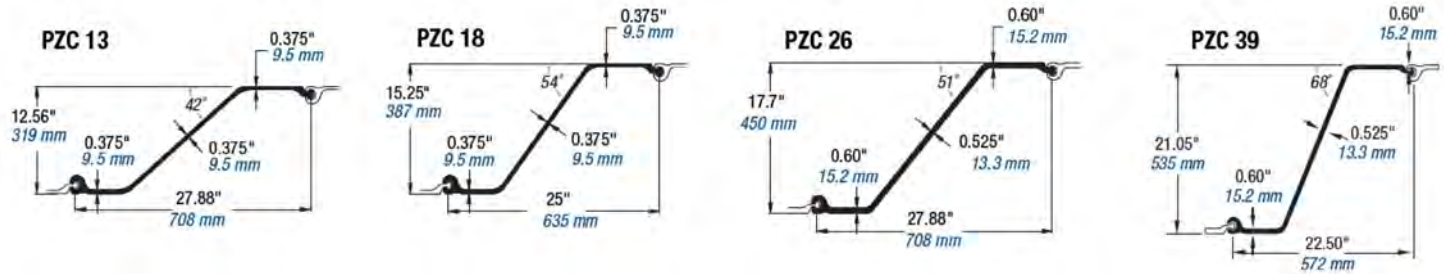


PZC HOT ROLLED SHEET PILE SERIES



Section	Minimum Grade 60 Standard				Per Single Section							Per Unit of Wall				
	Nominal Width	Wall Depth (Height)	Web Thickness	Flange Thickness	Cross Sectional Area	Weight	Moment of Inertia	Elastic Section Modulus	Plastic Section Modulus	Total Surface Area	Nominal Coating Area*	Cross Sectional Area	Weight	Moment of Inertia	Elastic Section Modulus	Plastic Section Modulus
	in. (mm)	in. (mm)	in. (mm)	in. (mm)	in. ² (cm ²)	lbs/ft (kg/m)	in. ⁴ (cm ⁴)	in. ³ (cm ³)	in. ³ (cm ³)	ft ² /ft (m ² /m)	ft ² /ft (m ² /m)	in. ² /ft (cm ² /m)	lbs/ft ² (kg/m ²)	in. ⁴ /ft (cm ⁴ /m)	in. ⁴ /ft (cm ⁴ /m)	in. ³ /ft (cm ³ /m)
PZC 12	27.88 708	12.52 318	0.335 8.5	0.335 8.5	13.64 88.0	46.4 69.1	324.5 13.510	51.8 850	61.51 1.008	6.1 1.86	5.6 1.71	5.87 124.3	20.0 97.6	139.7 19.080	22.3 1.200	26.47 1.423
PZC 13	27.88 708	12.56 319	0.375 9.5	0.375 9.5	14.82 95.6	50.4 75.1	353.0 14.690	56.2 920	66.93 1.097	6.1 1.86	5.6 1.71	6.38 135.1	21.7 106.0	152.0 20.760	24.2 1.300	28.81 1.549
PZC 14	27.88 708	12.60 320	0.420 10.7	0.420 10.7	16.15 104.2	55.0 81.8	381.6 15.890	60.5 1.190	72.61 990	6.1 1.86	5.6 1.71	6.95 147.2	23.7 115.5	164.3 22.440	26.0 1.400	31.25 1.680
PZC 17	25.00 635	15.21 386	0.335 8.5	0.335 8.5	13.64 88.0	46.4 69.1	491.8 20.470	64.6 1.060	76.04 1.246	6.1 1.86	5.6 1.71	6.55 138.6	22.3 108.8	236.1 32.235	31.0 1.670	36.5 1.962
PZC 18	25.00 635	15.25 387	0.375 9.5	0.375 9.5	14.82 95.6	50.4 75.1	532.2 22.150	69.8 1.145	82.2 1.347	6.1 1.86	5.6 1.71	7.12 150.6	24.2 118.2	255.5 34.890	33.5 1.800	39.46 2.121
PZC 19	25.00 635	15.30 388	0.420 10.7	0.420 10.7	16.16 104.2	55.0 81.8	576.3 23.990	75.3 1.235	89.14 1.461	6.1 1.86	5.6 1.71	7.75 164.1	26.4 128.8	276.6 37.780	36.1 1.945	42.79 2.301
PZC 25	27.88 708	17.66 449	0.485 12.3	0.560 14.2	20.40 131.6	69.4 103.3	938.7 39.070	106.3 1.740	126.77 2.077	6.65 2.03	6.15 1.87	8.78 185.9	29.9 145.9	404.1 55.190	45.7 2.455	54.56 2.933
PZC 26	27.88 708	17.70 450	0.525 13.3	0.600 15.2	21.72 140.1	73.9 110.0	994.3 41.390	112.4 1.840	134.46 2.203	6.65 2.03	6.15 1.87	9.35 197.9	31.8 155.4	428.1 58.460	48.4 2.600	57.89 3.112
PZC 28	27.88 708	17.75 451	0.570 14.5	0.645 16.4	23.22 149.8	79.0 117.6	1057 44.000	119.1 1.950	143.07 2.344	6.65 2.03	6.15 1.87	10.00 211.6	34.0 166.1	455.1 62.150	51.3 2.755	61.58 3.311
PZC 37	22.50 572	21.01 534	0.485 12.3	0.560 14.2	20.44 131.9	69.6 103.6	1.352 56.270	128.7 2.109	152.3 2.496	6.75 2.06	6.3 1.92	10.90 230.7	37.1 181.2	721.1 98.470	68.6 3.688	81.20 4.366
PZC 39	22.50 572	21.05 535	0.525 13.3	0.600 15.2	21.83 140.8	74.3 110.6	1.436 59.770	136.4 2.235	162.0 2.655	6.76 2.06	6.3 1.92	11.64 246.4	39.6 193.5	765.9 104.590	72.7 3.909	86.40 4.645
PZC 41	22.50 572	21.09 536	0.562 14.3	0.637 16.2	23.10 149.0	78.6 117.0	1.512 62.930	143.4 2.350	170.8 2.799	6.76 2.06	6.3 1.92	12.32 260.8	41.9 204.7	806.4 110.120	76.5 4.113	91.10 4.898

All dimensions given are nominal. Actual flange and web thicknesses vary due to mill rolling practices; however, permitted variations for such dimensions are not addressed.

*Both sides of sheet; excludes interior of interlock.

PZC HOT ROLLED SHEET PILE SERIES



SPECIFICATIONS

Gerdau Steel Grades for PZC and PS Profiles

North American Grades		
ASTM	Yield Strength	
	(ksi)	(MPa)
A 328	39	270
A 572 Grade 50	50	345
A 572 Grade 60	60	415
A 572 Grade 65	65	450
A 690*	50	345

European Grades		
EN 10248	Yield Strength	
	(ksi)	(MPa)
S 240 GP	35	240
S 270 GP	39	270
S 355 GP	51	355
S 430 GP	62	430
S 450 GP	65	450

* A690 contains specified levels of Ni, Cu, and P at higher levels than the other listed grades on the table.

A572 Grade 60 and S 355 GP are the most economical and readily available grades. Please inquire for minimum order requirements for other grades.

	ASTM A328	ASTM A572-50	ASTM A572-60	ASTM A572-65	ASTM A690
C %	**	0.23 max	0.26 max	0.23 max	0.22 max
Mn %	**	1.35 maxA	1.35 maxA	1.65 maxB	0.60 - 0.90C
P %	0.035 max	0.04 max	0.04 max	0.04 max	0.08 - 0.15
S %	0.04 max	0.05 max	0.05 max	0.05 max	0.04 max
Si %	**	0.40 max	0.40 max	0.40 max	0.40 max
Cu %	**	**	**	**	0.50 min
Ni %	**	**	**	**	0.40 - 0.75
Cr %	**	**	**	**	**
Mo %	**	**	**	**	**
Sn %	**	**	**	**	**
V %	**	0.010 -0.15*	0.010 -0.15*	0.010 -0.15*	**
Cb / Nb %	**	0.005 - 0.05*	0.005 - 0.05*	0.005 - 0.05*	**
Yield ksi [MPa]	39 min [270]	50 min [345]	60 min [415]	65 min [450]	50 min [345]
Tensile ksi [MPa]	65 min [450]	65 min [450]	75 min [520]	80 min [550]	70 min [485]
Elong %	17 @ 8 in.	18 @ 8 in.	16 @ 8 in.	15 @ 8 in.	18 @ 8 in.

*would contain singly or in combination, dependent on production type (1, 2 or 3)

**= not specified (Where **is shown for copper a minimum of 0.20 may be specified).

(A) For each reduction of 0.01% below C maximum, an increase of 0.06% Mn above specified maximum is permitted, up to a maximum of 1.50%.

(B) For material with thickness of 1/2" (13mm) or less, Mn maximum of 1.35% would apply when C is greater than 0.21%.

(C) For each reduction of 0.01% below C maximum, an increase of 0.06% Mn above specified maximum is permitted, up to a maximum of 1.10%.