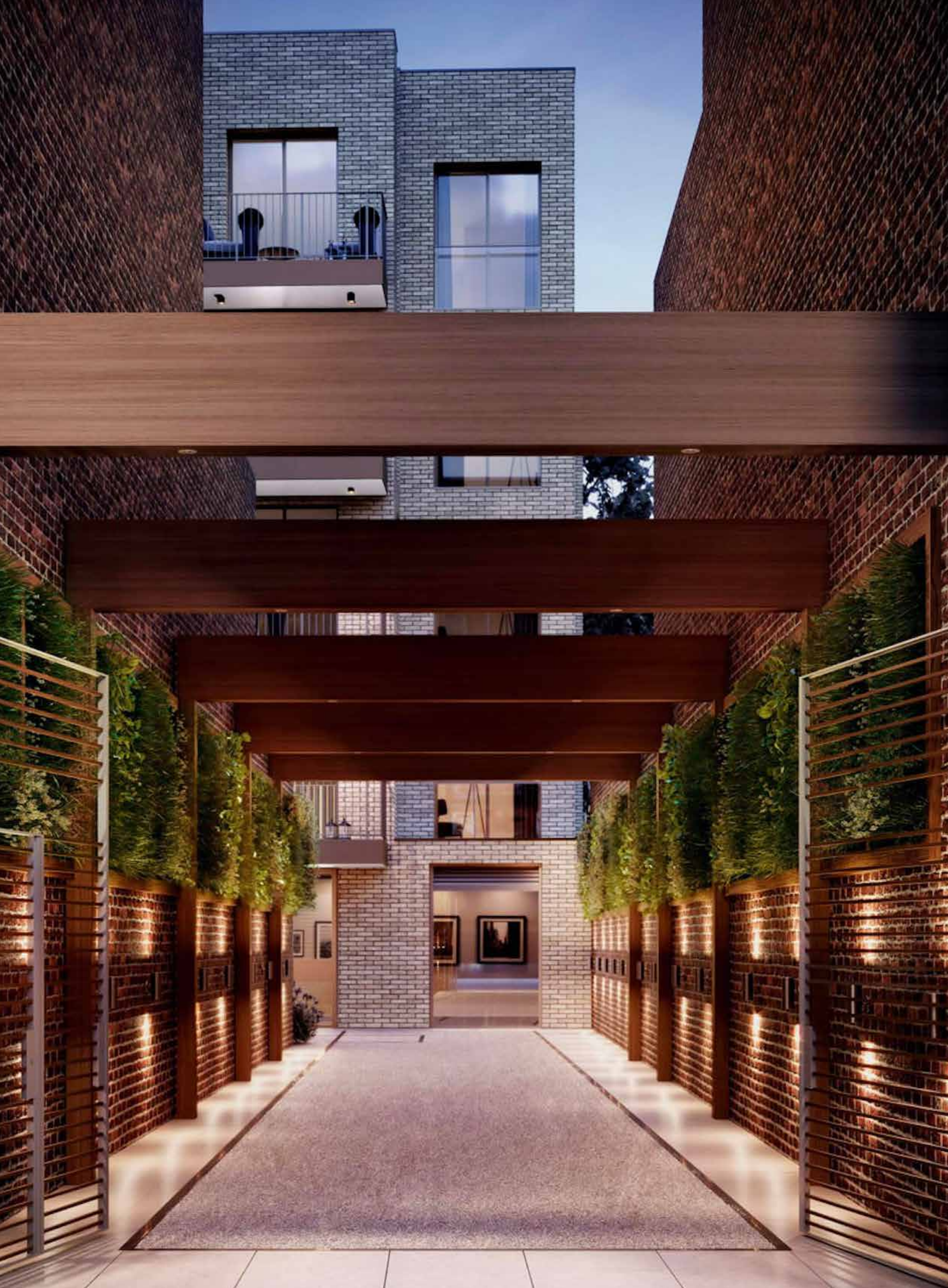


VP
K

Versatility Precision Knowledge

VPK is a professional and versatile London based fit out and bespoke furniture company serving the commercial and residential sectors.

With over ten years of experience working across the UK, VPK is the developers' choice.



At VPK we provide a full design and build joinery service for developers, contractors and private clients.

The scope of our work ranges from high end residential refurbishments in central London to the supply and installation of bespoke, batch and mass-produced furniture for high-rise student accommodation, hotels and large residential and commercial developments across the UK.

VPK provides a full joinery fit out of apartments which includes, kitchens, wardrobes, beds, vanity units, TV units and doors.



Index

Versatility – Why choose us?

Quality built on experience	10
Say goodbye to standard unit sizes	12
Strong relationships, strong partnerships	14
From Town House to High Rise	16
Our services	18

Precision – Selected works

Residential Works

One West Point	22
The Stage	26
Pump House	30
Canary Gateway	34
Paperyard & Lumina	38
Westgate House	42
Other Residential Work	46

Student Accommodation

Lewisham Exchange	50
Gants Hill	54
Greenford	58

Hotels & Commercial

Morris House	64
Victoria Square	68
Blackhorse Mills	72

Bespoke Fit Out

Marconi House	78
Portland Place	82
White House	86

Knowledge – Our Process

Manufactured for living	92
Fire rated and PAS 24 doors	94
Specialist Services	96
London factory	100
Bukovina factory	104
Our team, with you every step of the way	108
Our partners and accreditations	110



Versatility

Why choose us?

Quality built on experience
Say goodbye to standard unit sizes
Strong relationships, strong partnerships
From Town House to High Rise
Our services

10
12
14
16
17

Quality built on experience

With over ten years' experience VPK delivers on time and within budget.

Our reputation is built on quality, reliability, flexibility and the ability to effectively bring a design concept to life.

Our highly experienced and dedicated teams provide full support throughout every stage of a design and build project.



Say goodbye to standard unit sizes



With our experience within the industry and design software we provide developers and architects with more options and versatility when planning their furniture projects.

At VPK there is no need for compromise with the design, materials or size of the projects we take on so we will design your furniture to fit your space and your requirements.

Whether we are conforming to an existing design or we are required to produce our own each project is carefully planned in order to be delivered and installed on time and within our client's budget.

Our experienced in-house team of designers and 3D design software gives us the ability to create designs that reflect our client's exact specifications and requirements.

Our team will create a virtual representation of the final product that helps us and the client to fully understand how the finished product will look and function. With our state-of-the-art design programmes and machinery our thorough design process enables our clients to have complete peace of mind before their furniture goes into production.

Strong relationships, strong partnerships

We are one of the UK's main manufacturers and fit out specialists of furniture with extensive experience of working in both the public and private sectors.

Our reputation has been built on surpassing our client's expectations and delivering top-quality work every time, which has resulted in regular repeat business.

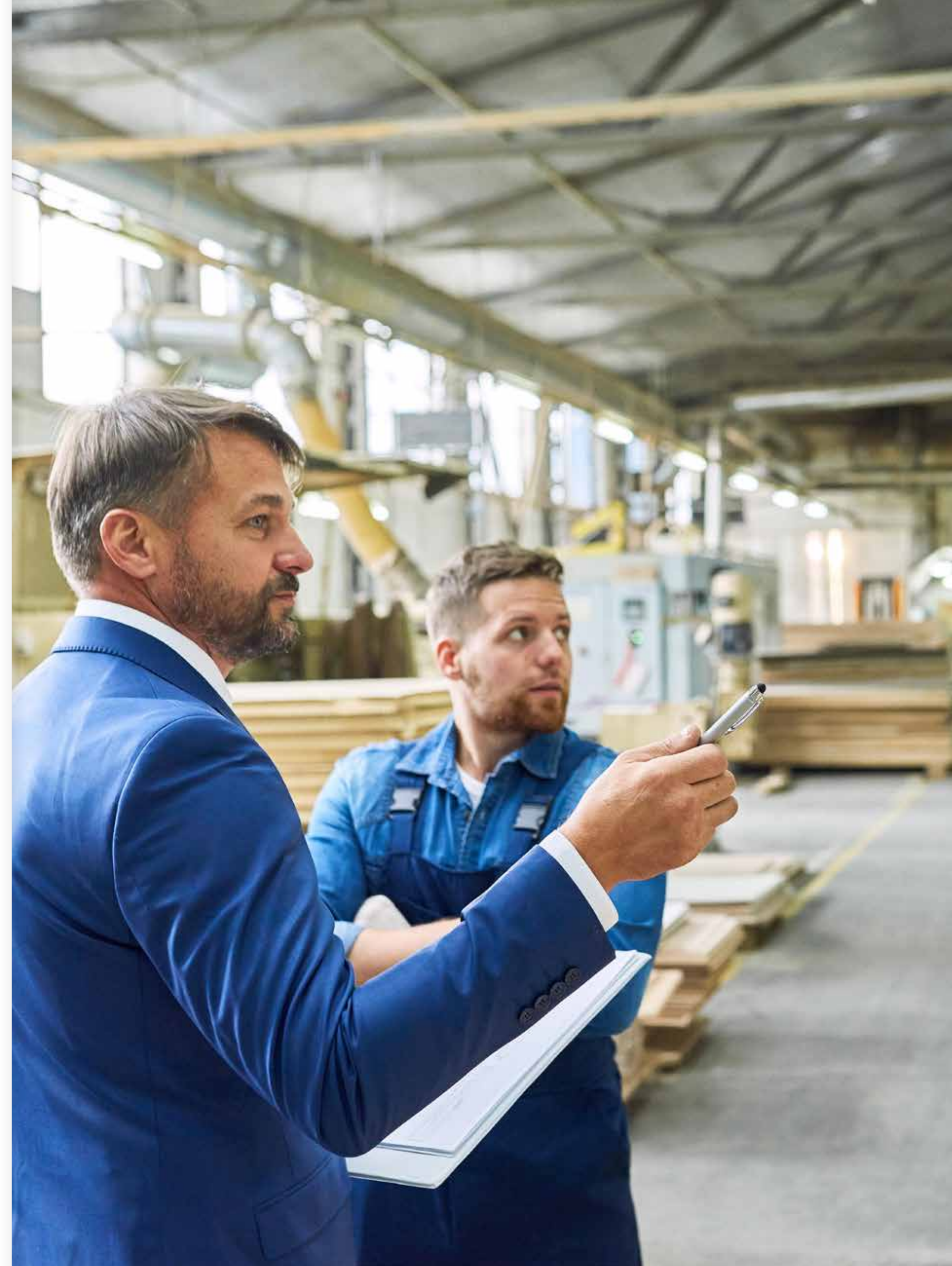
Client visit

Clients are encouraged to visit us at any time at our manufacturing facility in Waltham Abbey to see our showroom and to see their project evolve.

Our Suppliers

We have developed long-term relationships with the leading UK and European suppliers of materials and ironmongery.

This enables us to provide the best quality materials and finishes available for our client's, surpass our competition and allows us and our suppliers to guarantee our work.



From Town House...



Whether you require furniture for a one-off bespoke town house or for a number of large developments we have the facilities, machinery and expertise to supply and install furniture for both.

to High Rise

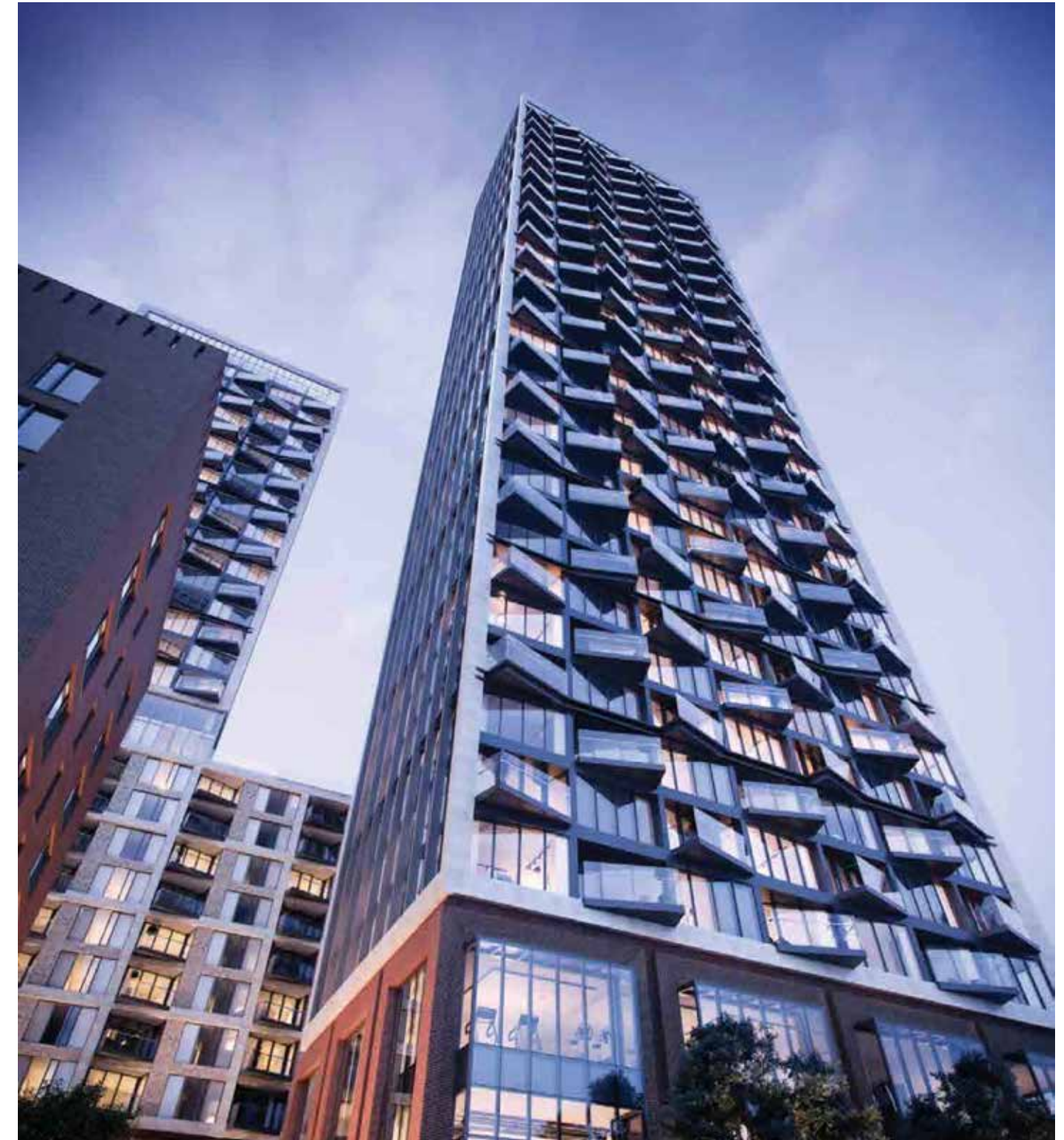


Image Left - Spencer Park. A selection of furniture provided for four bespoke townhouses

Image Right - Portal West, Furniture provided to 701 new apartments over 106 floors across four residential towers

Our services



Image - The White House. Joinery for three apartments

At VPK we provide a world class design and build furniture service for large developers and private clients.

From the initial design concept through to the installation of each unit our team are on hand every step of the way to ensure that your project meets your vision and expectations.

What we produce

- Front Doors - Pas 24
- Internal Doors
- Internal Door Frames
- Skirtings and Architraves
- Kitchens (solid, veneered, matt or gloss)
- Bathroom Vanity Units
- Mirror Cabinets
- Bath Panels and Shelving
- Bedroom Wardrobes
- Bedside Cabinets
- Coffee Tables
- Tv Units (timber or metal)

Design

With our experienced in house team of designers, supported by AutoCad and CGI visualisations we take your existing designs and make them 'manufacture ready' through value engineering, optimising the drawings and the construction processes in order to make production as clear and efficient as possible.

Delivery

With over 135,000 ft² of storage space at our disposal alongside a large fleet of VPK lorries we deliver on time ensuring you remain on schedule and within budget.

Manufacture

Our extensive storage and state-of-the-art industry machinery allows us to manufacture in advance and store furniture prior to the agreed installation date. Our facilities include nine production lines along with four for spraying and one for powder coating.

Fit-out

Our specialist team consists of qualified and experienced furniture makers. We have worked with large to medium sized developers and local authorities over the last ten years to provide both a supply only and a supply and installation service if required.



Image – The Pump House, 23-storey residential tower. Kitchens, furniture and doors installed in 161 apartments

Precision

Selected Residential Works

Residential Works

One West Point	22
The Stage	26
Pump House	30
Canary Gateway	34
Paperyard & Lumina	38
Westgate House	42
Other Residential Work	46

22
26
30
34
38
42
46



One West Point

Acton

One West Point is a large development comprising of 42 storeys and 690 units in Acton, London.

VPK have been commissioned to provide furniture for each apartment.





The Stage

Shoreditch, London

The Stage in Shoreditch is a mixed-use development on the site of Shakespeare's former Curtain Theatre.

The development consists of a 37 storey tower with shops, restaurants and offices along with 412 residential apartments. VPK have been commissioned to provide furniture for each apartment.





The Pump House

Royal Victoria Docks, London

The Pump House offers a choice of spaciouly designed 1, 2 & 3 bedroom apartments arranged from 1st to 23rd floor.

VPK supplied 161 kitchens, 161 vanity units, 314 wardrobes and 560 oak glass doors.



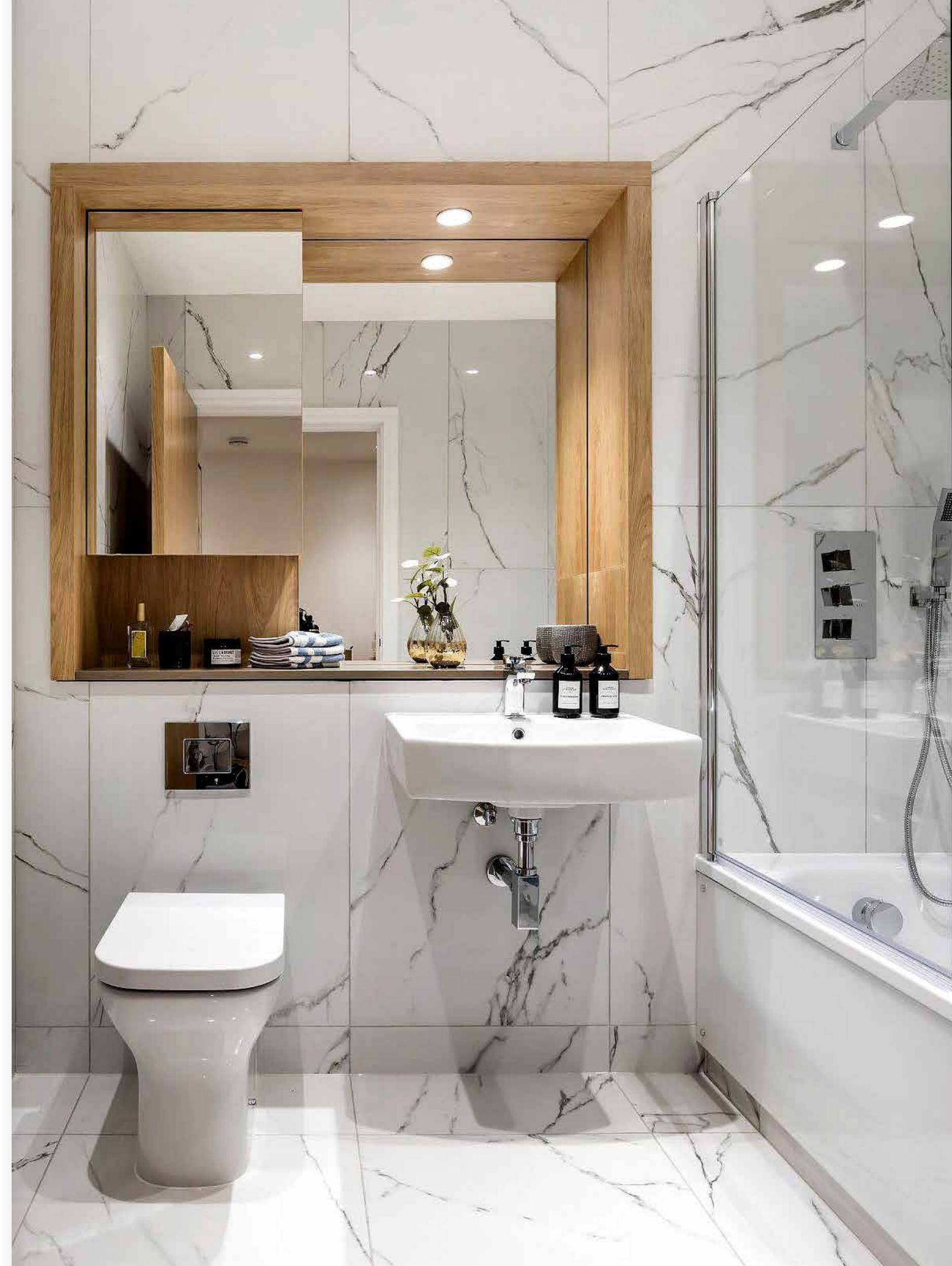


Canary Gateway

Limehouse Cut, St Anne's Street, London

Canary Gateway comprises 238 apartments arranged from ground to 6th floor level, providing a superb mix of studio and 1, 2 & 3 bedrooms.

VPK supplied and installed kitchens, wardrobes, vanity units and doors to each apartment.





Paperyard & Lumina

Horsham & Camberley, Surrey

The Paperyard and Lumina are two developments in close proximity to each other in Surrey. Both sites consisted of the same style of wardrobe and vanity units for the same leading UK developer.

VPK supplied and installed a selection of bespoke joinery to the communal areas along with 180 wardrobes and 85 vanities between the two developments



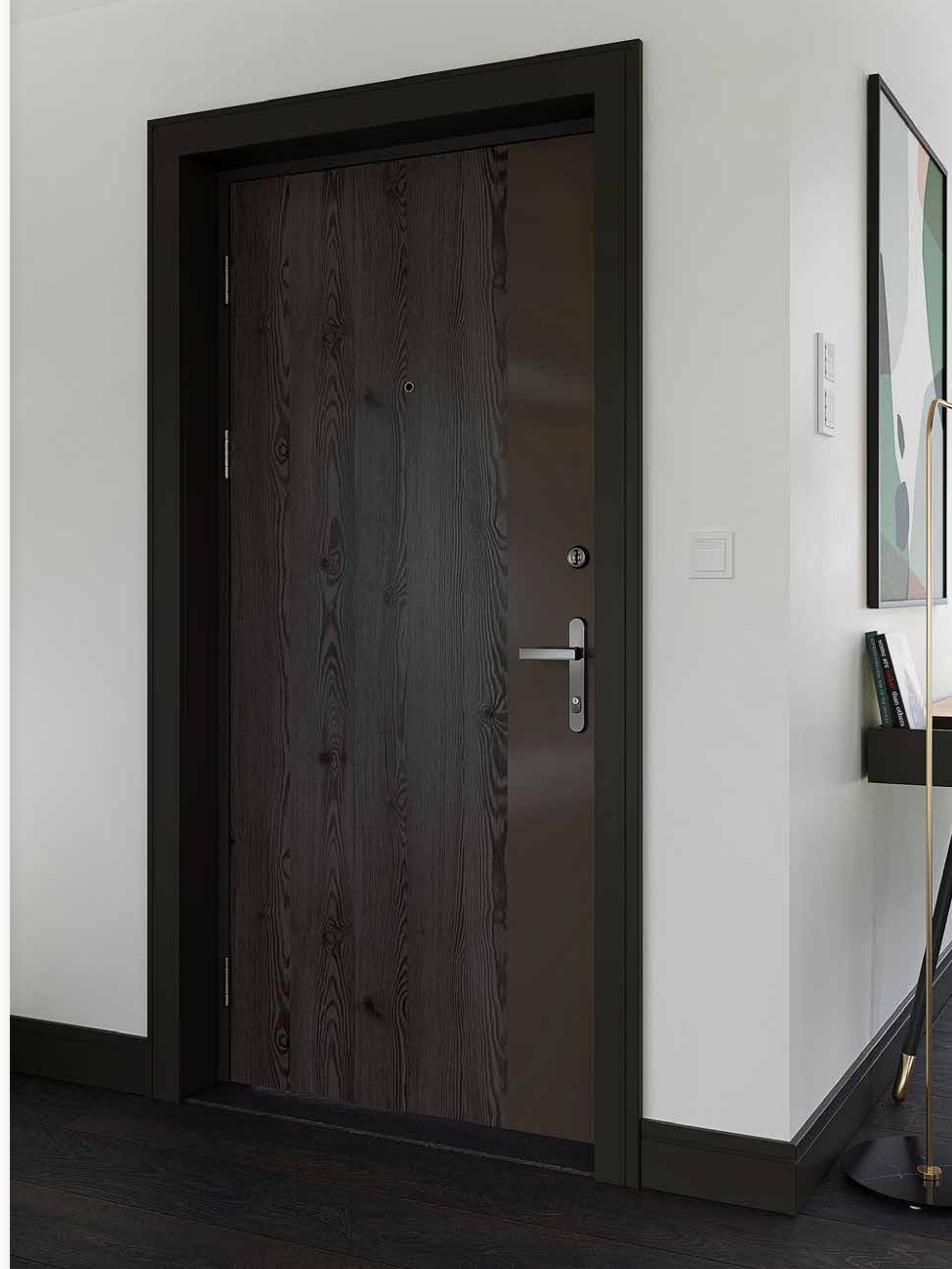
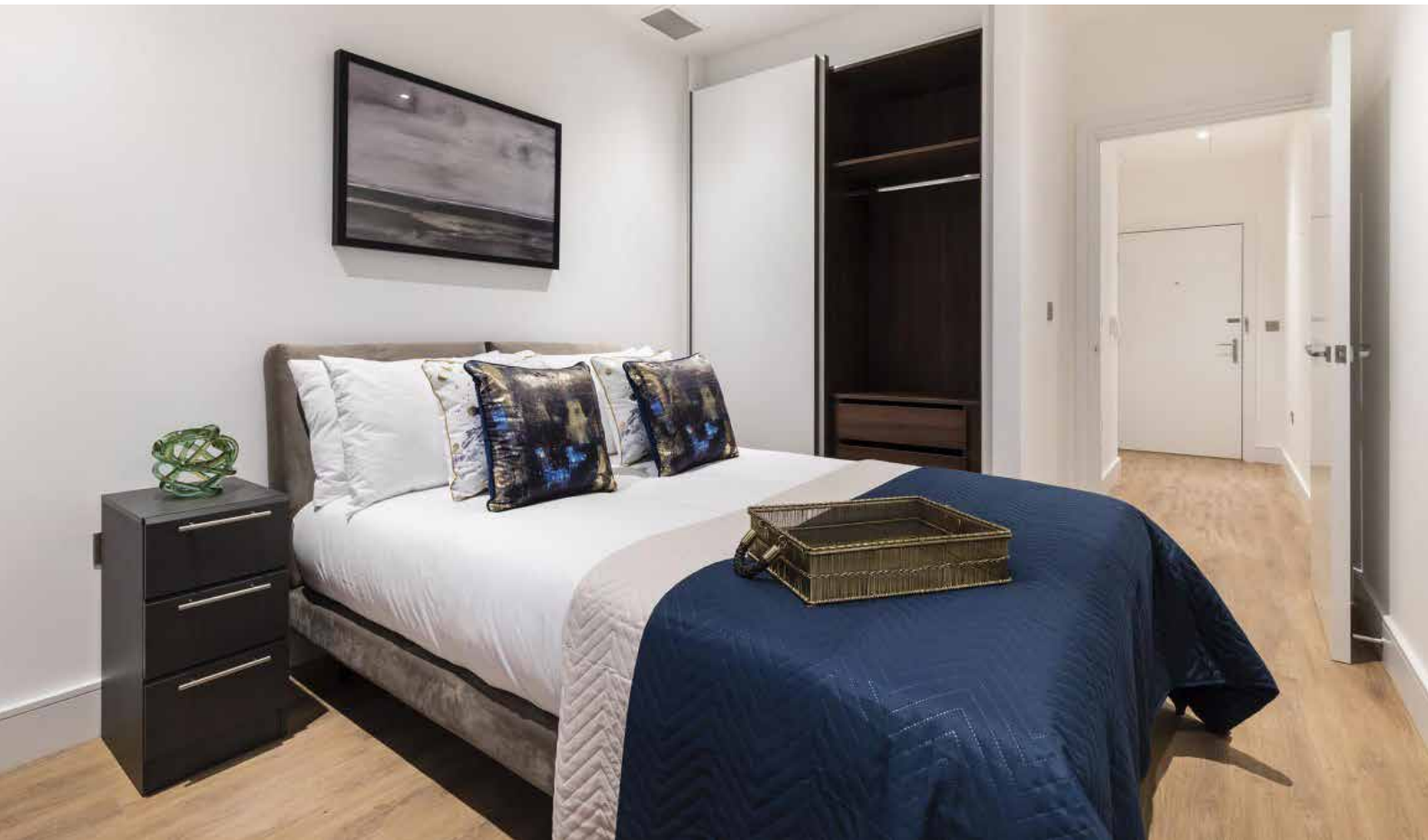


Westgate House

Ealing, London

An 8 storey office block in Ealing converted under permitted development rights. The new scheme provides over 311 apartments with addition of two new build floors.

VPK supplied and installed bespoke communal joinery, wardrobes, vanity units and doors to 311 apartments



Other residential work

The Oaks
Acton



VPK supplied and installed kitchens, wardrobes, vanity units and doors to 178 apartments

Wapping Riverside
Wapping



VPK supplied and installed a selection of joinery to 110 apartments

George Street
Croydon



World's Tallest modular buildings at 44-storey and 38-storey tower scaling 135 meters. VPK supplied a selection of internal joinery and doors

Chiltern Street
Marylebone



Bespoke joinery installed in 44 luxurious apartments and penthouses

Trinity Square
Hounslow



The conversion of an existing 6 storey office building under permitted development to 228 residential apartments. VPK supplied kitchens, wardrobes, vanity units and doors to each flat

Grove Place
Eltham



VPK supplied and installed 126 kitchens, 181 vanity units and 164 wardrobes

Kilburn High Road
Kilburn



VPK supplied and installed wardrobes and vanity units to 60 luxury flats in Kilburn

Flower Lane
Mill Hill



A selection of joinery was supplied and installed to 68 apartments which included kitchens, wardrobes and vanity units



Image – George Street. A combined 82 storeys in two residential towers – Doors sets supplied and installed

Precision

Student Accommodation

Student Accommodation

Lewisham Exchange
Gants Hill
Greenford

50
54
58



Lewisham Exchange

Lewisham, London

Lewisham Exchange is development consisting of 758 student rooms and 67 affordable homes over 35 and 20 storeys, revitalising Lewisham town centre and making a significant contribution to the town's ongoing regeneration.

VPK supplied and installed all joinery to 758 student apartments which included internal doors, PAS 24 and Salto locks





Gants Hill

Perth Road, Ilford

Gants Hill is a purpose built student accommodation development with 321 units in a T shaped block with courtyard gardens.

VPK provided a full fit out of all joinery to each student flat which included desk, beds, wardrobes, kitchens, shelving and doors.





Greenford Quay

Ealing, London

Phase 1 of this development consisting of 379 apartments with mixed use.

VPK supplied and installed a selection of joinery throughout including bathroom vanity units and mirror cabinets





Image – Victoria Square, 22 storey Hotel & a combined 74 storeys across two residential towers

Precision

Hotels & Commercial Work

Hotels & Commercial

Morris House
Victoria Square
Blackhorse Mills

64
68
72



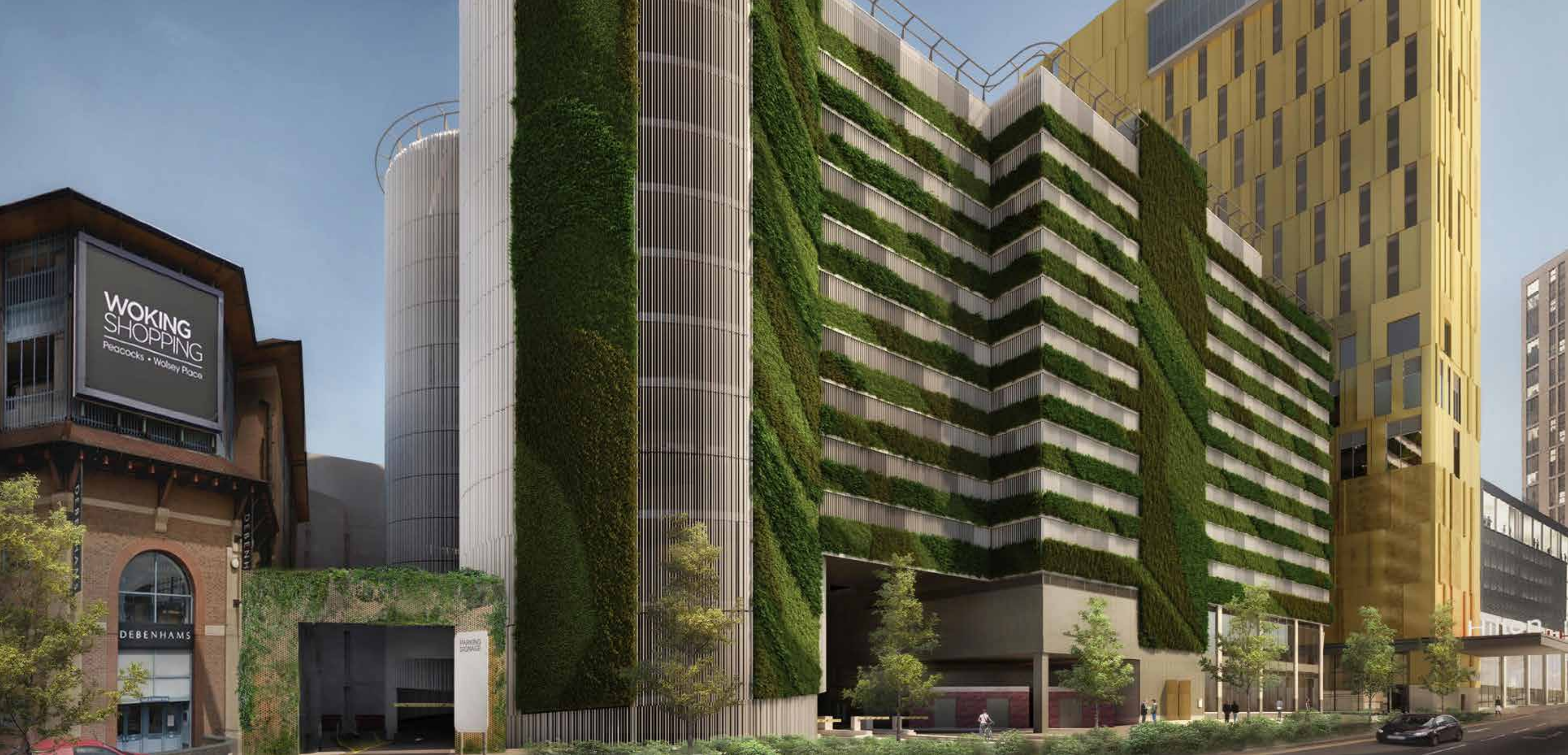
Morris House

Dalston Kingsland, London

Morris House is a six storey serviced apartment hotel in the heart of London which comprises of its own microbrewery, gym, coffee shop and co-working communal areas.

VPK supplied and installed 125 stained oak recessed panelled kitchens to each apartment.





Victoria Square

Woking

Victoria Square comprises of a 22-storey 189-bed four-star Hilton Hotel and 429 residential apartments in two towers of 30 and 34 storeys,

VPK provided a supply and installation of selection joinery and nine different wardrobe types to the hotel.





Blackhorse Mills

Ferry Lane, London

Blackhorse Mills is a large Build To Rent development that has regenerated the former Ferry Lane Industrial Estate into an environmentally-sensitive scheme of 479 homes designed specifically for rent with co-working and office space.

VPK supplied and installed a selection of joinery along with a variety of bespoke timber ceilings.





Image – Bespoke TV bookcase with powder coated external sliding door mechanism and wire mesh recessed panelled doors for private client in Wandsworth

Precision

Bespoke Fit-Out

Bespoke Fit Out

Marconi House
Portland Place
White House

78
82
86



Marconi House

Somerset House, The Strand, London

Marconi House is situated opposite Somerset House on The Strand in London and it was awarded the 'Best Large Development' accolade in 2013 by the London Evening Standard.

VPK supplied and installed furniture to a selection of apartments.





Portland Place

Marylebone, London

A selection of eight high end apartments
and penthouses in central London.

VPK supplied and installed all the joinery to each flat.



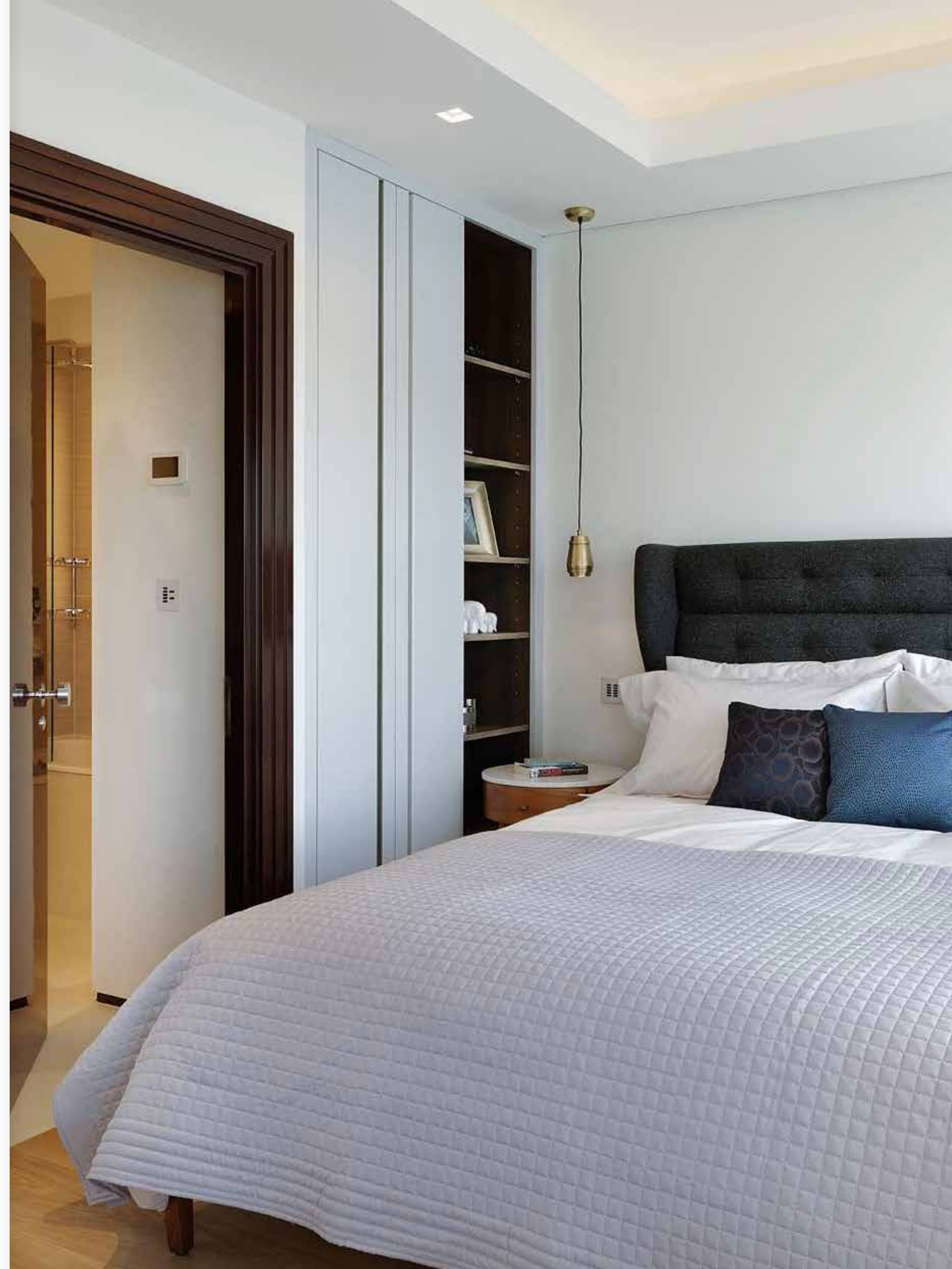


White House

Southbank, London

With its magnificent views to Westminster across the river, its royal blues, imperial purples and exotic woods, this iconic river apartment evokes all that is good about life in the capital.

VPK provided a bespoke full fit out of all joinery to two penthouses which included kitchens, bookshelves, wardrobes, doors sets, flooring and more.



Knowledge

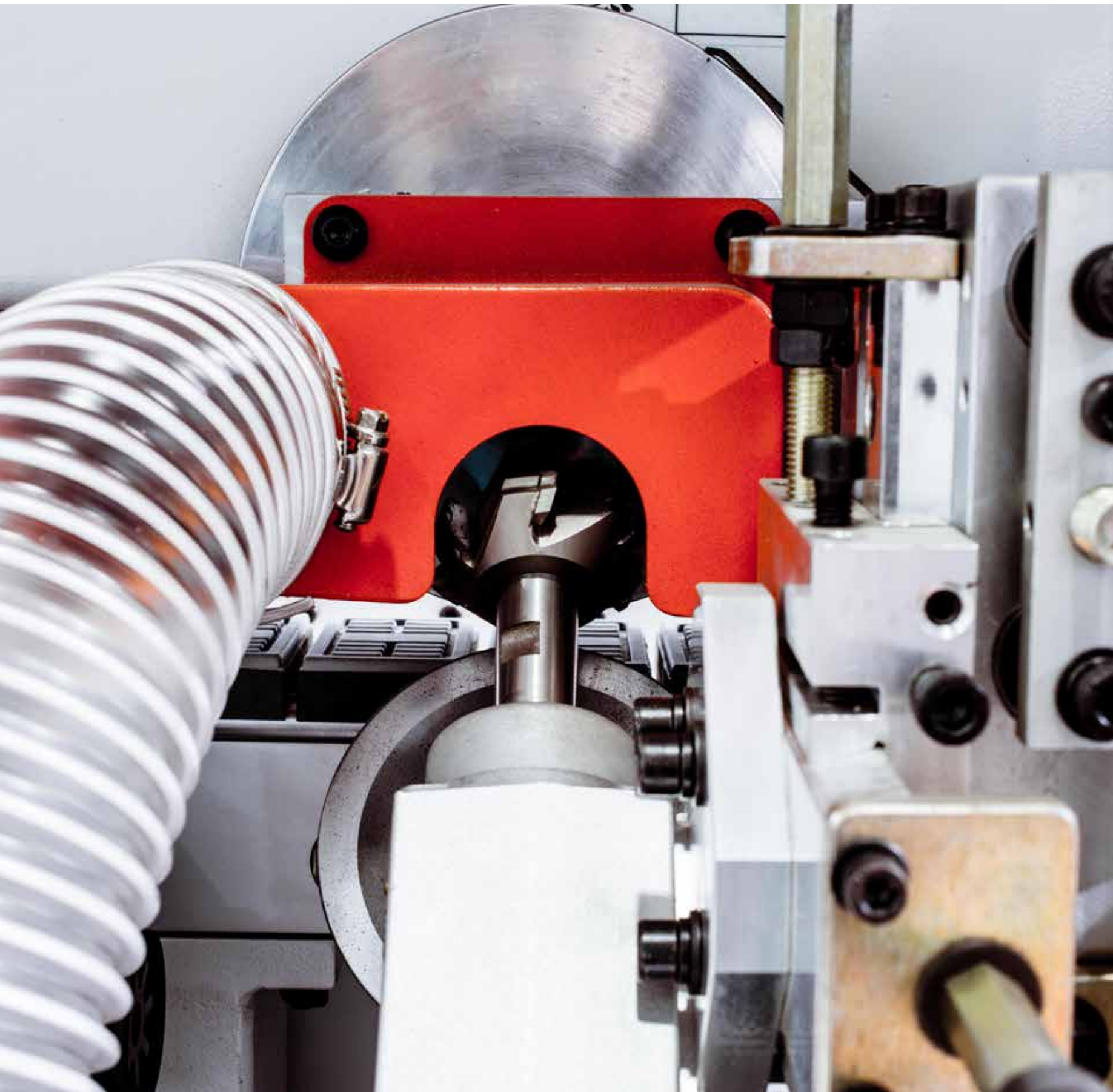
Our Process

Manufactured for living
Fire rated and PAS 24 doors
Specialist Services
London factory
Bukovina factory
Our team, with you every step of the way
Our partners and accreditations

92
94
96
100
104
108
110



Manufactured for living



With the interaction of technology and traditional craftsmanship, high-quality solutions to modern day requirements can now be produced without compromising on aesthetic values.

VPK has dedicated freehold factories in both London and Bukovina which gives the company the capacity to deliver large scale projects. We currently have 130,000 ft² of workshops and storage space and 230,000 ft² of storage between the two locations.

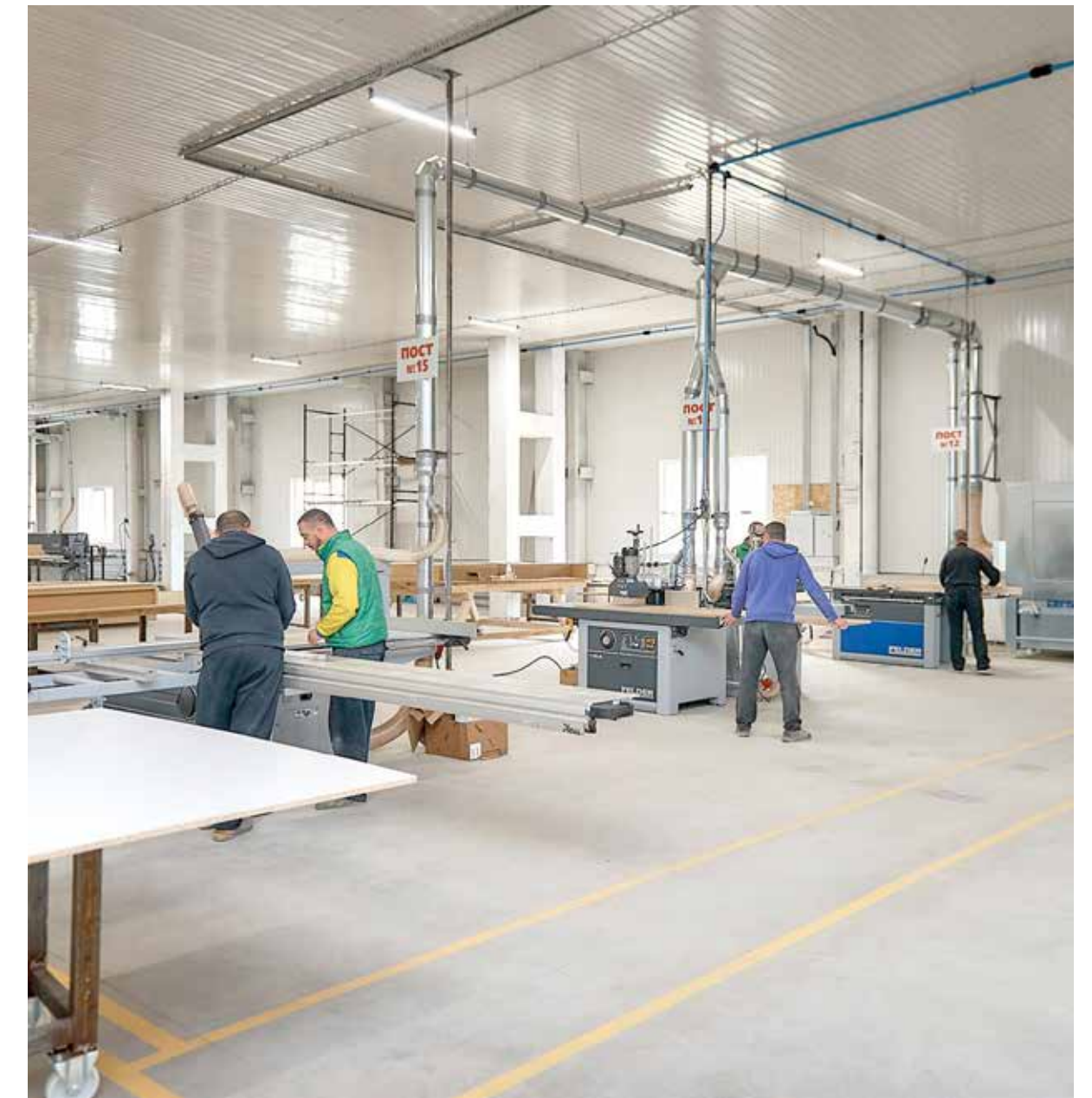
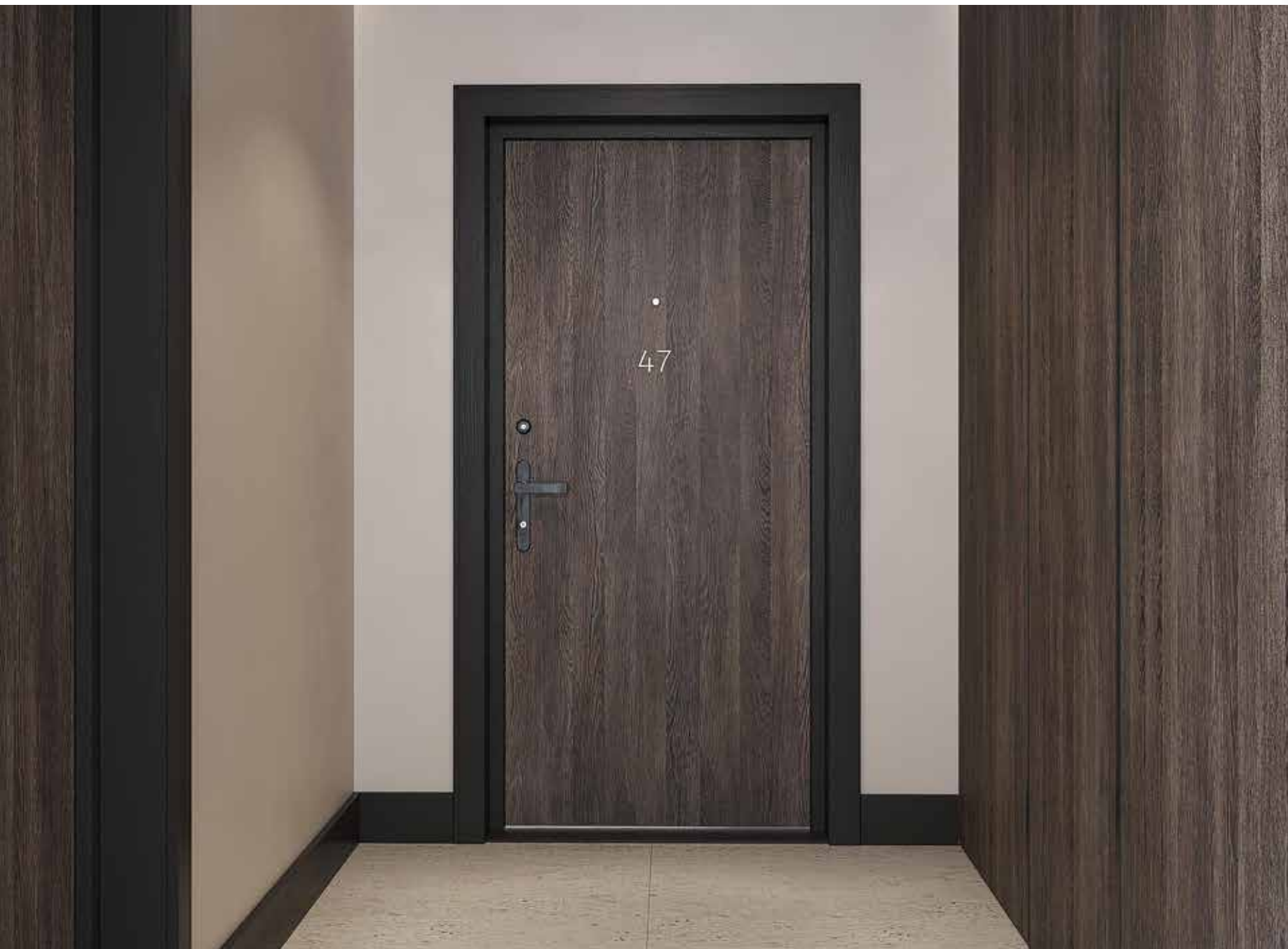


Image Left - State of the art machinery in our factory

Image Right - Work in progress

Fire Rated & PAS 24 Doors

VPK have been assessed and certified through IFC for the design, supply and installation of internal door sets, fire rated doors and PAS 24 security locks for residential, commercial and student accommodations across the UK.



We are been approved by third parties to install door security systems which include the Salto XS4-ONE and Salto Space software which is the only system to have passed the higher levels of security which is certified by BSI Standards.

We work closely with architects, contractors and local authorities at every stage to make sure every door has been installed to the client's specification, is safe, secure and signed off by every party.

FRAME & THRESHOLD DETAILS

Vicaima Door Leaf	
926/2040/44mm	
Hard Wood Frame	
PAS24 / FD30	
High Density Sapella Frame	54x76.5mm
ST 1084-G3 3R Hinge	4x3 Grade 13 RAD
BSEN 1935:2002 Certified	CF 3606
Door Handle	SALTO XS4 One for PAS24 models
Door frame with fire mastic & firefoam:	
- STS 3788 MAG-W Acrylic Mastic White	
- inc. Door frame Wooden Fishers	
- STS 3799 FR Expanding Foam	
- Fixing Points Only	
ST4206 Fire Rated Eye Viewer	FD30/FD60
ST422 GT 930x35x14mm	Drop Down Seal
Overhead Door Closer	
Fire Door Blank from Vicaima	
Door Lock Winkhaus JVZ Lock	
Ironmongery as per Global Assessment	
Comments:	

DIMENSIONS IN MILLIMETRES / DO NOT SCALE

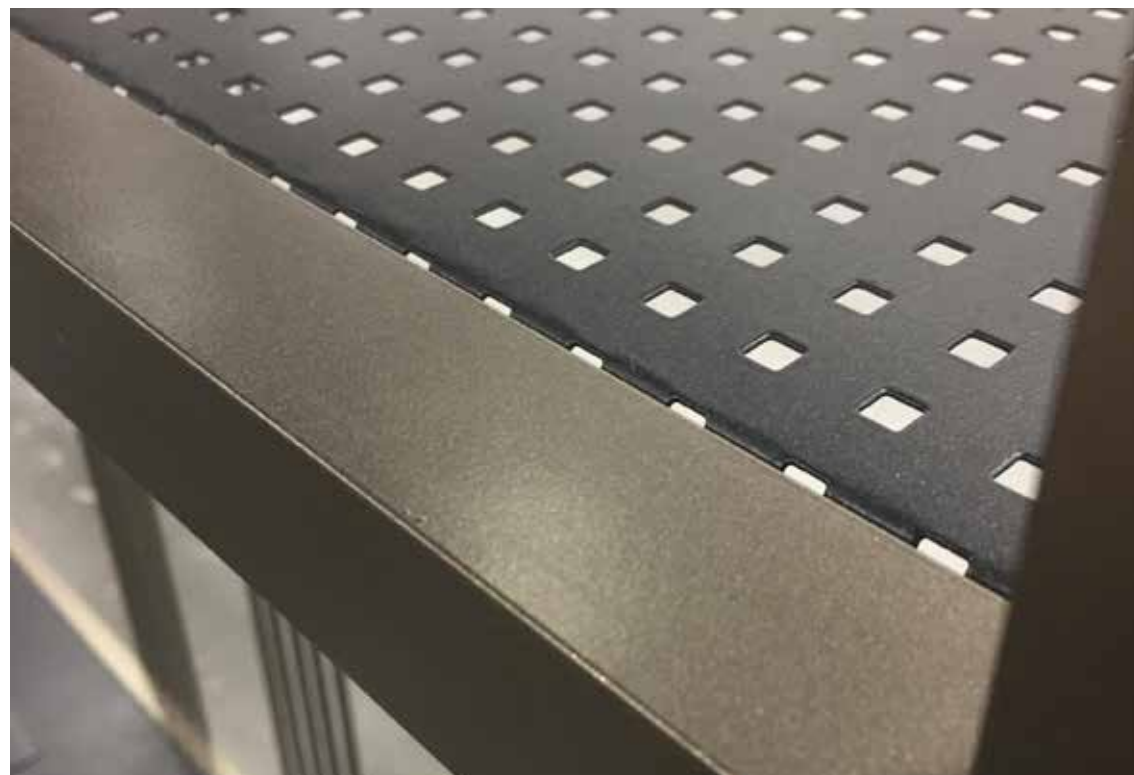
<p>VPK LTD Unit 4/5, Meridian Business Park Walham Abbey, Essex SW9 3SE Tel: 020 8852 8800 Email: info@vpk.co.uk Web: www.vpk.co.uk</p>	<p>PROJECT TITLE TEST DOOR - PAS 24 - FD 30 - VICAIMA DOOR (926-2040-44mm)</p>	<p>Customer Approval Sign: _____ Date: _____</p>	<p>Project No: _____ Drawing No: _____ Date: _____</p>	<p>Job No: 000 Sheet No. 1 of 1</p>	<p>Revision: 1 Revision: 2 Revision: 3 Revision: 4</p>	<p>Designed by: VPK Design</p>
---	--	--	--	---	--	--------------------------------

Image top - Example of detailed PAS 24 working drawings

Specialist Services

Powder Coating

At VPK we specialise in providing a powder coating furniture service for our clients. We have the best possible pre-treatment and coating systems in place, these include advanced autowash booths, powder coating spraying booths and curing ovens which enable us to powder coat our client's furniture to the highest standards.



Seamless Edging Technology

At VPK we have the latest laser edge banding technology and machinery in our workshops. Our machines use an edgeband with a pre-applied functional layer that replaces the traditional glue, allowing for a superior and seamless joint between the edgeband and the board. This ultimately creates a high quality appearance at an affordable price for our clients.



Robotic Spraying

At the heart of VPK's furniture finishing line are the latest robotic technology spraying machines. Our sprayers and booths are equipped with high precision photodiode reading barriers for scanning incoming pieces. Precise scanning of workpieces' size and the processing of their position by the control software allows spraying to be optimised, minimising paint waste and improving efficiency allowing us to take on large scale jobs for our clients.



Image Top – Robotic Spraying Booth
Image Bottom – Walk-in spraying booth



Specialist Veneers

VPK are partnered with Read Veneers who have over 20 years of experience in choosing, cutting, jointing and matching veneers. The partnership allows us to combine our skills and expertise in making furniture whilst making sure the right veneers and patterns are chosen for our clients.



London Factory



VPK's workshop and showroom facility in Waltham Abbey, London combines the latest technologies in both computer-aided design and manufacturing to provide exceptional care and attention to detail in the production of mass produced and bespoke furniture.

Showroom

Our showroom displays examples of the variety of furniture we provide to developers and demonstrates the quality of materials and advanced construction techniques that we use and pride ourselves on. We also provide samples for new development showrooms upon request.

Services

Our services are channelled through our head office and workshop in London. From the initial consultation and concepts through to production and the finishing stages, we make sure our client is involved and happy with every stage of the process. We encourage visits to our workshop so clients can meet the team and see for themselves our services are up to the exceptional standards that we have set ourselves.

Equipment

Our state of the art workshop machinery is supplied by Felder, Format and Cefla and is constantly monitored and updated in order to keep up with the demands of providing furniture on a mass scale. Our workshop includes two operating CNCs backed up with a finishing booth to accommodate any sized project. Attention to detail is a priority for us and we help and advise on the right finish for the effect you want to achieve, whether it's a low sheen natural look or a high gloss mirror effect for a one off bespoke project or large scale development.

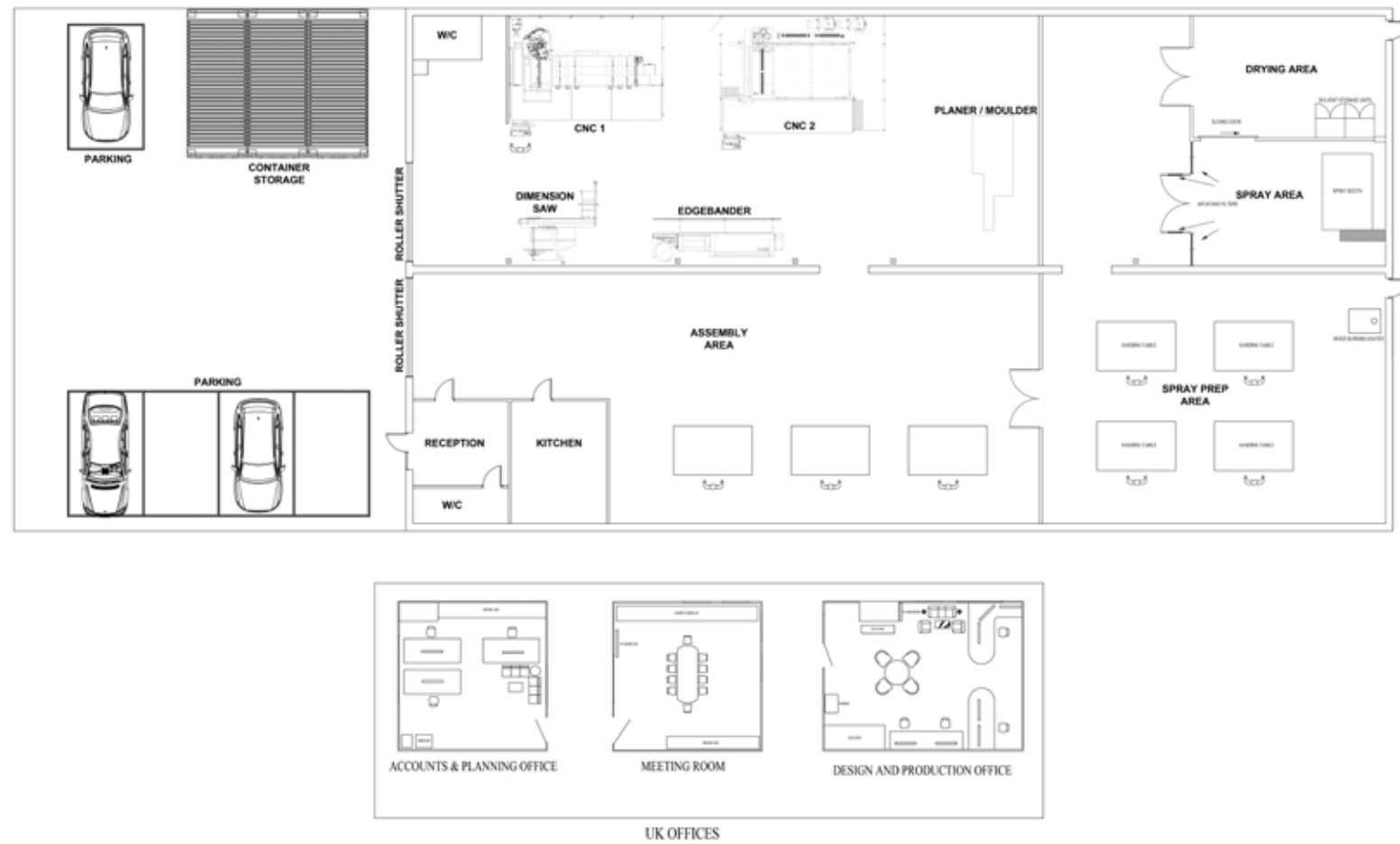
Design Team

The performance and delivery of every project starts with our experienced in house team of designers who are on hand to ensure the design and planning of each unit is as smooth and cost effective as possible. Our extensive planning and preparation enables us to provide furniture of the highest order on a mass scale.



Image Left - Exterior image of our facilities in London
Image Right - Quality finishes being applied

Production of up to 500 units of furniture per annum



Health and Safety

At VPK we maintain very high standards to ensure all our employees and clients are safe at all times, whether in the workshop or on site. We hold all major health and safety and environmental certificates and support this through risk assessments and weekly workshop meetings and discussions on improving our professional practice.

We are dedicated to maintaining our unblemished record within the workplace constantly updating our machinery and continuously monitoring and assessing our performance.

Bukovina Factory

With over 130,000 ft² and nine CNC production lines with advanced technology we can provide up to 15,000 units per annum and undertake multi-million pound contracts for the bespoke high end, mass produced residential and commercial sectors.

Having two world-class facilities allows us to provide our clients with flexibility in the manufacturing process and the ability to provide the best possible product at a very competitive rate. We have an extensive amount of storage space which enables us to plan ahead and store furniture for when it is required on large scale developments.

Showroom

We have a number of ranges of our furniture on show in our Bukovina factory including a variety of wardrobes, kitchens, vanity units and doors to show clients.

Services

All of our services are co-ordinated with our head office in London, which makes each large scale project that we take on run smoothly and professionally.

Equipment

VPK has skilled craftsman and all required machinery at both facilities, and our Bukovina workshop is scaled up to meet demand for orders of large quantities.

Design Team

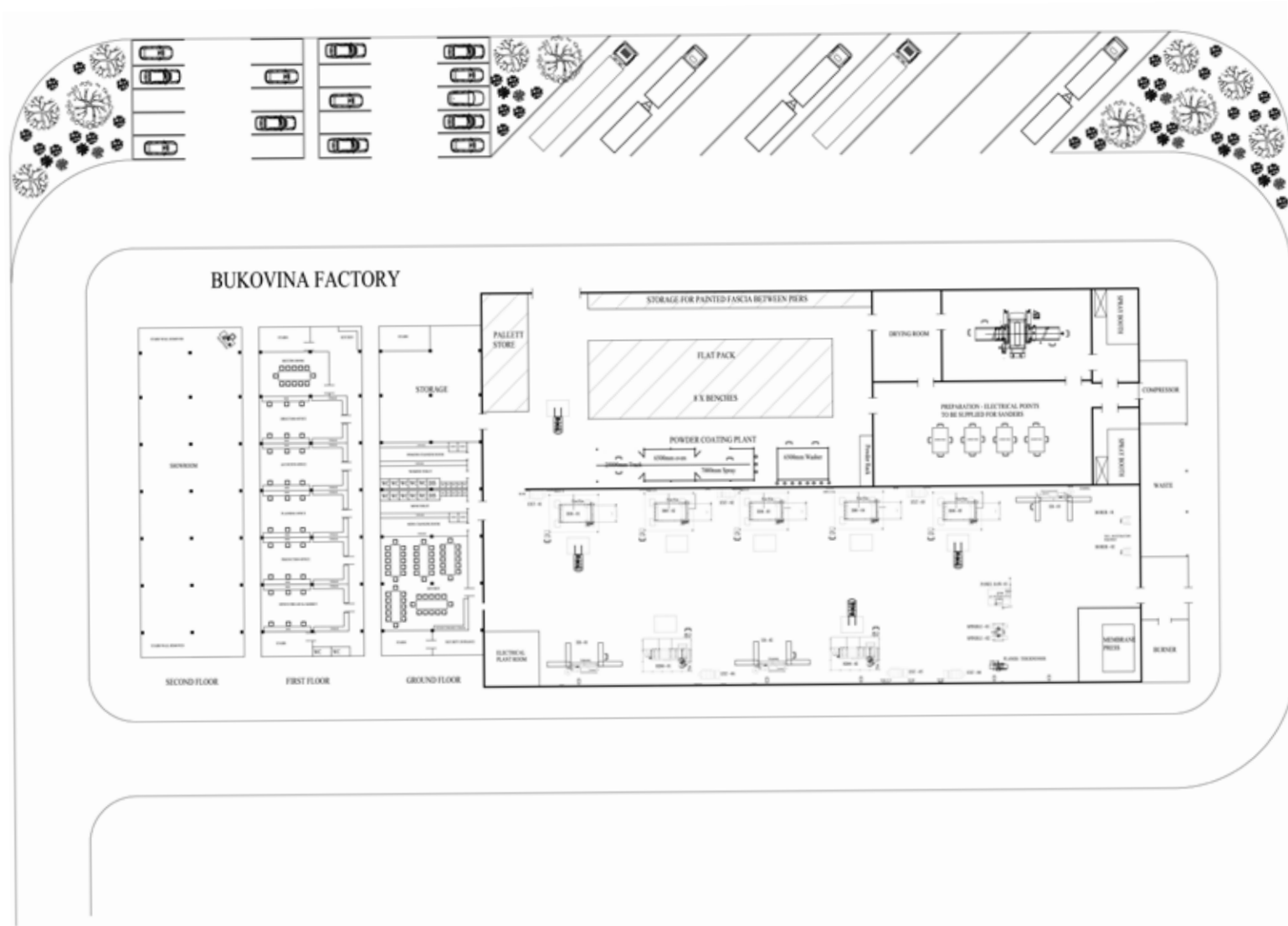
Our design team in London will draw up detailed CGIs and working drawings for your approval prior to collaborating with our team in the Bukovina, who will double check every process prior to going into production.



Images – Exterior image of our facilities in Bukovina



Production over 500 units



Sustainability

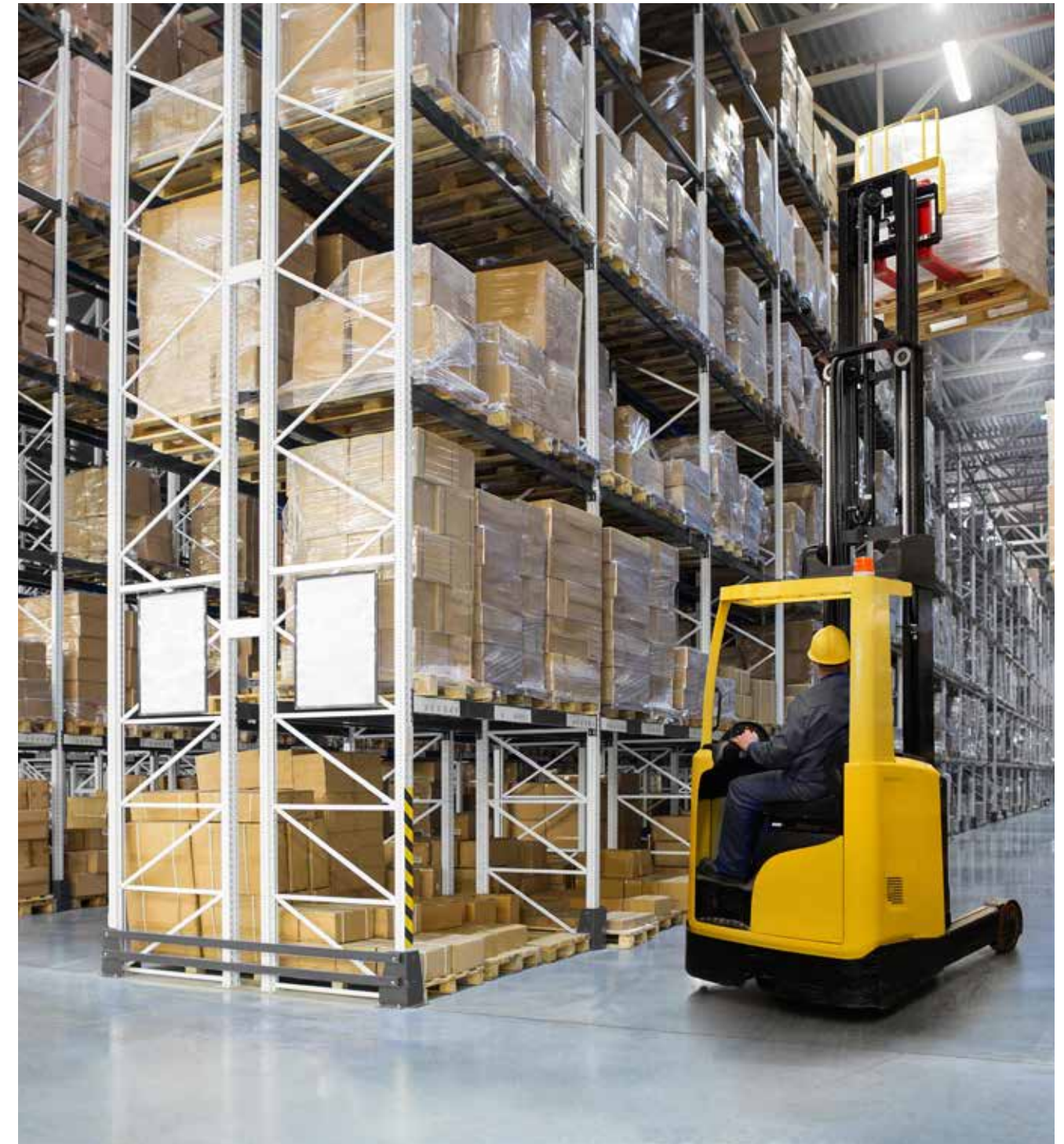
We are committed to preventing and minimising our environmental impact and have clear goals to ensure we stay on track.

We aim to operate in a circular way, using a minimum of energy and materials, keeping our products in use as long as possible and reducing waste.

Every aspect of a product's life cycle comes under scrutiny and continuous assessment and modification of practice is central to the way we work.



Our team, with you
every step of the way



All of our clients receive the highest quality support throughout their project.

You will be assigned a dedicated project manager and our professional technicians and logistic team will guarantee a smooth delivery and a product that meets our high standards.

Our Partners

We have long standing relationships with our partners who all have over 25 years worth of experience in the industry.

The strong partnerships we have developed enable us to provide a one stop shop joinery service which allows our clients to have complete peace of mind knowing they have control of the joinery package from start to finish which saves time and money.



Leading UK supplier of bespoke glass, mirrors and splashbacks ensuring projects are fulfilled on time and within budget.



Quest have been supplying the construction, joinery and related industries since 1985. VPK work closely with Quest to provide our clients with the best ironmongery and lightings solutions.



We are partnered with Vicaima which is one of the top European manufacturers of interior doors, fire doors, entrance doors, security and acoustic doors.



25 years experience as a real wood veneer company. Expertise in veneer panels and bespoke veneered doors for commercial & domestic use.

Accreditations and Certificates

We are approved and accredited through third parties in every process of designing, manufacturing and installing furniture.



Right image - Kitchen CGI created by our in-house team of designers



If you are interested in working with us, wish to visit our showroom and three workshops or you would like to talk about a future project please feel free to get in touch, we would be delighted to be of service to you.

Contact

+44 (0) 2088 528800
info@vpk.ltd

London Factory
Units 4/5/6
Meridian Business Park
Fleming Road
Waltham Abbey
EN9 3BZ

Veneer Factory
Tillingham Hall Farm,
Dunnings Lane
West Horndon
Brentwood
Essex
CM13 3HE

Bukovina Factory
16 Prutska Str,
Chernivtsi, 58000

Showroom

Our showroom is opened
Monday to Friday
from 9:00 to 17:00.

Please contact us at
info@vpk.ltd
to book an appointment.

