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## Workmate 400 owners manual

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1. The Workmate 400 is a portable workbench from Black and Decker that folds easily, weighing up to 500 pounds. It has a self-contained vise system and can clamp projects vertically or horizontally. 2. Holes in the front and rear jaws of the vise allow tools to be mounted on the worktop. 3. The Workmate can also function as a sawhorse due to its folding legs, which adjust it from a workbench to two different heights. 4. To assemble, first pull the bottom of the legs away from the body, then swing them out and lock them into place. 5. Turn the bench over and press the release latches on both sides of the top until it locks into place. 6. Next, slide the vise guides onto the long vise screws, making sure they fit in the slotted frame on either side of the top. 7. The unthreaded end of each vise screw must protrude from its end and have a small hole through it. 8. Slide the smaller holes onto the unthreaded ends of the vise screws, then insert the vise pins through them to secure the crank handles in place. 9. Use a hammer to ensure the pins are flush with the handles. 10. Press the top blocks into the corresponding holes on both jaws and screw bolts through them into the vise guides. 11. For storage, fold the legs toward the center of the bench, then grasp both latch handles while pushing down the top to secure it in place. 12. To purchase a replacement base frame, socket, axle, stay (left side), stay (right side), grip, crank arm, spring (tension), or bolt, refer to their respective part numbers. **WARNING:** Read all instructions before using the Workmate 425 work center. **\*\*Important Precautions\*\*** \* Do not overload with more than 550 pounds. \* Avoid unbalanced loads that could cause the work center to tip over. \* Never use the work center as a stepladder or standing platform. \* Store indoors, avoiding damp locations. **\*\*Assembly and Usage Guidelines\*\*** 1. Assemble top blocks to rear jaw by inserting bolts through holes in both components. 2. Ensure legs are fully open for optimal workbench height. 3. Always lock table position to prevent movement during use. 4. Use safety glasses when operating power tools attached to the Workmate 425. **\*\*Troubleshooting and Support\*\*** \* If you encounter any issues with your Black & Decker product, please call 1-800-54-HOW-TO (544-6986) for assistance. \* Have the catalog number, type number, and date code ready when calling for support. \* Your feedback is valuable; if you have suggestions or comments, kindly share them. 1. With supplied tools. (Fig. 2) 2. Assemble top blocks to middle jaw the same as rear jaw. (Fig. 3) 3. Remove white clip from end of each vise screw and discard. (Clip for protection only.) 5. Align hole in vise crank with hole in vise screw, push vise crank onto vise screw end. Using hammer, drive supplied pin into aligned holes. Repeat for second vise crank. (Fig. 4) 6. Complete assembly by pushing snap-in knobs into vise cranks' holes. (Fig. 5) 7. Install front vise jaw on top blocks so small holes fit down over posts. Insert jaw into frame as shown in Fig. 6. Insert bolt into jaw holes and tighten securely into pivot nut using socket wrench provided. 8. Tip Workmate up, rest against knee, pull release levers to unlock hands. Push Workmate top until frame locks in place. Black & Decker Service Centers are fully staffed with trained professionals who provide efficient and reliable power tool service. Whether you need technical guidance, repair work, or authentic factory replacement parts, find your local service location nearest to you. To locate your local service center, refer to the yellow pages under "Tools—Electric" or call 1-800-54-HOW-TO (544-6986). It is essential to have your product serviced by a qualified professional using identical replacement parts to ensure safety and reliability. This Black & Decker product comes with a two-year home use warranty against any defects in material or workmanship. The defective product will be replaced or repaired at no charge through one of the following options: 1. Return the product to the retailer from whom it was purchased, provided that the store is a participating retailer. 2. Take or send the product (prepaid) to a Black & Decker owned or authorized Service Center for repair or replacement. Proof of purchase may be required in both cases. Please check with the retailer regarding their return policy and any time frame set for exchanges. Black & Decker owned and authorized Service Centers can be found listed under "Tools—Electric" in the yellow pages of your phone directory. This warranty does not apply to accessories, but it gives you specific legal rights which may vary from state to state. If you have any questions, contact the manager of your nearest Black & Decker Service Center. Please note that this product is not intended for commercial use. This genuine Black and Decker part is sold separately, designed for individual use. It's specifically made to work with several Workmate models, four units being included per package. The purpose of this component is primarily functional, aiming to maintain stability and reduce vibration when used on a Black and Decker workbench or Workmate.