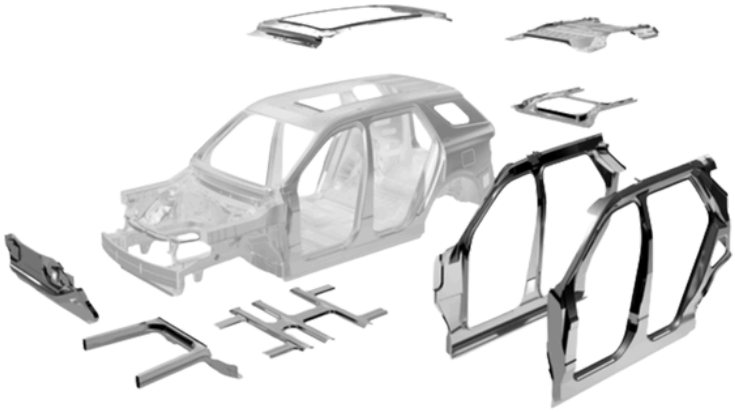
Ingersoll Blanking Plant – Smart Blanking. Superior Performance.

Advanced precision for the next generation of automotive manufacturing.



Designed to Operate on 100% Renewable Energy

ArcelorMittal Tailored Blanks

Driving a safer and greener tomorrow.

Scan for more information

+ 1 (519) 602-0735

amtbna-sales@arcelormittal.com

Powering the Future of Manufacturing

ArcelorMittal

What We Do

Our state-of-the-art blanking facility is the first step in the precision metal forming process. Utilizing advanced automation and high-speed presses, we transform steel coils into precisely cut blanks—the foundation for automotive body panels, structural components, and other applications.

Why It Matters

- **World-Class Technology:** 1250T Fagor mechanical press lines with link drive, robotics, and vision systems ensure unmatched accuracy and efficiency.
- **High-Volume Capability:** Designed for speed and scalability to meet global demand.
- **Sustainability Built-In:** Optimized processes reduce waste and energy consumption.
- **Future-Ready:** Advanced digital controls and automation deliver consistent quality and adaptability for tomorrow's challenges.

Industries We Serve

Automotive and industrial sectors rely on our precision blanks to build the products that move the world.

SQ. FT.
154,000

CAPACITY MT
100,000

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Fact Sheet

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X2 1250T FAGOR MECHANICAL PRESS LINES WITH LINK DRIVE

- 0.5-3.5mm x 2050mm wide x 2600mm progression steel coil
- 35MT coil car capacity, 508-610mm (20-24”) ID
- Dual cassette leveler for processing AHS steels
- 45mm dia. 19-roll
- 60mm dia. 15-roll
- CTL, oscillating dies, and configured die capability. automatic upper die clamping
- 5400 x 2750mm bed
- Die interface controls
- Continuous gauge monitoring and pickle line hole detection
- Dual bolster arrangement
- Through-bed scrap collection
- Biele 4-station High Speed Portal Blank Stackers

- Drive through coil receiving with 40-ton overhead cranes and complete blank packaging

- Blank Shipping capabilities include drive-through, Side loading, and dock loading

- Quality Lab equipped with scanning technology for complete profile dimensioning, flatness, and edge quality inspection

- Tool and Die: Full-service refurbishment and engineering support. We deliver expert troubleshooting, tool-life optimization, and fast repairs to minimize downtime.

- Dedicated training space, including virtual reality programs

Need Directions?

Scan the QR code to get turn-by-turn directions to our location:
50 Newman Street, Ingersoll, ON N5C 3J8

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