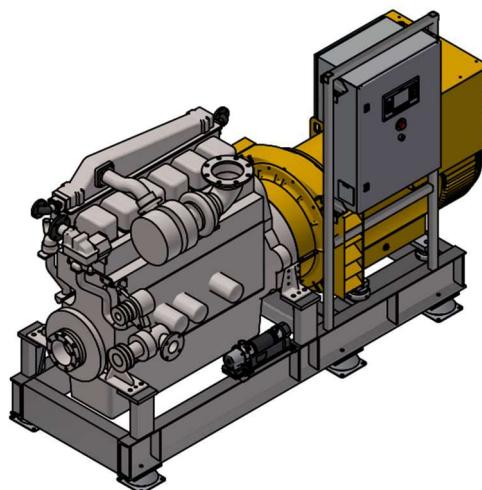


**MAS-400-1800**

# MITSUBISHI AUXILIARY SET

Quality, reliability, performance, and partnership  
- Mitsubishi Heavy Industries Group.



RATING		DESIGN CONDITIONS	
Generating set model	MAS-400-1800	Ambient temp - max	25/40°C
Generator voltage	440 V	Ambient temp – min	0°C
Frequency	60 Hz	Altitude (maxi)	1000m a.s.l
Generator output PRP	356 kWe	Relative humidity (maxi)	0.85
Duty	Auxiliary	Fuel oil LHV	42700kJ/kg
Rating	PRP – Prime Power	Fuel oil	Diesel
Average load factor for 24h	"80% or lower >90% for max 3h/24h" 110% for 1h/12h	Fuel oil gravity at 15°C	0.83 to 0.87
Overload		Fuel oil sulfur content max	0.2% by weight
Installation location	Indoors	Fuel oil viscosity min(60°C)/max(50°C)	2.0/8.0 cSt
		Fuel oil cetane number – min	45
		Lube oil capacity – max (incl. filters)	80 l
		Emissions	IMO II

ALTERNATOR DATA		ENGINE DATA	
Alternator Make	Stamford	Engine model	S6B3-T2MPTAW-19
Alternator Type	HCM534C2	Engine speed	1800 rpm
Alternator output @ Cos Φ=0.8	445 kVA	Engine brake output	375 kW
Bearing configuration	445	Cylinder configuration	6l
Insulation class	double	Total displacement	14.6 l
Temperature rise class	H	Bore x Stroke	135x170 mm
Cooling method	F	Compression ratio	14.6 : 1
Protection	Air	Turbocharged	Turbo-Charged, After Cooler
Excitation system	IP23	Governor	Electric
PT100 for bearing and stator winding	Digital	Cooling method (engine driven pump)	Water
AVR for single and parallel operation	Included	Starting method	Battery
Space heater	Included		

CE COMPLIANCE		LANGUAGE - UNITS	
2006/42/EC : machinery		Drawings, documents, nameplates in English	
		SI metric system	

**PERFORMANCES @ PRIME**

Generator output	356 kWe
Specific consumption – ISO3046/1 : 0/+5%	227 g/kWh
Fuel oil consumption @ 100%	100 l/hr
Fuel oil consumption @ 75%	75 l hr
Exhaust gas temperature	437 °C
Exhaust gas flow rate	95 m³/min
Air intake flow rate	36 m³/min
Noise level @ 1m (open skid)	-

**HEAT BALANCE**

Heat rejection (HT / LT)	275 / 95 kW
Heat rejection (exhaust)	292 kW
Thermal radiation (engine block)	21 kW
Thermal radiation (generator)	-
Coolant temperature at HT outlet - max	95°C
Coolant temperature at LT inlet - max	38°C
Coolant temperature at LT inlet - derating 5.2%	-
Flow rate of coolant radiator circuit – HT/LT	500 / 150 l/min
Coolant capacity (engine only)	33 l

**TOLERANCES AND CONDITIONS**

Efficiency data for average conditions (avg) – derating above 1000 m asl or 40°C intake air temperature or 32°C LT coolant inlet temperature

Fuel input: 0/+5% (ISO3046/1). Submitted to fuel oil specification confirmation

Heat rejection data: +/- 12%. Add 17% margin for remote dry air cooler design

Exhaust gas flow / temperature: +/- 6% - +/- 8%

Pictures are not contractual and may include optional accessories

These data are not contractual. They can be modified by MTEE without prior notice

**STANDARDS**

I.S.O. : International Standard Organization

C.E.N. : European Standard Committee

I.E.C: International Electric Commission

J.I.S : Japanese Industrial Standards (for engine)

J.E.C: Japan. Electrotechnical committee (engine)

J.E.M: Japan Elec. Manufacturers Association (Eng.)

Manufacturers standards

**GENERATOR SET EMBEDDED CONTROL PANEL**

Automatic start and shutdown DCU410 system mounted in door of interface box with the following functions

LCD displaying engine rpm, control voltage, lube oil pressure and temperature, cooling water temperature water temperature, charge air pressure, exhaust temperature after turbo  
3 automatic start attempts acc. to class requirements.

Automatic shutdown for low oil pressure, high water temperature HT and overspeed

Control of pre lube pump

Start and Stop switch

Hour meter

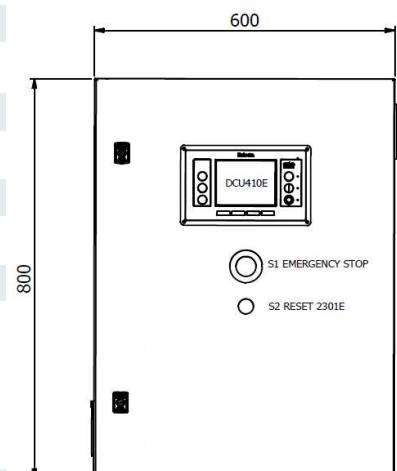
RS-485/TCP IP converter for serial communication with IAS, Modbus protocol

Common alarm

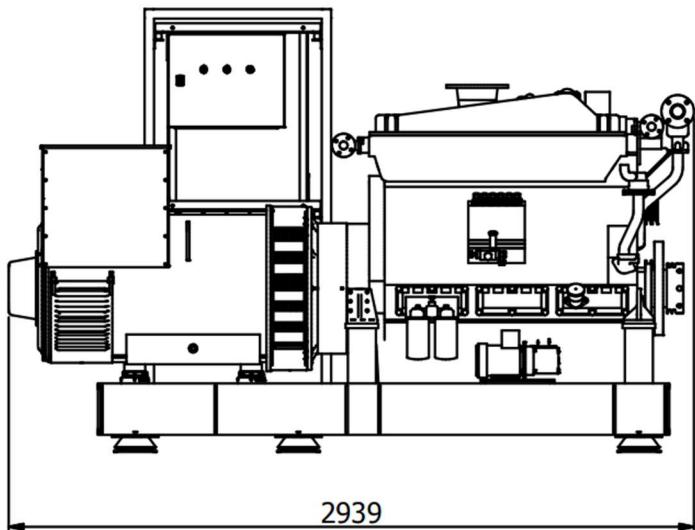
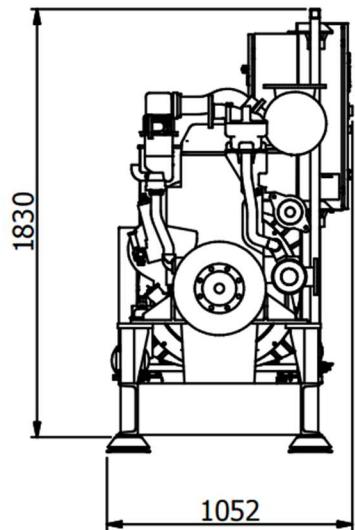
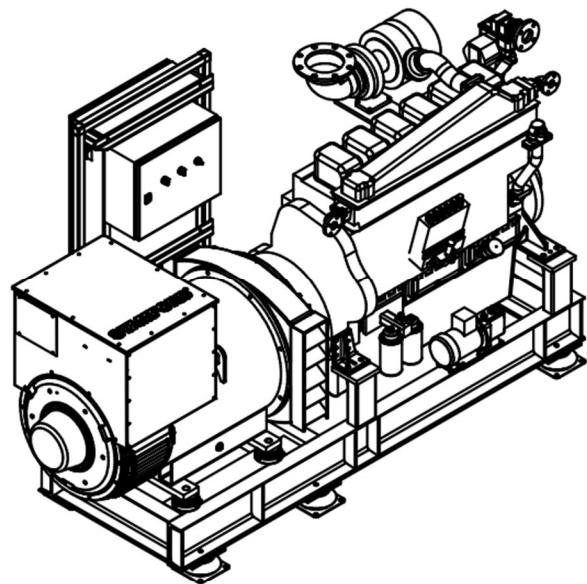
Stop System; 24V stop solenoid

Automatic control of engine auxiliaries and power supply:

- Intercooler water (LT) pump
- Jacket water heater and pump
- Alternator space heater



MAS-400-1800 S6B3-T2MPTAW-19- LAYOUT



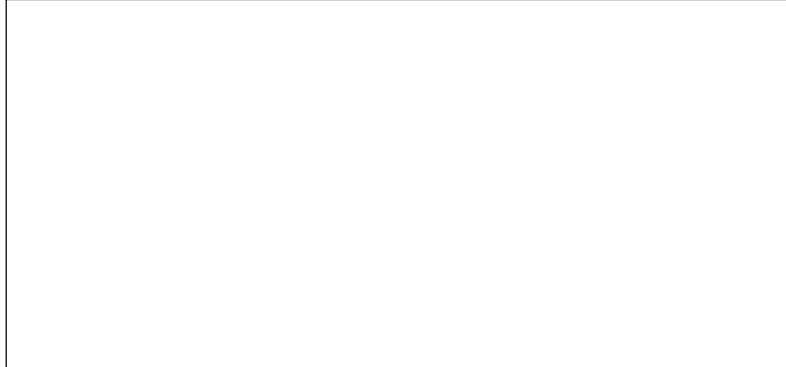
Dry Weight = 2910 kg

## SCOPE OF SUPPLY

● Standard item  
 ○ Option

Engine	Mitsubishi engine	●
	SOLAS compliant exhaust insulation and protection for fuel and oil connections	●
	Heavy duty frame with vibration absorbers	●
	Electrical Pre-lube pump with oil drain/filling	●
	Cooling heater with internal circulation pump and flexible below connections	●
	Alarm switch for fuel leakage	●
	Woodward Pro Act digital + Governor system	●
	Woodward speed controller 2301E (built into control cabinet)	●
	Protect guard for moving parts	●
	LT/HT interface flexible bellows	●
	Electrical LT pump and Thermostat (delivered loose supply for optimal installation in vessel)	●
Generator	Air-cooled Generator IP 23 with Digital AVR	●
	PT-100 bearing and windings	●
	Anti-condensation heater	●
	Flexible coupling with TVC calculation	●
	Droop CT	●
Control system	Type approved Control system (cabinet) including package aux class including sensors and mounting	●
	Based on Auto-Maskin	●
	Electrical starter cabinet: for heater, lubrication oil primer pump and LT pump	●
Documentation	IMO2 certificate	●
	Drawing and design engineering (GAD, P&ID, Electrical Drawings)	●
	Test running of complete sets at Spikkestad, Norway before shipment / Test Report	●
	Mitsubishi Warranty	●
Options (mounted)	Water cooled Generator	○
	Drip tray oil filter	○
	Mechanical LT cooling water pump v-belt driven and Thermostat	○
	Drip trays fuel filter	○
	Lifting lugs	○
	Exhaust temperature monitoring on every cylinder	○
Options (loose)	Silencer (35dB)	○
	Exhaust compensator	○
	Plate Heat exchanger	○
	Expansions tanks LT (40l) / HT (60l)	○
	Remote Genset Control Panel	○
	Start battery and battery box	○
	Battery isolation switch cabinet	○
	Battery charger	○
	Class certification (Genset incl. control system)	○

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### More information

Contact your local Mitsubishi Engine & Energy dealer for more information regarding Mitsubishi Generator Sets and optional equipment.  
 Or visit [www.mtee.eu](http://www.mtee.eu)

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