

ODC Daily Coaling Plan

21/09/2025

Geologist Contact: 0473 223 132



Coal Locations

Location	Coal Type	Destination	Comments
T03	C_VU1_VU3		
	C_LL1		
	C_LL2T_LL2B		
	C_LL3B		
T04	C_LL1	SP_B (East)	Keep separate from T04 LL1
	C_LL2T_LL2B	SP_U	SP_P as Overflow
	C_LL3B	SP_M	
	C_VU1_VU3	Refer To VU Trial Slide	
T05	C_LL1	SP_B (West)	Keep separate from T04 LL1
	C_LL2T_LL2B	SP-C	
	C_LL3B	SP-R	
	C_VU1_VU3	SP_O	Use SP_D as overflow

Location	Coal Type	Destination	Comments
T03/04 – VL Coal	C_VL11_VL12	Waste	Capture as C_VL11_VL12
	C_VL13	SP_T	Southern End
	C_VL15	SP_T2	Northern End

Ideal Roof and Floor Conditions



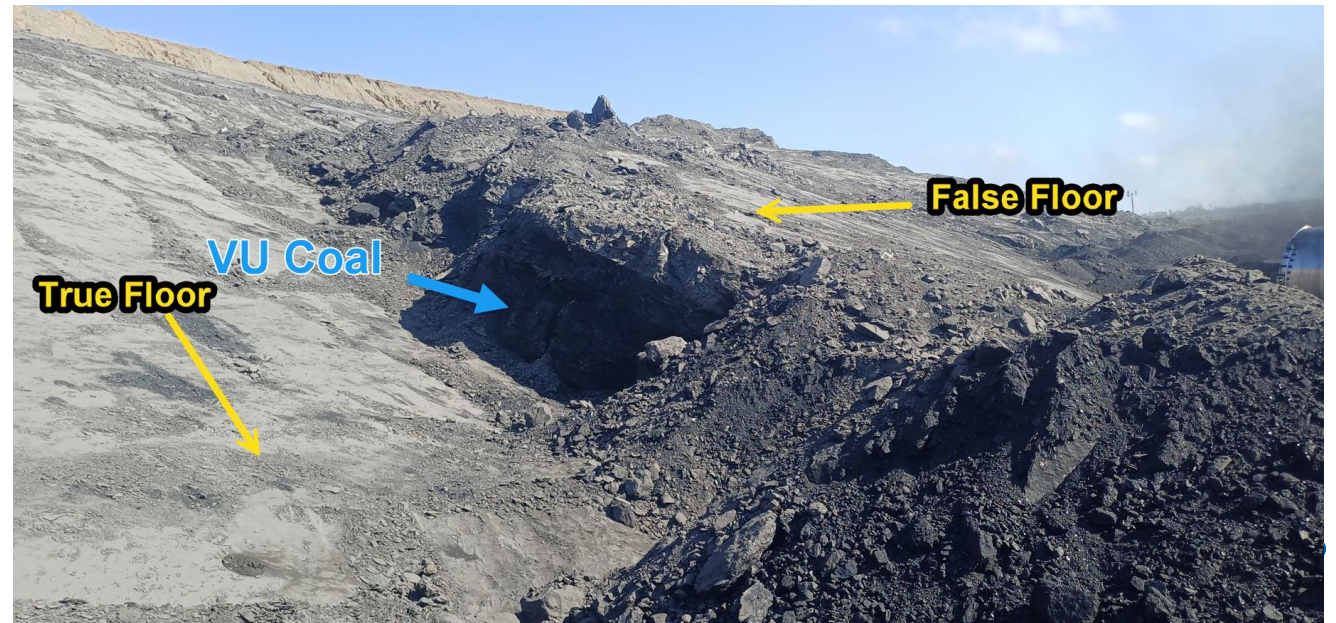
Test Holes

For the bottom seam in a dig can we please ensure a minimum of 3 test holes spread across the coal floor are dug, to refusal, prior to walking equipment away from the area.

For terraces 1 through 4 this will be in the VL floor. Terraces 5 onwards this will be the VU floor.

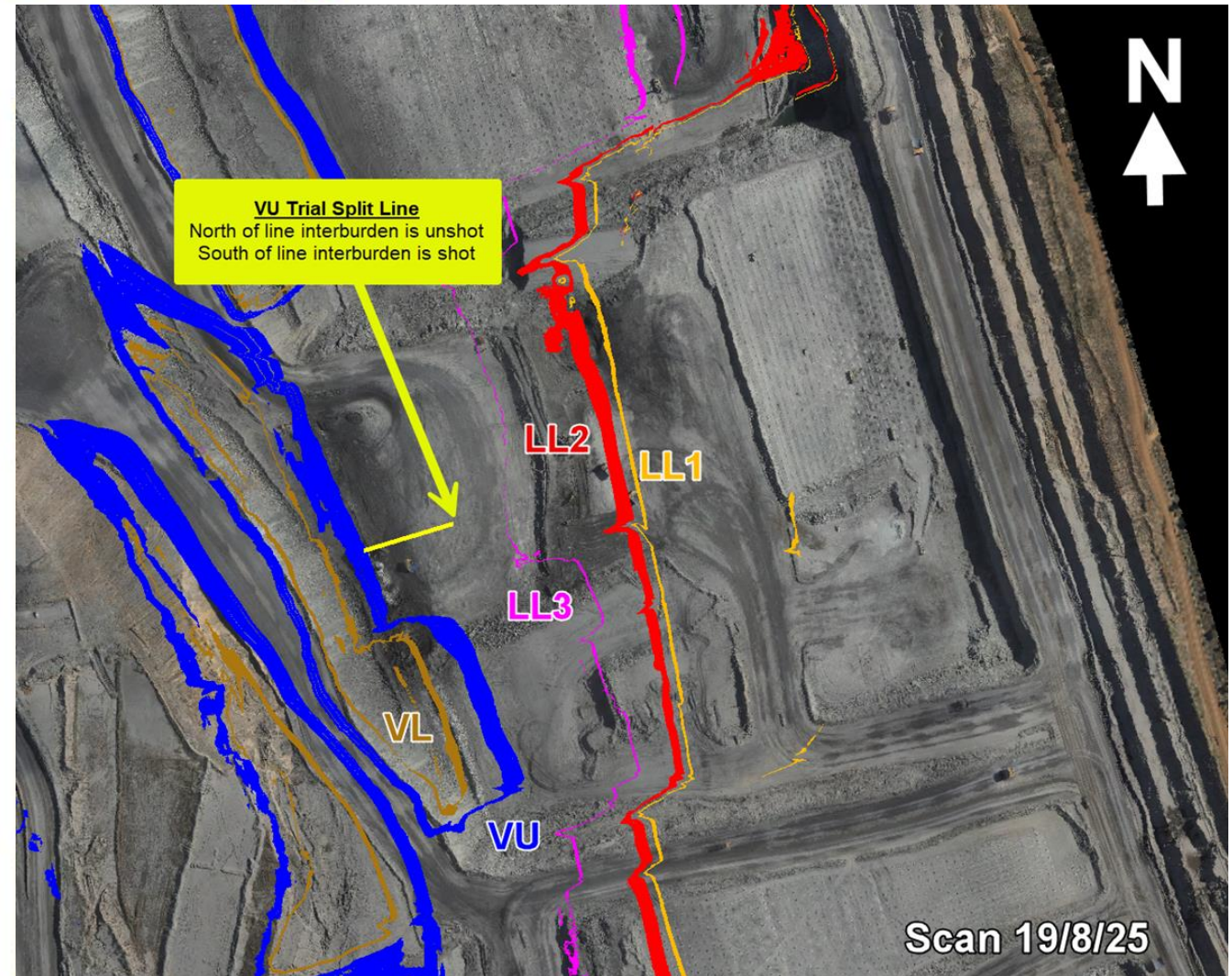
Can we make this a standard practice moving forward to prevent leaving potential coal behind.

Example of why this is important



Loss & Dilution Initiative - VU / VL Parting

- The Ramp 5 Destack (Terrace 04) has been identified as an area to trial a L&D initiative where the interburden between the VU and VL coal is ripped & pushed in place of Through Seam blasted.
- The proposal is to split a coal mining area in half, trialling rip & push on one side, and conventional Through seam blasting on the other. The recovery & dilution of the coal will be studied during the mining.
- Drilling from 140RL to 125RL is currently scheduled to begin on July 22nd. Need to commit to the trial by this date.
- Due to coal chasing holes from the 140RL blast, the parting from 140RL to 125RL has already been blasted (see slide 5 & 6 cross sections). This trial will need to occur in the next bench down with a ~85m section on the North of the bench being unblasted from 125RL to 110RL. This will be drilled from the 140RL.
- Based on the July MTP, the trial area will start mining in mid September.

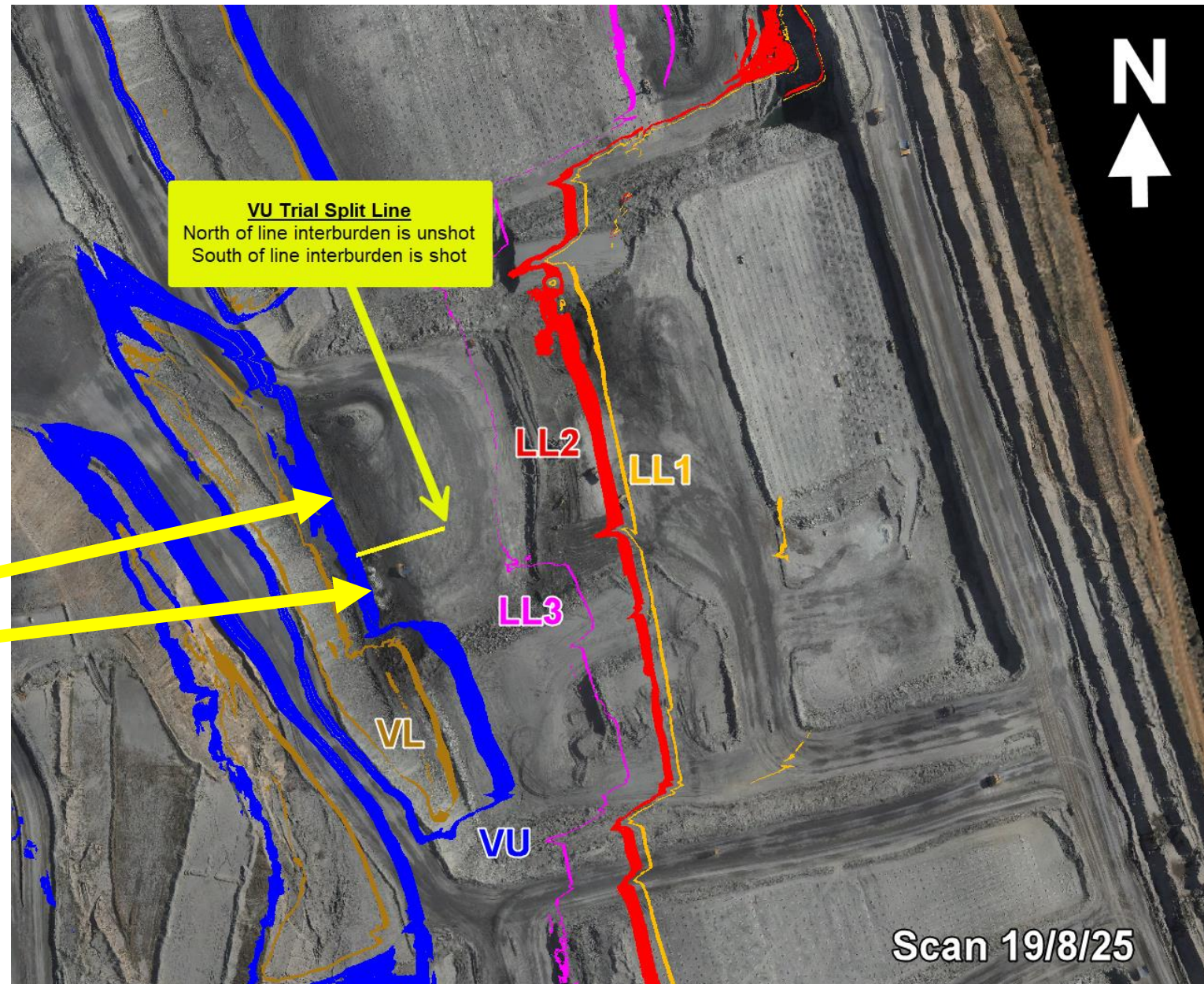


T04/S02

COAL CODE	STOCKPILE	COMMENTS
C_LL1	SP_B	Eastern Side
C_LL2B_LL2T	SP_U	SP_P as Overflow
C_VL11_VL12	Waste	
C_VL13	SP_T	Southern End
C_VL15	SP_T2	Northern End

COAL CODE	STOCKPILE	COMMENTS
VU1_VU3	SP_P	Coal north of split line, interburden has been shot
VU1_VU3	SP_A	Coal south of split line, interburden is un-shot

When VU roof is exposed and cleaned, contact geology and we will mark out the split line in white paint. The line also exists in the gps files for this dig.



T04/S02

Coal Code	Destination	Comments
C_VL11_VL12	Waste	
C_VL13	SP_T	Southern End
C_VL15	SP_T2	Northern End

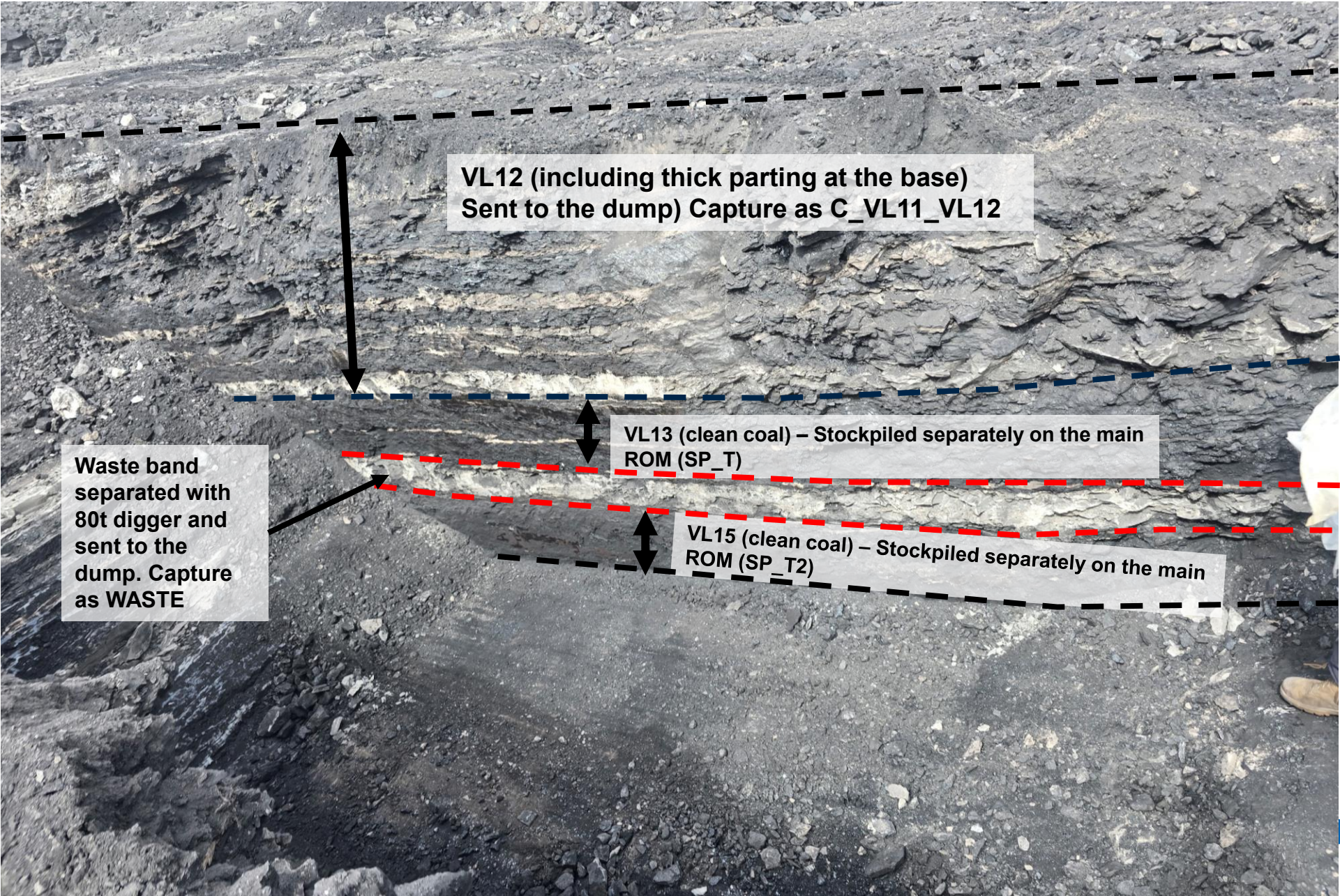
COAL CODE	STOCKPILE	COMMENTS
C_LL1	SP_B	Eastern Side
C_LL2B_LL2T	SP_U	SP_P as Overflow
C_LL3B	SP_M	



COAL CODE	STOCKPILE	COMMENTS
VU1_VU3	SP_P	Coal north of split line, interburden has been shot
VU1_VU3	SP_A	Coal south of split line, interburden is unshot

T04/S02 – VL Coal Mining – Only CRS Operators

Coal Code	Destination	Comments
C_VL11_VL12	Waste	
C_VL13	SP_T	Southern End
C_VL15	SP_T2	Northern End





Mine down to the thick waste band at the base of the VL12
Send to Dump, capture as VL11_VL12.



Mine out the VL13 and stockpile on the main ROM

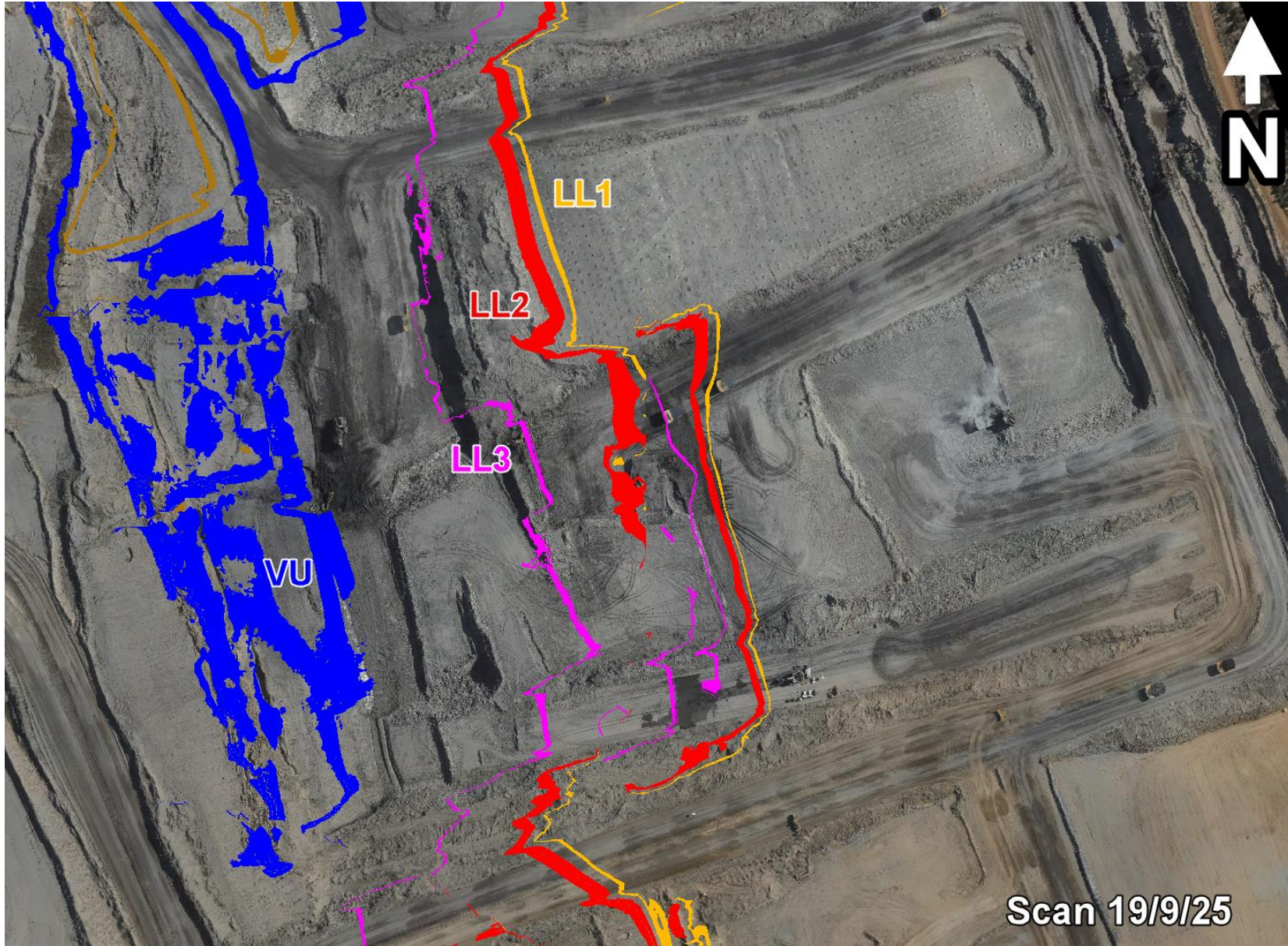


Split out the waste band using 80t digger – Send as waste



Mine the VL15 and stockpile separately on the main ROM

T05/S02



COAL CODE	STOCKPILE	COMMENTS
C_LL1	SP_B	Western Side
C_LL2T_LL2B	SP_C	
C_LL3B	SP_R	
C_VU1_VU3	SP_O	Use SP_D as overflow

T05/S02

COAL CODE	STOCKPILE	COMMENTS
C_LL1	SP_B	Western Side
C_LL2T_LL2B	SP_C	
C_LL3B	SP_R	
C_VU1_VU3	SP_O	Use SP_D as overflow



Map showing various zones and labels:

- Top Left:** J, V, LL3 (OX)
- Top Center:** I, Clean Up, L, VL1_HA
- Top Right:** VL15, VL13, T2, T, VL Coal
- Middle Left:** O, VU, T5
- Middle Center:** P, T4, Trial VU Rip and Push North of Split Line, Q, T4, T5, VU
- Middle Right:** K, VL1, Z, VL1_HA, U, LL2, T4, E, VL1
- Bottom Left:** M, T4, LL3, Trial VU Through Seam South of Split Line, A, T4, T5, LL1
- Bottom Center:** B, C, D, VU, T5, LL2
- Bottom Right:** R, T5, LL3, S, F, LL1 (OX)

Other labels: Keep a Gap Please, Keep a Gap Please

Tip Stockpiles South to North



31/08/25

CHPP Coal Feed Sequence

Communicate any direct feed start and finish time to CHPP control.

Comments

Currently Running Blend 2

Change to Blend 4 @ midday 21/09/2025

Once SP I has been depleted go back to Blend 2

If no LL2 available change to Blend 3

If no LL1/LL2 or VU available change to Blend 6

In Truck Blending required for Blend 2, 3, 4 and 5 (email sent)

Auto trucks dumping LL2 on both C and D. Utilise whichever stockpile is available.
Auto trucks dumping VU on both O and Q. Utilise whichever stockpile is available.

	Blends								
	Feed 1	Feed 2	Feed 3	Ratio	ROM Loaders	ROM Trucks	Direct Feed	Comments	active
VL TRIAL	SP-T2			Straight				VL Trial Blend (VL15)	
Blend 2	SP-U	SP-E		1:1				1 x LL2 (T05S01): 1 x VL	
Blend 3	SP-B	SP-R	SP-E	1:1:1				1 xLL1 (T04S02) : 1 x (LL3 T05S02) : 1 x VL	
Blend 4	SP-U	SP-I		1:1				1 x LL2 (T04S01) : 1 x CC	x
Blend 5	SP-O/Q	SP-I		1:1				1 x VU (T05S01) : 1 x CC	
Blend 6	SP-K			Straight				Straight VL	
Wet weather									

	Plant Settings												
	Primary DMC	Sec DMC	Reflux	Planned Feed Ash	Gate 401	Coke Stacker	Thermal Stacker	Primary Yield	Secondary Yield	Primary Ash	Primary Moisture	Expected CSN	active
VL TRIAL	1.4				To Primary	North		20%	20%	10.4%	11.0%	8	
Blend 2	1.47				To Primary			42%	17%	10.4%	11.0%	8	
Blend 3	1.41				To Primary			40%	16%	10.4%	11.0%	9	
Blend 4	1.47				To Primary			42%	17%	10.4%	11.0%	8	x
Blend 5	1.38				To Primary			44%	15%	10.4%	11.0%	8	
Blend 6	1.41				To Primary			20%	20%	20.0%	11.0%	9	
Wet weather													

