



Vulcan Seals Type 22J
Technical Data Sheet



Product Description

The Vulcan Seals Type 22J is a resilient, rubber diaphragm-mounted parallel spring seal design with a self-adjusting head to accommodate minor shaft misalignment and run-out.

The seal drive is provided by the diaphragm bellows tightly gripping the shaft and providing positive drive to the seal head and sealing face. The Vulcan Seals diaphragm seal designs are bi-directional "pusher" seals that minimise shaft fretting as the spring is constantly providing energising force to the shaft contact point and sealing face.

Supplied with a Vulcan Seals Type 31 'O'-ring stationary with anti-rotation provision suitable for common metric and imperial USA market extended-length seal chambers.

Why Choose the Vulcan Seals Type 22J?

- Proficient diaphragm bellows design with dimensions to suit common USA metric or imperial extended-length seal chambers.
- 'O'-ring stationary with anti-rotation provision provides security in high-torque applications such as viscous or high solids medias.
- The base plate fitted at the spring drive end provides firm contact against a shaft step or circlip that sets the seal's operating height. This component can be removed if not required.
- A widely utilised mechanical seal type highly suited to general light to medium duties and capable of long service life.

Standard Face Material Combinations

Rotary Face	Stationary Face	Complete Seal Code
VCP1 Carbon	VAW1 Ceramic	C
VCP1 Carbon	304 Stainless Steel	Q
VCP1 Carbon	VIN1 Ni-Resist	F
VCP1 Carbon	VSR1 Silicon Carbide	D
VCP1 Carbon	VTN1* Tungsten Carbide	E
VSR1 Silicon Carbide	VSR1 Silicon Carbide	S
VTN2* Tungsten Carbide	VTN1* Tungsten Carbide	H

Guaranteed Stock/Material Elastomers: Viton™/FKM, EP, Nitrile and Metallurgy 304SS
*Non-stock guarantee

Elastomer Temperature Capabilities

	Minimum	Maximum
Nitrile	-30°C	+120°C
EPDM	-40°C	+140°C
Viton™/FKM	-30°C	+230°C
FEPM/AFLAS®	-10°C	+250°C
FFKM	-50°C	+315°C

Pressure: Up to 14 bar (203 psi)

Compliance & Certificates



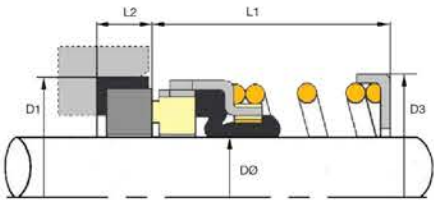
Also available with built materials that adhere to the above compliance standards and certificates. Please enquire about your requirements.

Mechanical Seal Replacement Range

Vulcan Seals Type 22J is a dimensional replacement mechanical seal for the following seal ranges:

- U.S. Seal® | Type C long with Type 3 seat*

*Rotary Face | **Stationary Face



Dimensional Data

DØ (Imperial)	Seal Size Code	D1 (in)	D1 (mm)	D3 (in)	D3 (mm)	L1 (in)	L1 (mm)	L2 (in)	L2 (mm)
0.500	0127	1.000	25.40	0.925	23.50	0.812	20.62	0.312	7.93
0.625	0158	1.250	31.75	1.063	27.00	0.875	22.23	0.405	10.28
0.750	0191	1.375	34.93	1.209	30.70	0.875	22.23	0.405	10.28
0.875	0222	1.500	38.10	1.315	33.40	0.937	23.80	0.405	10.28
1.000	0254	1.625	41.28	1.701	43.20	1.000	25.40	0.437	11.10
1.125	0286	1.750	44.44	1.795	45.60	1.062	26.97	0.437	11.10
1.250	0317	1.875	47.63	1.866	48.30	1.062	26.97	0.437	11.10
1.375	0349	2.000	50.80	2.047	52.00	1.125	28.58	0.437	11.10
1.500	0381	2.125	53.98	2.197	55.60	1.125	28.58	0.437	11.10
1.625	0412	2.375	60.33	2.331	59.20	1.375	34.93	0.500	12.70
1.750	0444	2.500	63.50	2.563	65.10	1.375	34.93	0.500	12.70
1.875	0476	2.625	66.68	2.626	66.70	1.500	38.10	0.500	12.70
2.000	0508	2.750	69.85	2.886	73.30	1.500	38.10	0.500	12.70
2.125	0539	3.000	76.20	2.886	73.30	1.687	42.85	0.562	14.28
2.250	0571	3.125	79.38	3.094	78.60	1.687	42.85	0.562	14.28
2.375	0603	3.250	82.55	3.232	82.10	1.812	46.02	0.562	14.28
2.500	0635	3.375	85.73	3.331	84.60	1.812	46.02	0.562	14.28
2.625	0666	3.375	85.73	3.488	88.60	1.937	49.20	0.625	15.88
2.750	0698	3.500	88.90	3.543	90.00	1.937	49.20	0.625	15.88
2.875	0730	3.750	95.25	3.748	95.20	2.062	52.37	0.625	15.88
3.000	0762	3.875	98.43	4.043	102.70	2.062	52.37	0.625	15.88
3.125*	0793	4.000	101.60	4.094	104.00	2.187	55.55	0.783	19.88
3.250*	0825	4.125	104.78	4.094	104.00	2.187	55.55	0.783	19.88
3.375*	0857	4.250	107.95	4.252	108.00	2.187	55.55	0.783	19.88
3.500*	0889	4.375	111.13	4.409	112.00	2.187	55.55	0.783	19.88
3.625*	0921	4.500	114.30	4.488	114.00	2.312	58.72	0.783	19.88
3.750*	0953	4.625	117.48	4.685	119.00	2.312	58.72	0.783	19.88
3.875*	0984	4.750	120.65	4.764	121.00	2.312	58.72	0.783	19.88
4.000*	1016	4.875	123.83	4.882	124.00	2.312	58.72	0.783	19.88

Dimensions in mm and inches
Metric shaft size also available, use size code as a reference
*Non-stock guarantee



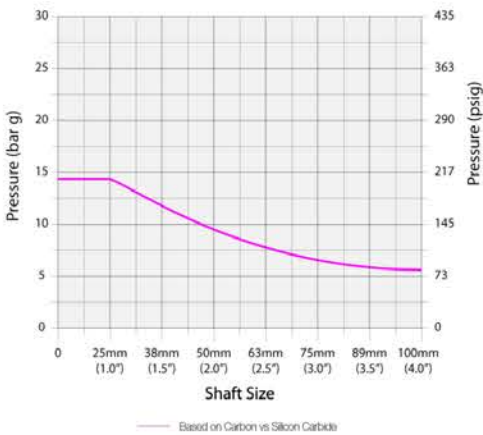
Maximum Operating Pressure

The PV Chart shows the maximum operating pressures of this Vulcan Seals type, based on the seal face materials used. Different lines on the chart indicate different material combinations, as shown underneath.

It also assumes stable operation in a clean, cool, lubricating and nonvolatile fluid with an adequate flush rate.

For more in-depth pressure rating calculations based on specific material combinations and application conditions, please consult us.

PV Chart



Application Conditions

	Criteria	Multiplier
Product Fluid	Lubricating fluids	X 1.00
	Aqueous solutions / Water	X 0.85
Temperature	Below 70°C (158°F)	X 1.00
	71°C to 120°C (160°F to 248°F)	X 0.85
	121°C to 175°C (250°F to 347°F)	X 0.75
	Over 176°C (349°F)	X 0.60
		X 0.60
Speed	Up to 1750 rpm	X 1.00
	1750 to 3600 rpm	X 0.80

Face and Seat Materials

Combination	Multiplier
Carbon vs Ceramic	x 0.50
Carbon vs Stainless Steel	x 0.30
Carbon vs Ni-Resist	x 0.30
Carbon vs Silicon Carbide	x 1.00
Carbon vs Tungsten Carbide	x 0.90
Silicon Carbide vs Silicon Carbide	x 0.50
Tungsten Carbide vs Tungsten Carbide	x 0.50

Example Calculation for Vulcan Seals Type 22J

- A. Shaft size: 38mm therefore pressure is 12 bar (from PV Chart)
- B. Media: Water (multiplier = 0.85)
- C. Temperature: 50°C (multiplier = 1.00)
- D. Speed: 1450 rpm (multiplier = 1.00)
- E. Face combination: Carbon vs Silicon Carbide (multiplier = 1.00)

For this particular Vulcan Seals Type 22J seal size, the calculation for the approximate guidance maximum operating pressure would be:

A x B x C x D x E
12 bar x 0.85 x 1.00 x 1.00 x 1.00 = 10.20 bar

Guidance Only

Please note that due to the many operational and application variables that affect seal performance, the information given on this page is for guidance only.

We therefore strongly recommend careful individual testing and monitoring of all seals and related equipment for any proposed application.

Our policy is one of continuous technical and efficiency improvement. As such, all specifications may be subject to change without prior notice.

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** Important: These limits are the theoretical elastomer or design limitations. For maximum theoretical operating pressure for your specific size and application please refer to calculation example within this data sheet. All performance information given is for guidance only and is dependent on material, operating and application factors that affect seal performance.