

## Gas Powered Generation Projects and Services

FARMERS delivers precision fabrication and field services to combined-cycle and simple-cycle gas plants across the USA. From high-alloy piping to ASME pressure vessels and field installation, our team proudly delivers the highest combination of safety, quality, cost efficiency & schedule predictability.

### Piping Fabrication

*Our gas-power piping packages are a core service with a long history of repeat customers*

- Carbon, Stainless, Chrome, & Nickel Alloys
- Duplex, Super Duplex, & Titanium
- Copper Welding, Alloy Welding, & Overlay
- Orbital Welding / High-Temp Spec Compliance
- Custom Aluminum Fabrication
- NDE, PMI, & full QA/QC Documentation
- Complex Geometric Configurations
- Large Bore Ducting
- Collaboration to Customize a Product Based on Drawings, Specs, Sample parts, etc.
- Intricate process trays

### Pressure Vessels & Ductwork

- ASME-Certified Division 1 Pressure Vessels
- Code, Non-Code, Jacketed, & Copper-Lined
- Food-Grade Vessels
- Heat Recovery Steam Generator Ductwork, Exhaust Systems, & Stacks
- Circular Stack & Tower
- Weld Overlay Procedure Experience for Abrasion & Corrosion Control of Any Alloy
- Built-to-Fit Site Conditions & Thermal Demands

### Skid Assembly / Modularization

- Full Skid Assemblies: Fabrication & Pre-Assembled, All Disciplines
- Structural Steel, Equipment, Piping, Electrical, & Coatings to Project Specs
- Pump Skids with Motors, Gearbox, & Pumps Coupled & Aligned
- Equipment Skid Fabrication & Integration
- Pipeline Spools with Field-Verified Fit-Up
- Packaged for Efficient Transport & Installation

### Electrical Automation Panels

- Electrical Control Cabinets
- Commercial Structures
- Buss Bar: Water-Cooled, Flexible, Aluminum or Copper
- Flex Connectors
- Electrical Apparatus Fabrication
- Turnkey Control Houses
- Silver Brazing
- High Amperage Switches
- Chlorine Cells
- Weld-on Steel to Copper Grounding Lugs
- Junction Box Pre-Termination with Terminals
- Motor Starter Rack with Starters & Disconnects

### Field Services & Site Support

- Field Welding Services: New Construction & Maintenance
- Onsite Pipeline & Spool Installation
- Vessel & Equipment Setting & Alignment
- Mobile Teams for Outages, Turnarounds, & Expansions
- Passivation, Flushing, PMI, & Alloy Verification
- OEM Parts Fabrication: Experience with Over 900 Different Parts to Support Your O&M Critical Needs

### Positioned for Productivity

- FARMERS Shop Footprint Includes 10 Acres that is Available for Modularization
- Located Near Galveston Port & Houston Port

*Get a comprehensive look at  
our qualifications & capabilities  
by scanning this QR code:*





Since 1920, FARMERS has remained a resilient, customer-focused, trusted **Partner of Choice** to an impressively long list of companies of all sizes.

FARMERS' success is the product of **evolving** to meet the needs of our employees, **adapting** to current market dynamics, **preparing** for new markets, and **serving** our customers – all priorities that have been and always will be embedded in every step of our operations.

### Core Services & Deliverables

- Pipe Fabrication
- Pressure Vessel Fabrication
- Sheet Metal Fabrication
- Specialty Fabrication
- Electrical Control Panels
- Skid Assemblies
- Field Welding Services
- Passivation and Pickling
- Positive Material Identification

### Quality Stamps



### Our Customer Promise

**Commitment to Safety and Quality:** We meet & exceed our clients' requirements for the highest safety & quality standards.

**Responsiveness:** Our office & field teams work closely with partners, clients, & other project teams to deliver the right resources at the right time.

**Client Experience:** When a project needs to be escalated to a higher level of criticality, our clients report that FARMERS is their **Partner of Choice**.

### Why Partner with FARMERS

**Our Approach:** We provide elite fabrication & field services so all parties are successful through the collective experiences & talents of our employees & clients. We stand behind our **Partner of Choice** reputation by consistently delivering on commitments through the highest of safety, quality, & environmental responsibility standards.

**Our People:** Our success & customer loyalty comes from a staff that is unrivaled in technical capabilities, customer service, & a commitment to safety & quality.

**Our Accessibility:** We operate from the doorstep of the Gulf Coast Industrial Region and ship worldwide. Our campus has the space and infrastructure to maintain fabrication operations.

# FARMERS



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