

# ODC Daily Coaling Plan

22/11/2025

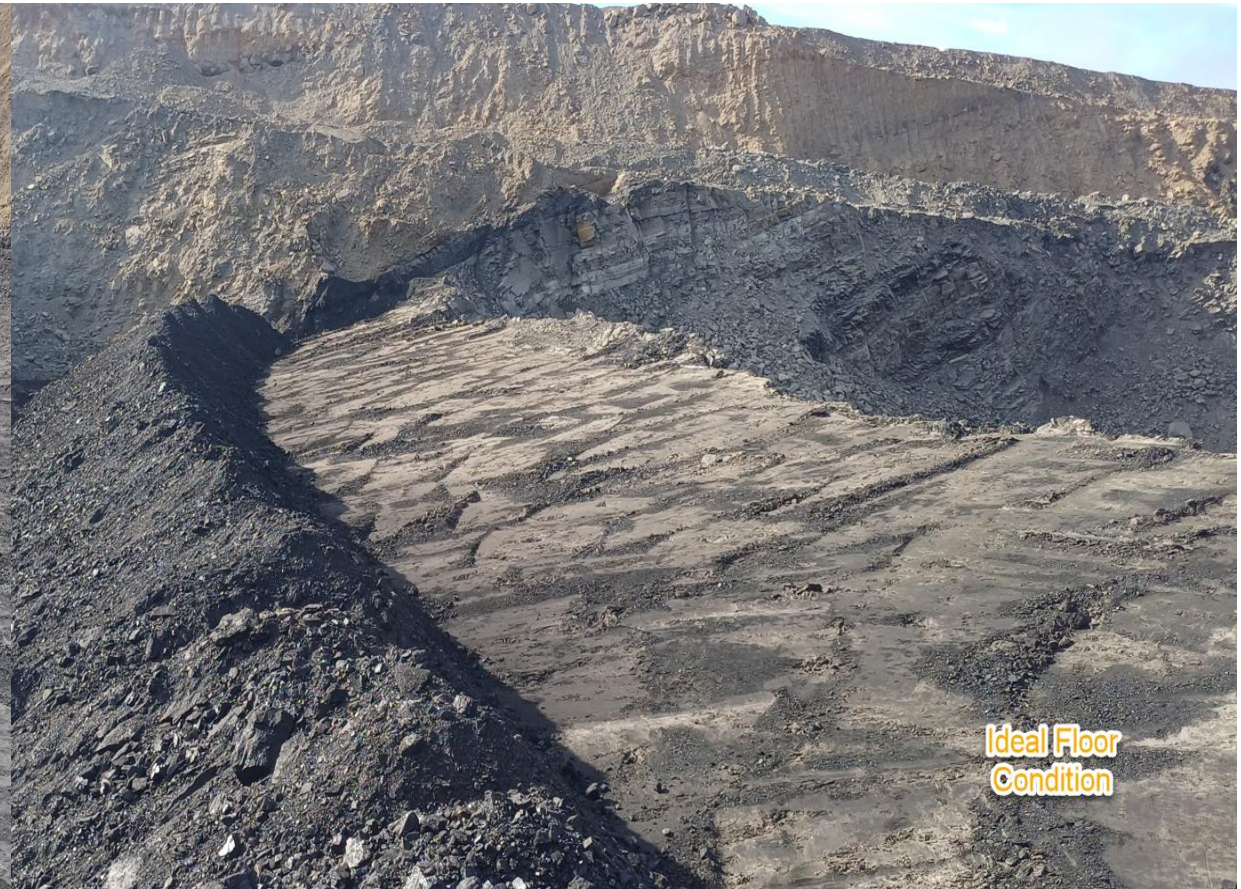
Geologist Contact: 0473 223 132



| Location               | Coal Type   | Destination | Comments                                |
|------------------------|-------------|-------------|---|
| T03                    | C_VU1_VU3   | SP_L        | SP-W for burnt zone coal (C_VU1_VU3_HA) |
|                        | C_LL3B      |             |   |
|                        | C_VL13      | SP_H        |   |
|                        | C_VL15      | SP_S        |   |
| T04                    | C_LL1       | SP_N        |   |
|                        | C_LL2T_LL2B | SP_B        |   |
|                        | C_LL3B      | SP_A        |   |
|                        | C_VU1_VU3   | SP_R        |   |
|                        | C_VL13      | SP_P        |   |
|                        | C_VL15      | SP_Z        |   |
|                        | C_VL13_VL15 | VL_PAD      | Top Lift                                |
| T05                    | C_LL1       | SP_Y        |   |
|                        | C_LL2T_LL2B | SP_C        | Back Up SP-U                            |
|                        | C_LL3B      | SP_M        |   |
|                        | C_VU1_VU3   | SP_O        |   |
| Location               | Coal Type   | Destination | Comments                                |
| T03 and T04            | C_VL11_VL12 | Waste       | Capture as C_VL11_VL12                  |
| Location               | Coal Type   | Destination | Comments                                |
| T04 Blast Damaged Zone | C_LL1       | SP_I        | Blast Damaged                           |
|                        | C_LL2T_LL2B | SP_D        | Blast Damaged                           |
|                        | C_LL3B      | SP_V        | Blast Damaged                           |



# Ideal Roof and Floor Conditions





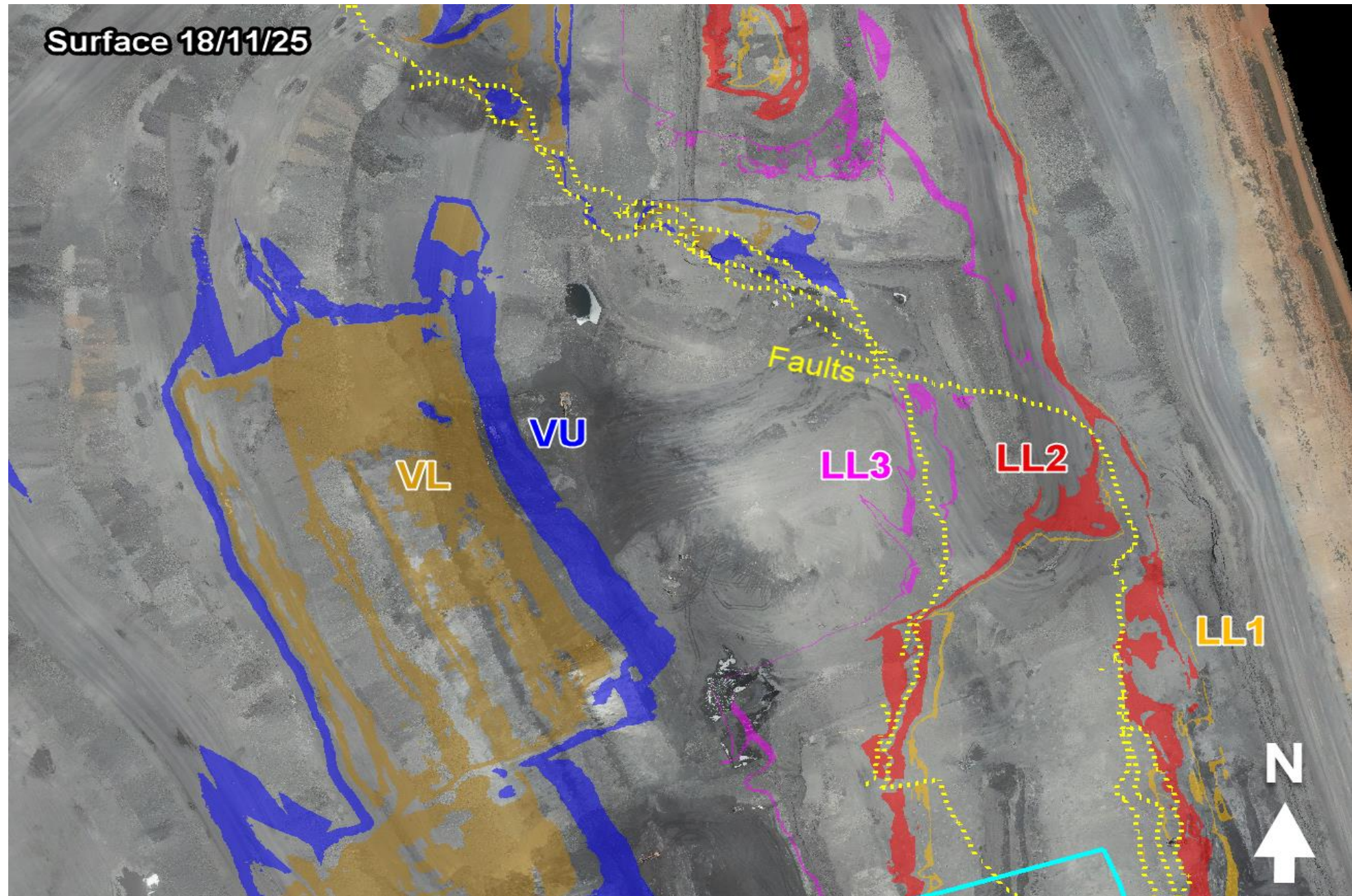
# Stockpiling of Coal on waste

Where possible coal should be stockpiled on coal, if not possible the waste the coal is stockpiled on should be flattened and cleaned by a dozer prior to placing coal on it to reduce dilution and reduce loss.





# T03





# T03/S01





# T03/S01

Looking North

VU Roof prep – Good standard.  
No caprock left

Looking North

VL back edge –  
Good standard

Looking South

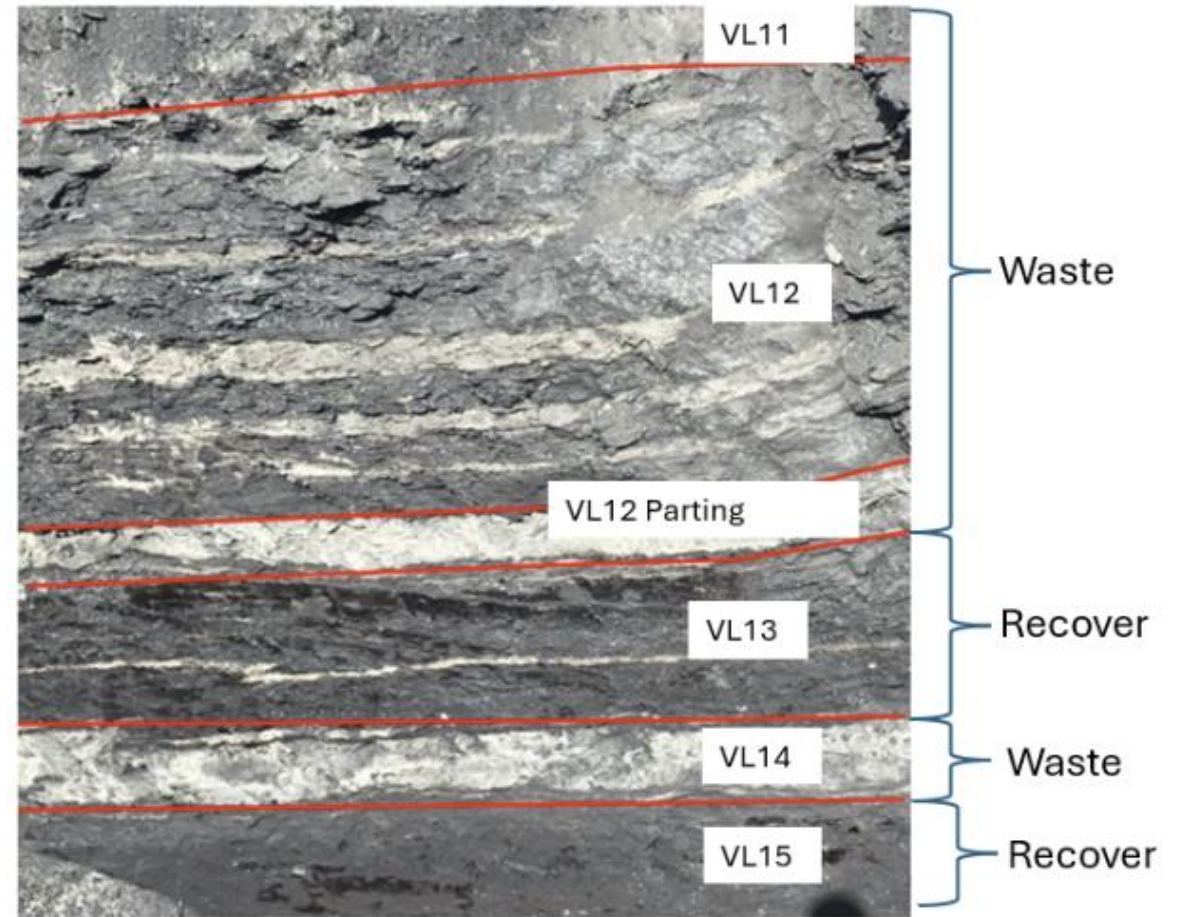
VU Roof prep – Good standard.  
No caprock left



## VL1 T03 Trial Instructions

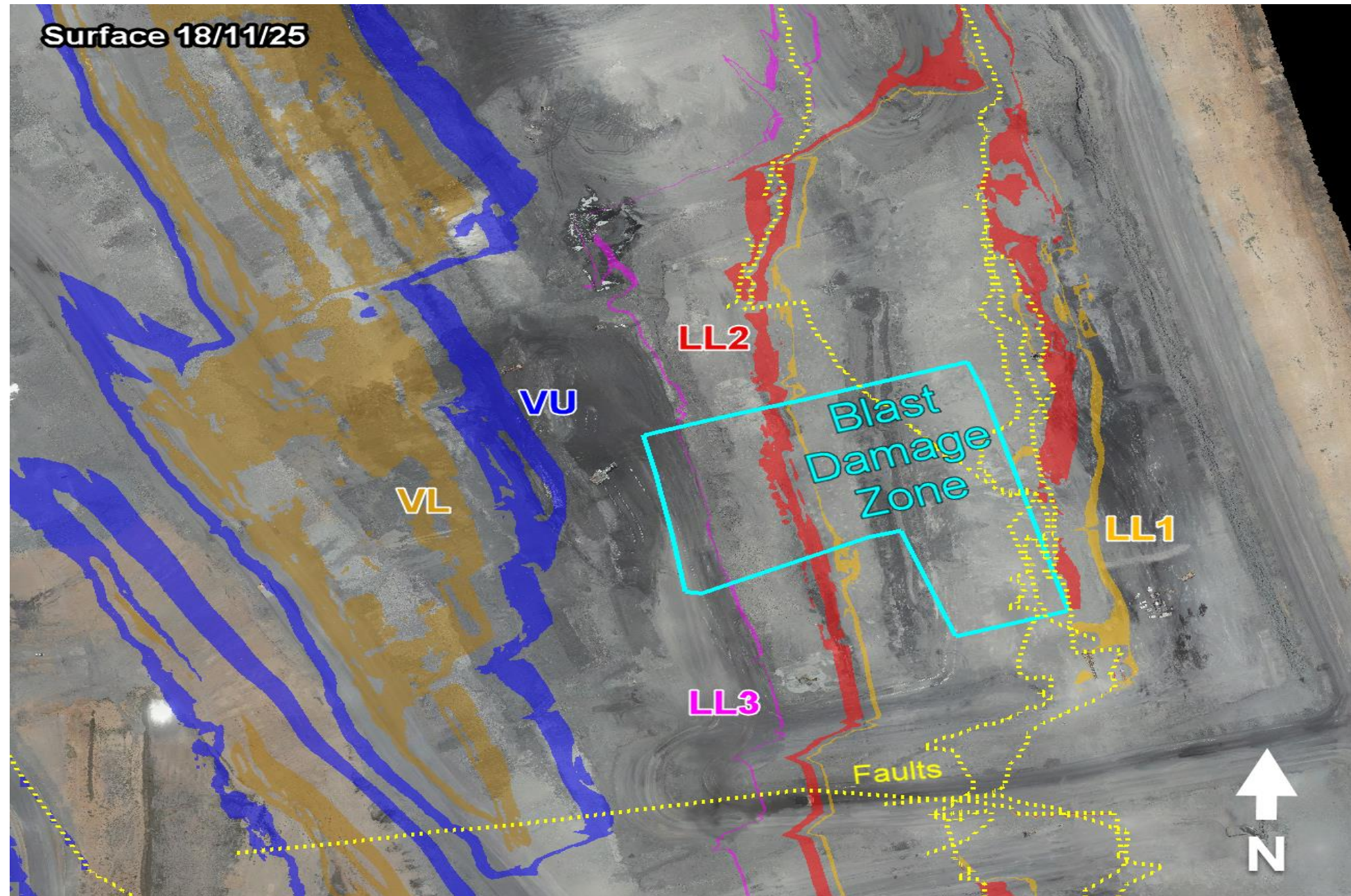
### Fresh coal must not be delayed

- VL13 and VL15 must be recovered in accordance with industry best practice.
- Ensure the roof and floor are properly cleaned using small excavators, avoiding dozer use in these areas.
- The parting between VL13 and VL15 must be wasted and correctly surveyed.
- The VL to be brought down with each VU flitch, VL is not to be left more than 8m (2 flitches) in the low wall.





# T04

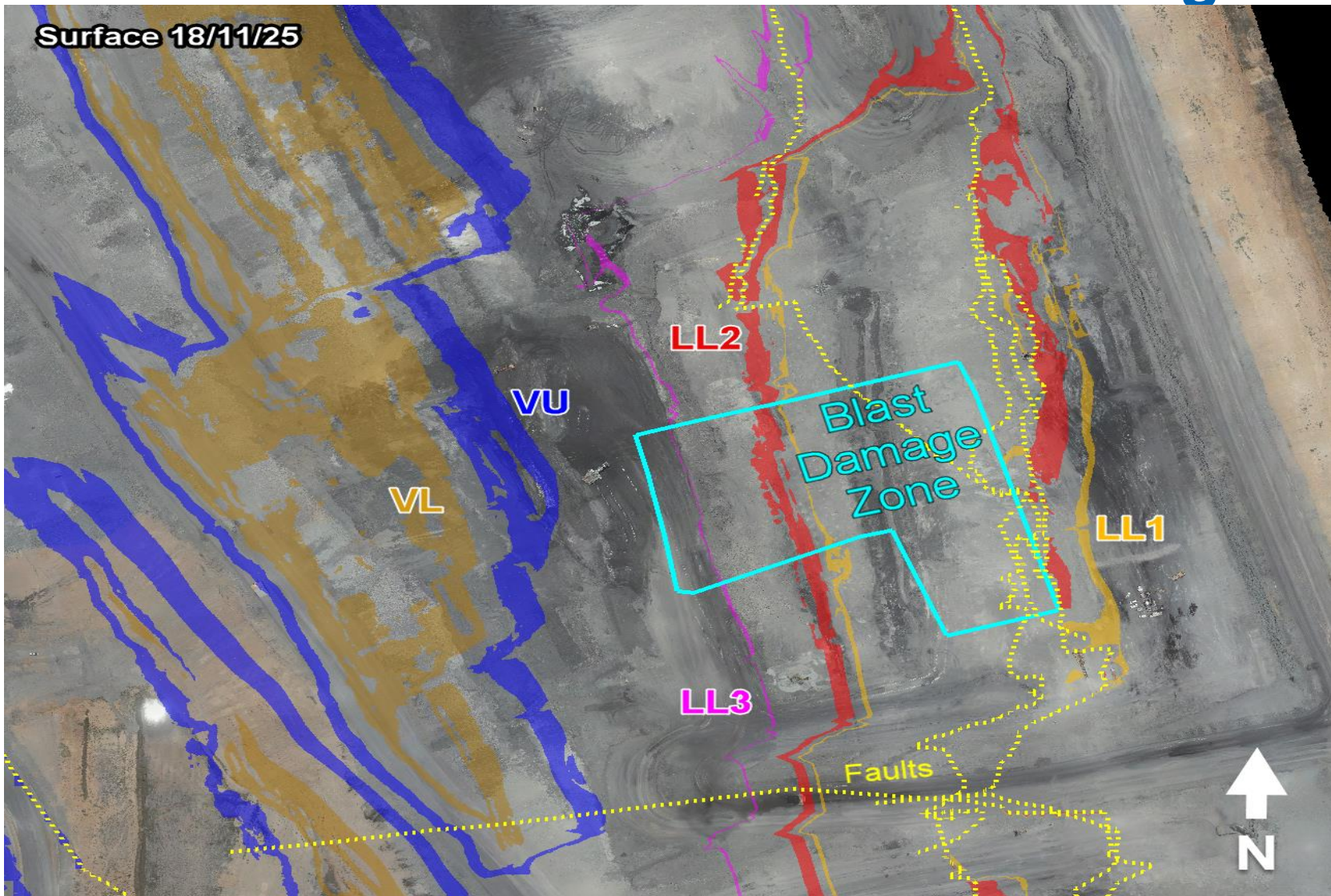


THIESS



# T04 Blast Damage

Blast 127 has shown significant blast damage in the topmost flitch of the LL3's. As per clients request and as a best practice reconciliation process, we are going to stockpile all the coal mined from the blast 127 boundary separate from other coal in the terrace to quantify total damage done. The area is highlighted in the map on the left and will also be included in the designs and topes screens.



| Location               | Coal Type   | Destination | Comments      |
|------------------------|-------------|-------------|---------------|
| T04 Blast Damaged Zone | C_LL1       | SP_U        | Blast Damaged |
|                        | C_LL2T_LL2B | SP_D        | Blast Damaged |
|                        | C_LL3B      | SP_V        | Blast Damaged |



# T04 / S01

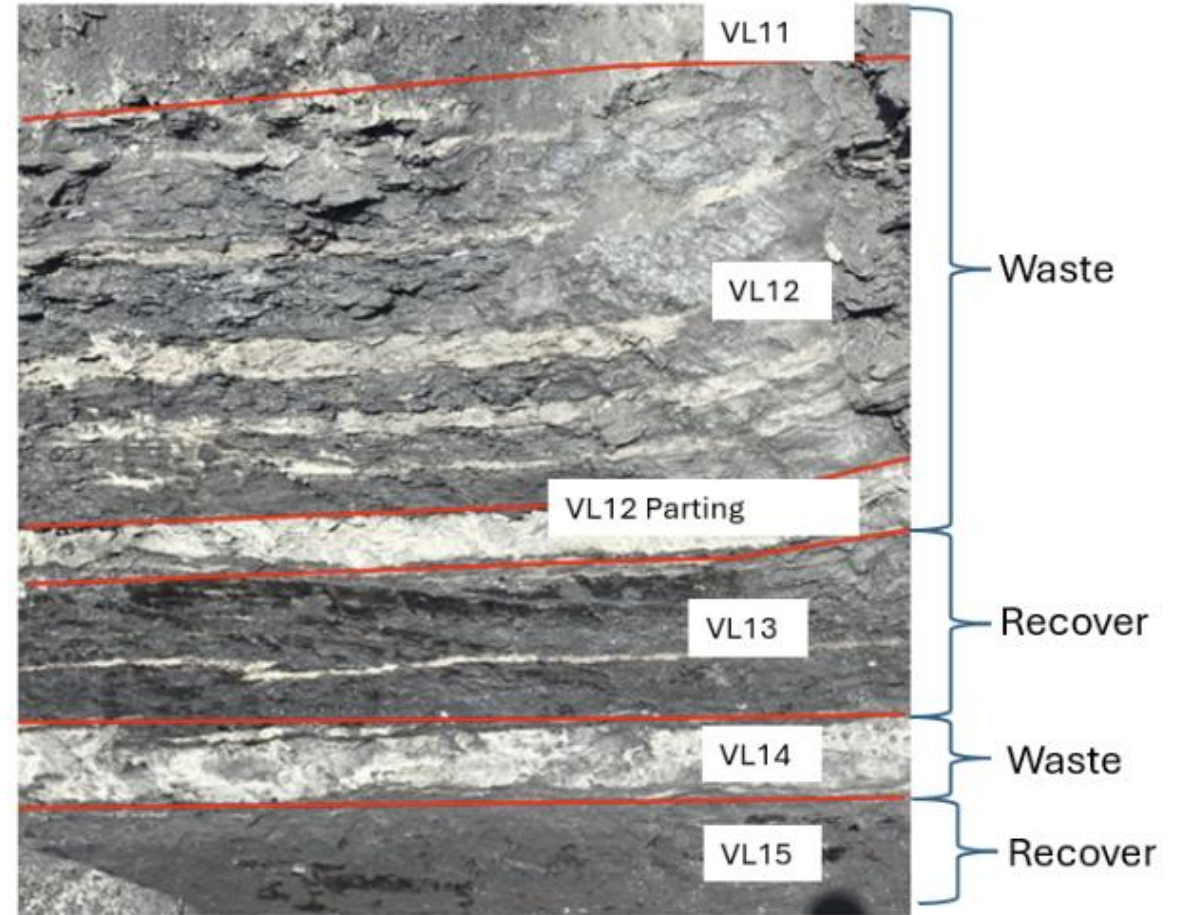




## VL1 T04 and T03 Instructions

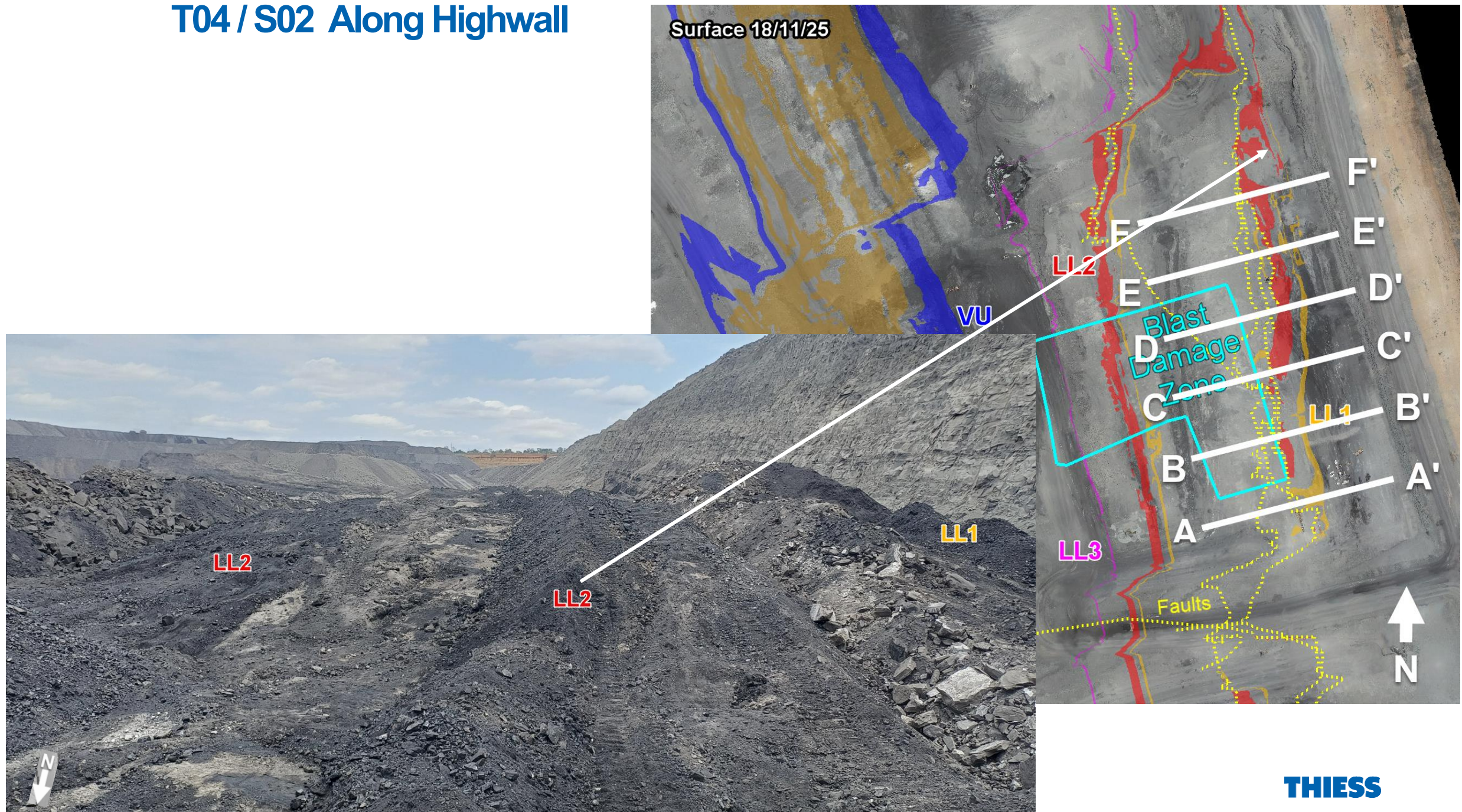
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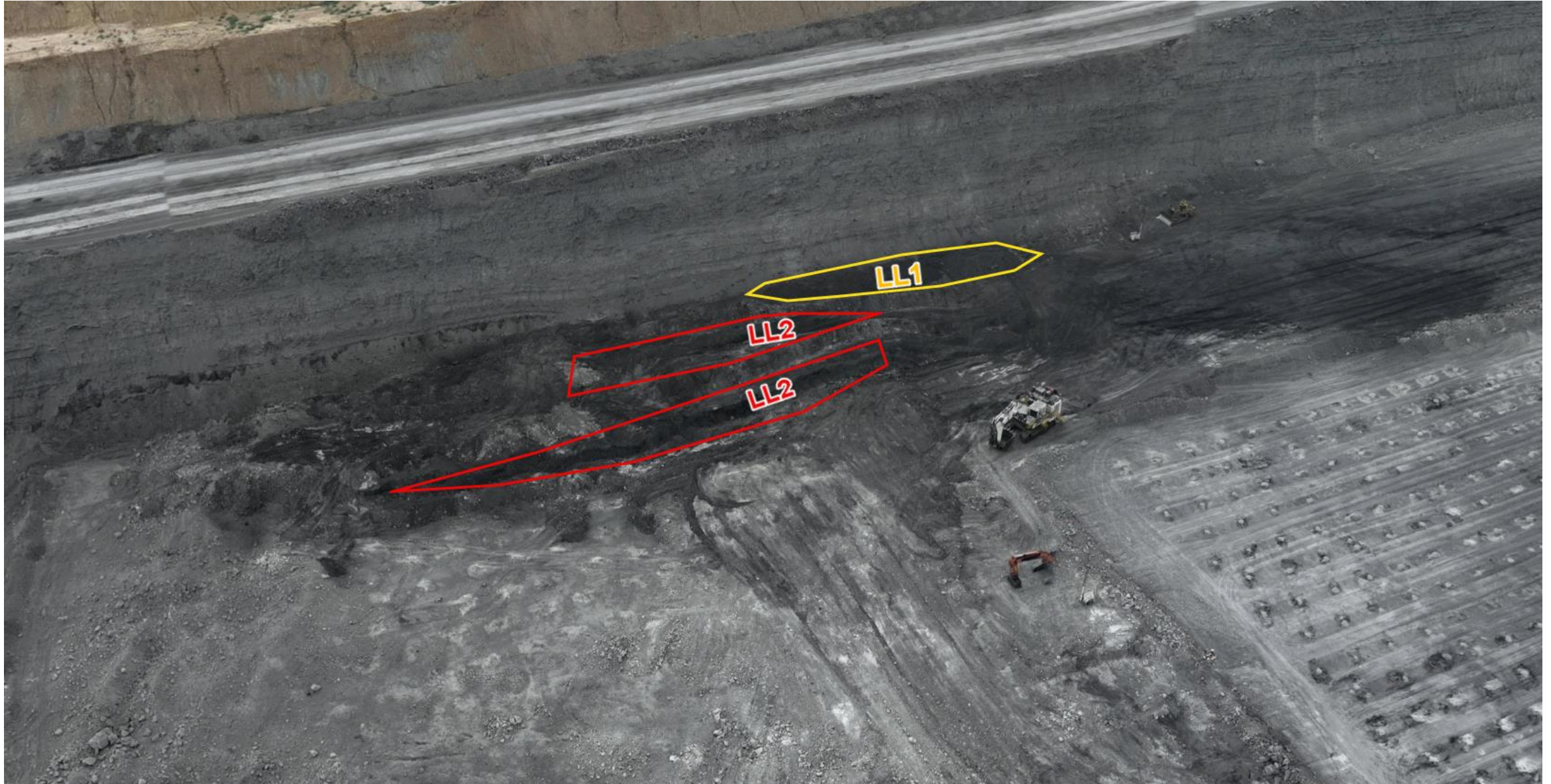


# T04 / S02 Along Highwall



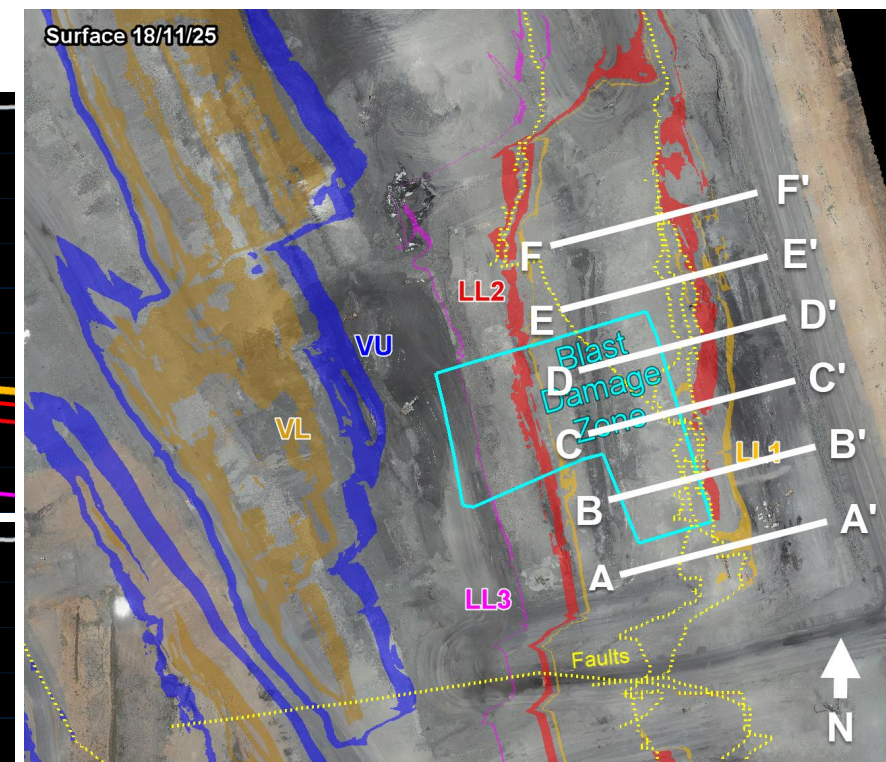
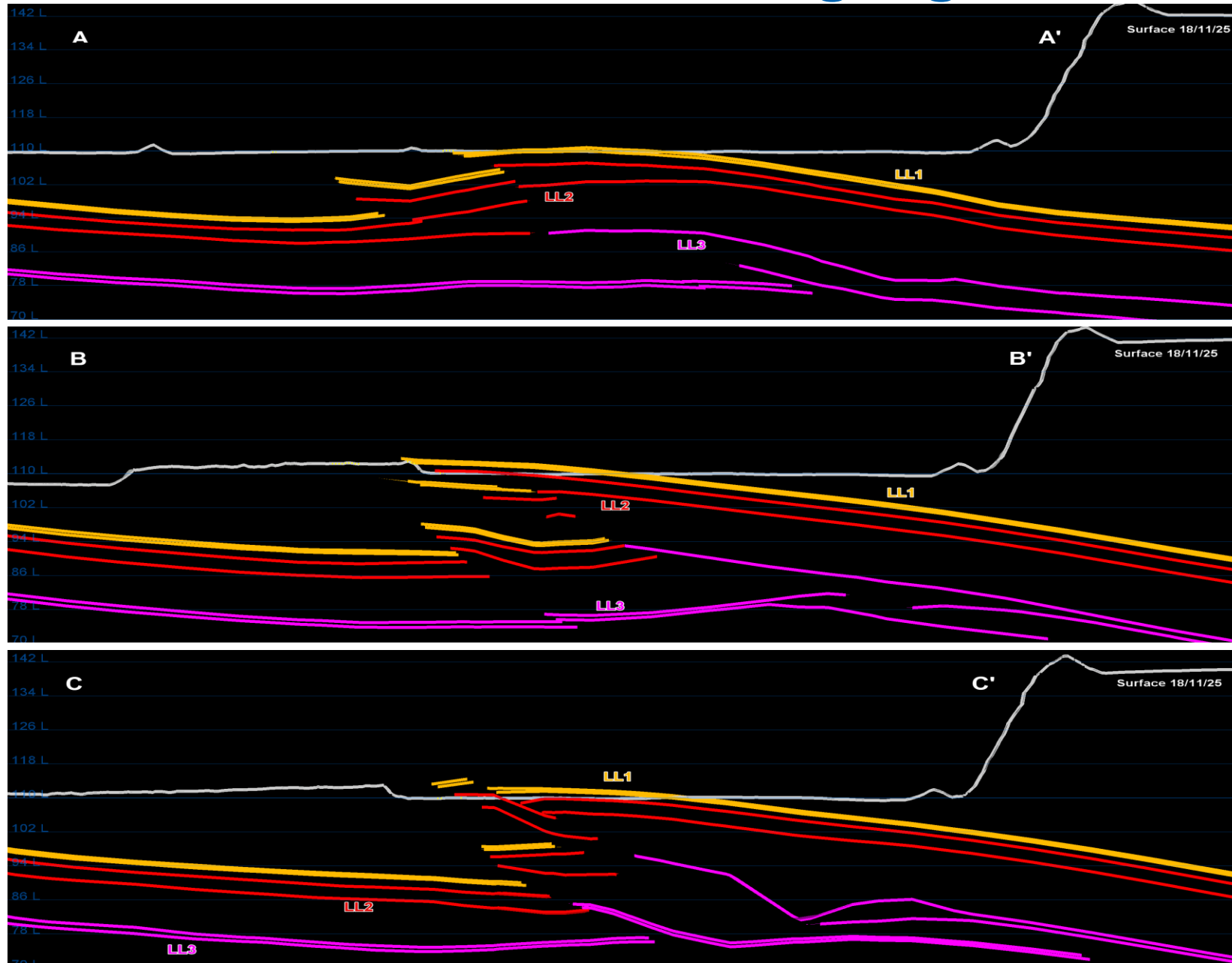


# T04 / S02 Along Highwall



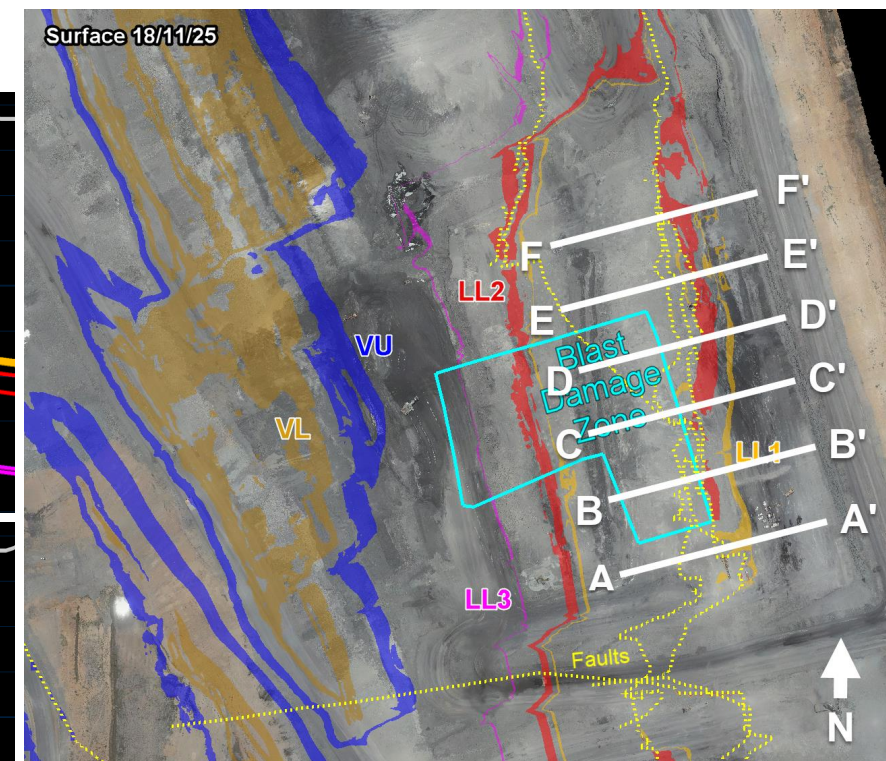
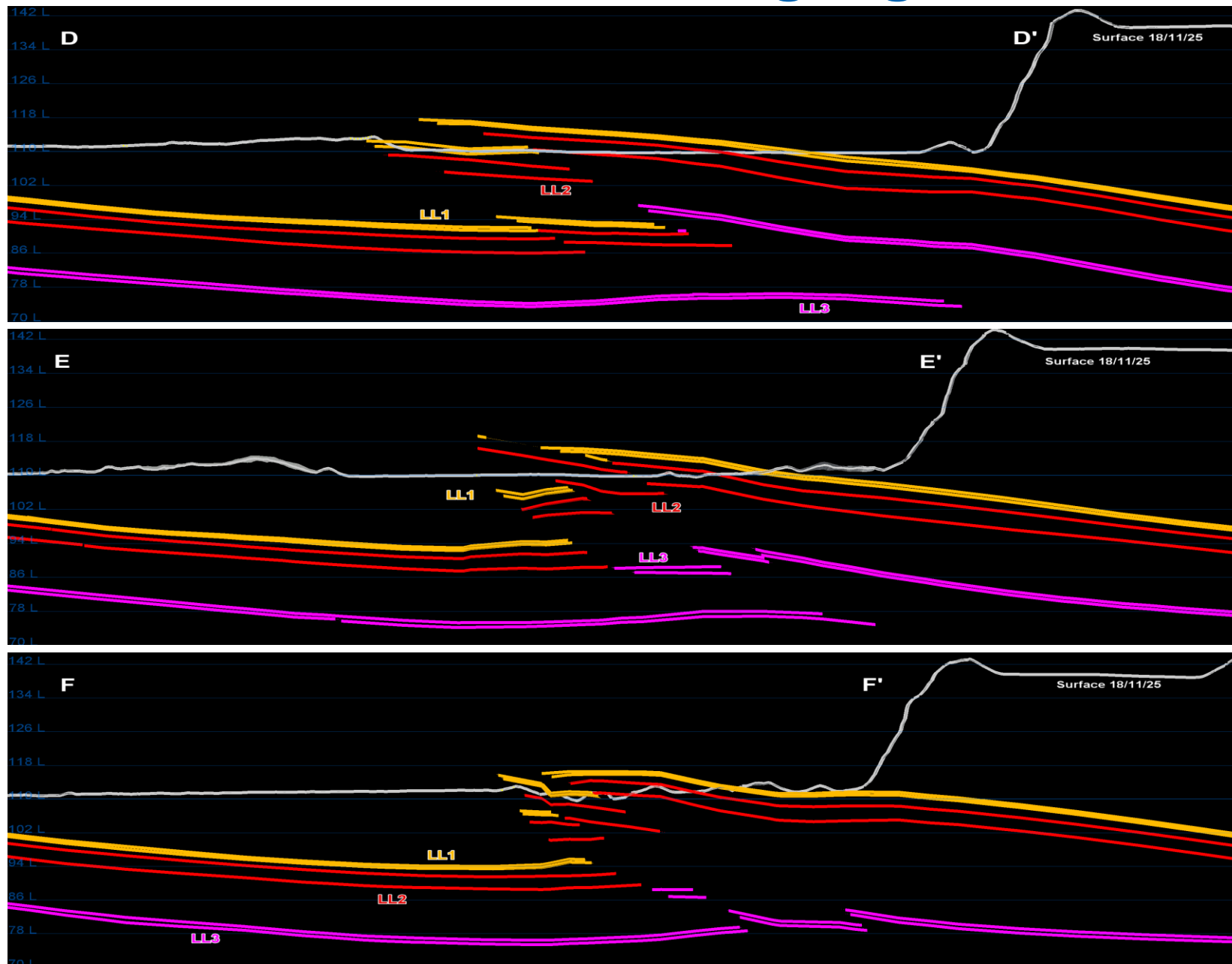


# T04 / S02 Along Highwall



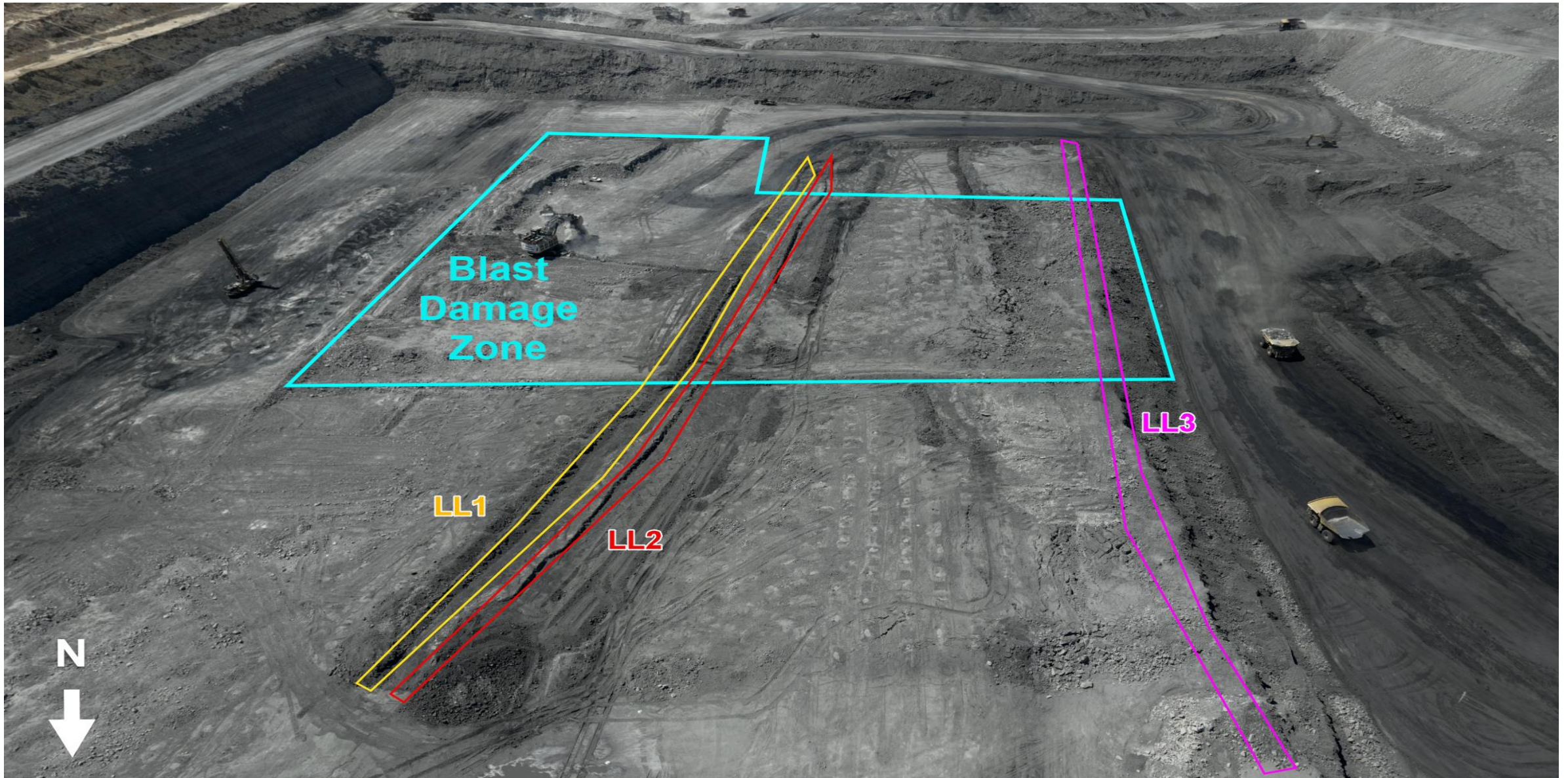


# T04 / S02 Along Highwall



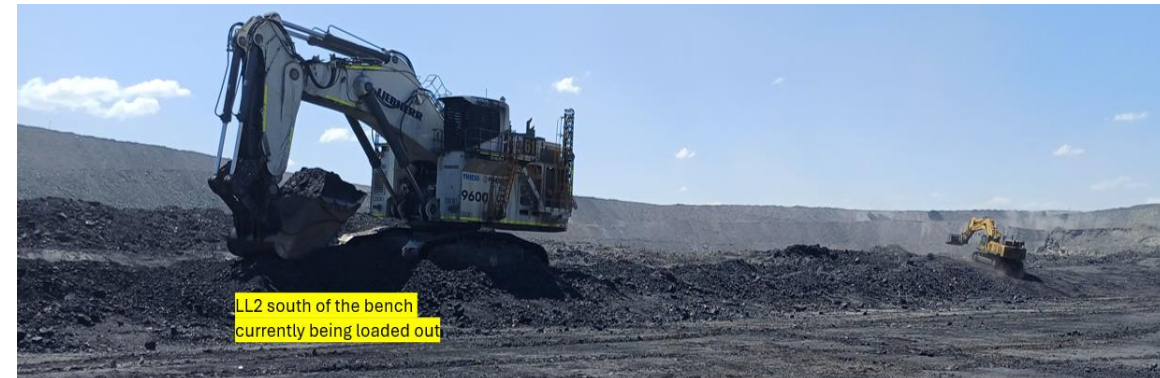


T04 / S02



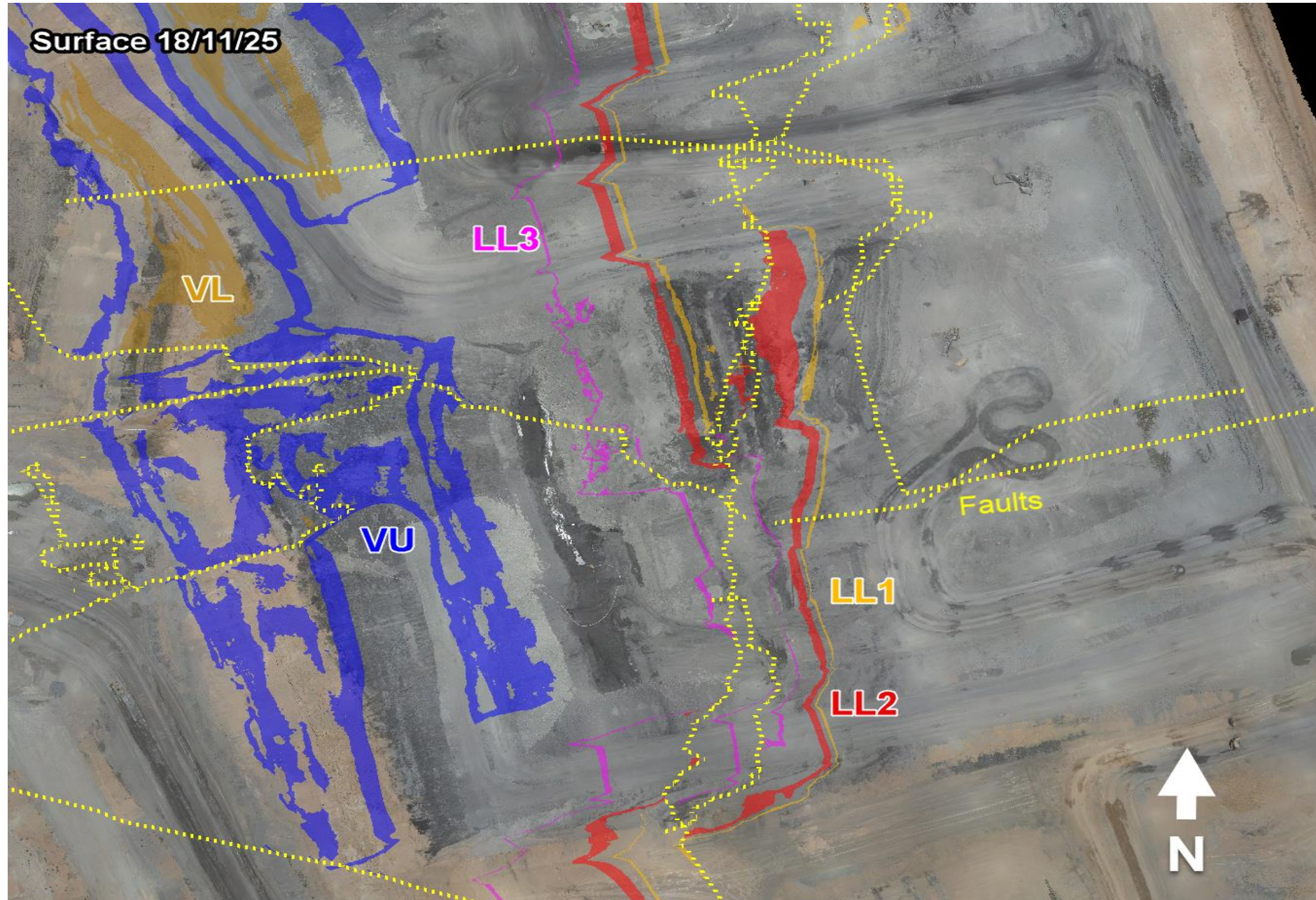


# T04 / S02



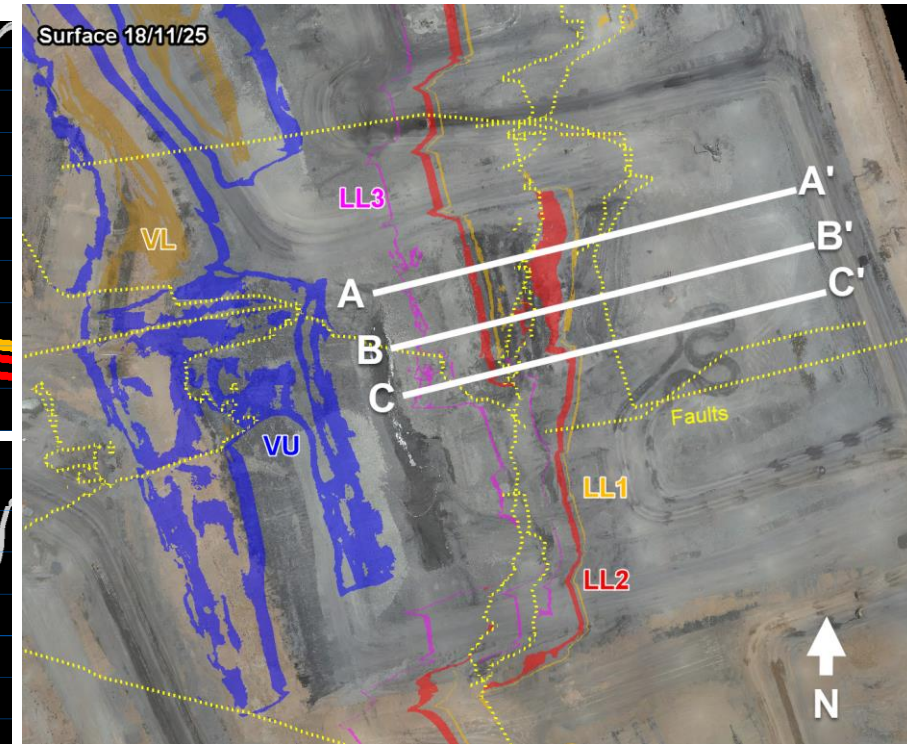
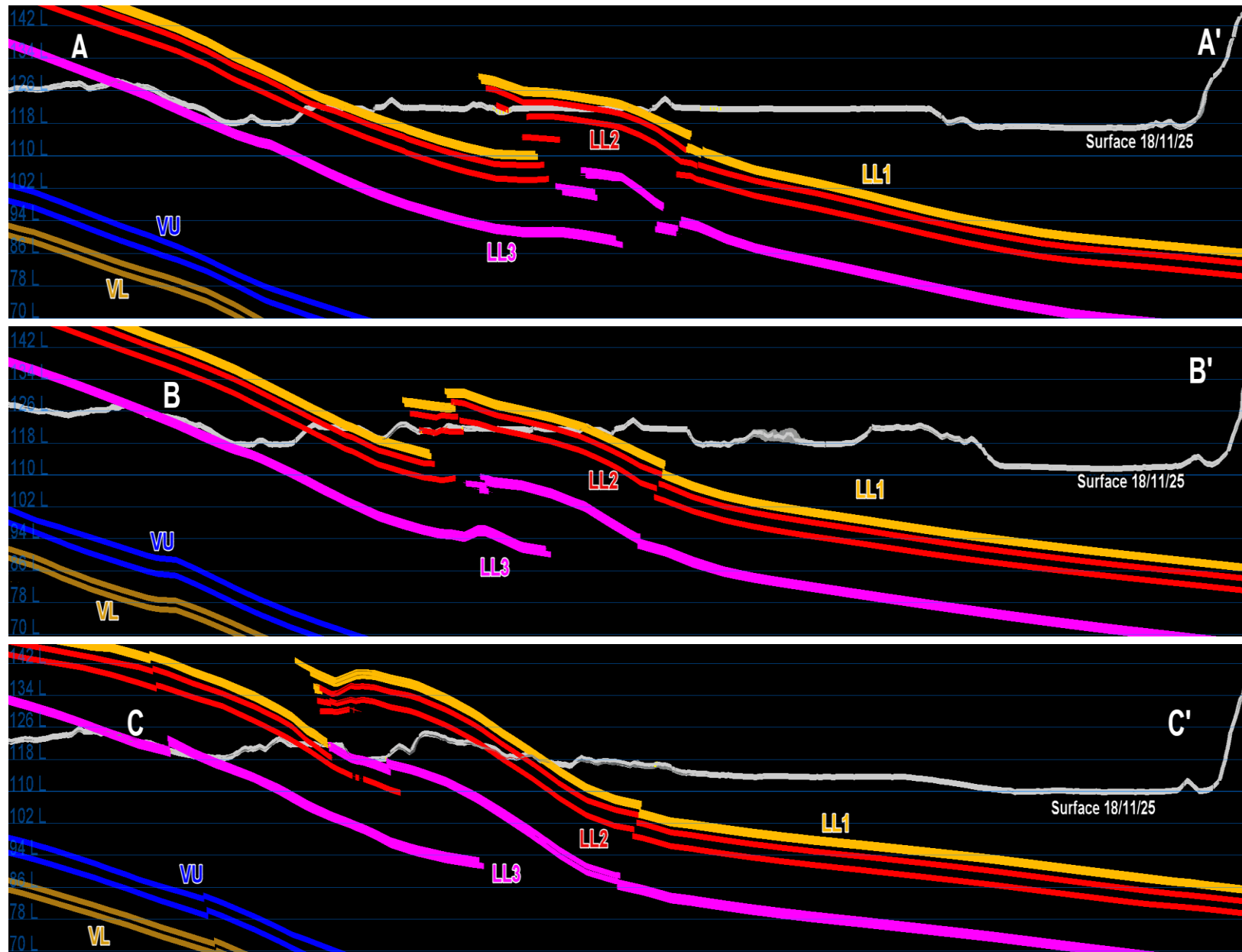


# T05





# T05/S02





North of the bench

LL3 Prep

South of the bench

LL3

LL1

LL2

LL3

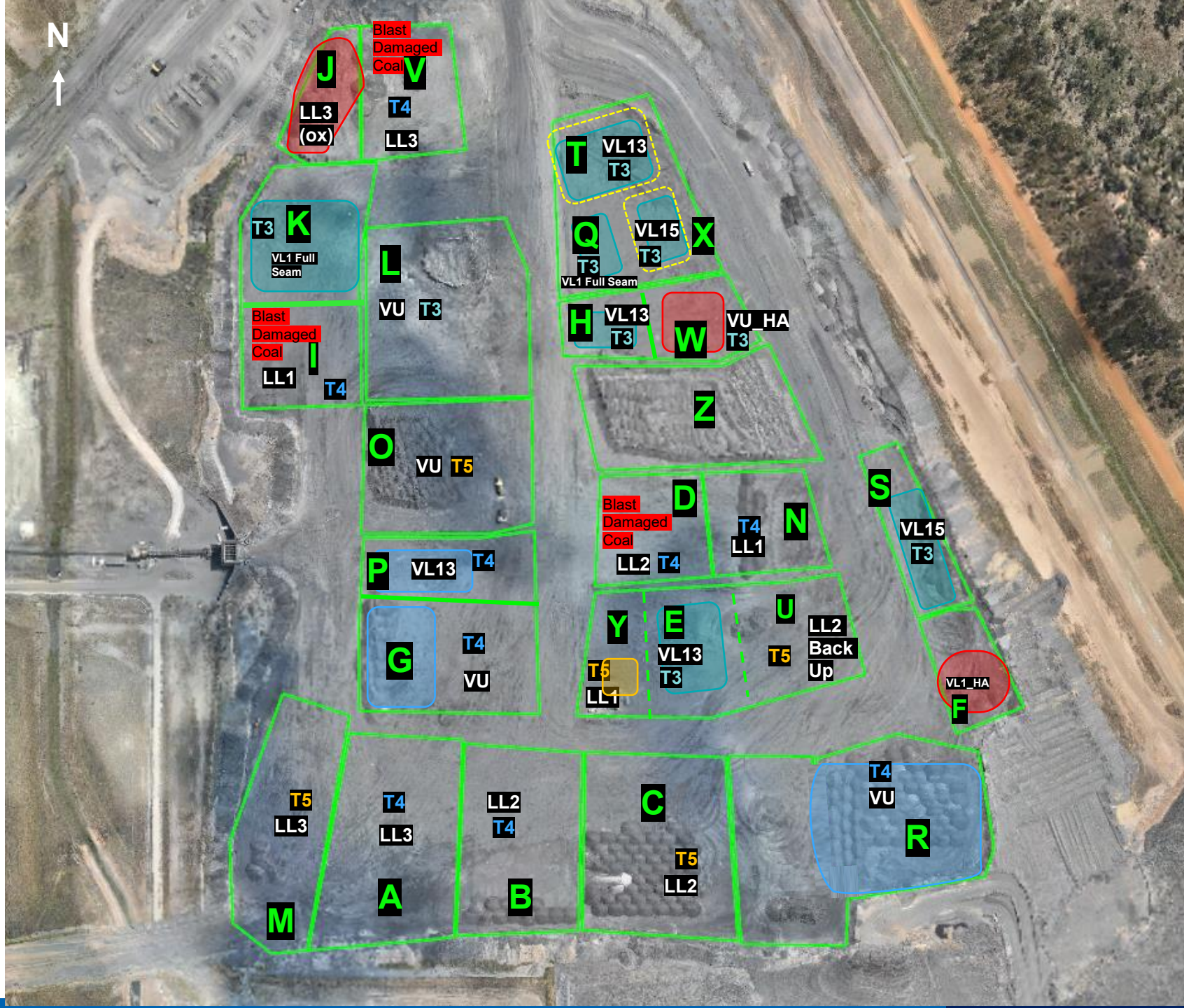
LL3 Prep



# ROM

SP\_Z  
Foor Prep  
required  
prior  
dumping  
any coal.

Use LL3  
OX coal  
from SP-J



Crush any large  
blocky VU coal prior  
feeding

SP-L  
SP-I  
SP-A  
SP-R

**THIASS**

Tip Stockpiles South to North



# CHPP Coal Feed Sequence

Communicate any direct feed start and finish time to CHPP control.

Continue

Currently Washing Blend 5

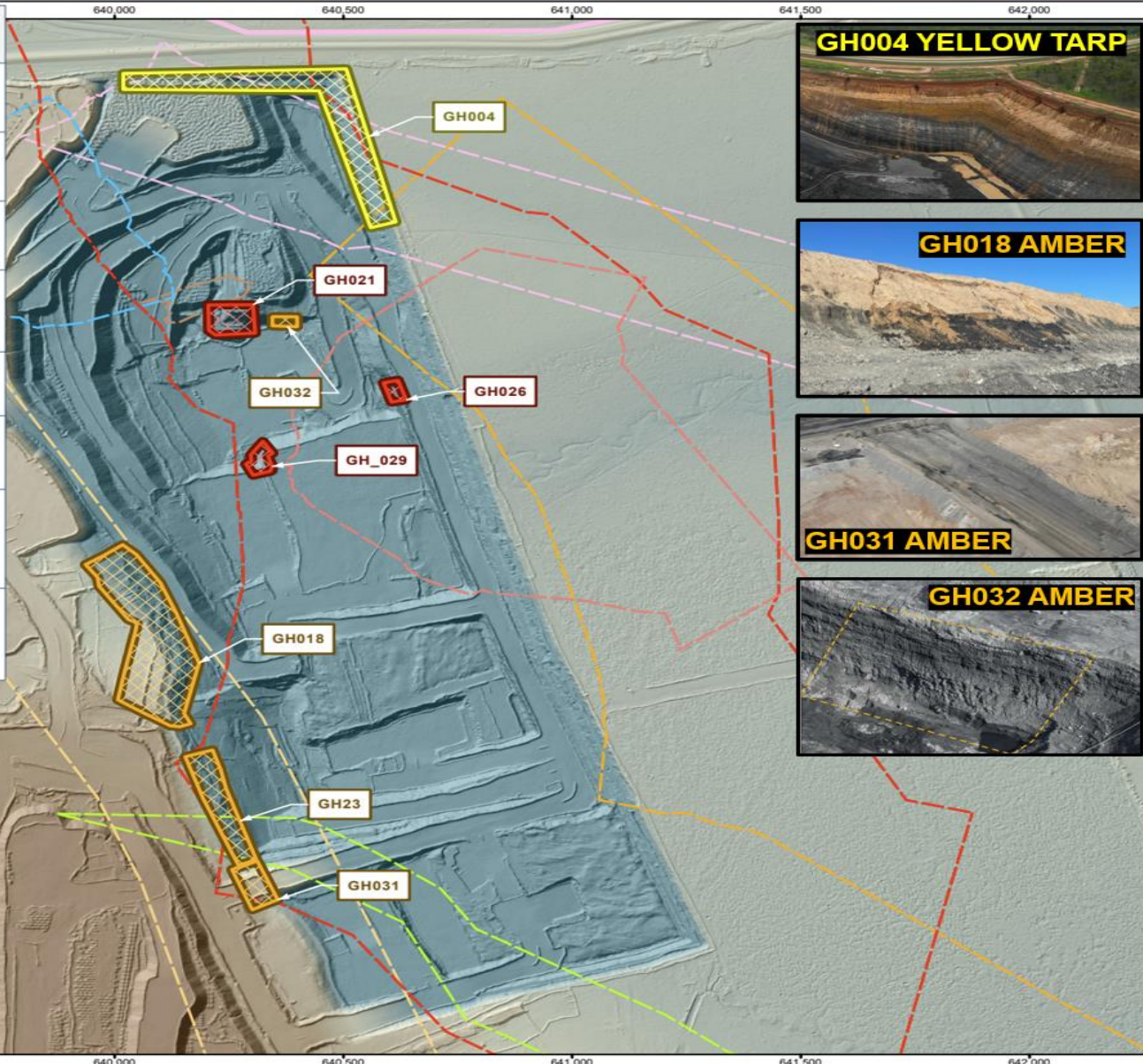
Once Stockpile C exhausted change to Blend 3  
Once Stockpile U exhausted change to Blend 6

In truck blending required for all current blends

|             | Blends |        |        |          |             |            |             |                                    |        |
|-------------|--------|--------|--------|----------|-------------|------------|-------------|------------------------------------|--------|
|             | Feed 1 | Feed 2 | Feed 3 | Ratio    | ROM Loaders | ROM Trucks | Direct Feed | Comments                           | active |
| Blend 1     | SP-D   |        |        | Straight |             |            | No          | LL2 T04S01                         |        |
| Blend 2     | SP-I   |        |        | Straight |             |            | No          | LL1 T04S01                         |        |
| Blend 3     | SP-R   | SP-U   |        | 1:1      |             |            | No          | 1 x VU (T04S01) : 1 x LL2 (T05S01) |        |
| Blend 4     | SP-G   | SP-C   |        | 1:1      |             |            | No          | 1 x VU (T04S01) : 1 x LL2 (T05S01) |        |
| Blend 5     | SP-R   | SP-C   |        | 1:1      |             |            | No          | 1 x VU (T04S01) : 1 x LL2 (T05S01) | x      |
| Blend 6     | SP-R   | SP-S   |        | 1:1      |             |            | No          | 1 x VU (T04S01) : 1 x VL (T03S01)  |        |
| Wet weather | SP-P   |        |        | Straight |             |            | Yes         | VL T04S01                          |        |



| Geotech Hazard ID | Location                                | TARP Status | Description                                    | Additional Controls  |
|-------------------|---|-------------|--|--|
| GH004             | T01/S01-2 Highwall                      | YELLOW      | Highwall Washouts                              | <ul style="list-style-type: none"><li>No access to YELLOW TARP eastern highwall crest without OCE approval</li><li>10m standoff from Northern end wall crest, with 1.8m high bund</li><li>Weekly inspection by OCE</li></ul>   |
| GH018             | T04/S01 Low-wall                        | AMBER       | Slumping/Planar failure along bedding shears   | <ul style="list-style-type: none"><li>5m Crest Standoff</li><li>10m Toe Standoff</li><li>JSA required prior to work in the area</li><li>Inspections as per Amber TARP requirements</li></ul>   |
| GH021             | T02/S02 Highwall                        | RED         | Fault Intersection                             | <ul style="list-style-type: none"><li>20m Crest Standoff</li><li>35m Exclusion zone from the toe</li><li>Inspections as per RED TARP requirements</li><li>3m high risk bunding outside of 35m exclusion zone</li></ul>   |
| GH026             | T03/S02 Eastern Highwall                | RED         | Wedge failure near Ivan fault                  | <ul style="list-style-type: none"><li>16m Crest Standoff</li><li>10m Toe Standoff</li><li>JSA required prior to work in the area</li><li>Inspections as per RED TARP requirements</li><li>2.8m bunding within 10m standoff from toe.</li></ul>   |
| GH029             | T03/S02 Softwall                        | RED         | Over-dug southern softwall                     | <ul style="list-style-type: none"><li>7m toe standoff, 2.8m bund</li><li>5m crest standoff high risk bund</li><li>Inspections as per RED TARP requirements</li></ul>   |
| GH23              | T5/S1 Low wall                          | AMBER       | Circular Failure, and further low wall failure | <ul style="list-style-type: none"><li>5m Crest Standoff</li><li>10m Toe Standoff</li><li>JSA required prior to work in the area</li><li>Inspections as per Amber TARP requirements</li></ul>   |
| GH031             | Ramp 7 De-stack                         | AMBER       | Potential low wall failure                     | <ul style="list-style-type: none"><li>Inspection of crest prior to mining</li><li>Re-asses after wet weather</li><li>Provide adequate lighting on the hazard during night shift</li><li>JSA required prior to work in the area</li><li>Ensure operators are aware of the failure mechanism and expected slumping</li></ul> |
| GH032             | T03/S02 Southern Highwall of Burnt Zone | AMBER       | Potential Toppling failure                     | <ul style="list-style-type: none"><li>5m Crest Standoff</li><li>10m Toe Standoff</li><li>JSA required prior to work in the area</li><li>Inspections as per Amber TARP requirements</li></ul>   |

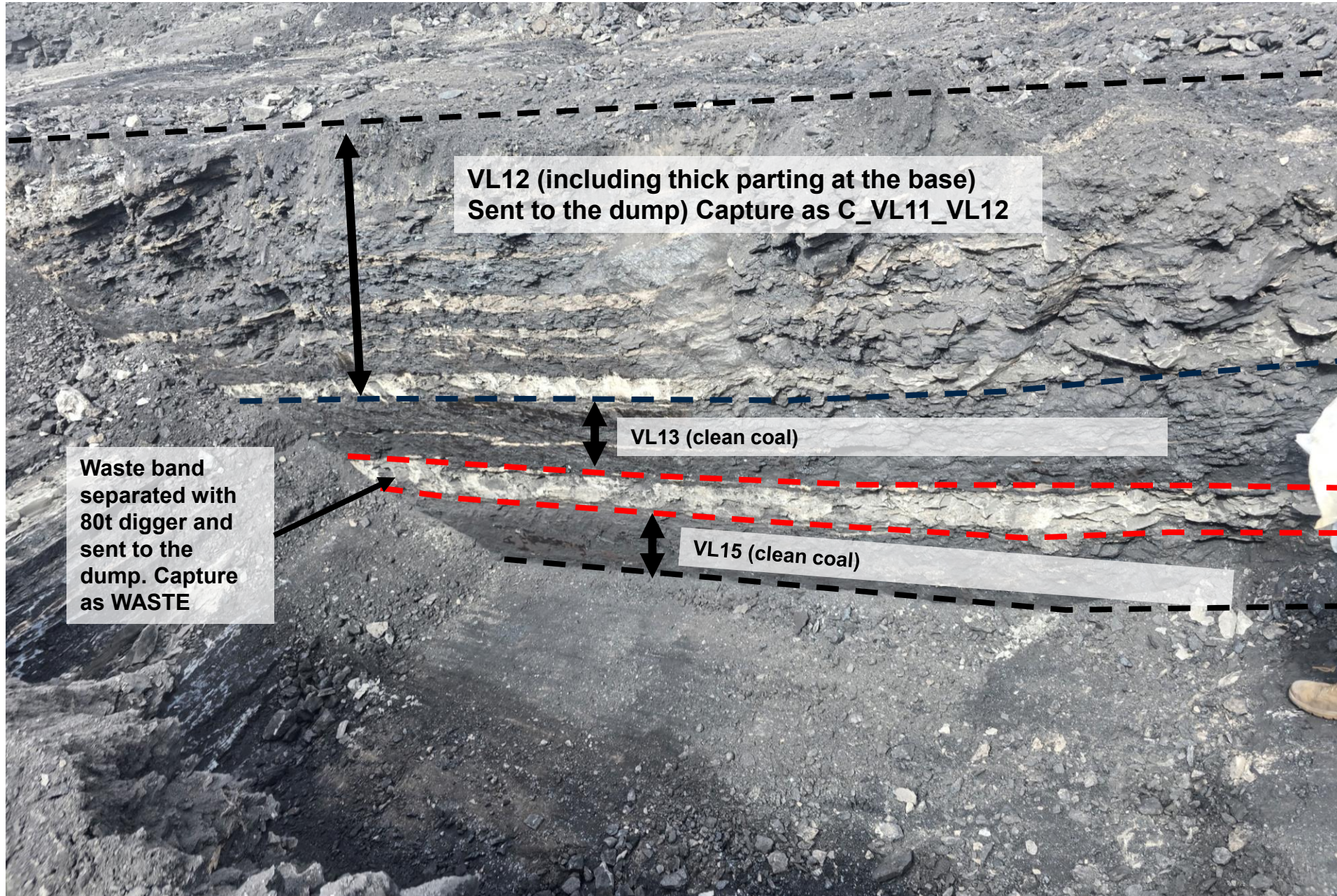





# **Appendix 1: VL1 SPLITTING GUIDE (T03 & T04)**



# T04 & T03/S01 – VL Coal Mining – Only CRS Operators







Mine down to the thick waste band at the base of the VL12  
Send to Dump, capture as VL11\_VL12.






Mine out the VL13 and stockpile on the main ROM



A photograph of a geological rock face, likely a coal seam, showing distinct horizontal layering. A red arrow points to a specific layer, indicating it is the target for removal. The rock is dark and appears to be composed of coal and shale. The surrounding area is covered in loose rock and debris.

Split out the waste band using 80t digger – Send as waste





Mine the VL15 and stockpile separately on the main ROM