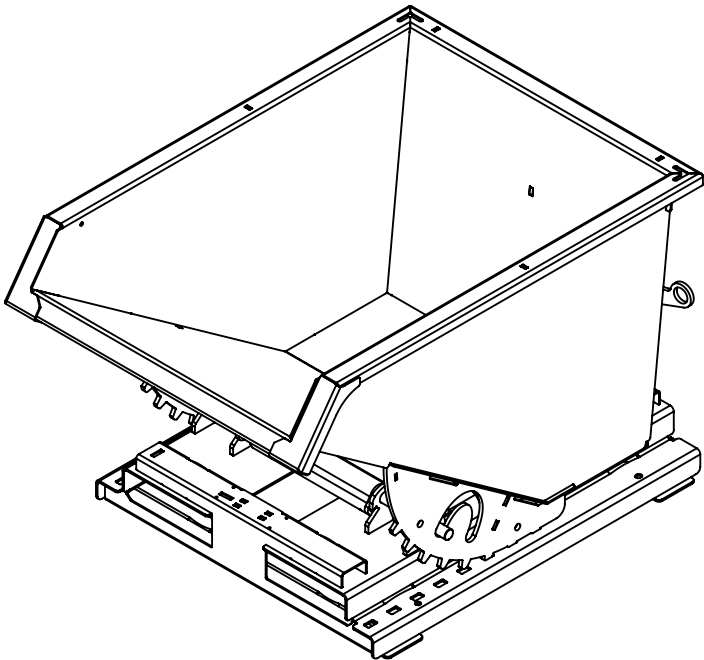
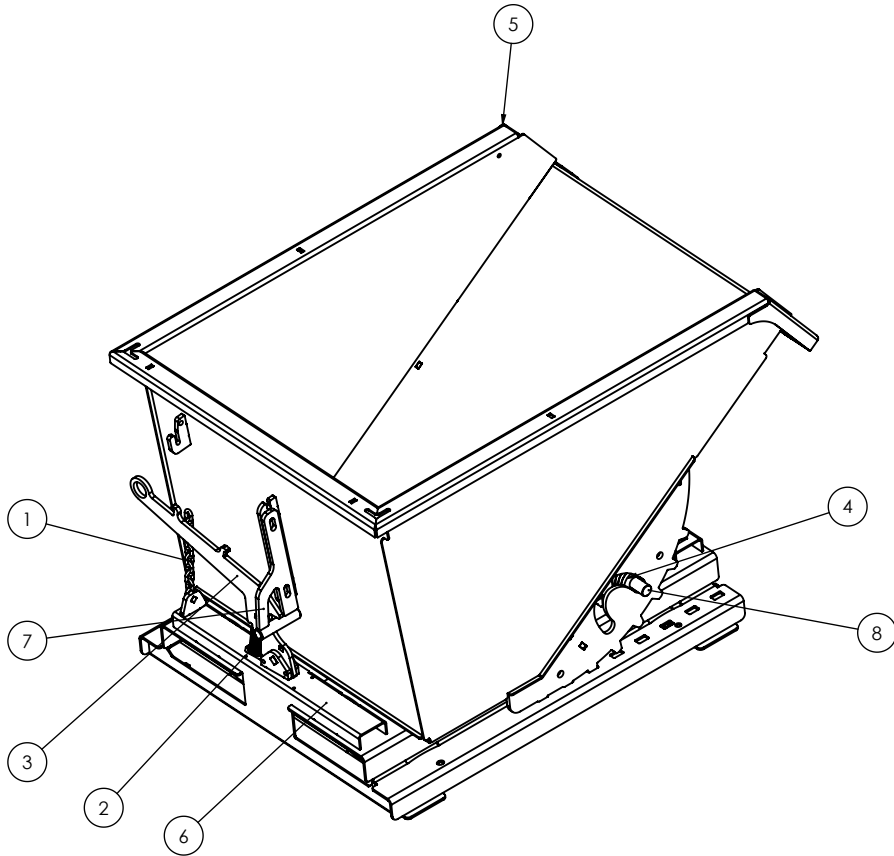


ITEM NO.	NAME (CONFIG)	PART #	REV	MATERIAL	QTY.	Weight
1	Chain		0	Material <not specified> "0.001	1	0.053
2	Compression Spring		0	Spring-Tempered Steel	1	
3	SD00013(SD00013A)	F00528	3	ASTM A36 Steel "0.373	1	5.109
4	SD00016	F00572	0	ASTM A36 Steel "0.375	8	0.329
5	SD05100	F00557	1		1	202.638
6	SD05200	F00534	2		1	111.377
7	SD05500	F00529	1		1	3.229
8	SD10500	F00569	2		2	2.130



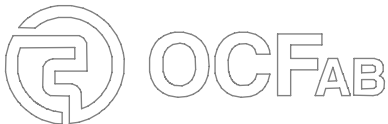
4x2 Caster:
Load Capacity: 800 lbs per caster
Height Added: 5.938 inches
Configuration: Two swivel casters per set

5x2 Caster:
Load Capacity: 1100 lbs per caster
Height Added: 6.500 inches
Configuration: Two swivel casters per set

6x2 Caster:
Load Capacity: 1200 lbs per caster
Height Added: 7.532 inches
Configuration: Two swivel casters per set

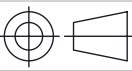
UNLESS OTHERWISE SPECIFIED:	
FLAT LASER	(.005)"
PLASMA	(.032)"
TUBE LASER	(.01)"
BEND ANGLE	(1.0°)"
FLANGE DIMS	(.02)"
BAND SAW	(.032)"
COLD SAW	(.005)"
MACHINING	(.005)"
WELDMENTS	(.032)"
DECIMAL .XXX	(.005)"
DECIMAL .XX	(.05)"

Surface Area inches^2:



File Name	SD05000
-----------	---------

SIZE
A



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MATERIAL		PART #		F00533	REV 1
DRAWN Justin Waldner		Name SD05000			
Approved:_____					
DATE 2024-10-08 U of M IPS(mm)		SCALE: 1:16	WEIGHT: 329.308		SHEET 1 OF 2

5

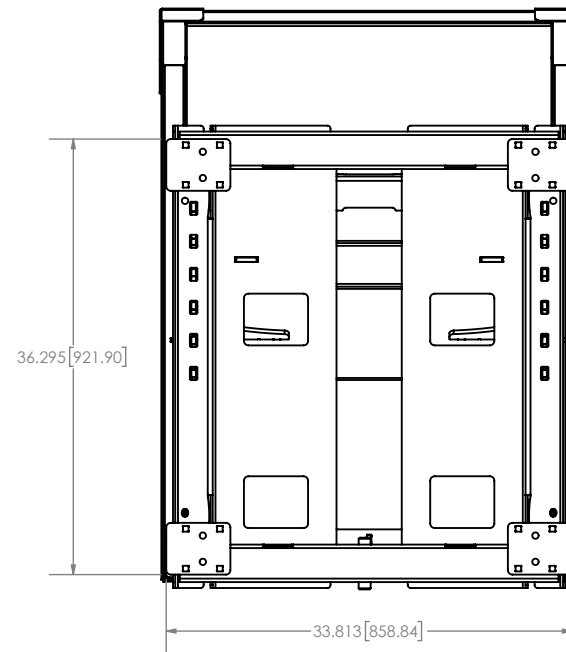
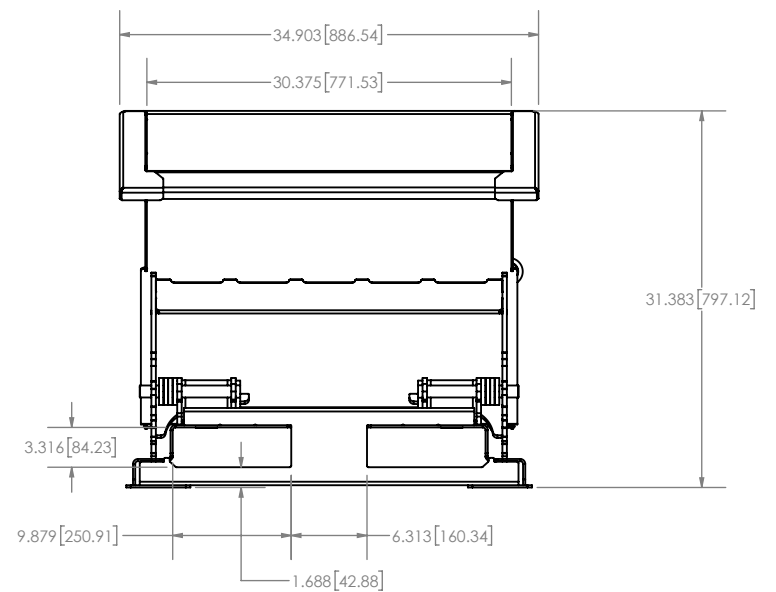
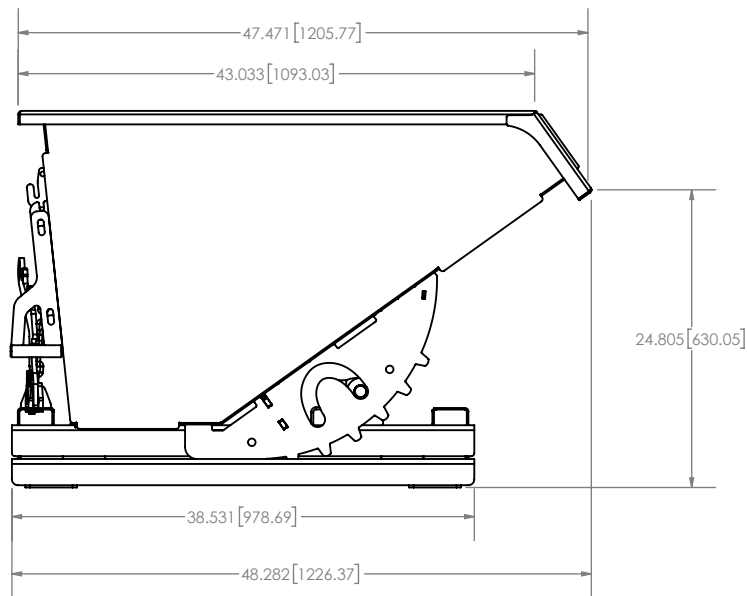
4

3

2

1

CREATED: 2024-10-07



UNLESS OTHERWISE SPECIFIED:	
FLAT LASER	(.005)"
PLASMA	(.032)"
TUBE LASER	(.01)"
BEND ANGLE	(1.0°)"
FLANGE DIMS	(.02)"
BAND SAW	(.032)"
COLD SAW	(.005)"
MACHINING	(.005)"
WELDMENTS	(.032)"
DECIMAL .XXX	(.005)"
DECIMAL .XX	(.05)"

Surface Area inches^2:



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File Name	SD05000
-----------	---------

SIZE
A



MATERIAL	PART # F00533 REV 1			
DRAWN Justin Waldner				
Approved: _____	Name	SD05000		
DATE 2024-10-08 U of M IPS(mm)	SCALE: 1:16	WEIGHT: 329.308	SHEET 2 OF 2	

CREATED: 2024-10-07

ALL FLANGE DIM OD, UNLESS OTHERWISE SPECIFIED.

5

4

3

2

1