THE W. H. KAY COMPANY

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PROPOSAL

ITEM NO.: 1419

TYPE OF EQUIPMENT: Car Bottom Furnace/Kiln System

MANUFACTURER: Industrial Furnace Systems Inc. (IFSI) - 1985

MODEL NO: Shuttle Kiln

SERIAL NO: 3-1-3600

EFFECTIVE WORKING DIMENSIONS: 5' Wide ("Actual" Inside Width is 6'6") x 18' Deep x 4' High

FUEL: Natural Gas – 5,400,000 BTU/HR

TEMPERATURE RANGE: 2400° F

<u>DESCRIPTION</u>: Ceramic Fiber Lined Car Bottom Furnace complete with (10) North American Burners, (2) zones of Control, North American Blower, (4) Cars each 9' Long with Sand Seal (Furnace holds (2) Cars at a Time), Shuttle Transfer Cart, Motorized Vertical Rising Front Door and Above Ground Track System.

<u>INSTRUMENTATION</u>: Free-Standing Control Panel complete with Yokogawa UP-750 Series Dual Output Digital Set Point Programmable Temperature Controller, Barber Colman High Limit Controller, Molytek 12" Strip Chart Recorder, Honeywell Flame Safety System, and Epic Furnace Pressure Controller.

CONDITION: Very Good

OVERALL DIMENSIONS: 12' Wide x 23' Long x 10' High (Shipping Height)

APPROX. WEIGHT: 25,000 lbs.

PRICE: \$119,000.00

TERMS: Net Prior To Shipment

<u>NOTE</u>: ALL EQUIPMENT IS QUOTED ON AN "AS IS" BASIS, F.O.B. TRUCK, POINT OF SHIPMENT – AND SUBJECT TO PRIOR SALE.