## **Tailings Reclamation** Barge

Design, procurement, construction, and commissioning of a barge to reclaim water from an oilsands plant's Thin Fine Tailings (TFT) storage pond. Detailed engineering included architectural, process, structural, piping, mechanical, HVAC, instrumentation & controls, and electrical design. Additional coordination was provided for experts specializing in pump intakes, rotating equipment, and stress analysis. A marine engineering specialist oversaw the design of the hull and pontoons and was responsible for overall barge stability.

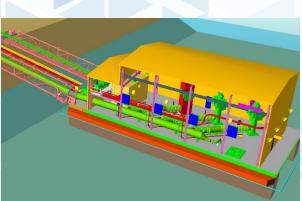


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## **Tailings Reclamation Barge**

Alberta
Oil Sands & SAGD
\$15M TIC





## **ENGINEERING & DESIGN SERVICES**

The barge was designed for extreme northern winter cold conditions, and work was completed in accordance with robust oilsands industry standards. Rally's design scope included:

- Confirmation of process hydraulic design.
- Specification and selection of TFT pumps and auxiliary systems.
- Design calculations including thermal stress and transient analysis (i.e., water hammer).
- Detailed engineering work packages for: piping and mechanical systems, pump intake structures, pump house building, HVAC systems, and electrical distribution and control systems.
- Material take-offs.
- QA/QC of engineering and design documents.

## ADDITIONAL MANAGEMENT SERVICES

In addition to the design work, Rally provided project planning, scheduling, and procurement services plus field support during barge fabrication, assembly, launch and commissioning.