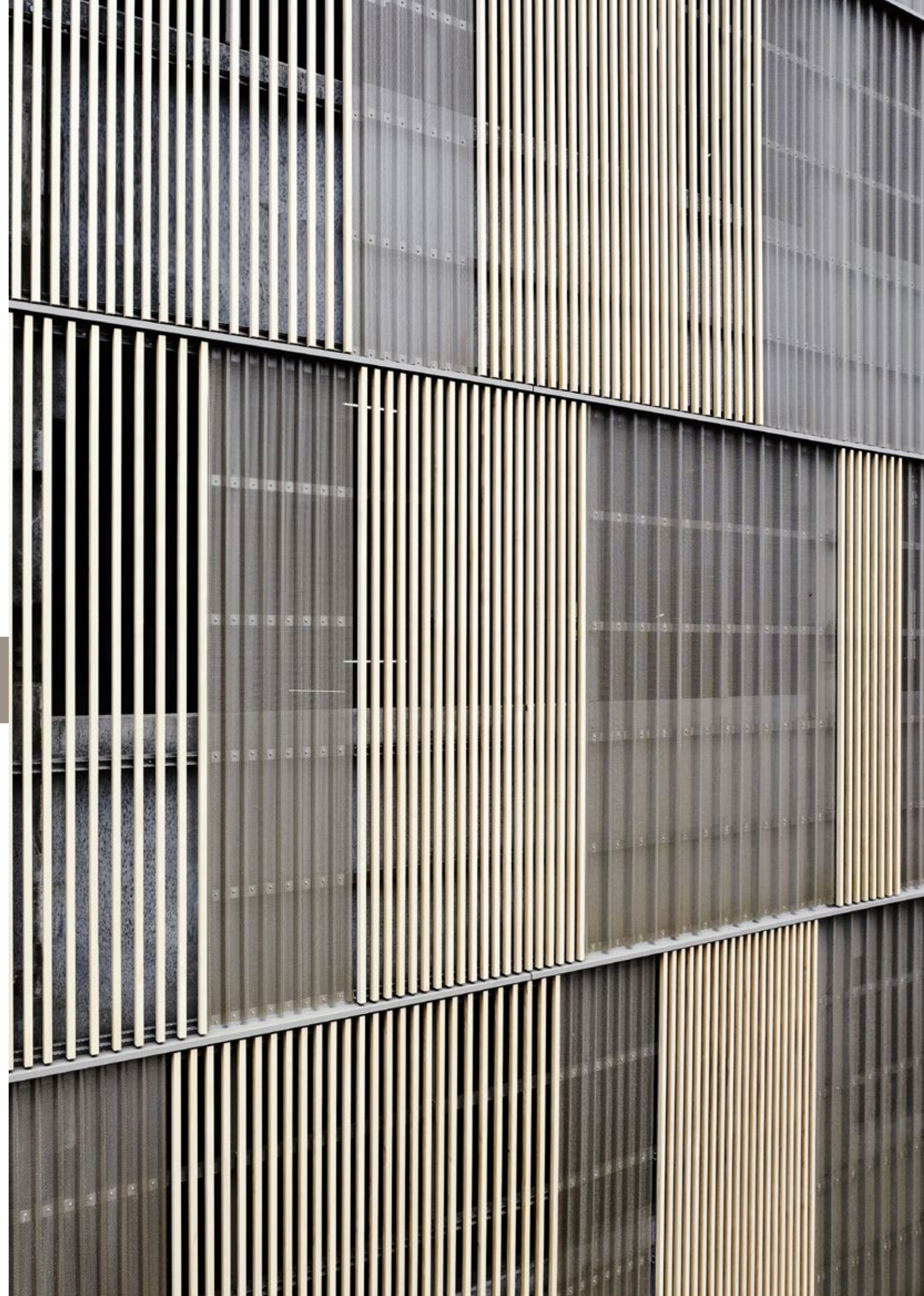
## COMPLETE SUPPLIER AND SPECIALIST

Nordisk Profil is the supplier of Woodfac and delivers all components.

We are also your specialist and advisors in regards to solution, design, installation and fire-technical requirements, etc.

We offer no standard solutions, but strive to work closely with our clients in order to ensure that you get the full potential out of your project with the ideal solution – both now and in the future.

See inspiring projects and  
references on our website.  
Perhaps you can be inspired  
for an upcoming project?





CAR PARK: **CRONHAMMAR**  
ARCHITECT: **SWECO**





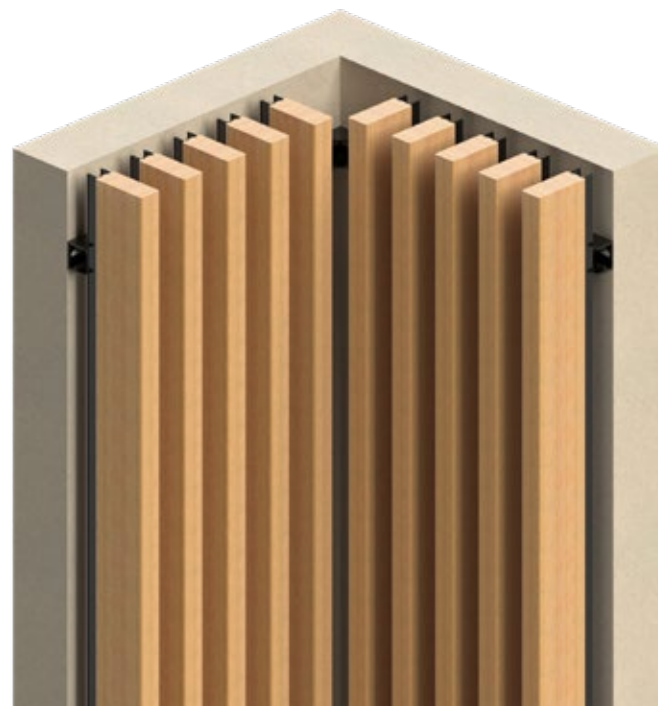
# CORNERS AND TRANSITIONS

## CORNERS

For each project it is important that details regarding corner solutions, section divisions, and transitions are solved with respect to both design, thermal movement, and fire technical conditions.

The Woodfac Click facade systems takes into account this requirements and guarantees a complete and quality-assured solution.

**INTERNAL CORNER**



**EXTERNAL CORNER  
L-SHAPE**



**EXTERNAL CORNER  
45° ANGLE**



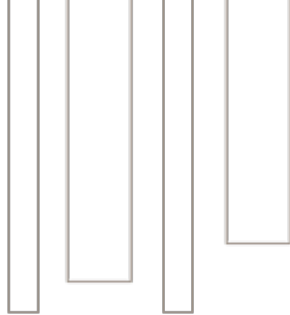
## HORIZONTAL TRANSITIONS

The length of the wooden lamellae is often raw material-driven and can impact where and how horizontal transitions are designed and placed on the facade. Similarly, the facade's structure, window placements, floor heights, etc., are also important parameters that can affect transitions in the facade.

When it comes to horizontal transitions, it is important to consider the individual components and materials of the facade solution, as these often have different expansion coefficients. The transitions must allow space for the thermal movement of the individual components.







# COVER PROFILES

## FRONT PROFILE

### COVER PROFILE FOR MOUNTING RAIL

To achieve a more refined result, it is possible to cover the mounting rail, this is done by fastening a cover profile.



WITHOUT COVER



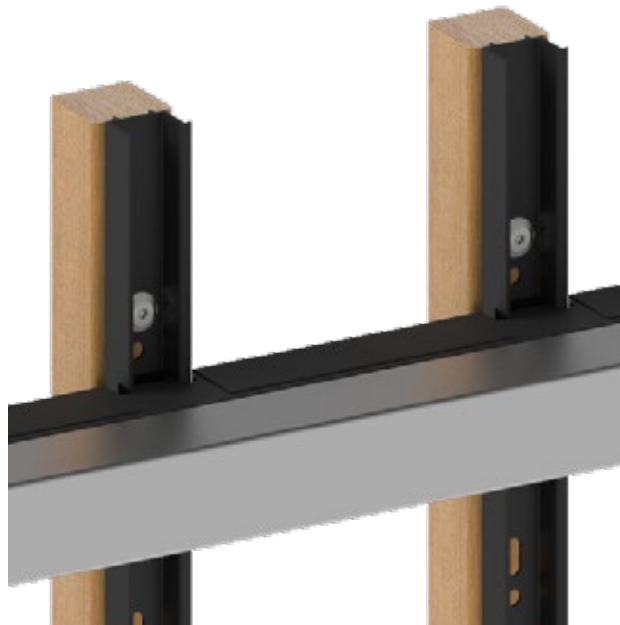
WITH COVER



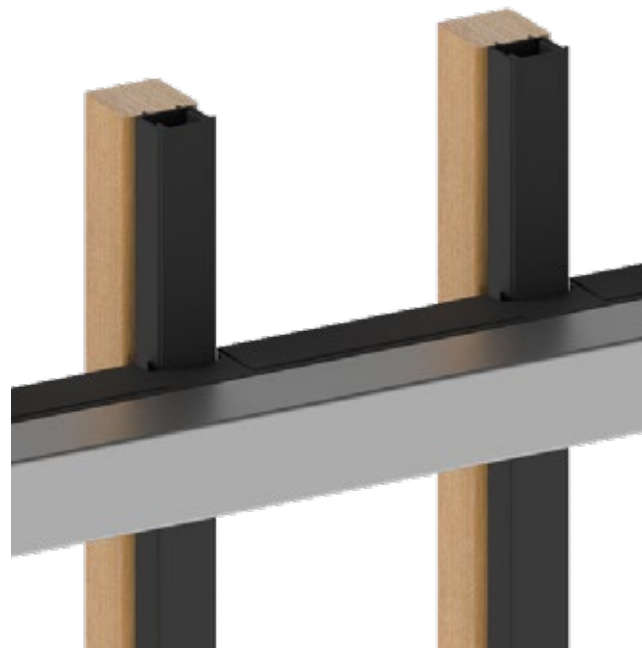
## BACK PROFILE

### COVER PROFIL FOR LAMELLAE

If lamellae are placed in front of a window, facade opening, or in another position where they are visible from the back, it is possible to mount a cover profile on the back of the lamellae.



WITHOUT COVER



WITH COVER





CAR PARK: ROYAL ARENA  
ARCHITECT: SWECO





## OUR GREEN FOOTPRINT

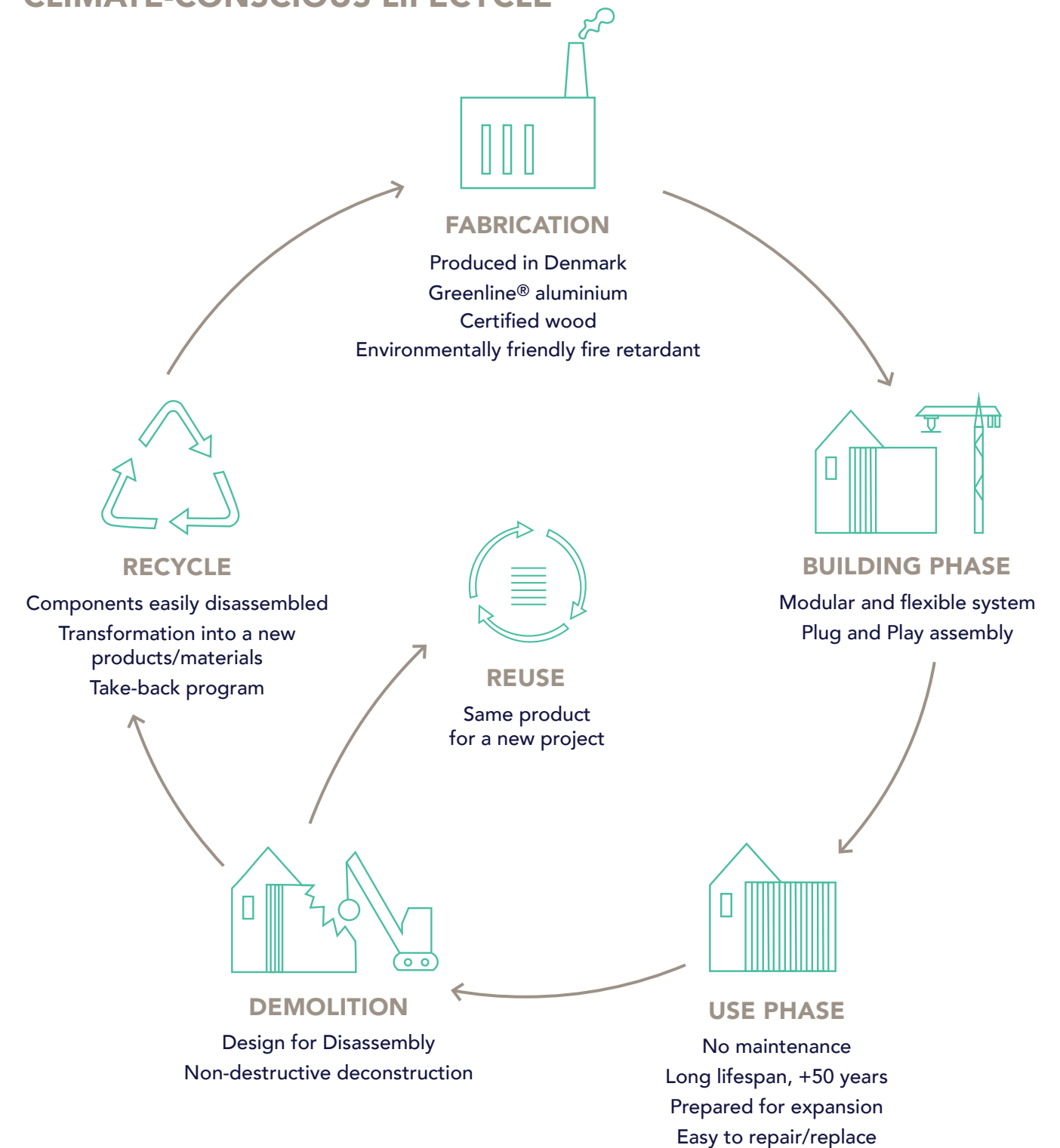
As a manufacturer and supplier of facade solutions, we see it as our responsibility to contribute to sustainable development in the construction industry with a focus on the environment.

We are focused on being a leader in proper and responsible facade solutions, with a strong emphasis on the products' lifecycle.

We guarantee CE-marked products that are flexible, modular, and recyclable – with ample opportunities for transformation to other purposes. We only offer a facade range with sustainable, circular, and well-documented properties.



## CLIMATE-CONSCIOUS LIFECYCLE



[Read about the individual phases on the following pages.](#)



# THE PRODUCT'S CLIMATE-CONSCIOUS LIFECYCLE

## FABRICATION

Woodfac Click is manufactured from top-quality materials with a strong focus on environmental and climate considerations.

The systems construction, profiles, and lamellae are made exclusively from Greenline aluminium, which is 100% collected and recycled. Greenline has a very low CO<sub>2</sub> footprint of only 1.8 CO<sub>2</sub>-eq/kg. compared to primary aluminium at 11.1.

Wood lamellae are made solely from FSC® or PEFC™ certified wood, ensuring responsible and sustainable forestry.

For fireproofing the wood lamellae, we use a Cradle to Cradle-certified flame retardant, which is made from 100% natural substances, free from toxins and VOC emissions, and is 100% biodegradable.

Production and preparation in Denmark.

## BUILDING PHASE

The facade solution is customized and tailored to each individual customer and building project, ensuring minimal waste.

It is designed as a modular system with large design freedom and flexibility. Modular elements make it easy to expand and adapt the facade for future use.

Key features of the facade system includes easy, fast, and quality-assured installation thanks to the unique Plug and Play mounting system, which ensures a high level of detail.

## USE PHASE

The facade system requires minimal maintenance and has a lifespan of at least +30-50 years.

The thermal treatment of the wood lamellae helps ensure dimensional stability and long lifespan. Aluminium is renowned for its exceptional durability, with 70% still in its original form.

The modular facade system is designed to handle facade repairs without visible transitions and allows for the addition of extra lamellae cladding from Nordisk Profil.

**Nordisk Profil deliver Greenline certification and EPD reports that document a low climate footprint and the markets best EPD values.**

## DEMOLITION RECYCLE REUSE

It is essential for Nordisk Profil to offer products that can easily be disassembled and repurposed for other projects and purposes.

With the design principle 'Design for Disassembly', the facade system is designed and assembled to allow for easy separation of each individual component.

All components can therefore be dismantled and reused for other purposes, and the facade cladding can also be disassembled and reused 1:1 for a new building project.

In case of demolition, Nordisk Profil offers a take-back program, including collection and recycling.



**GREENLINE ALUMINIUM**

CO<sub>2</sub> footprint is only 1.8 kg CO<sub>2</sub>-eq/kg.



DOMICIL: **PLAST-LINE**  
ARCHITECT: **DNA ARKITEKTER**





# YOUR FIRE-TECHNICAL SPARRING PARTNER

## GET CONTROL OF PASSIVE FIRE PROTECTION

Nordisk Profil offer professional advice about choices regarding a facade right from the initial idea to the installed facade, and ensures that you operate in accordance with legislation and fire safety requirements.

We know how important it is to have control of the fire technical requirements, as they often determine material choice, dimensions, design and budget.

That is why we are more than just your facade supplier!

We are also available as your fire technical sparring partner that advises on fire strategy for a facade project, and help ensure the passive fire protection in the initial phase.

We assist in identifying opportunities and variables for facade cladding in relation to applicable building regulations and provide guidance on necessary fire safety documentation, including pre-accepted solutions, comparative analysis, fire safety dimensioning, and preliminary fire testing.

## GET ADVICE AND GUIDANCE ON

Fire strategy report

Material selection and design with regard to fire class requirement

Fire technical rules and options for the main facade and climate shield

Facade cladding options and variables with regard to European Standards, EN 14915

**Facade solutions from Nordisk Profil are delivered with full documentation according to fire (end-use classification test), sustainability (EPD, VOC) and durability (EN 16755).**





# FIRE-APPROVED FACADE SOLUTIONS

## YOUR GUARANTEE FOR QUALITY AND SAFETY

As the leading producer and supplier of wood facades, Nordisk Profil fulfills the requirements of European standards in regards to EN 14915.

This means that our wooden facades comply with all necessary harmonised standards and meet the requirements and regulations for external facade cladding, which include:

### THIRD-PARTY SAMPLING

Independent sampling to ensure consistent quality

### CLASSIFICATION REPORT

Documentation of products' performance

### MONITORING AND CONTROL

Continuous monitoring of products conducted by a notified third-party organisation



EN 13823



ISO 13785-1

## FIRE-SAFE FACADE CLADDING

At Nordisk Profil you get a facade system fully fire-technically approved and documented that coheres with international standards.

Lamellae cladding that is end-use tested and documented in regards to EN 13501-1 after standard EN 13823.

[Read more about wood lamellae durability and how it is tested on the following pages.](#)

Woodfac is therefore a facade solution that lives up to the fire-technical requirements EN 14915 and is the only facade system on the market to be classification tested and passed, according to B-s1,d0, and B-s2,d0.

We have also tested and passed reaction-to-fire facade test according to ISO 13785-1 with a guarantee and quality stamp for fire-safe materials.



## FIRE-TECHNICAL DURABILITY

### FIRE IMPREGNATION THAT LIVES UP TO EN 16755...

The EN 16755 standard for fire-retardant wood is your guarantee for long-term fire safety.

It is not a fire safety requirement but rather a method to measure and document fire-retardant properties over time, as the wood lamellae are exposed to different weather conditions.

To ensure the best and safest conditions for our wood cladding, we exclusively use Burnblock's fire retardant, which is the only product on the market to have achieved full accreditation, approval, and complete classification according to EN 16755.

The fire retardant provides complete protection, maintaining the fire-resistant properties for the lifespan of the wood (ISO 5660-1) – both before and after accelerated aging tests according to test method EN 927-6, which is part of the EN 16755:2017 testing process.

### ...AND THIS WE HAVE TESTED AND DOCUMENTED

In order to document the fire technical properties according to ISO 5660-1, Nordisk Profil has removed and tested 3-year-old thermowood slats that have been impregnated with Burnblocks fire retardant.

The test shows that the THR value – after 3 years – is still significantly below 7.5 MJ, which is the limit for fire class B. This means that the test result supports the EN 16755 standard for our facade solutions.

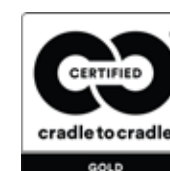
Additionally, it meets the hygroscopic requirements specified in EN 16755:2017. This ensures a healthy and durable facade, as the wood retains its strength and shape when exposed to moisture.



### CLIMATE-CONSCIOUS THINKING

In addition to fire safety requirements, the sustainability of a fire retardant is, of course, also crucial for Nordisk Profil.

An important factor for sustainability is the standard for VOC emissions and material health, which Burnblock's fire retardant fully satisfies.



The fire retardant is made of 100% natural substances, is 100% biodegradable, non-toxic, and free from VOC emissions.

With these excellent sustainable qualities, the fire retardant has achieved Cradle to Cradle Gold certification and has earned Platinum status in material health.





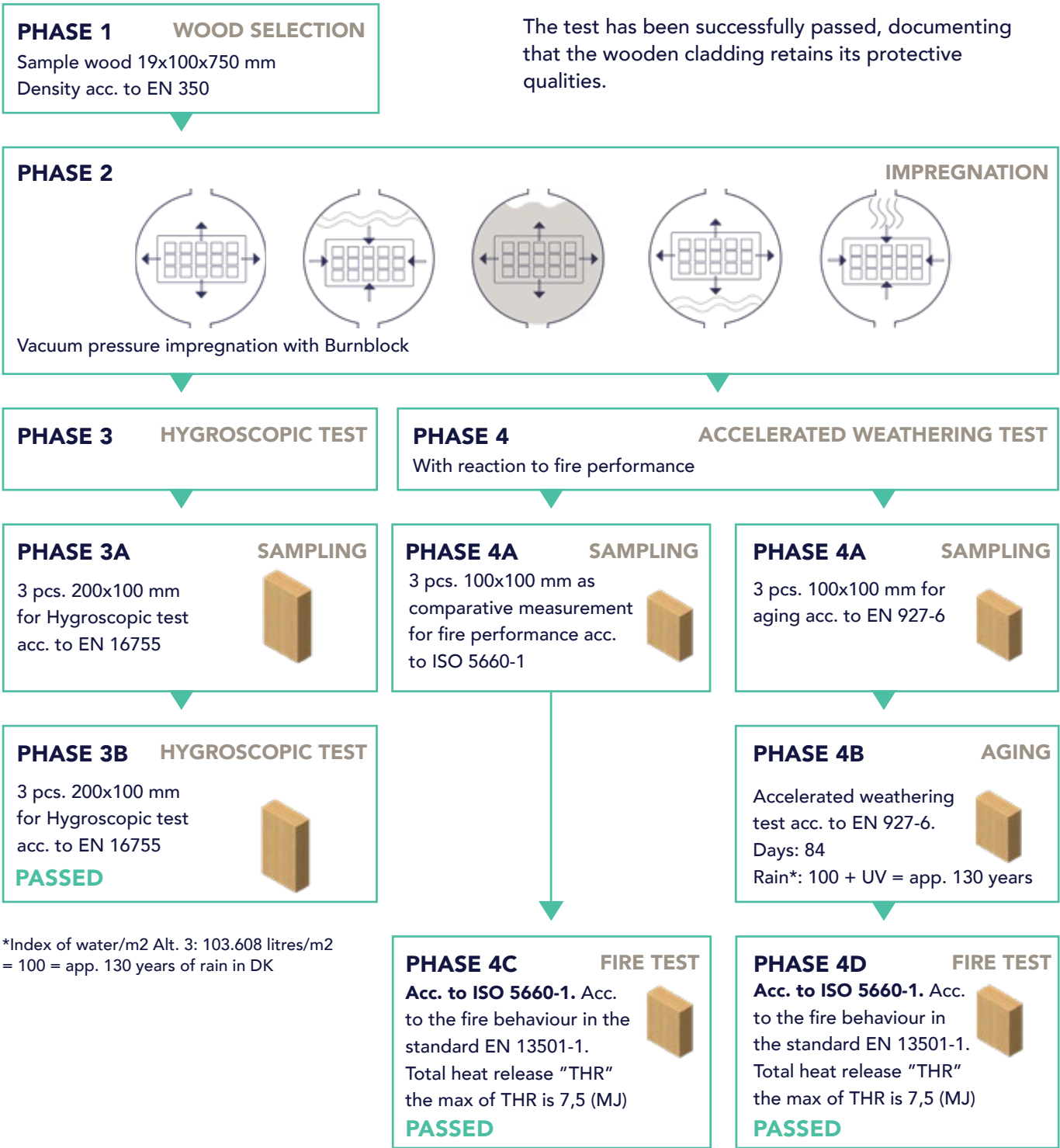
# TEST PROCESS FOR DURABILITY

## EN 16755:2017

EN 16755:2017 is a test that ensures the wood's fire-retardant properties are maintained over time before and after weathering tests.

To provide a guarantee for fire-protective materials, Nordisk Profil has tested the Woodfac facade system according to EN 16755:2017.

The test has been successfully passed, documenting that the wooden cladding retains its protective qualities.



### PHASE 1

#### WOOD SELECTION

The wood must comply with EN 14915 and be selected according to the specifications (species, moisture, density and quality) in the classification reports.

### PHASE 2

#### IMPREGNATION

The wood is impregnated with fire retardant by vacuum-pressure impregnation process.

The fire retardant content, measured in kg/m<sup>3</sup>, has to follow the specifications of the classification report.

### PHASE 3

#### HYGROSCOPIC TEST

The hygroscopic properties are assessed by the wood when exposed to high relative humidity. This exposure leads to high moisture content, possible migration of the fire-retardant chemicals in the wood product and salt crystallisation on the product surface, which can change the fire engineering properties.

### PHASE 3A

#### SAMPLING

Three identical fire-retardant wood samples are required for testing. The wood must be free of knots, visible cracks, stains, rot, insect damage and other defects.

Fire retardant content has to follow specifications in the classification report.

### PHASE 3B

#### HYGROSCOPIC TEST PASSED

The samples shall be exposed to constant humidity conditions of (90 ± 5) % at (27 ± 2) °C until equilibrium is reached. The requirements of the test are: Moisture in the wood shall not exceed 28%, no visible liquid and deposition of fire retardant on the surface.

### PHASE 4

#### ACCELERATED WEATHERING TEST

Risk testing is performed for leaching of fire retardant, which reduces the fire engineering properties. The maintenance of the fire performance after accelerated leaching tests is verified by fire tests.

### PHASE 4A

#### SAMPLING

For accelerated weathering tests according to ISO 5660-1, three wood samples are required before the leaching test and three fire-retarded wood samples cut from the sealed edge of the exposed board after the weathering test. Fire retardant content (kg/m<sup>3</sup>) has to follow the specifications of the classification report.

### PHASE 4B

#### AGING

Accelerated leaching test according to EN 927-6. Samples are subjected to an exposure cycle of 84 days (12 one-week cycles). Each cycle consists of rain, drying and UV exposure. The water exposure corresponds to 103,680 litres/m<sup>2</sup>, which is equivalent to approximately 130 years of rainfall in Denmark.

### PHASE 4C

#### FIRE TEST AFTER AGING TEST PASSED

Classification according to EN 13501-1 shall be applied. Class B products; Total Heat Release (THR) ≤7,5 MJ. At least three replicates of heat flux 50kW/m<sup>2</sup> according to ISO 5660-1. Heat Release Rate (HRR30s ave) ≤150kW/m<sup>2</sup> during 600 s after ignition.

### PHASE 4D

#### FIRE TEST AFTER AGING TEST PASSED

Classification according to EN 13501-1 shall be applied. Class B products; Total Heat Release (THR) ≤7,5 MJ. At least three replicates at a heat flux 50kW/m<sup>2</sup> according to ISO 5660-1. Heat Release Rate (HRR30s ave) ≤150kW/m<sup>2</sup> during 600 s after ignition. Sustained reaction to fire with (THR) ≤7,5 MJ, as before weathering test see phase 4C.

Contact us for more information about  
our fire testing and documentation.



RESIDENTIAL: HØJE HAVER  
ARCHITECT: SWECO





# DESIGN AND PROJECT MANAGEMENT

## GET OFF TO A GOOD START

At Nordisk Profil, we highly value close collaboration, working together to find the optimal facade solution.

We offer professional and comprehensive project planning, where the architect's visions are brought to life, and the client's or authorities' requirements are met – all with thorough review and assessment,

## SPECIALISED PROJECT PLANNING FOR A COMPLETE RESULT

### TECHNICAL DRAWINGS AND ILLUSTRATIONS

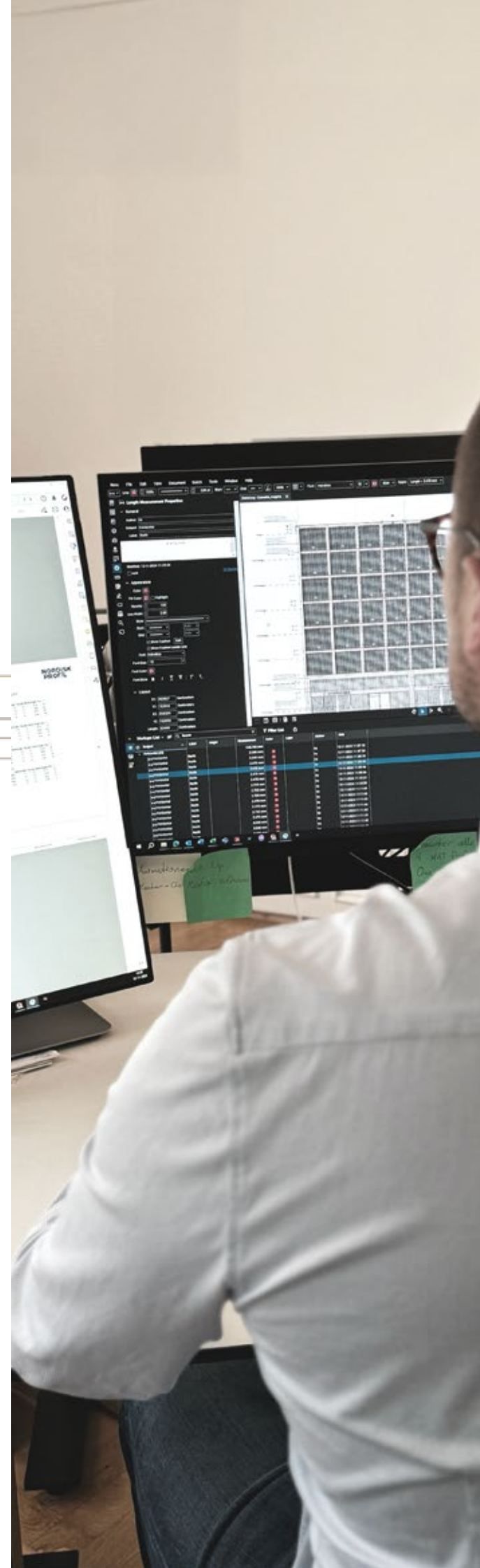
We prepare facade drawings, facade sections, and technical details that describe and illustrate the design and geometry of the facade solution. These drawings serve as a basis for collaboration with the architect, contractor, and installer to ensure consensus regarding the final solution, aesthetic expression, and installation process.

### STATIC CALCULATIONS

When Nordisk Profil is part of the project planning, we handle the facade solutions static calculations while taking into consideration all safety and performance standards. The calculations ensure that the facade withstands the forces it is exposed to while maintaining aesthetic and functional quality. The work includes factors such as self-weight, wind load, temperature effects, material strength, load-bearing capacity, connections, and fire-safety assessment.

### MATERIAL SPECIFICATIONS

Based on collaboration with the project stakeholders, facade drawings, technical details, and structural calculations, we prepare the final material specification for all facade components. From then on you are ready to place an order for materials without shortcomings or surprises.



## LEAVE THE PROJECT PLANNING TO US

Project planning needs to be prioritised. Lead this to Nordisk Profil and get off to a good start, and leave the risks behind.



### EFFECTIVENESS

Leave the whole process to Nordisk Profil and save valuable time and resources.



### RISK FREE

Avoid the risk of having to create material specifications and detailed design solutions for corners, transitions, doors, windows, etc., on your own.



### IMPLEMENTATION SUPPORT

Our expertise is available from start to finish, supporting you throughout the entire implementation process.



### COLLABORATION

We don't expect ourselves to just deliver the expected, but also to be a reliable sparring partner that optimises wishes and needs for the facade for the benefit of you as a client.





Nordisk Profil is a specialist in facade solutions and a supplier of patented Danish facade systems that enhance architectural freedom and set new standards for building facades.



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