

Risk Matrix

Purpose

- quantify the level of risk existing in a technology
- ensure that all milestones are focused on reducing risk
- identify those milestones most important to reducing risk
- communicate the reduction in risk versus time and cost

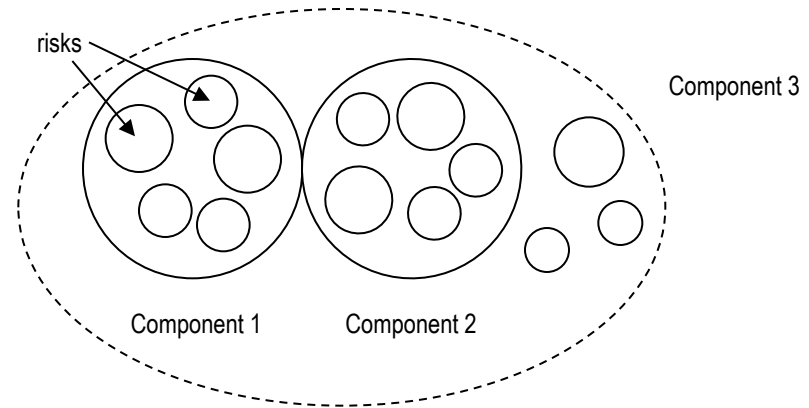
General Approach

1. identify major technical risk areas and failure modes by technology component
2. assign an initial absolute level to each risk
3. lay out a milestone schedule
4. assign a level of risk reduction associated with successful completion of milestone
5. track risk reduction versus time and expenditures

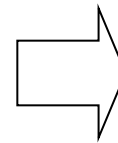
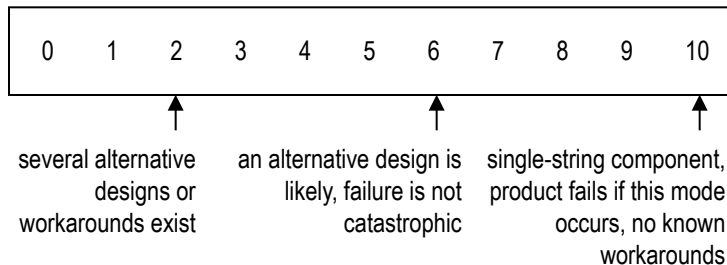
Risk Matrix

Identify Major Technical Risk Areas

First, the critical technical risks or failure modes are identified and categorized by product component. Groups of components can also have additional risks or failure modes.



Each risk is assigned a weighting factor (0 to 10) based on its criticality and relative importance to component performance.



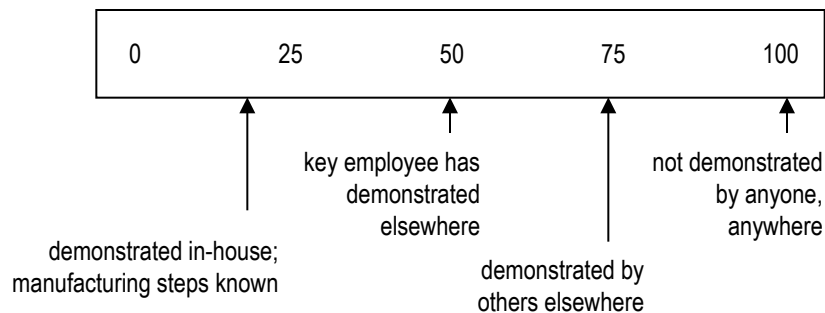
| Criticality Level | |
|--------------------|----|
| Component 1 | |
| failure mode 1 | 10 |
| failure mode 2 | 7 |
| failure mode 3 | 5 |
| Component 2 | |
| failure mode 1 | 8 |
| failure mode 2 | 8 |
| Component 3 | |
| failure mode 1 | 10 |
| failure mode 2 | 10 |
| failure mode 3 | 6 |

Each component or component group can also be weighted by its relative importance to product success.

Risk Matrix

Assign Initial Risk Levels

An initial, absolute level (0 to 100) is assigned to each risk based on level of confidence in preventing the failure mode at a manufacturing level.



The total initial level of risk of a component is the weighted average of the risk levels of the failure modes.

| | Criticality Level | Initial Risk Level |
|--------------------|-------------------|--------------------|
| Component 1 | | 63 |
| failure mode 1 | 10 | 40 |
| failure mode 2 | 7 | 90 |
| failure mode 3 | 5 | 70 |
| Component 2 | | 50 |
| failure mode 1 | 8 | 70 |
| failure mode 2 | 8 | 30 |
| Component 3 | | 54 |
| failure mode 1 | 10 | 80 |
| failure mode 2 | 10 | 30 |
| failure mode 3 | 6 | 50 |

Risk Matrix

Milestone Schedule

Major project milestones (from Gantt chart) are listed.

Each milestone is expected to reduce risk in one or more categories.

| No. | Milestones | Original Date |
|-------------|--------------------------|---------------|
| 1000 | Component 1 Tests | |
| 1100 | milestone X1.1 | 03/31/05 |
| 1200 | milestone X1.2 | 04/25/05 |
| 2000 | Component 2 Tests | |
| 2100 | milestone X2.1 | 03/31/05 |
| 2200 | milestone X2.2 | 05/15/05 |
| 2300 | milestone X2.3 | 06/15/05 |
| 2400 | milestone X2.4 | 06/30/05 |
| 3000 | Component 3 Tests | |
| 3100 | milestone X3.1 | 03/15/05 |
| 3200 | milestone X3.2 | 04/30/05 |
| 3300 | milestone X3.3 | 05/15/05 |
| 3400 | milestone X3.4 | 05/30/05 |

Risk Matrix

Risks and Milestones

Risks and milestones are laid out in a matrix. Each milestone reduces the risk of a particular failure mode by some percentage.

When a milestone is achieved, the absolute risk associated with a component falls.

This translates into a reduction in the overall product risk (average of all component risks)

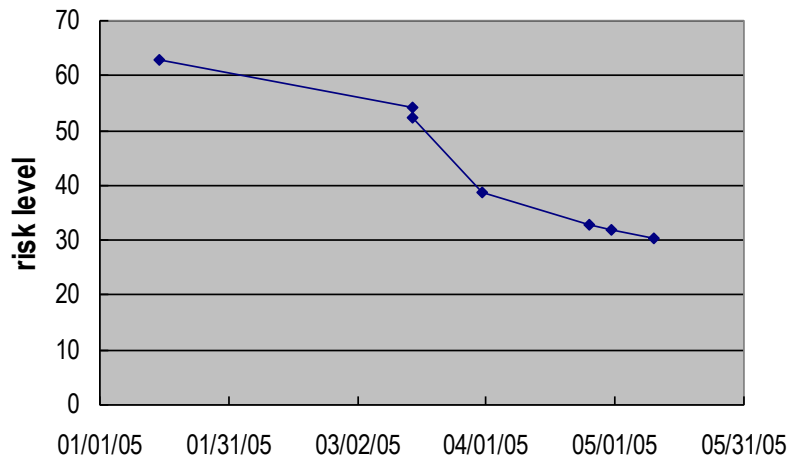
| Milestone | | | milestone X2.1 | milestone X3.1 | milestone X1.1 | milestone X1.2 | milestone X3.2 | milestone X2.2 |
|------------------|----|----------|----------------|----------------|----------------|----------------|----------------|----------------|
| Milestone Number | | | 2100 | 3100 | 1100 | 1200 | 3200 | 2200 |
| Date | | 01/15/05 | 03/15/05 | 03/15/05 | 03/31/05 | 04/25/05 | 04/30/05 | 05/10/05 |
| Component 1 | | 63 | 54.1 | 52.3 | 38.8 | 32.7 | 31.8 | 30.2 |
| failure mode 1 | 10 | 40 | | 10% | 50% | | 5% | |
| failure mode 2 | 7 | 90 | 30% | | 10% | 10% | | |
| failure mode 3 | 5 | 70 | | | 10% | 20% | | 10% |
| Component 2 | | 50 | 43.0 | 41.3 | 41.3 | 39.8 | 38.3 | 27.0 |
| failure mode 1 | 8 | 70 | 20% | 5% | | | | 30% |
| failure mode 2 | 8 | 30 | | | | 10% | 10% | 5% |
| Component 3 | | 54 | 47.7 | 34.8 | 34.8 | 30.2 | 24.2 | 22.1 |
| failure mode 1 | 10 | 80 | 20% | 40% | | | 10% | 5% |
| failure mode 2 | 10 | 30 | | | | 20% | 20% | 5% |
| failure mode 3 | 6 | 50 | | 5% | | 20% | 5% | |
| Product | | 56 | 48 | 43 | 38 | 34 | 31 | 26 |

Risk Matrix Charts

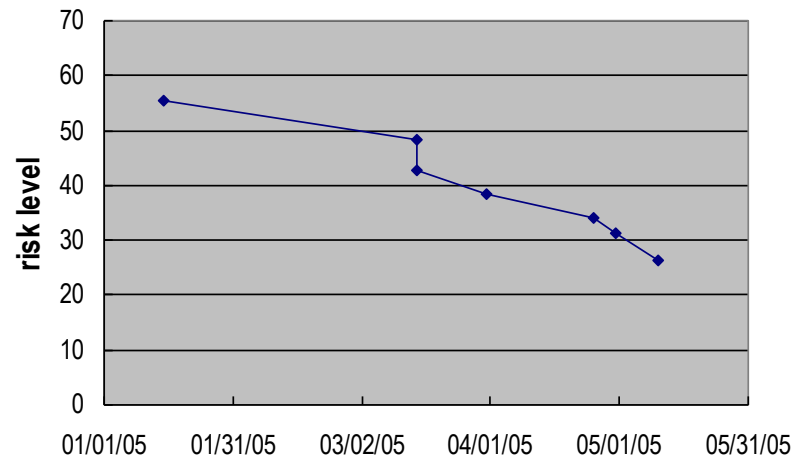
For any component (and for Product Risk), Risk Reduction can be plotted vs time and milestones.

Expenditures might also be plotted versus time on the same charts.

Component 1 Risk Reduction



Product Risk Reduction



Risk Matrix

Example from an Actual Project

