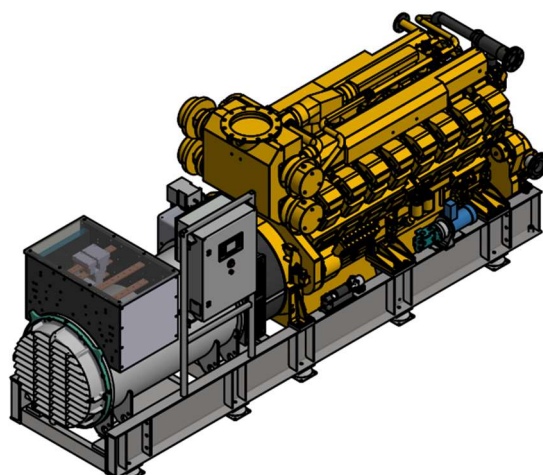


MAS-2350-1200

# MITSUBISHI AUXILARY SET

Quality, reliability, performance, and partnership  
- Mitsubishi Heavy Industries Group.



RATING	
Generating set model	MAS-2350-1200
Generator voltage	440 V
Frequency	60 Hz
Generator output PRP	1882 kVA
Power factor – min	0.8
Duty	Auxiliary/DEP
Rating	PRP – Prime Power
Average load factor for 24h	"80% or lower >90% for max 3h/24h"
Overload	110% for 1h/12h
Installation location	Indoors

DESIGN CONDITIONS	
Ambient temp - max	45 °C
Ambient temp – min	0°C
Altitude (maxi)	1000m a.s.l
Relative humidity (maxi)	85%
Fuel oil LHV	42700kJ/kg
Fuel oil	Diesel
Fuel oil gravity at 15°C	0.83 to 0.87
Fuel oil sulfur content max	0.2% by weight
Fuel oil viscosity min(60°C)/max(50°C)	2.0/8.0 cSt
Fuel oil cetane number – min	45
Lube oil capacity - max	290 l
Emissions	IMO II

ALTERNATOR DATA	
Alternator Make	Leroy Somer
Alternator Type	LSA 53 S75 6p
Bearing configuration	double
Insulation class	H
Temperature rise class	F
Cooling method	Air
Protection	IP23
Excitation system	Digital
PT100 for bearing and stator winding	Included
AVR for single and parallel operation	Included
Space heater	Included

ENGINE DATA	
Engine model	S16R2-T2MPTAW-119
Engine speed	1200 rpm
Engine brake output	1568 kW
Cylinder configuration	16 60°V
Total displacement	79.9 l
Bore x Stroke	170 x 220 mm
Compression ratio	14.0:1
Turbocharged	Turbo-Charged, Inter Cooler
Governor	Electric
Cooling method (engine driven pump)	Water
Starting method	Battery

## CE COMPLIANCE

2006/42/EC : machinery

## LANGUAGE - UNITS

Drawings, documents, nameplates in English

SI metric system

### PERFORMANCES @ PRIME

Generator output	1503,2 kWe
Specific consumption – ISO3046/1 : 0/+5%	203 g/kWh
Fuel oil consumption @ 100%	374 l/hr
Fuel oil consumption @ 75%	281 l/hr
Exhaust gas temperature	475 °C
Exhaust gas flow rate	355 m³/min
Air intake flow rate	134 m³/min
Noise level@ 1m (open skid)	-

### HEAT BALANCE

Heat rejection (HT / LT)	591 / 402 kW
Heat rejection (exhaust)	1259 kW
Thermal radiation (engine block)	118 kW
Thermal radiation (generator)	-
Coolant temperature at HT outlet - max	95 °C
Coolant temperature at LT inlet - max	32 °C
Coolant temperature at LT inlet - derating 5.2%	-
Flow rate of coolant radiator circuit – HT/LT	650 / 200 l/min
Coolant capacity (engine only)	190 l

### TOLERANCES AND CONDITIONS

Efficiency data for average conditions (avg) – derating above 1000 m asl or 40°C intake air temperature or 32°C LT coolant inlet temperature

Fuel input: 0/+5% (ISO3046/1). Submitted to fuel oil specification confirmation

Heat rejection data: +/- 12%. Add 17% margin for remote dry air cooler design

Exhaust gas flow / temperature: +/- 6% - +/- 8%

Pictures are not contractual and may include optional accessories

These data are not contractual. They can be modified by MTEE without prior notice

### STANDARDS

I.S.O. : International Standard Organization

C.E.N. : European Standard Committee

I.E.C. : International Electric Commission

J.I.S. : Japanese Industrial Standards (for engine)

J.E.C. : Japan. Electrotechnical committee (engine)

J.E.M. : Japan Elec. Manufacturers Association (Eng.)

Manufacturers standards

### GENERATOR SET EMBEDDED CONTROL PANEL

Automatic start and shutdown DCU410 system mounted in door of interface box with the following functions

LCD displaying engine rpm, control voltage, lube oil pressure and temperature, cooling water temperature, water temperature, charge air pressure, exhaust temperature after turbo

3 automatic start attempts acc. to class requirements.

Automatic shutdown for low oil pressure, high water temperature HT and overspeed

Control of pre lube pump

Start and Stop switch

Hour meter

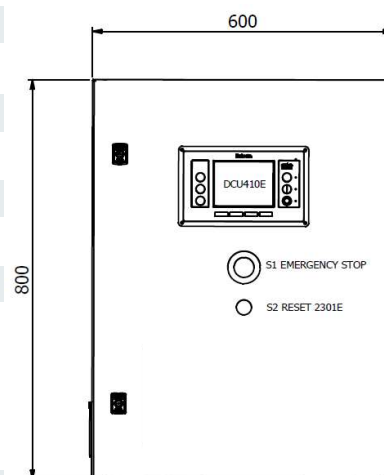
RS-485/TCP IP converter for serial communication with IAS, Modbus protocol

Common alarm

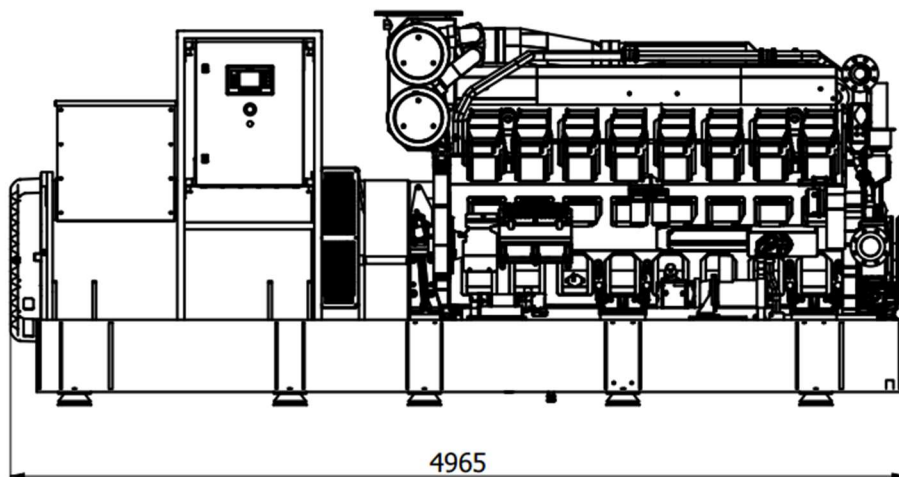
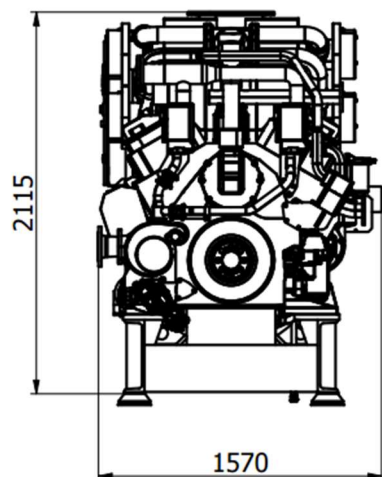
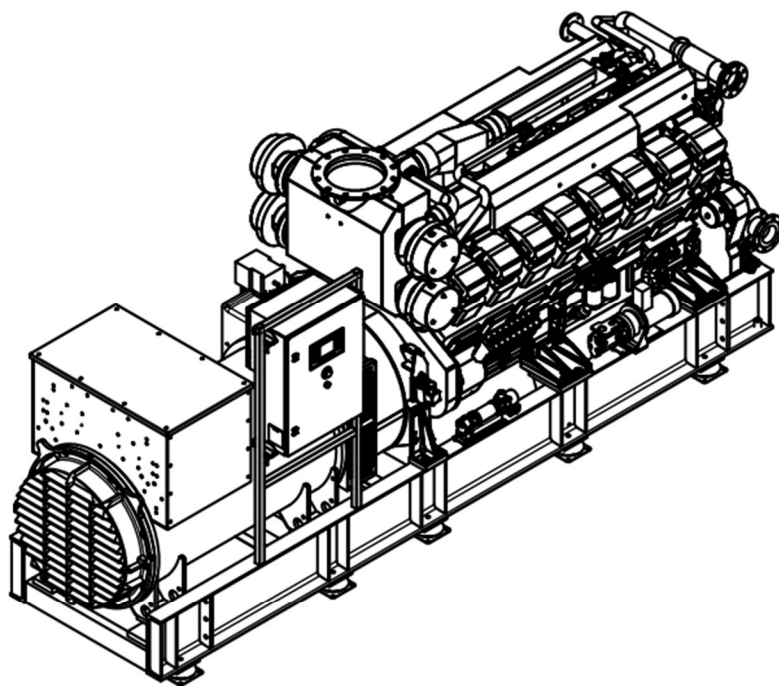
Stop System; 24V stop solenoid

Automatic control of engine auxiliaries and power supply:

- Intercooler water (LT) pump
- Jacket water heater and pump
- Alternator space heater



MAS-2350-1200 S16R2-T2MPTAW-119- LAYOUT



Dry Weight = 13 850kg

## SCOPE OF SUPPLY

● Standard item  
○ Option

Engine	Mitsubishi engine	●
	SOLAS compliant exhaust insulation and protection for fuel and oil connections	●
	Heavy duty frame with vibration absorbers	●
	Electrical Pre-lube pump with oil drain/filling	●
	Cooling heater with internal circulation pump and flexible below connections	●
	Alarm switch for fuel leakage	●
	Woodward Pro Act digital + Governor system	●
	Woodward speed controller 2301E (built into control cabinet)	●
	Protect guard for moving parts	●
Generator	LT/HT interface flexible bellows	●
	Air-cooled Generator IP 23 with Digital AVR	●
	PT-100 bearing and windings	●
	Anti-condensation heater	●
	Flexible coupling with TVC calculation	●
Control system	Droop CT	●
	Type approved Control system (cabinet) including package aux class including sensors and mounting	●
	Based on Auto-Maskin	●
Documentation	Electrical starter cabinet: for heater, lubrication oil primer pump and LT pump	●
	IMO2 certificate	●
	Drawing and design engineering (GAD, P&ID, Electrical Drawings)	●
	Test running of complete sets at Spikkestad before shipment / Test Report	●
Options (mounted)	Mitsubishi Warranty	●
	Water cooled Generator	○
	Drip tray oil filter	○
	Mechanical LT cooling water pump v-belt driven	○
	Drip trays fuel filter	○
	Lifting lugs	○
Options (loose)	Exhaust temperature monitoring on every cylinder	○
	Silencer	○
	Exhaust compensator	○
	Plate Heat exchanger	○
	Expansions tanks	○
	Remote Genset Control Panel	○
	Start battery and battery box	○
	Battery isolation switch cabinet	○
	Battery charger	○
	IMO3 SCR system and Urea pump and certificate	○
	Remote Panel RP480l for remote control	○

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[Space for stamp with Dealer contact information]

### More information

Contact your local Mitsubishi Engine & Energy dealer for more information regarding Mitsubishi Generator Sets and optional equipment.  
Or visit [www.mtree.eu](http://www.mtree.eu)