

A stylized illustration of a textile factory interior. The scene is dominated by rows of industrial machinery, likely spinning or weaving looms, with numerous spools of yarn. The color palette is a mix of teal, blue, and light green, giving it a clean, modern feel. In the center, four workers wearing face masks are walking through the aisles. The overall composition is symmetrical, with machinery on both sides of a central walkway.

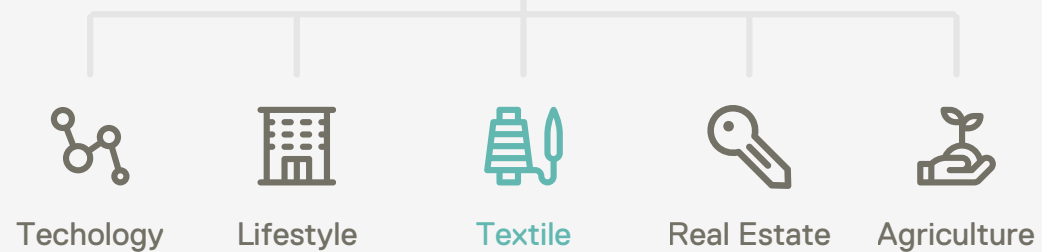
SIERRA[™]
YARN

Engineered Yarn & Fiber Solutions



SIERRA stands for sustainable quality products through our partnerships.

As part of GK Global, we are driven by a shared vision of innovation and sustainability—transforming textiles into opportunities and connecting the CAFTA-DR region to the future of textiles.



- HEADQUARTER
- DISTRIBUTION CENTER
- SPINNING MILL





 SIERRA™
FIBER



 SIERRA™
YARN



Spinning



Honduras Spinning Mills
Honduras



Northern Spinning
Honduras



Nicaragua Spinning Mills
Nicaragua

Distribution Centers



Hilos & Algodon
Guatemala



AMTEX
El Salvador



Pride Yarn
Honduras



DRYS
Dominican Republic





Our Materials



Natural Fibers

- Cotton
- Recycled Cotton
- Regen Cotton
- Dope Dyed Cotton
- Black Farmers Equity Initiative
- RegenTrace®
- Organic Cotton
- SUPIMA Cotton



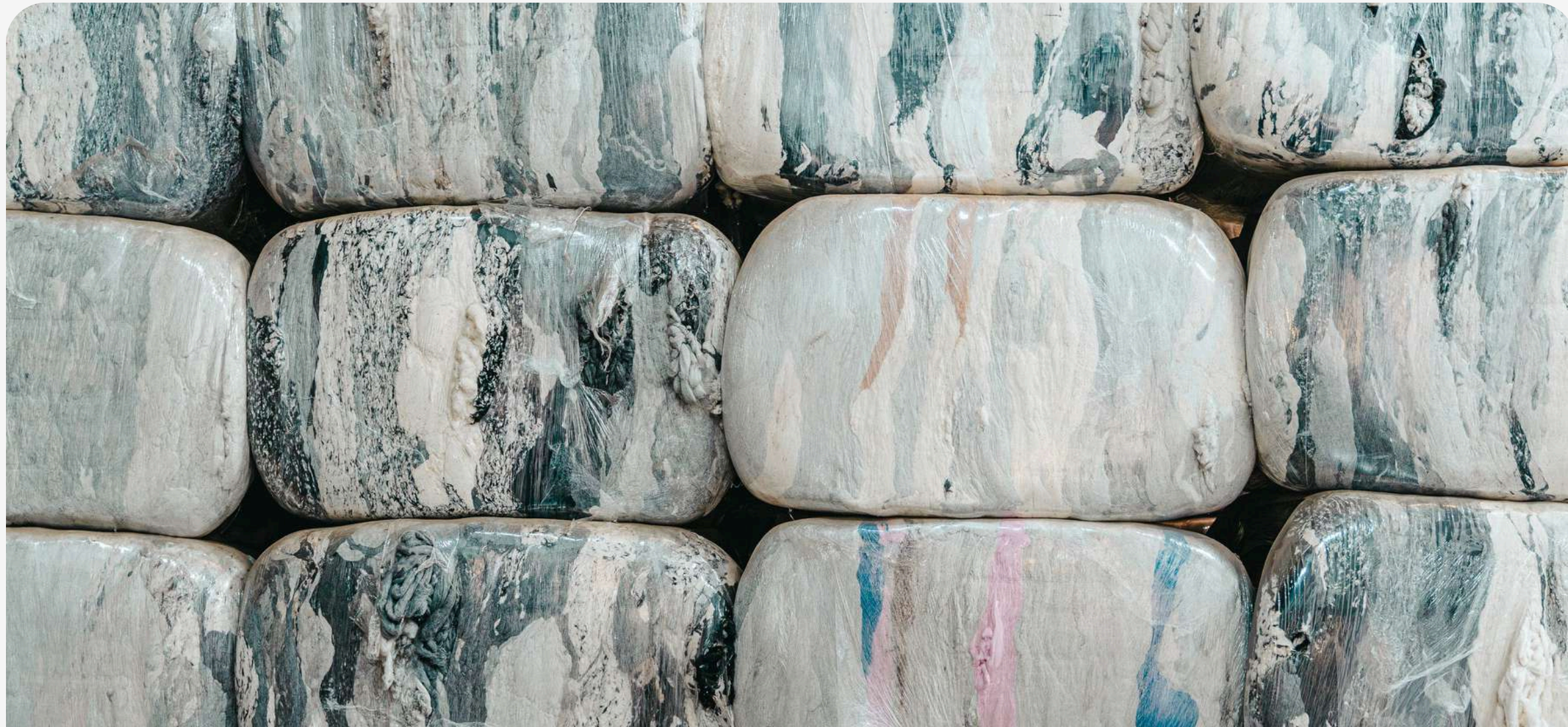
Synthetic Fibers

- Polyester
- Recycled Polyester
- Coolplus
- Dope Dyed Polyester
- Biodegradable Polyester
- Dope Dyed Recycled Polyester



Cellulosic Fibers

- Viscose
- Tencel
- Lyocell
- Rayon
- Modal



100% Recycled Cotton

Unlocking the Potential of Recycled Cotton



+200K

Pounds per week



CVC

From 5% to 55%

SIERRA PRESENTS

RegenTrace[®]

An initiative connecting the entire supply chain—from seed to final product—ensuring cotton grows with care for the planet through regenerative practices

 Ethical

 Responsible

 Traceable



Seed



Sustainable Agronomic Practices



Harvest



Gin



The Cotton Arrives to Central America



SIERRA Spinning Mills



Cotton Processed Into Yarn



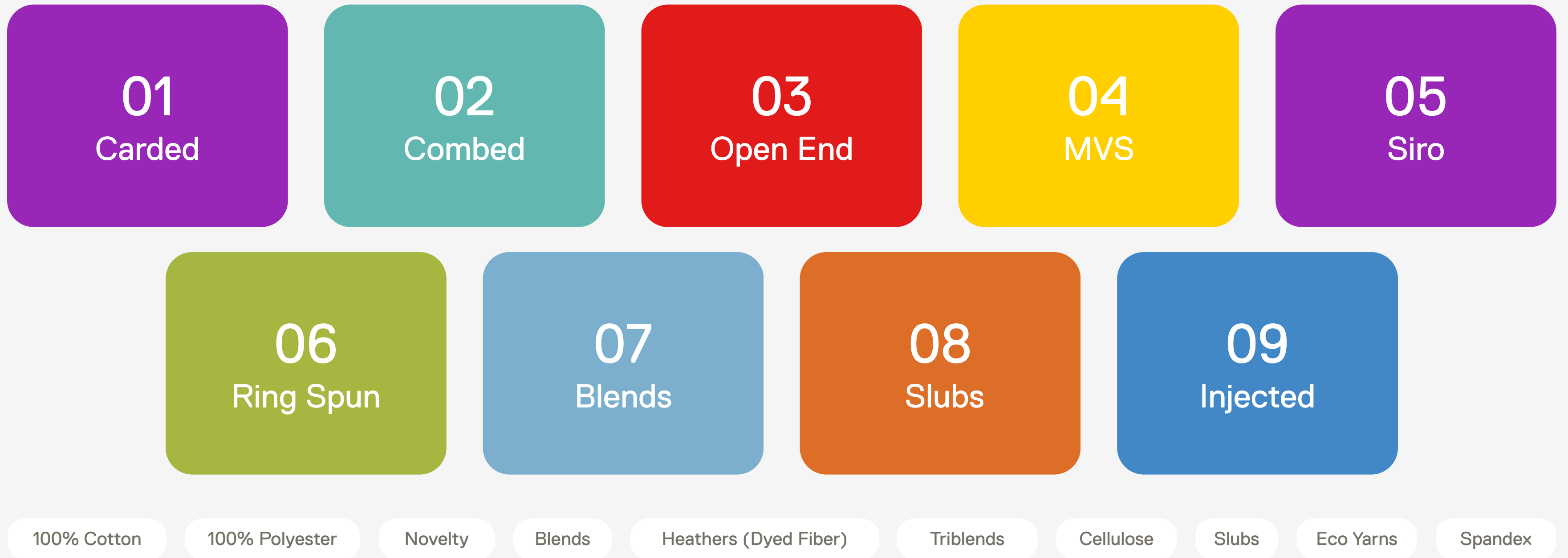
Cut & Sew

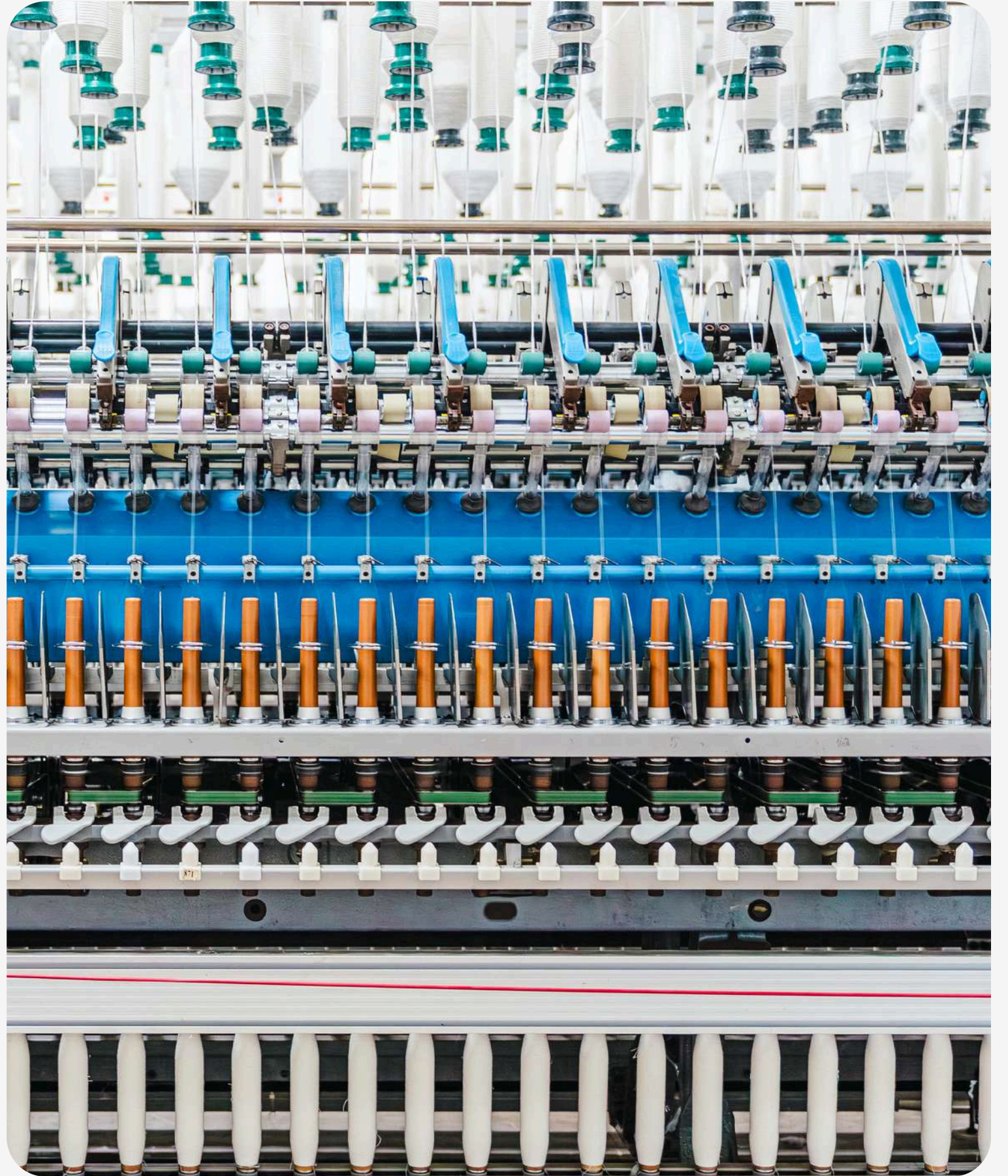


Retail



Yarn Technologies across the Spinning Process





 **SIERRA™ YARN**

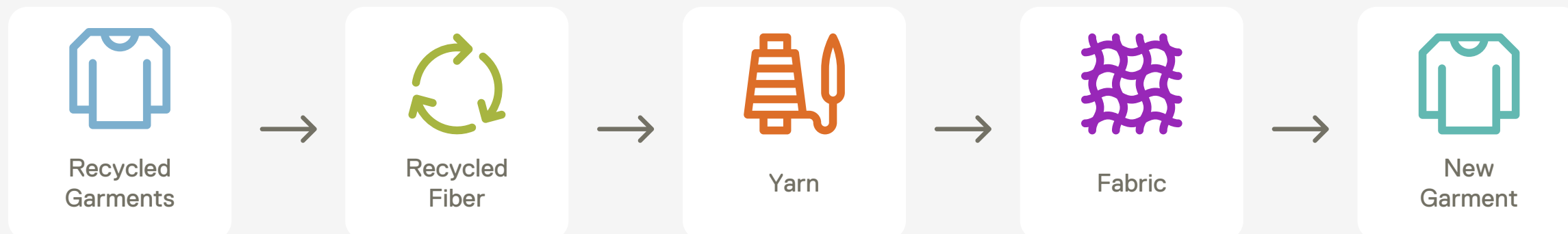
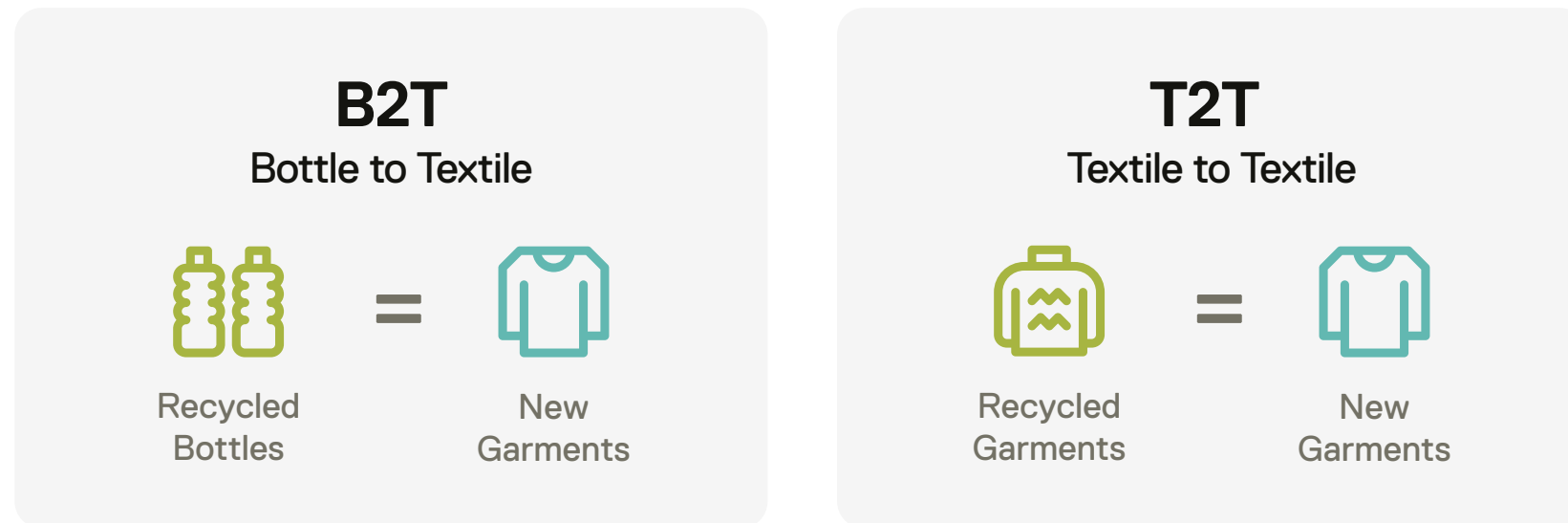
2.5 Million

Pounds per week



SIERRA Recycle Initiative

Modern fashion is being redefined through a circular model that turns waste into high-quality resources. This approach bridges sustainability and style, regenerating recycled plastic bottles and recovered fabrics into premium materials. It's about closing the loop and ensuring every fiber has a second life, protecting natural resources in the process.



Single Jersey

BM29TT

60% Cotton
40% Recycle Polyester

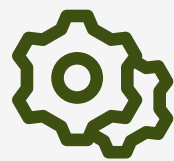
Post-Industrial Recycling Initiative for Recycled Cotton



Waste
Usage



Bale
Opener



Bale
Opener



Fiber opener and
cleaner



Fine Opener and
Concender



Recycle Cotton

 **SIERRA™** certifications are the proof of the commitment



26MWh

of energy produced in the solar park

20,000K³

of filtered water is returned daily to environment from our treatment plant

2030

Our promise to reduce CO2 emissions to zero

+10

certifications

that support our sustainable products



The results of our practices are a mirror of our actions

We plant
+200K
trees in the region
during 2022

**ISO
14001:2015**
environmental management
certification

250MM

of plastic bottles converted to textile raw materials

90%

of our administrative operation waste is recycled and we expect to reach 100% by 2025



Thank you

For further inquiries, please feel free to
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sierratextiles.com/contact