

4000, 8000 SERIES TOUCHSCREEN OPERATOR'S MANUAL



Produced by General Water Technologies

Thank you to our loyal customers!

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INDEX

Safety References	3
Specifications	4
Water Purity Conversion Charts	5
Purification Process	6
Continuous Decontamination	6
System Features	7
Startup	8
Flow Chart	9
D.I. Canister Replacement	10
Filter Replacement	10
Recommended Filter & Membrane Replacement Schedule	11
Making a connection with Push-Fit Fittings	11
Daily Checklist	12

Safety References

This water purification system complies with state-of-the-art standards in terms of technology and safety regulations. All parts have been produced and or manufactured by preferred vendors to GWT specifications, and then assembled by GWT personnel (henceforth “supplier”) according to our proprietary design.

The supplier has taken all precautions to ensure safe operation. Users must ensure that the installation is performed in a manner that the method/mode of operation will not be affected. A signature at installation verifies that this is the case. Return visits to amend this placement will be subject to additional fees.

The system is supplier factory-approved and fulfills our safety standards.

Please read the following safety precaution before start-up and comply with them during operation.

The system must be operated by trained staff. Users should read this manual prior to utilizing this equipment.

The user is allowed to carry out only that maintenance work described in this manual or provided at training by the installation team. Only use designated spare parts for maintenance work.

The system must be connected to a fused, grounded power supply.

If leaks in the system become evident, the unit must be isolated immediately from the electrical supply and the fault rectified. If required, inform your suppliers customer service department.

Carry out maintenance and inspections as recommended by the supplier at the recommended intervals to insure user-safety and optimal system performance.

The supplier does not take any responsibility for injuries to users caused by improper application of this system, including negligence or abuse.

Specifications

Basic System Info (per system)

Model	TS 4051	TS 8070	TS 8110	TS 8160
Production Capability	40 l/h max	75 l/h max	110l/h max	150 l/h max
Delivery (Peak Flow) Capability	120 l/h	150 l/h	180 l/h	240 l/h
Footprint (System face on)	24" depth x 14" wide x 44" tall		24" depth x 14" wide x 60" tall	
System Weight (floor mount only)	225 lbs in operation		315 lbs in operation	
Footprint w/Pan & Pump Kit	25" x 25" square, 2" lip, (system and all components fit inside footprint)			
Door Hinge	Right, opening left to right			
RO Pressure (Range)	80 - 175 PSI			
Delivery Pressure	As Indicated by instrumentation, adjustable			
Dispense Tap for Manual Fill	Included			
Manual feed by lab in event of water outage	Included - call service line for instructions			
Touchscreen Interface	Included			
Live Remote Viewing	Included			
Audible Leak Detection/Alarm	Not recommended			
GWT 2000 DI Canister Consumable Footprint	9" diameter, 24" tall, exchange as necessary			
LC 123 Carbon Filters	Inside door, daily vigilance required, exchange as necessary			
Startup Amperage	6-7 AMP			
Running Amperage	3-4 AMP			

Presite Requirements (per system)

Domestic Water Feed to Equipment	3/4" Supply line w/ 3/4" dedicated drop to unit
Connection to Domestic 3/4" Line	3/4" FNPT ball valve
Minimum Pressure	50 PSI
Pressure Gauge	Upstream side of 3/4" FNPT ball valve
Power Connection	120 VAC/20 AMP
Drain Capacity	3 gallons/minute

Water Purity Conversion Charts

Parts Per Million (PPM)	Grains Per Gallon (GPG)	Hardness Rating
0 - 75	0 - 4.3	Soft
76 - 150	4.4 - 8.7	Moderately Hard
151 - 300	8.8 - 17.5	Hard
Over 300	17.6+	Very Hard

Conductivity (Microsiemens/cm)	Resistivity (MegOhm/cm)
0.056	18
0.063	16
0.071	14
0.083	12
0.100	10
0.133	7.5
0.200	5
0.500	2
1.000	1
1.333	0.75
2.00	0.5
4.00	0.25
10.00	0.1
20.00	0.05
40.00	0.025
80.00	0.013
100.00	0.01
200.00	0.005
500.00	0.002
1000.00	0.001
2000.00	0.0005
5000.00	0.0002
10000.00	0.0001

Purification Process

The process flow with all its components is illustrated on the flow chart on the touchscreen.

When the system is started in normal operation the inlet valve opens and the reverse osmosis pump starts. The inlet valve controls the water supply into the system. The inlet valve will close, and the pump will stop when the system is shutdown, unplugged, paused, permeate tank is full, or the inlet water pressure drops.

The sediment filter (if applicable) and carbon filter absorb organic chemicals like chlorides, insecticides, pesticides and herbicides from the water and remove particles larger than 5 microns.

The reverse osmosis pump increases the input pressure to the operating pressure for the reverse osmosis process. The pressure is indicated in psi on the touchscreen just left of the production toggle switch.

The reverse osmosis modules remove ~ 98%~ of the waters salt content. Moreover, nearly all bacteria, viruses, heavy metal complexes, and organic material with molecular weight exceeding 300 Daltons are rejected. The purified water product is called Permeate; the wastewater including all rejected components is called concentrate.

The concentrate is then directed the drain.

The permeate quality is controlled with a Permeate sensor. The Permeate quality is displayed on the touchscreen.

The system is connected to a storage tank with a level sensor. The production of permeate to fill the tank is regulated by the level sensor. When the permeate reaches the maximum level (100%) the production will stop. If the permeate falls below 70% the production of the permeate will be started again and the tank will be filled to the maximum level. If the permeate level falls below 10% the distribution pump will be stopped to prevent dry running.

Continuous Decontamination

The permeate is stored in the storage tank. The tank is equipped with a distribution / circulation pump. The pump is continually circulating the water from the storage tank through the UV disinfection (the cell walls of bacteria, virus, and protozoa are penetrated, permanently altering the DNA of the microorganisms. This effectively inactivates the microorganisms, making them unable to infect and reproduce). Then passes through a Mixed Bed DI Resin as well as a .2-micron filter. From there, water either feeds to the analyzer on a demand-basis, or back into the tank, where it will undertake the process another time, thus ensuring continuity in the decontamination process.

The quality of the pure water being delivered is constantly monitored by a Product MOhm*cm Sensor viewable on the touchscreen. The Dist. Pressure, psi going to the analyzer is viewable on the touchscreen. to adjust the pressure there is an adjustment screw inside the cabinet right above the carbon filters.

System Features

This water purification system is designed to produce Ultra-Pure Water out of drinking water from public supply. It unifies purification technologies according to the latest developments. The system is connected to the storage tank with level control measurement.



Standby



The top line on the Touchscreen will show the current status of Water Purification System. Here is the list of possible status

Checking input pressure: Verifying water pressure is sufficient to start producing permeate

Standby: Permeate storage tank full, Ultra-pure water is being delivered

Filling: Permeate is being produced to fill storage tank, Ultra-pure water is being delivered

Stabilizing: Pressurizing incoming water to start production of permeate

Paused: Permeate is not being produced and Ultra-pure Water is not being delivered.

Starting: Preparing to start producing permeate to fill storage tank

No water Supply: Carbon Filters have reached end of life and need to be changed. Or the Incoming water from facility not making it to Water Purification System.

All components of the system are assembled in an aluminum housing. The front door can easily be opened for the access of the modules. The rear panel can be accessed by removing four screws. The water reservoir is made of plastic.

Startup

Open feed water supply coming into water system

Make sure that the Production toggle on the touchscreen and Delivery toggle on the touchscreen are in the on position.

Confirm that RO running appears on screen

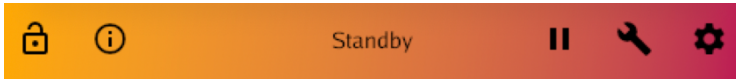
Permeate production starts

System is ready for use



Production switch: manually controls power to permeate production to fill tank.

Delivery switch: manually controls power to ultra-pure water delivery.



Orange to Red bar on top of the touchscreen indicates that the water purification system is not working within specified range. Press the Info ⓘ icon to get a current status Report



Hold button for 3 seconds to lock and unlock the touchscreen



Press to see current status report. Anything shown in red is working outside of specified range



Pressing will start/pause the permeate production and ultra-pure water delivery

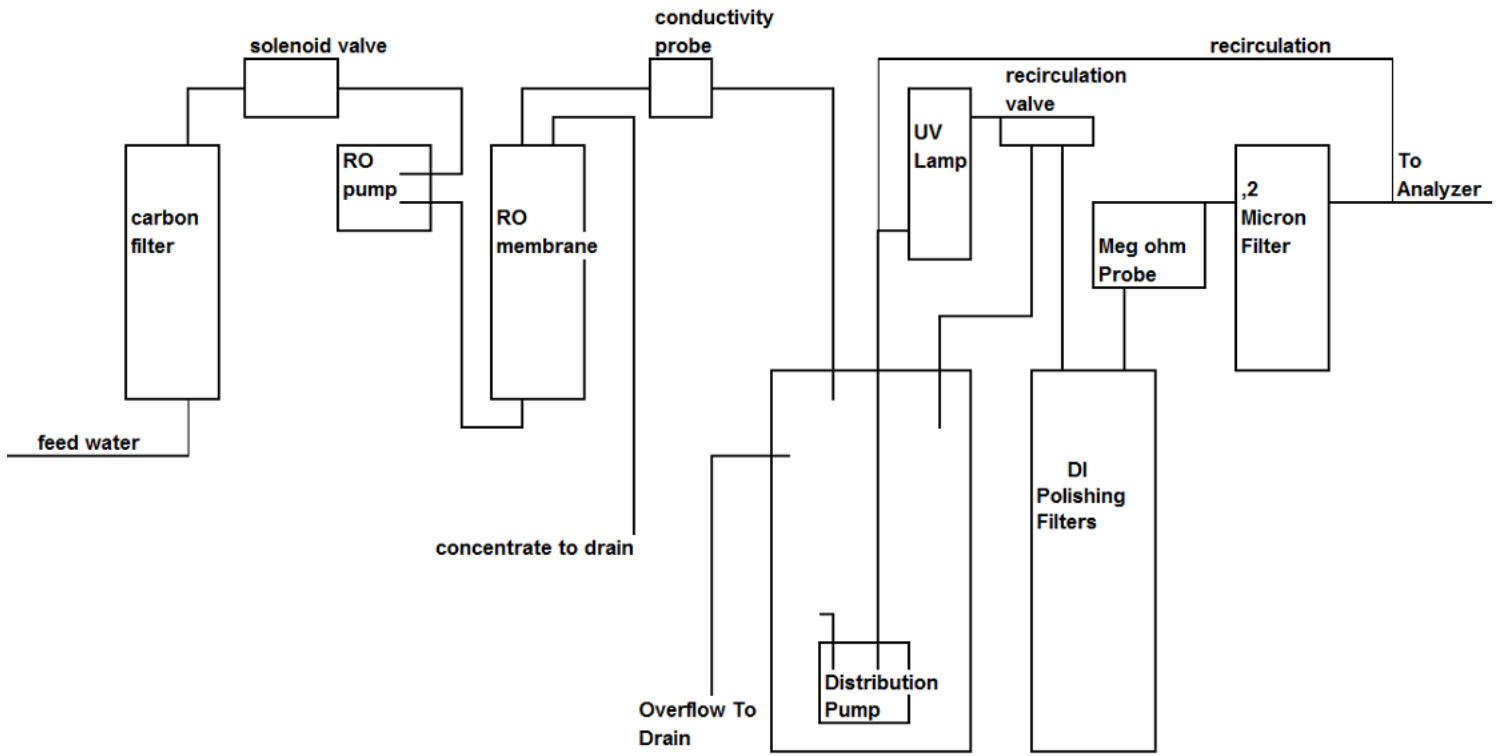


Press to force start production of permeate.



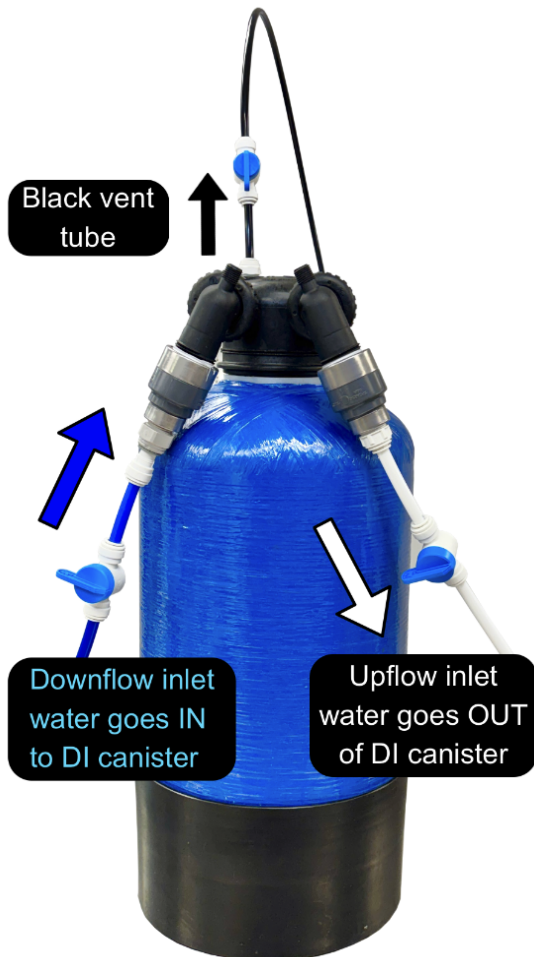
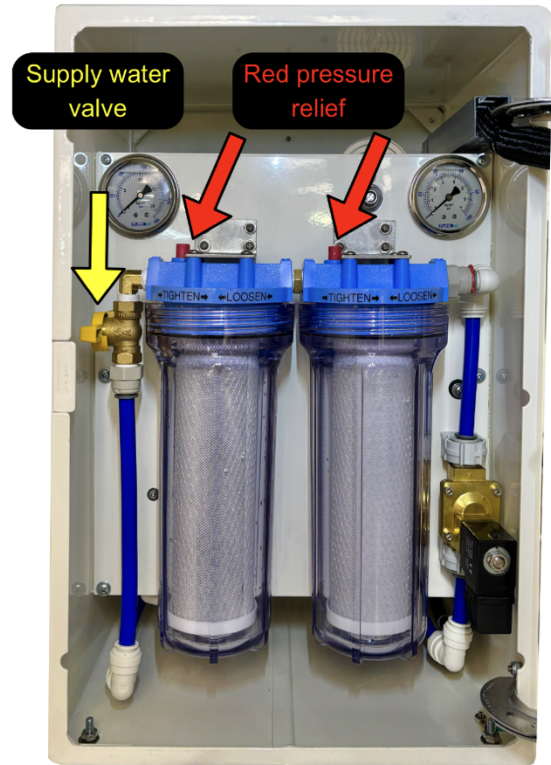
Press to reboot the system

Flow Chart



How to Change Carbon Filter

1. Turn off production switch.
2. Turn off supply water valve.
3. Push red button on top of blue filter housing to relieve pressure.
4. Remove filter housing by turning filter wrench to the left.
5. Pull out filter and replace with new filter.
6. Install filter housing by turning housing by hand until tight. (do not use wrench to tighten)
7. Turn on supply water valve and check for leaks.
8. Turn on production switch.



How to Replace the DI Canister

1. Turn off valves on white and blue tubing.
2. Relieve pressure by opening valve on black vent tube on top of canister.
3. Move black vent tube from existing canister to new canister.
4. Remove elbows (tire fittings) by loosening retaining rings, place in the same position on new canister, hand tighten retaining rings. (do not use wrench to tighten)
5. Open valve on blue tubing, wait for steady stream of water to flow out of black vent tube (1 to 2 minutes), close valve on black vent tube, open valve on white tubing.

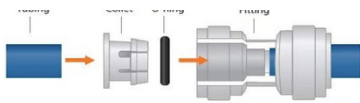
Recommended Filter & Membrane Replacement Schedule

FILTER	FREQUENCY (Approx)	
Carbon Filter	Change when filter looks brown or when the top line of Touchscreen says “No water supply”	
DI Canister	Change as your own standard operating procedure dictates. GWT recommends: <ul style="list-style-type: none"> • Type 1 water = 10.0-18.2 Megohm (replace when below 10Megohm) • Type 2 water = 1.18.2 Megohm (replace when below 1 Megohm) 	
RO Membrane	1-5 Years	GWT Replaces this during yearly recertification.
.2 Micron Germ Filter	1-3 Years	GWT Replaces this during yearly recertification.
Ultraviolet Light	9000 Hours	GWT Replaces this during yearly recertification.

*Replacement frequency depends on feed water quality and pure water usage.

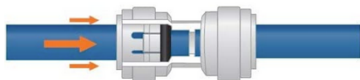
Making a connection with Push-Fit Fittings

John Guest fittings are used throughout the system.



Step 1 – Cut Tubing

Cut the tube square ensuring it is free of score marks. Avoid damage to the internal O-ring by removing burrs and sharp edges on the tubing. Inside the fitting are stainless steel grippers that grab the tubing.



Step 2 – Assemble the Connection

Push the pipe into the fitting to the tube stop. The collet has stainless steel grippers that hold the pipe firmly in position. The O-ring provides a permanent leak proof seal. Simply pull on the tube to check it is secure.



Step 3 – Disconnect

Depressurize the line before removing the tube. Push in the collet (ring closest to tube) squarely against the face of the fitting. The tube can be removed when the collet is pushed in. The fitting can be re-used.

Daily Checklist

Month _____ Year _____

Serial # _____

*Please contact General Water Technologies 801-294-2426 with any questions.

Date	Product Mohm*cm Range 10.0 - 18.2	Permeate, μ S/cm Range 0.0 - 50.0	Runtime	Color of Carbon Filters (Change at dark brown or Low Pressure message)			CLS Initials
1	Changed?			Left	Right	Changed?	
2	Changed?			Left	Right	Changed?	
3	Changed?			Left	Right	Changed?	
4	Changed?			Left	Right	Changed?	
5	Changed?			Left	Right	Changed?	
6	Changed?			Left	Right	Changed?	
7	Changed?			Left	Right	Changed?	
8	Changed?			Left	Right	Changed?	
9	Changed?			Left	Right	Changed?	
10	Changed?			Left	Right	Changed?	
11	Changed?			Left	Right	Changed?	
12	Changed?			Left	Right	Changed?	
13	Changed?			Left	Right	Changed?	
14	Changed?			Left	Right	Changed?	
15	Changed?			Left	Right	Changed?	
16	Changed?			Left	Right	Changed?	
17	Changed?			Left	Right	Changed?	
18	Changed?			Left	Right	Changed?	
19	Changed?			Left	Right	Changed?	
20	Changed?			Left	Right	Changed?	
21	Changed?			Left	Right	Changed?	
22	Changed?			Left	Right	Changed?	
23	Changed?			Left	Right	Changed?	
24	Changed?			Left	Right	Changed?	
25	Changed?			Left	Right	Changed?	
26	Changed?			Left	Right	Changed?	
27	Changed?			Left	Right	Changed?	
28	Changed?			Left	Right	Changed?	
29	Changed?			Left	Right	Changed?	
30	Changed?			Left	Right	Changed?	
31	Changed?			Left	Right	Changed?	