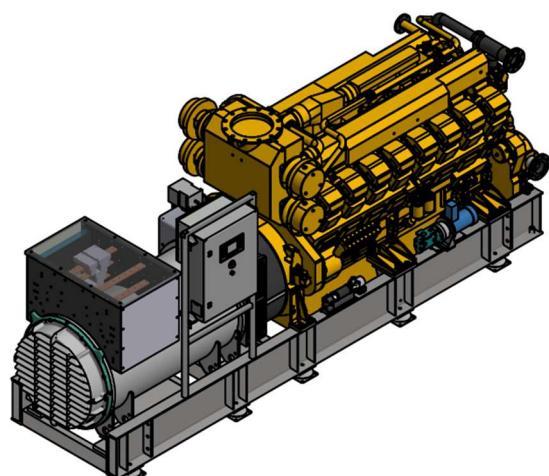


MAS-2350-1200

# MITSUBISHI AUXILIARY SET

Quality, reliability, performance, and partnership  
- Mitsubishi Heavy Industries Group.



RATING		DESIGN CONDITIONS	
Generating set model	MAS-2350-1200	Ambient temp - max	45 °C
Generator voltage	440 V	Ambient temp – min	0°C
Frequency	60 Hz	Altitude (maxi)	1000m a.s.l
Generator output PRP	1882 kVA	Relative humidity (maxi)	85%
Power factor – min	0.8	Fuel oil LHV	42700kJ/kg
Duty	Auxiliary/DEP	Fuel oil	Diesel
Rating	PRP – Prime Power	Fuel oil gravity at 15°C	0.83 to 0.87
Average load factor for 24h	"80% or lower >90% for max 3h/24h"	Fuel oil sulfur content max	0.2% by weight
Overload	110% for 1h/12h	Fuel oil viscosity min(60°C)/max(50°C)	2.0/8.0 cSt
Installation location	Indoors	Fuel oil cetane number – min	45
		Lube oil capacity - max	290 l
		Emissions	IMO II

ALTERNATOR DATA		ENGINE DATA	
Alternator Make	Leroy Somer	Engine model	S16R2-T2MPTAW-119
Alternator Type	LSA 53 S75 6p	Engine speed	1200 rpm
Bearing configuration	double	Engine brake output	1568 kW
Insulation class	H	Cylinder configuration	16 60°V
Temperature rise class	F	Total displacement	79.9 l
Cooling method	Air	Bore x Stroke	170 x 220 mm
Protection	IP23	Compression ratio	14.0:1
Excitation system	Digital	Turbocharged	Turbo-Charged, Inter Cooler
PT100 for bearing and stator winding	Included	Governor	Electric
AVR for single and parallel operation	Included	Cooling method (engine driven pump)	Water
Space heater	Included	Starting method	Battery

CE COMPLIANCE		LANGUAGE - UNITS	
2006/42/EC : machinery		Drawings, documents, nameplates in English	
		SI metric system	

**PERFORMANCES @ PRIME**

Generator output	1503,2 kWe
Specific consumption – ISO3046/1 : 0/+5%	203 g/kWh
Fuel oil consumption @ 100%	374 l/hr
Fuel oil consumption @ 75%	281 l/hr
Exhaust gas temperature	475 °C
Exhaust gas flow rate	355 m³/min
Air intake flow rate	134 m³/min
Noise level @ 1m (open skid)	-

**HEAT BALANCE**

Heat rejection (HT / LT)	591 / 402 kW
Heat rejection (exhaust)	1259 kW
Thermal radiation (engine block)	118 kW
Thermal radiation (generator)	-
Coolant temperature at HT outlet - max	95 °C
Coolant temperature at LT inlet - max	32°C
Coolant temperature at LT inlet - derating 5.2%	-
Flow rate of coolant radiator circuit – HT/LT	650 / 200 l/min
Coolant capacity (engine only)	190 l

**TOLERANCES AND CONDITIONS**

Efficiency data for average conditions (avg) – derating above 1000 m asl or 40°C intake air temperature or 32°C LT coolant inlet temperature

Fuel input: 0/+5% (ISO3046/1). Submitted to fuel oil specification confirmation

Heat rejection data: +/- 12%. Add 17% margin for remote dry air cooler design

Exhaust gas flow / temperature: +/- 6% - +/- 8%

Pictures are not contractual and may include optional accessories

These data are not contractual. They can be modified by MTEC without prior notice

**STANDARDS**

I.S.O. : International Standard Organization

C.E.N. : European Standard Committee

I.E.C: International Electric Commission

J.I.S : Japanese Industrial Standards (for engine)

J.E.C: Japan. Electrotechnical committee (engine)

J.E.M: Japan Elec. Manufacturers Association (Eng.)

Manufacturers standards

**GENERATOR SET EMBEDDED CONTROL PANEL**

Automatic start and shutdown DCU410 system mounted in door of interface box with the following functions

LCD displaying engine rpm, control voltage, lube oil pressure and temperature, cooling water temperature water temperature, charge air pressure, exhaust temperature after turbo  
3 automatic start attempts acc. to class requirements.

Automatic shutdown for low oil pressure, high water temperature HT and overspeed

Control of pre lube pump

Start and Stop switch

Hour meter

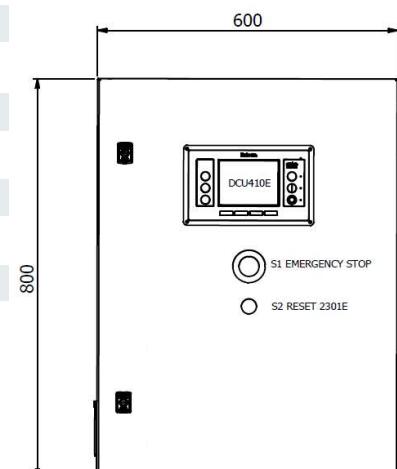
RS-485/TCP IP converter for serial communication with IAS, Modbus protocol

Common alarm

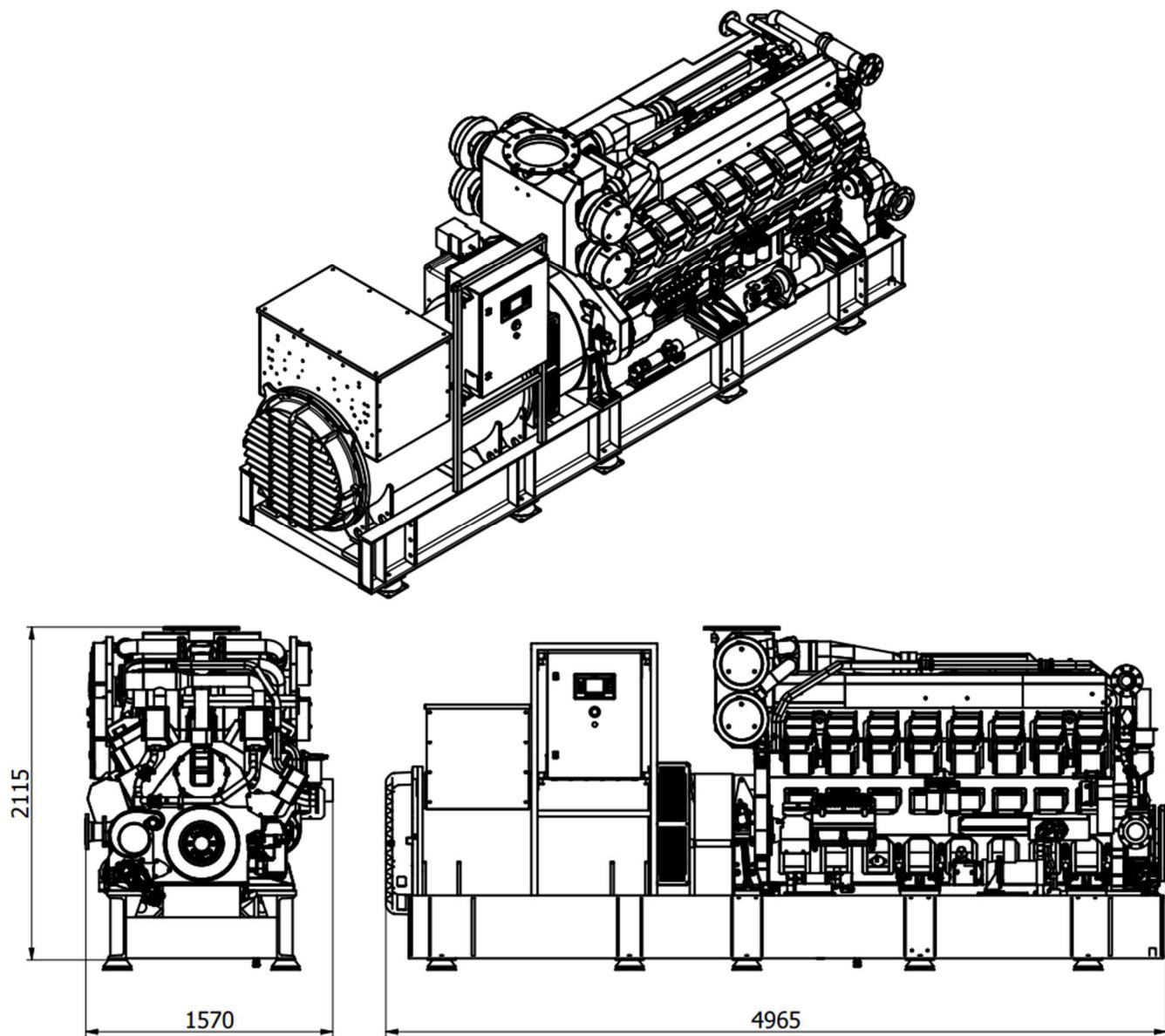
Stop System; 24V stop solenoid

Automatic control of engine auxiliaries and power supply:

- Intercooler water (LT) pump
- Jacket water heater and pump
- Alternator space heater



MAS-2350-1200 S16R2-T2MPTAW-119- LAYOUT



Dry Weight = 13 850kg

**SCOPE OF SUPPLY**

- Standard item
- Option

Engine	Mitsubishi engine	●
	SOLAS compliant exhaust insulation and protection for fuel and oil connections	●
	Heavy duty frame with vibration absorbers	●
	Electrical Pre-lube pump with oil drain/filling	●
	Cooling heater with internal circulation pump and flexible below connections	●
	Alarm switch for fuel leakage	●
	Woodward Pro Act digital + Governor system	●
	Woodward speed controller 2301E (built into control cabinet)	●
	Protect guard for moving parts	●
	LT/HT interface flexible bellows	●
Generator	Air-cooled Generator IP 23 with Digital AVR	●
	PT-100 bearing and windings	●
	Anti-condensation heater	●
	Flexible coupling with TVC calculation	●
	Droop CT	●
Control system	Type approved Control system (cabinet) including package aux class including sensors and mounting	●
	Based on Auto-Maskin	●
	Electrical starter cabinet: for heater, lubrication oil primer pump and LT pump	●
Documentation	IMO2 certificate	●
	Drawing and design engineering (GAD, P&ID, Electrical Drawings)	●
	Test running of complete sets at Spikkestad before shipment / Test Report	●
	Mitsubishi Warranty	●
Options (mounted)	Water cooled Generator	○
	Drip tray oil filter	○
	Mechanical LT cooling water pump v-belt driven	○
	Drip trays fuel filter	○
	Lifting lugs	○
	Exhaust temperature monitoring on every cylinder	○
Options (loose)	Silencer	○
	Exhaust compensator	○
	Plate Heat exchanger	○
	Expansions tanks	○
	Remote Genset Control Panel	○
	Start battery and battery box	○
	Battery isolation switch cabinet	○
	Battery charger	○
	IMO3 SCR system and Urea pump and certificate	○
	Remote Panel RP4801 for remote control	○

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[Space for stamp with Dealer contact information]

**More information**

Contact your local Mitsubishi Engine & Energy dealer for more information regarding Mitsubishi Generator Sets and optional equipment.

Or visit [www.mtee.eu](http://www.mtee.eu)

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