

6 5 4 3 2 1

D

18.0

3

13.0

8.5 1.5 2.0

92.0

134.0

2

1.5

8.5

4 x  $\phi$  5.0 THRU ALL  
 $\checkmark$   $\phi$  8.2 X 90°

54.0

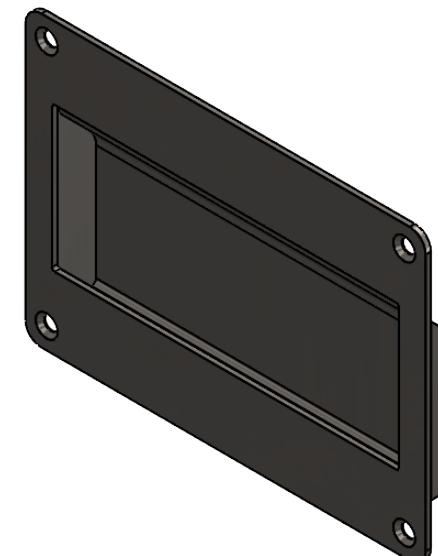
108.0

130.0

150.0

1.5 13.0

3

Tack Weld securely on back:  
- Side Plates to Back Cover  
- Back Cover to Front Plate

C

B

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Front Plate	2 mm SS Flat Plate, 4x CSK Holes	1
2	Back Cover	1.5 mm SS Bent Plate, 3 Bends (see part drawing)	1
3	Side Plate	1.5 mm SS Flat Plate	2

			FINISH:	Satin	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION 1	
DRAWN	NAME	SIGNATURE	DATE	Unless Otherwise Specified: Dimensions in mm Tolerances: Linear: $\pm 0.2$ mm Angular: $\pm 0.5$ °			Dortrend International Ltd	
CHK'D	P.Roberts		02/05/2024					
APP'D								
Dortrend International Ltd 86A Blackpole Trading Estate West Worcester WR3 8TJ				MATERIAL:		DWG NO.		
				Stainless Steel 304 1.5 mm & 2 mm Thick		ANTFP1SSS/GA		
				WEIGHT: 324 g		SCALE: 1:2	SHEET 1 OF 5	
						A4		

6 5 4 3 2 1

A