ACROBAT 355/400 SIZE + CORE

FUSION CAPABILITY FOR 355MM AND 400MM (14" AND 16") POLYPROPYLENE PIPE

MADE FOR

MECHANICAL HVAC PLUMBING





STANDARD FEATURES

- Modular, lightweight carriage and facer assemble around the pipe for optimal close-quarter fusion
- No tools required for assembly or conversion to 3- or 4-jaw unit
- Jaws fit 355 or 400mm pipe no inserts necessary
- Core Package can be used with any Acrobat 355-630 Size Package
- Facer blade orientation allows shavings to fall inside or outside of the pipe
- Stackable shipping container designed to store all machine components







McElroy's Acrobat machines that feature the QuikFit [®] carriage are size-specific and are composed of lightweight, modular components so that the upper and lower jaws can be assembled around the pipe by hand. This eliminates the difficulty of lifting and fitting an entire carriage into a small space. It will fuse pipe in any orientation that is required on plumbing, mechanical and HVAC installations, including vertical and overhead.

The Acrobat 355/400 Size Package contains the 355mm and 400mm jaws, heater and facer blade holders. All the of components that are common with other size packages, namely the cylinders and clamp assemblies, carriage skid, facer motor, heater/facer cart, facer stand and HPU are grouped together into a Core Package. Both packages are required to assemble the carriage.

The unique design of the heater, facer and jaws has significantly reduced the weight and power requirements for this machine. The Acrobat 355/400 Size Package will fuse 355mm or 400mm pipe.

SEE SECOND PAGE FOR DETAILED SPECIFICATIONS

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SPECIFICATIONS

MODELS		CARRIAGE DIMENSIONS		INCLUDES
A2480101 WEIGHTS	Size + core package 355mm 4-Jaw - 232 lbs. (105.2 Kg) 355mm 3-Jaw -	Length	355mm 4-Jaw - 55.5" (1,409.7 mm) 355mm 3-Jaw - 44" (1,117.6mm) 400mm 4-Jaw - 55.5" (1,409.7 mm) 400mm 3-Jaw - 44" (1,117.6mm)	Includes 355mm and 400mm jaws, heater, facer blade holders, cylinder assemblies, clamp assemblies, carriage skid, facer motor, facer stand, heater/facer rolling cart, HPU and shipping container.
Carriage	148 lbs. (67.1 Kg) 400mm 4-Jaw - 237 lbs. (107.5 Kg) 400mm 3-Jaw - 152 lbs. (68.9 Kg) Width	355mm 4-Jaw - 28" (711.2mm) 355mm 3-Jaw - 28" (711.2mm) 400mm 4- Jaw - 30" (762mm)	355mm 4-Jaw - 28" (711.2mm) 355mm 3-Jaw - 28" (711.2mm) 400mm 4-	
Upper Jaw	6 lbs. (2.7 Kg)		400mm 3-Jaw - 30" (762mm)	
Lower Jaw	20 lbs. (9.1 Kg)	Height	355mm 4-Jaw - 24.5" (622.3mm) 355mm 3-Jaw - 21.5" (546.1mm) 400mm 4-Jaw - 25.5" (647.7mm) 400mm 3-Jaw - 22.5" (571.5mm)	
Heater	29 lbs. (13.2 Kg)			
Facer Drive Unit	75 lbs. (34 Kg)			
Shipping Weight	565 lbs. (256.3 Kg)			
POWER		SHIPPING DIMENSIONS		
Heater	220-240V, 1,720 Watts, 50 / 60	Length	48" (1,219.2 mm)	
	Hz, 1 Ph, 7.8 Amps	Width	57" (1,447.8 mm)	
Facer Drive Unit	50 / 60 Hz, 1 Ph, 7.4 Amps	Height	45" (1,143 mm)	
Heater Plug type	NEMA L6-20P		,	
Facer Drive Unit Plug type	NEMA 6-20			

