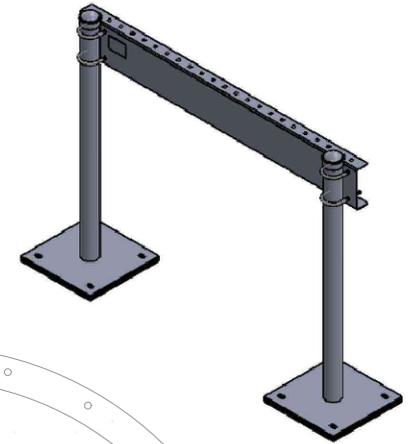




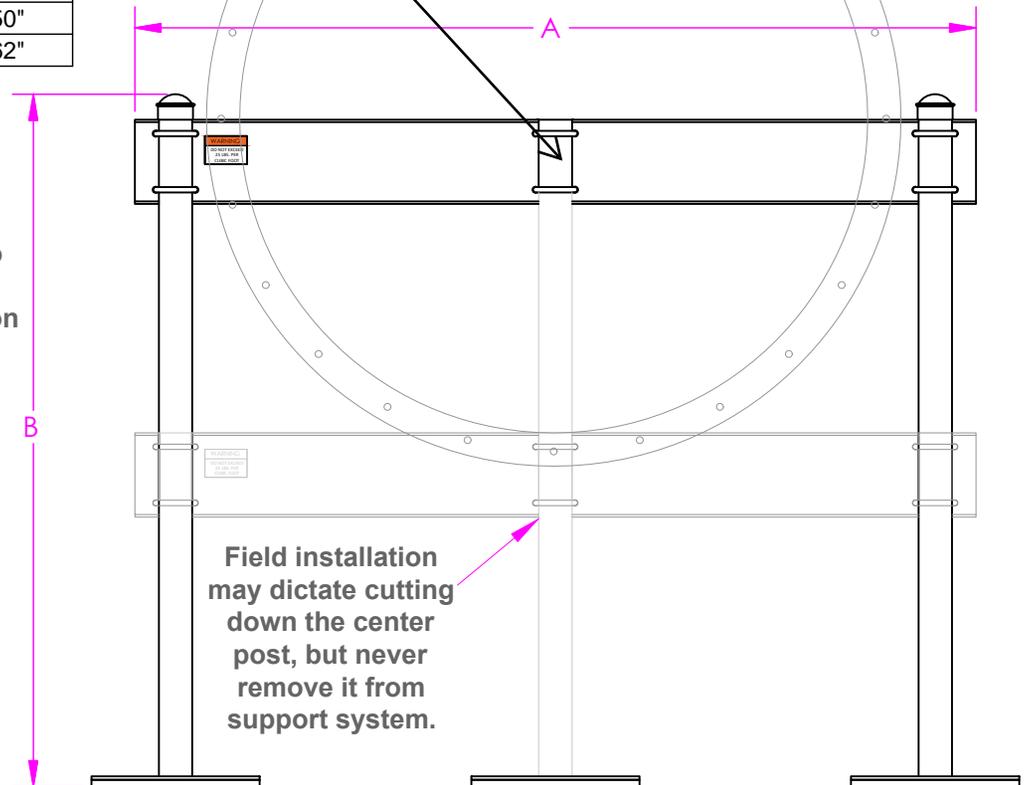
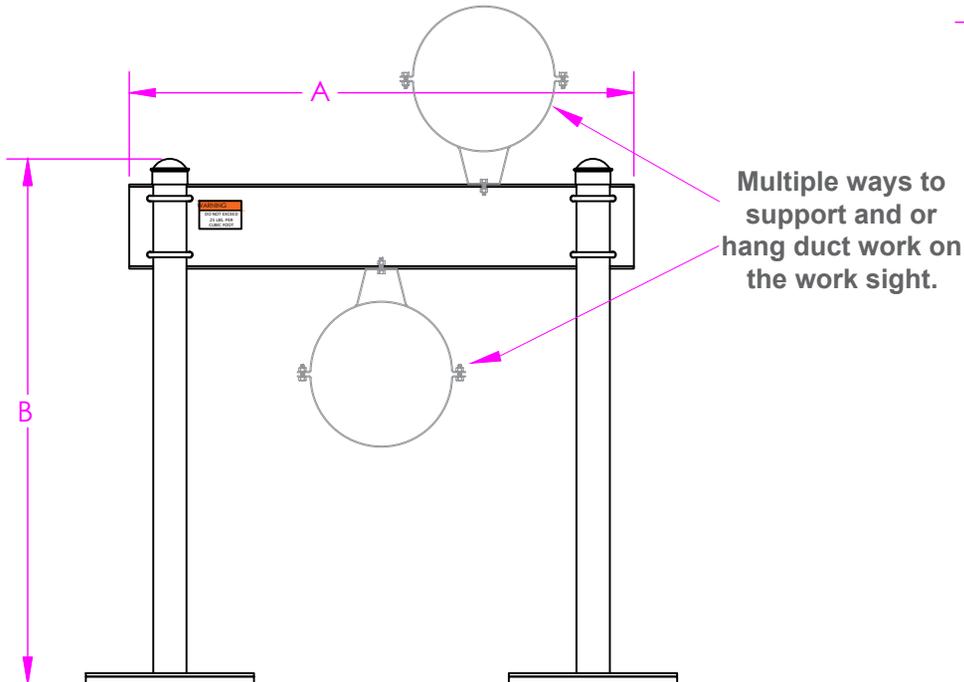
Roof Stanchion Support System

Duct supports are a simple and long-lasting solution to reliably support rooftop ductwork systems. They are available in a multiple configurations for side-by-side duct or hanging underneath, or more. They are built using galvanized steel and U bolts making easily adjusted to rooftop slope. The bases are made of a $\frac{1}{4}$ " thick steel plate with four $\frac{1}{2}$ " holes and 1/2 thick rubber on the bottom to protect marring of roofing material. The cross bar has $\frac{7}{16}$ " holes spacing every 2" on top and bottom.

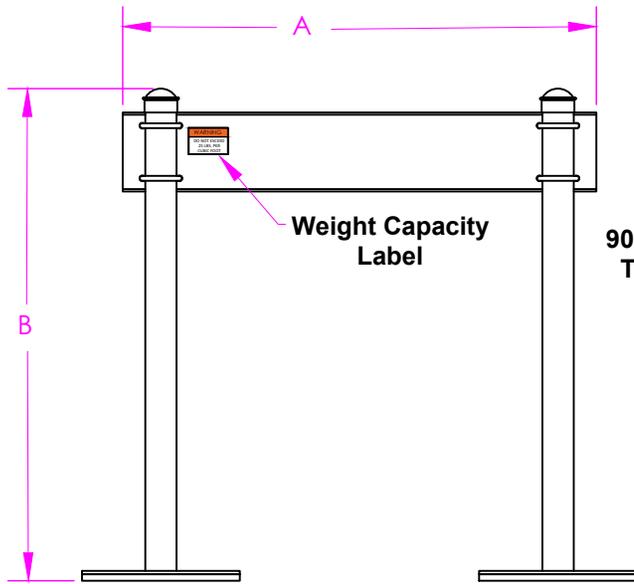
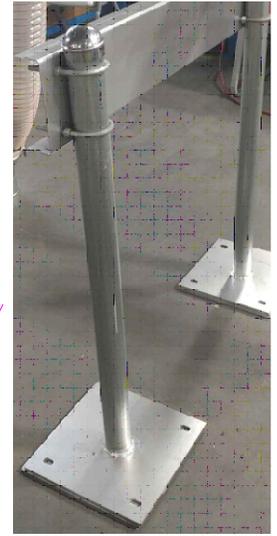


| Part Number | A (width) | B (height) | Center Post | Dia. Size |
|-------------|-----------|------------|-------------|-----------|
| RS-2436 | 24" | 36" | No | 3"-14" |
| RS-3636 | 36" | 36" | No | 15"-26" |
| RS-4836 | 48" | 36" | No | 27"-38" |
| RS-6036 | 60" | 36" | Yes | 39"-50" |
| RS-7236 | 72" | 36" | Yes | 51"-62" |
| RS-2448 | 24" | 48" | No | 3"-14" |
| RS-3648 | 36" | 48" | No | 15"-26" |
| RS-4848 | 48" | 48" | No | 27"-38" |
| RS-6048 | 60" | 48" | Yes | 39"-50" |
| RS-7248 | 72" | 48" | Yes | 51"-62" |

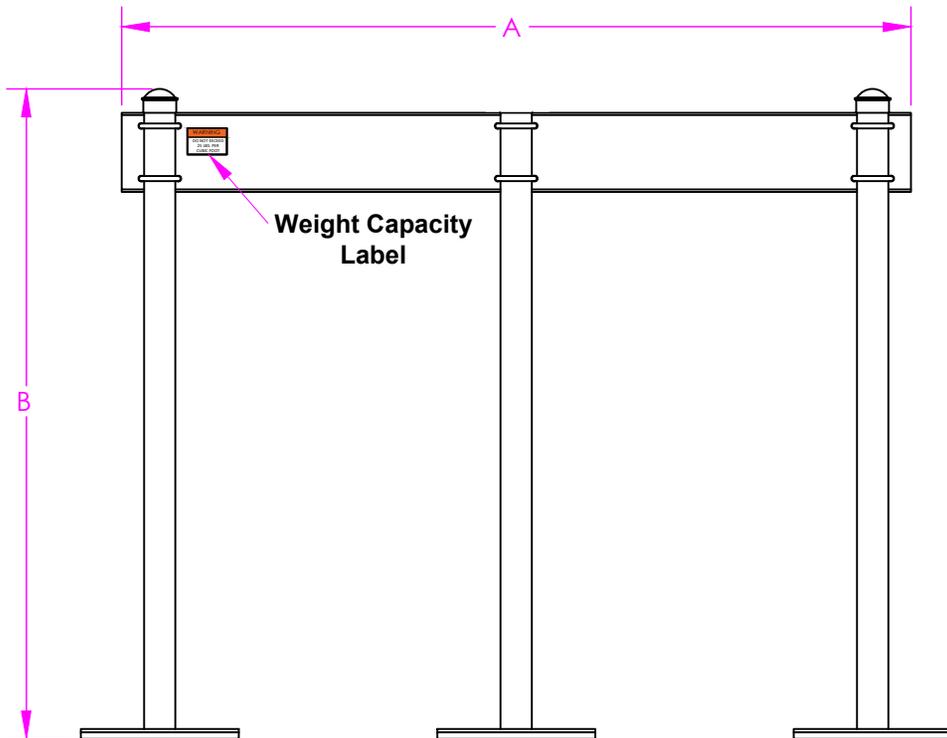
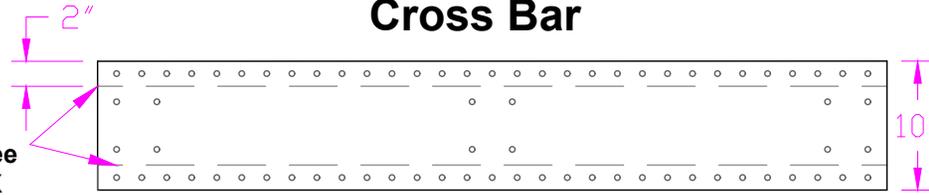
Widths of 60" or 72" will need a center post



Roof Stanchion - Shop detail



Cross Bar



Exploded View with Weld Specs

