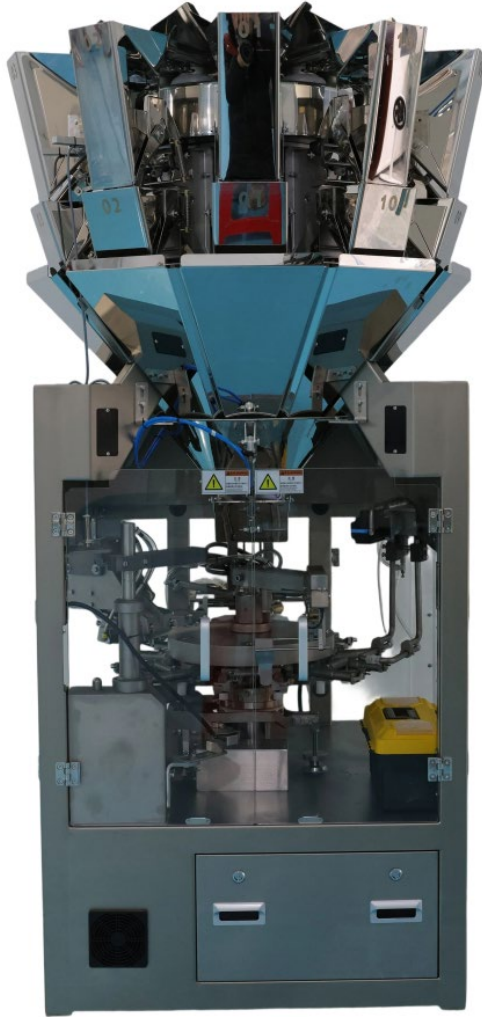


Automatic Rotary Open, Fill and Seal Machine With Multihead Weigher



Front View

GEN-6SOF-MHW



Side View

Application

GEN-6SOF-MHW: This machine is mainly suitable for fully automatic packaging of Pre-made Flat bags, Doy Style Zipper bags and special-shaped bags. The product has a firm seal, strong reliability, smooth, beautiful seal and is an ideal packaging machine for food, medicine, cosmetics and various fine chemical industries.

Also is able to be equipped with the following Feeders:

- 1. Powder: Wheat flour, soup - (By use auger system)
- 2. Granule: Sugar, seasoning - (By use volumetric measure or scale)
- 3. Liquid: Detergent, shampoo, rinse, drinks - (By piston pump or rotary pump)
- 4. Paste: Retort food- (By spiral pump or rotary pump)



Packing Process

1. Pouch feeding conveyor with pouch pick up.

2. Date coding & zipper open device.

3. Open the bottom of pouch, for Doy Style pouch.

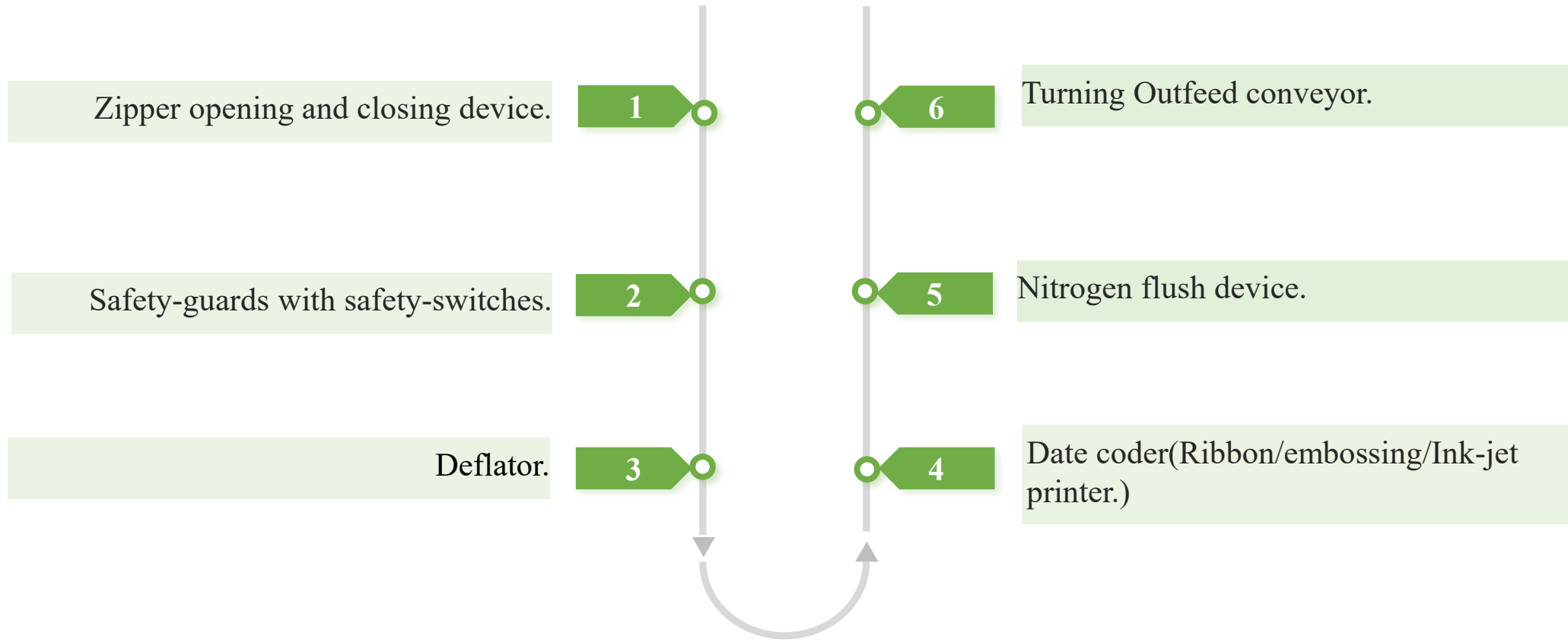
4. Filling position.

5. First sealing position(hot seal) .

6. Second sealing position (cold seal) .

7. Outfeed Conveyor.

Optional Additions



Standard Features

1

Whole machine for six-station structure, by the industrial control machine (based on ether cat bus), large screen touch screen centralized control, simple and convenient operation.

2

Supporting fault tracking alarm system, real-time display of operating conditions.

3

Integrated combination scale to save space which is more compact and economic.

4

Whole machine is designed in line with GMP standards and passed CE certification.

5

Action execution to use full servo control system which helps to increase speed as well react precisely.

6

Empty bag tracking detection function to achieve won't be sealed when there has non open bag or without filling material bag, helping to save packing material.

7

Automatic packaging system helps to increase production capacity and reduce labor cost.

8

Beautiful premade bag helps to occupy market share stock.

Technical Specification

Model No.	GEN-6OFS-MTW
Pouch Size(Length)	Up to 10"
Pouch Size(Width)	3.6-7"
Speed	20-30pcs/min
Voltage	220V 60 HZ
Power	25 AMPS
Air Source	85 PSI, 15CFM
Packing Form	Premade pouch(flat/doy/zipper pouch etc.)
Machine Weight	About 1550 lbs.
Overall Dimension	L61"xW57"xH85"
Multihead Weigher	10 Heads