

Service information, Sept. 2017

## REPLACEMENT OF INNERPART FOR MOTOR

50275, 50275-2, 50275-2-BL, 50275-2-\*16-pol, 50275-2-BL\*16-POL



### This is what you need:

- Hammer
- Special tool (part No. 50224)
- 10 mm wrench
- Torx 15
- Motor grease (lithium grease)



Hold on to the shaft with 10 mm wrench and loosen the 3 torx screws at the wire-side.



Pull slightly in the wire so the plate goes off and lift the plate off.



Mount the special tool on the lid with disc and nut.  
Loosen the lid and remove the innerpart.

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New and old innerpart. Apply grease to the new innerpart's planet wheel.



Move the disc from old innerpart to new if it is missing.  
Check that there is only one disc mounted.



Mount the special tool on the lid.

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Fit the innerpart of the motor housing.  
Tighten the lid.



Mount the plate and  
tighten the torx screws.



The thick spacer disc is  
mounted in the lid-side.