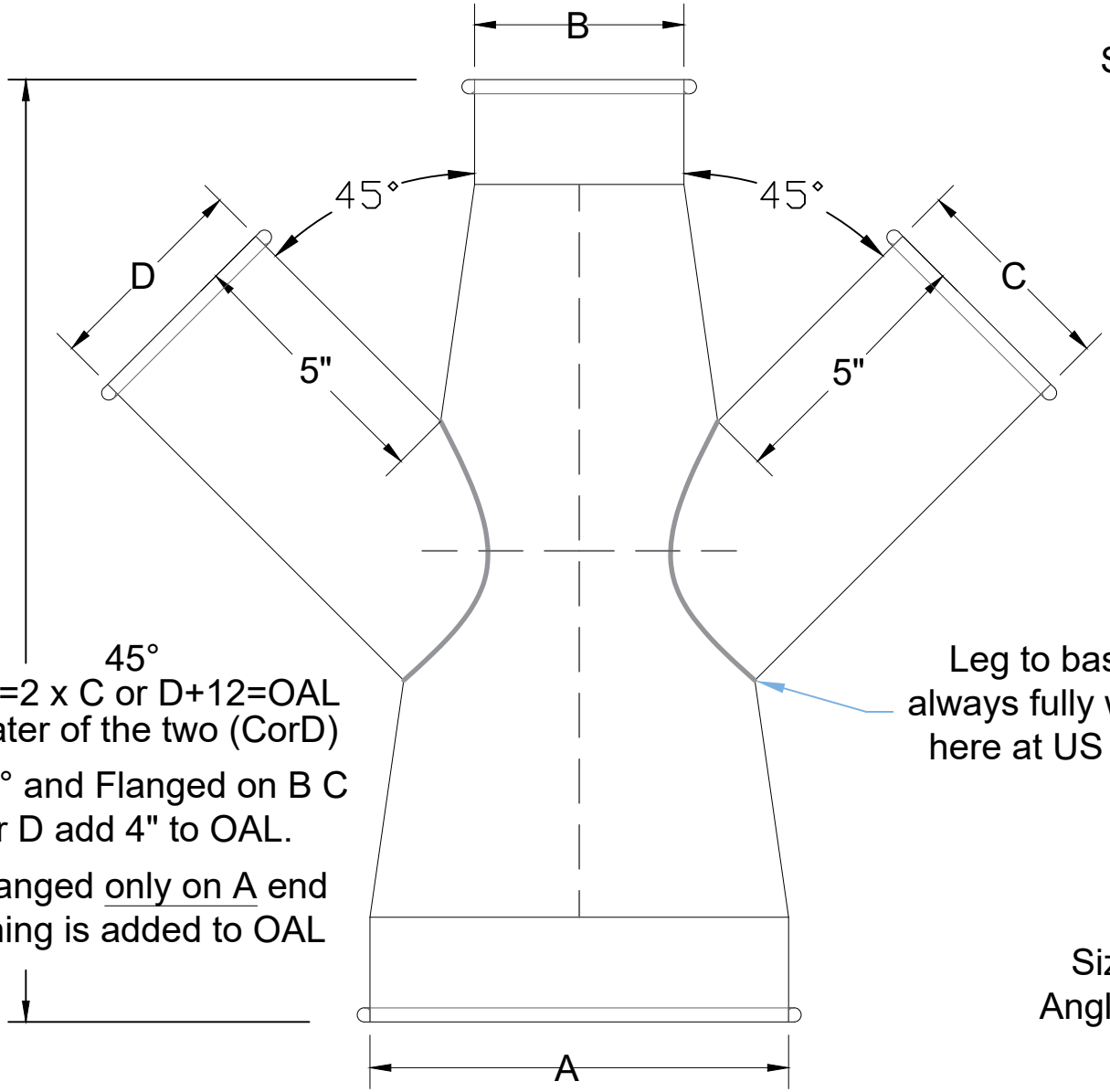
Double Branch



45°
OAL=2 x C or D+12=OAL
Greater of the two (CorD)

IF 30° and Flanged on B C or D add 4" to OAL.

If Flanged only on A end nothing is added to OAL

Leg to base is always fully welded here at US Duct.

Standard at 45 degree and available in other degrees.

All branches are 18 gauge or heavier.

Material types Galvanized, Stainless Steel, and Carbon Steel.

Available with Rolled Lip , Vanstone Lip, Angle Rings, or Raw Ends.

Sizes for end type, Rolled Lip 3-24", Angle ring ends 3-74" and in Raw Ends.

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Diameter size reference chart or Maximum gauge to Minimum Branch Diameter		
Max Gauge to minimum Size chart (Branches)		
	Galv.	SS
10" and up	10 Gauge	10 Gauge
9" and up	12 Gauge	12 Gauge
8" and up	14 Gauge	14 Gauge
3" and up	16 Gauge	16 Gauge
The Branch body and tap gauges are based off of the smallest diameter. (Examples below)		
Brach Size	Branch Body	Branch Tap
10-10-10	10 Gauge	10 Gauge
10-10-9	10 Gauge	12 Gauge
10-9-9	12 Gauge	12 Gauge
10-8-8	14 Gauge	14 Gauge
10-7-7	16 Gauge	16 Gauge
10-9-3	12 Gauge	16 Gauge
10-3-3	16 Gauge	16 Gauge

10 Gauge 12 Gauge 14 Gauge 16 Gauge

