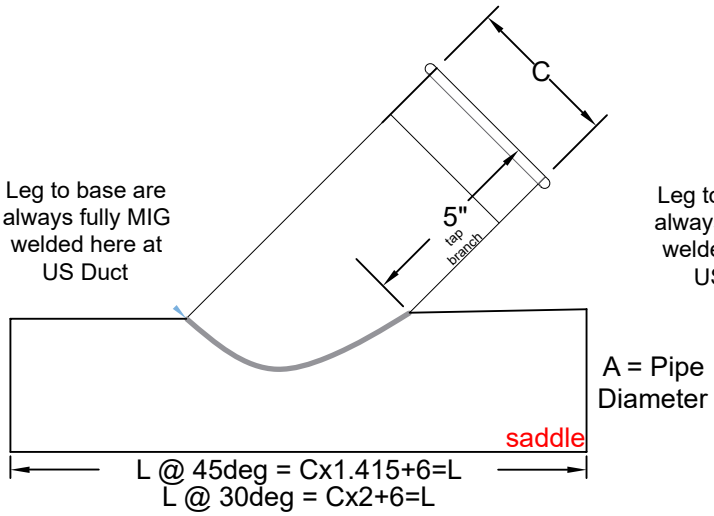
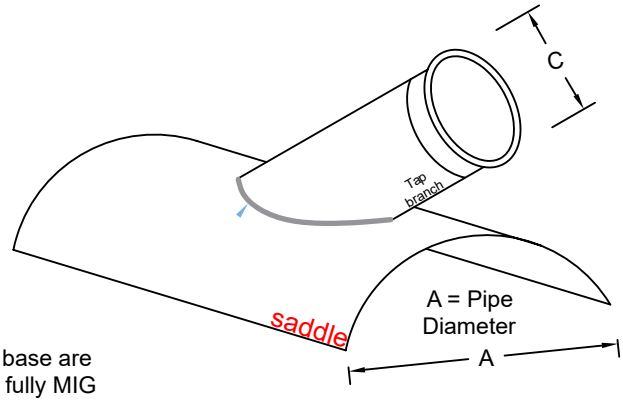
In-Cut Branch

- Standard at 45°and available in 10-90° upon request
- Rolled Lip 3-20”, 22 and 24”, Angle Ring ends 3-74”
- Material Types: Galvanized, Stainless Steel, and Carbon Steel

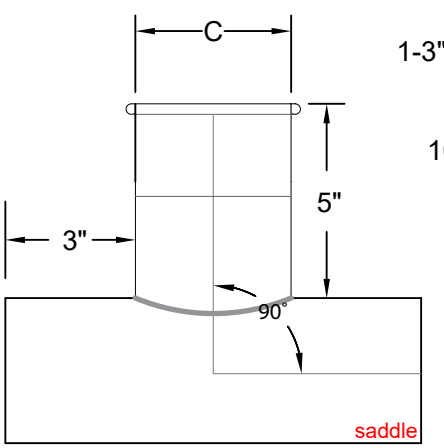




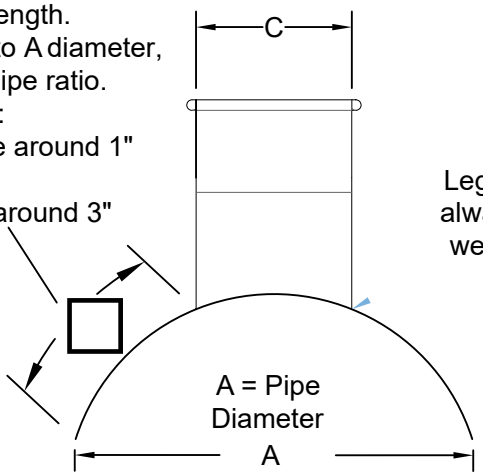


All branches are 18 gauge or heavier.
Saddles will be: 14 gauge or heavier
Flat Saddle plates will be 14 gauge

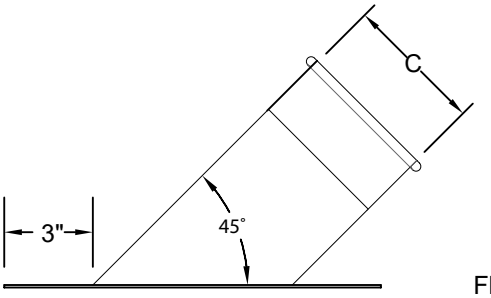
In-Cut Branches at 90 degree and on a Flat



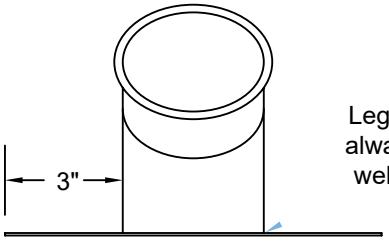
Saddle side Length.
1-3" depending on C to A diameter,
or tap on to the pipe ratio.
Example:
10 to 10 will only be around 1"
and
4 to 10 will have around 3"



Leg to base are always fully MIG welded here at US Duct



Flat Plate



Leg to base are always fully MIG welded here at US Duct

Standard at 45 degree and available in 10-90 degree upon request
Rolled Lip 3-20" 22 and 24"
Angle ring ends 3-74"

Available in Galvanized, Stainless Steel and Carbon Steel

All branches are 18 gauge or heavier.
Saddles will be: 14 gauge or heavier
Flat Saddle plates will be 14 gauge

Pg.2

Diameter size reference chart or Maximum gauge to Minimum Branch Diameter		
Max Gauge to minimum Size chart (Branches)		
	Galv.	SS
10" and up	10 Gauge	10 Gauge
9" and up	12 Gauge	12 Gauge
8" and up	14 Gauge	14 Gauge
3" and up	16 Gauge	16 Gauge
The Branch body and tap gauges are based off of the smallest diameter. (Examples below)		
Brach Size	Branch Body	Branch Tap
10-10-10	10 Gauge	10 Gauge
10-10-9	10 Gauge	12 Gauge
10-9-9	12 Gauge	12 Gauge
10-8-8	14 Gauge	14 Gauge
10-7-7	16 Gauge	16 Gauge
10-9-3	12 Gauge	16 Gauge
10-3-3	16 Gauge	16 Gauge

10 Gauge 12 Gauge 14 Gauge 16 Gauge

