

## Service Bulletin

### LINE SET SIZE MISPRINT IN INSTALLATION MANUAL

**Bulletin No. 004**

**Issue Date:** August 07, 2025

**Models:** AJAN24HP230V1CH, AFEB24HP230V2CH, AMAR24HP230V1CH

**Issue**

The installation manual for the models listed above contains a misprint regarding the required refrigerant line set size.

Model	Indoor	07/09	12	18	24	36
	outdoor	07/09	12	18	24	36
Min. Allowable Length (L), ft/(m)		9.84' (3)		9.84' (3)		9.84' (3)
Max. Allowable Length (L), ft/(m)		65.6' (20)		65.6' (20)		65.6' (20)
Max. Allowable Elevation (E), ft/(m)		32.8' (10)		32.8' (10)		32.8' (10)
Pipe Size, in/(mm)		3/8" (9.52)		1/2" (12.70)		5/8" (15.88)
Liquid Pipe Size, in/(mm)		1/4" (6.35)		1/4" (6.35)		1/4" (6.35)

  

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**Correction**

The correct line set size is:

- Liquid Line: 1/4"
- Suction Line: 5/8"

The manual incorrectly lists the suction line as 1/2". This should be corrected to ensure proper installation and system operation.

**Action**

- Disregard the incorrect line set size printed in the manual
- Use 1/4", 5/8" line set when installing these units
- Communicate this correction to all relevant installation and service personnel