

A complete side-entry mould program for every product.

The most convenient configuration according to your requirements.

MOULD-PITCH FOR PREFORM				MOULD-CONFIGURATION FOR MACHINE-DIMENSION					BOTTLE		
PITCH [MM]	PREFORM [–]	WEIGHT [GR]	NECK [MM]	150–160 [T]	220–240 [T]	300–320 [T]	400–450 [T]	450–500 [T]	TYPE [–]	DESIGN [–]	SIZE [L]
50		5–40	tbd	–	–	–	160-cav 50 × 98	200-cav 50 × 105	Carbonated soft drink, still water, wine		0.1–2.0
50		5–50	up to 30	48-cav 50 × 110 6 rows	72-cav 50 × 110 6 rows	96-cav 50 × 120 8 rows	128-cav 50 × 120 8 rows	144-cav 50 × 140 8 rows	Carbonated soft drink, still water, oil		0.2–2.0
60		10–60	up to 38	32-cav 60 × 140 4 rows	48-cav 60 × 140 6 rows	72-cav 60 × 140 6 rows	96-cav 60 × 140 8 rows	128-cav 60 × 140 8 rows	Juice, milk, iced tea, hotfill, oil, washing-up liquid, cosmetics		0.2–2.0
70		15–100	up to 48	24-cav 70 × 160 4 rows	32-cav 70 × 160 4 rows	48-cav 70 × 160 4 rows	72-cav 70 × 160 6 rows	96-cav 70 × 160 6 rows	Water, washing-up liquid, cosmetics		0.5–5.0
90		30–400	up to 55	16-cav 90 × 190 4 rows	24-cav 90 × 190 4 rows	32-cav 90 × 190 4 rows	48-cav 90 × 190 6 rows	48-cav 90 × 190 4 rows	Water container, jar		0.3–19.0
100		40–450	up to 63	12 cav. 100 × 220 3 rows	16-cav 100 × 220 4 rows	24-cav 100 × 220 4 rows	–	–	Water container, jar		0.3–19.0
120		up to 780	up to 77	8 cav. 120 × 190 2 rows	12 cav. 120 × 190 2 rows	–	–	–	Water container, keg, jar		up to 20.0
140		up to 720	up to 94	6 cav. 140 × 210 2 rows	8 cav. 140 × 210 2 rows	–	–	–	Water container, keg, jar		up to 20.0

Note: The Otto Hofstetter side-entry mould program can be extended with further mould configurations according to customer requirements