Lantech

# I(P)ES-5408T-X-IGN Series

**8 10/100TX + 4 10/100/1000T L2+ (w/8 PoE at/af)**

**Industrial Managed Ethernet Switch**

# I(P)ES-5408T-D-IGN Series

**12 10/100TX L2+ (w/8 PoE at/af)**

**Industrial Managed Ethernet Switch**

## User Manual (Hardware)




V1.14

JUL. 2026

RP-001-31

# Approval Information

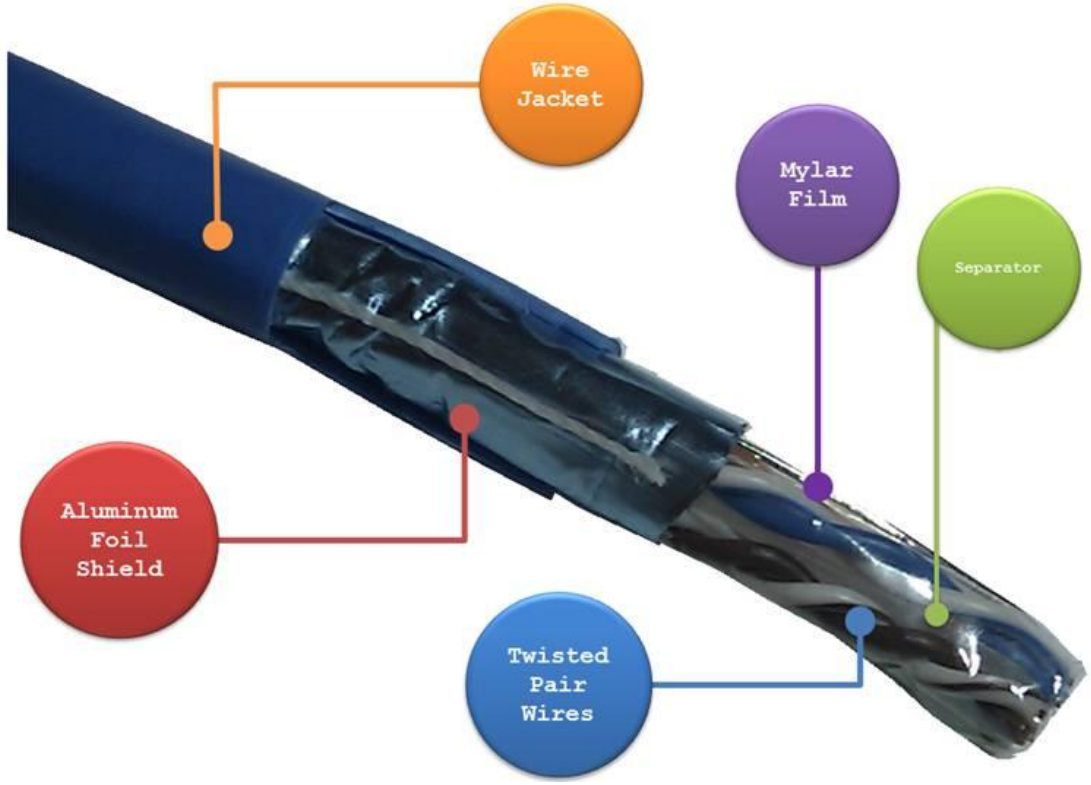
| Version 1.14 | Name | Title | Date |
|---|---|---|---|
| **Author** | Greg Tsai | Marketing | 2026.07.23 |
| **Verifier** | Jacky Chou | HW QA | 2026.07.23 |
| **Approver** | Thomas Lee | RD head | 2026.07.23 |

| Version | Date | Content of Modification | Author(s) |
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| **V1.00** | 2021.01.29 | | Greg Tsai |
| **V1.01** | 2021.03.16 | Update the dimension drawing. Update the IP protection. Remove ITU Ring section (software content). Add power installation warning. | Greg Tsai |
| **V1.02** | 2021.09.16 | Update the spec of PoE budget. | Greg Tsai |
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| **V1.12** | 2026.02.26 | Update the bypass diagram and distance 25M | Greg Tsai |
| **V1.13** | 2026.07.08 | Update the bypass diagram (Removed CPU hang); Add warning - breaker in front of both the switch and its power supply | Greg Tsai |
| **V1.14** | 2026.07.23 | Added warning for bypass boot | Greg Tsai |

| | | | |
|---|---|---|---|
| | | failure | |

# Recommendation for Shielded network cables

STP cables have additional shielding material that is used to reduce external interference. The shield also reduces the emission at any point in the path of the cable. Our recommendation is to deploy an STP network cable in demanding electrical environments. Examples of demanding indoor environments are where the network cable is located in parallel with electrical mains supply cables or where large inductive loads such as motors or contactors are in close vicinity to the camera or its cable. It is also mandatory to use an STP cable where the power device (like IP camera) is used outdoors or where the network cable is routed outdoors.



# Important Notice

Lantech Communications Global, Inc. reserves the right to modify the equipment, its specification or this manual without prior notice, in the interest of improving performance, reliability, or servicing. At the time of publication all data is correct for the operation of the equipment at the voltage and/or temperature referred to. Performance *d*ata indicates typical values related to the particular product.

No part of this documentation or information supplied may be divulged to any third party without the express written consent of Lantech Communications Global Inc. Products offered may contain software which is proprietary to Lantech Communications Global Inc. The offer or supply of these products and services does not include or infer any transfer of ownership.

# Interference Issues

This Equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a commercial or industrial installation. This equipment generates, uses, and can radiate radio frequency energy. It may cause harmful interference to radio communications if the equipment is not installed and used in accordance with the instructions.

# FCC Warning

This Equipment has been tested and found to comply with the limits for a Class-A digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy. It may cause harmful interference to radio communications if the equipment is not installed and used in accordance with the instructions. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

# CE Mark Warning

This is a Class-A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

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# Chapter 1 Introduction

Lantech IPES-5408T-X-IGN (IP54) is a high performance L2+ (Gigabit uplink) switch with 8 10/100TX (d-coded) + 4 10/100/1000T (x-coded) w/8 PoE 802.3af/at Injectors by M12 provides L2 wire speed and advanced security function for network aggregation deployment.

Lantech IES-5408T-X-IGN (IP54) is a high performance L2+ (Gigabit uplink) switch with 8 10/100TX (d-coded) + 4 10/100/1000T (x-coded) by M12 provides L2 wire speed and advanced security function for network aggregation deployment.

Lantech IPES-5408T-D-IGN (IP54) is a high performance L2+ (Gigabit uplink) switch with 12 10/100TX (d-coded) w/8 PoE 802.3af/at Injectors by M12 provides L2 wire speed and advanced security function for network aggregation deployment.

Lantech IES-5408T-D-IGN (IP54) is a high performance L2+ (Gigabit uplink) switch with 12 10/100TX (d-coded) by M12 provides L2 wire speed and advanced security function for network aggregation deployment.

# Chapter 2 Hardware Description

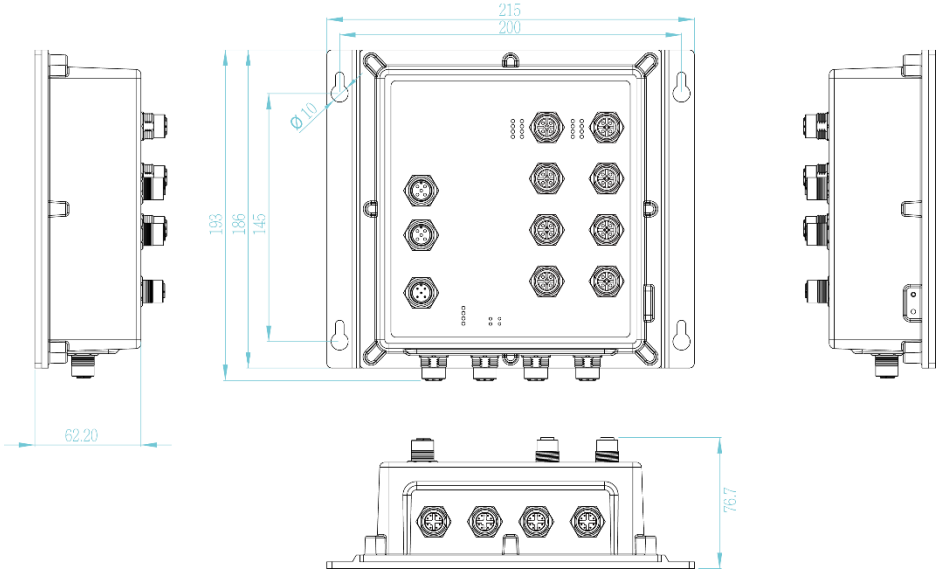
In this paragraph, it will describe the Industrial switch's hardware spec, port, cabling information, and wiring installation.

## 2.1 Physical Dimension

**I(P)ES-5408T-X-IGN-67**

Aluminum case. IP-67,

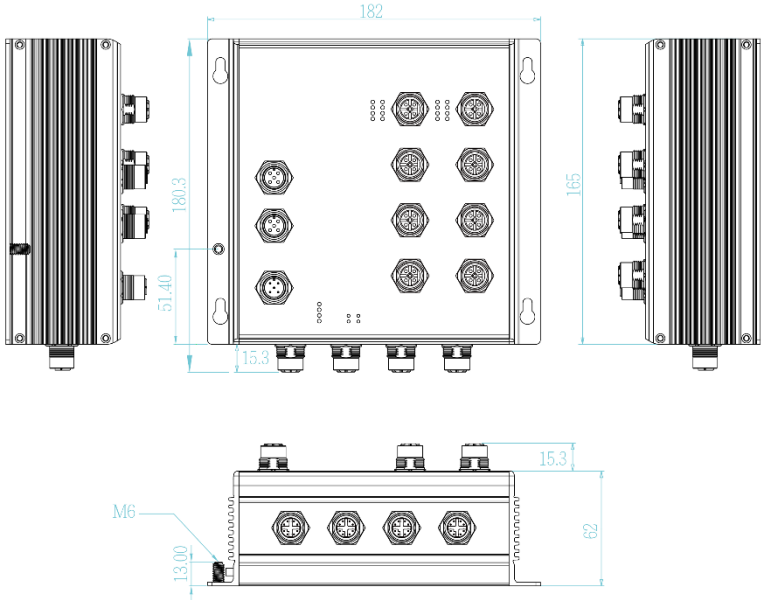
215 (W) x 200 (H) x 76.7 (D) mm




**I(P)ES-5408T-X-IGN-54**

Aluminum case. IP-54,

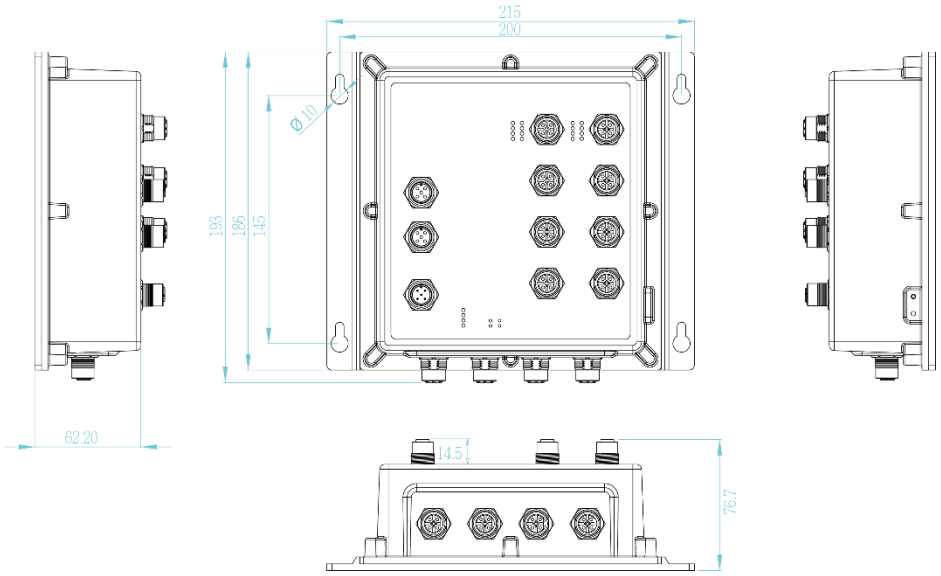
182 (W) x 179.5 (H) x 76.5 (D) mm



**I(P)ES-5408T-D-IGN-67**

Aluminum case. IP-67,

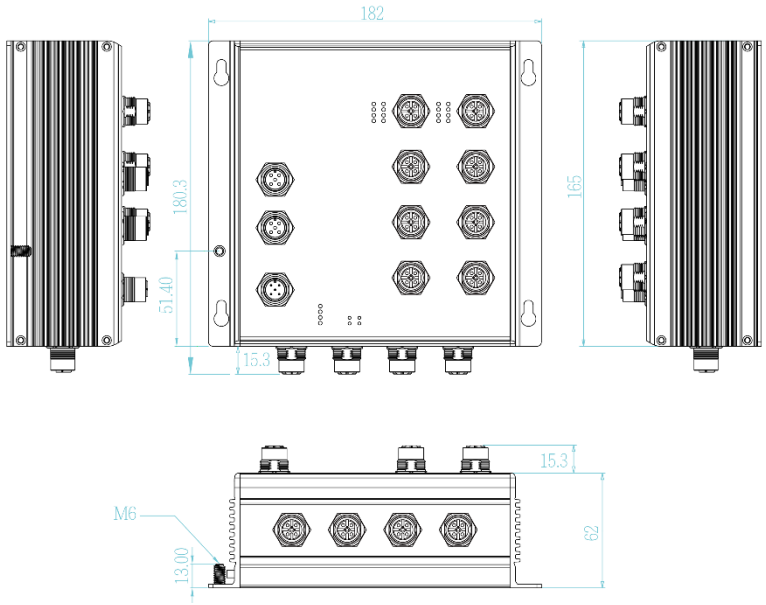
215 (W) x 200 (H) x 76.7 (D) mm




**I(P)ES-5408T-D-IGN-54**

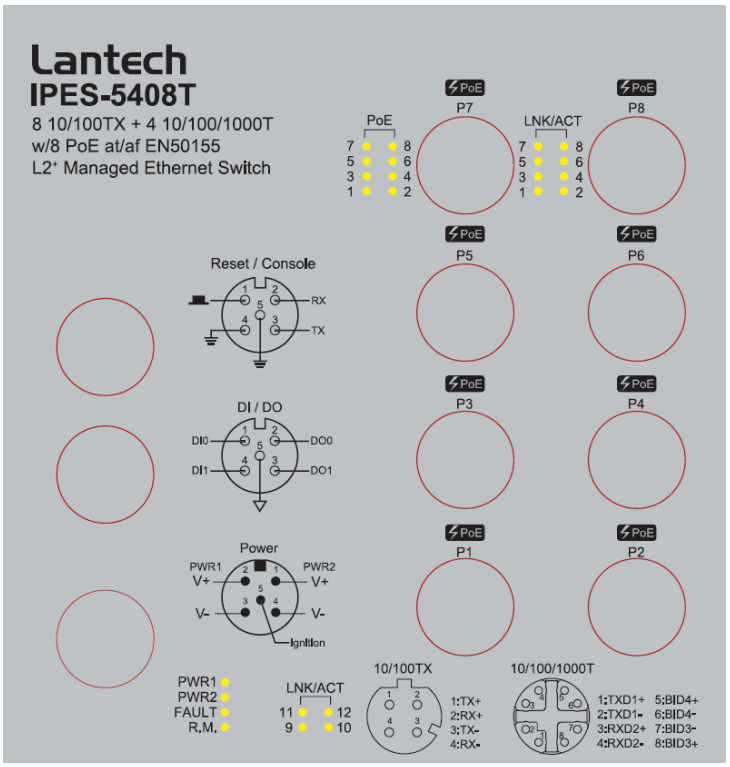
Aluminum case. IP-54,

182 (W) x 179.5 (H) x 76.5 (D) mm

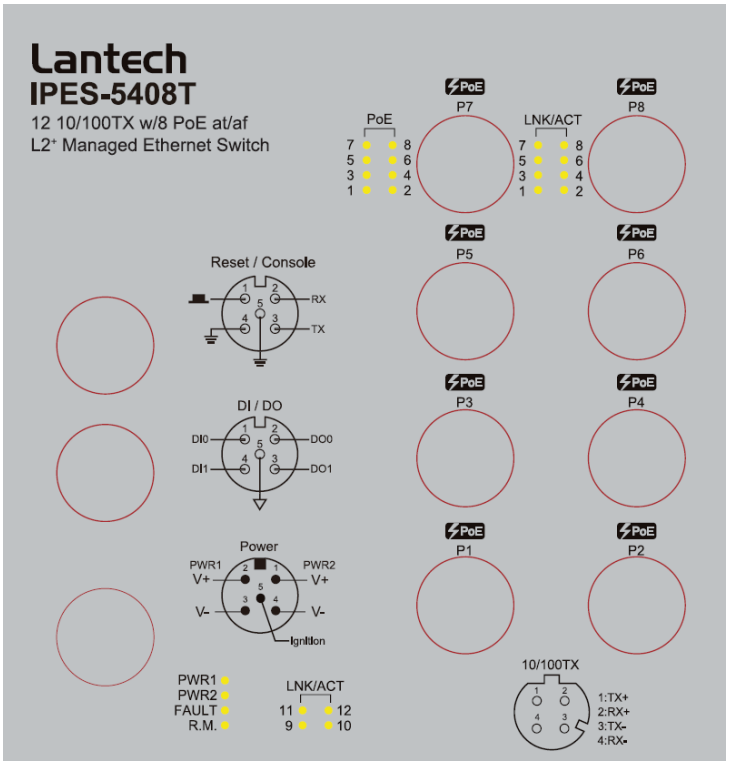


## 2.2 Front Panel:

Front panel of IPES-5408T-X-IGN




Front panel of IPES-5408T-D-IGN



## 2.3 Package Content:

- Manual CD (by request)
- Product
- Console cable

## 2.4 IP Protection

The **IP Code**, **Ingress Protection Rating**, sometimes also interpreted as **International Protection Rating**, classifies and rates the degree of protection provided against the intrusion (including body parts such as hands and fingers), dust, accidental contact, and water in *mechanical casings* and with electrical enclosures. It is published by the International Electrotechnical Commission (IEC)

Solid particle protection

The first digit indicates the level of protection that the enclosure provides against access to hazardous parts (e.g., electrical conductors, moving parts) and the ingress of solid foreign objects.

| Level | Object size protected against | Effective against |
|---|---|---|
| **0** | — | No protection against contact and ingress of objects |
| **1** | >50 mm | Any large surface of the body, such as the back of a hand, but no protection against deliberate contact with a body part |
| **2** | >12.5 mm | Fingers or similar objects |
| **3** | >2.5 mm | Tools, thick wires, etc. |
| **4** | >1 mm | Most wires, screws, etc. |

| | | |
|---|---|---|
| **5** | Dust protected | Ingress of dust is not entirely prevented, but it must not enter in sufficient quantity to interfere with the satisfactory operation of the equipment; complete protection against contact |
| **6** | Dust tight | No ingress of dust; complete protection against contact |

Liquid ingress protection

The second digit indicates the level of protection that the enclosure provides against harmful ingress of water.

| Level | Protected against | Testing for | Details |
|---|---|---|---|
| **0** | Not protected | — | — |
| **1** | Dripping water | Dripping water (vertically falling drops) shall have no harmful effect. | Test duration: 10 minutes<br>Water equivalent to 1 mm rainfall per minute |
| **2** | Dripping water when tilted up to 15° | Vertically dripping water shall have no harmful effect when the enclosure is tilted at an angle up to 15° from its normal position. | Test duration: 10 minutes<br>Water equivalent to 3 mm rainfall per minute |
| **3** | Spraying water | Water falling as a spray at any angle up to 60° from the vertical shall have no harmful effect. | Test duration: 5 minutes<br>Water volume: 0.7 litres per minute<br>Pressure: 80–100 kPa |
| **4** | Splashing of water | Water splashing against the enclosure from any direction shall have no | Test duration: 5 minutes<br>Water volume: 10 litres per minute |

| | | | |
|---|---|---|---|
| | | harmful effect. | Pressure: 80–100 kPa |
| **5** | Water jets | Water projected by a nozzle (6.3 mm) against enclosure from any direction shall have no harmful effects. | Test duration: at least 15 minutes<br>Water volume: 12.5 litres per minute<br>Pressure: 30 kPa at distance of 3 m |
| **6** | Powerful water jets | Water projected in powerful jets (12.5 mm nozzle) against the enclosure from any direction shall have no harmful effects. | Test duration: at least 3 minutes<br>Water volume: 100 litres per minute<br>Pressure: 100 kPa at distance of 3 m |
| **7** | Immersion up to 1 m | Ingress of water in harmful quantity shall not be possible when the enclosure is immersed in water under defined conditions of pressure and time (up to 1 m of submersion). | Test duration: 30 minutes<br>Immersion at depth of at least 1 m measured at bottom of device, and at least 15 cm measured at top of device |
| **8** | Immersion beyond 1 m | The equipment is suitable for continuous immersion in water under conditions which shall be specified by the manufacturer.<br>Normally, this will mean that the equipment is hermetically sealed.<br>However, with certain types of equipment, it can mean that water can enter but | Test duration: continuous immersion in water<br>Depth specified by manufacturer |

| | | | |
|---|---|---|---|
| | | only in such a manner that it produces no harmful effects. | |
| **9** | Powerful high temperature water jets | Protected against close-range high pressure, high temperature spray downs. | — |

## 2.5 LED Indicators

The diagnostic LEDs that provide real-time information of system and optional status are located on the front panel of the industrial switch. The following table provides the description of the LED status and their meanings for the switch.

| LED | Color | Status | Meaning |
|---|---|---|---|
| **R.M** | Green | On | The switch unit is owner switch of ITU-Ring |
| | | Off | The switch is not owner switch |
| **PWR1** | Green | On | Power 1 is active |
| | | Off | Power 1 is inactive |
| **PWR2** | Green | On | Power 2 is active |
| | | Off | Power 2 is inactive |
| **FAULT** | Red | On | Power or port failure |
| | | Off | No failure |
| **P1 ~ P8** | Link/Act | On | A network device is detected. |
| | | Blinking | The port is transmitting or receiving packets from the TX device. |
| | | Off | No device attached |
| | PoE(1~8)(IP | On | The port is operating in PoE mode.(IPES) |

| | | | |
|---|---|---|---|
| | ES) | Off | The port is not operating in PoE mode.(IPES) |
| **P9 ~ P12** | Link/Act | On | A network device is detected. |
| | | Blinking | The port is transmitting or receiving packets from the TX device. |
| | | Off | No device attached |

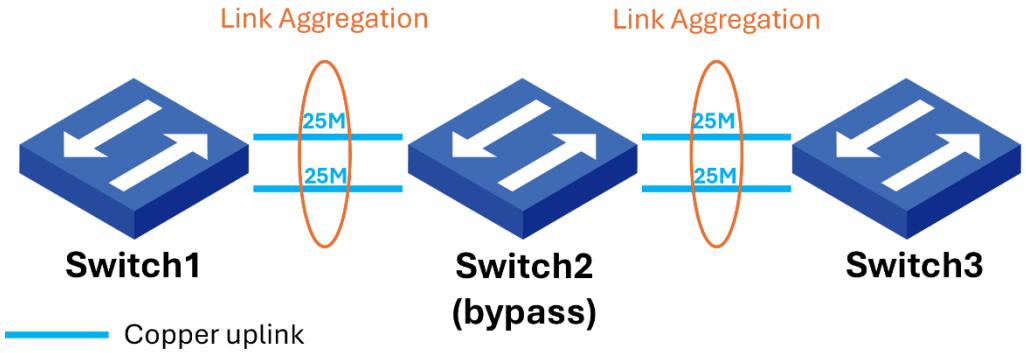
## 2.6 Bypass design

(Available on -BT/-BBT models; Maximum copper uplink by-pass port distance is 25m)

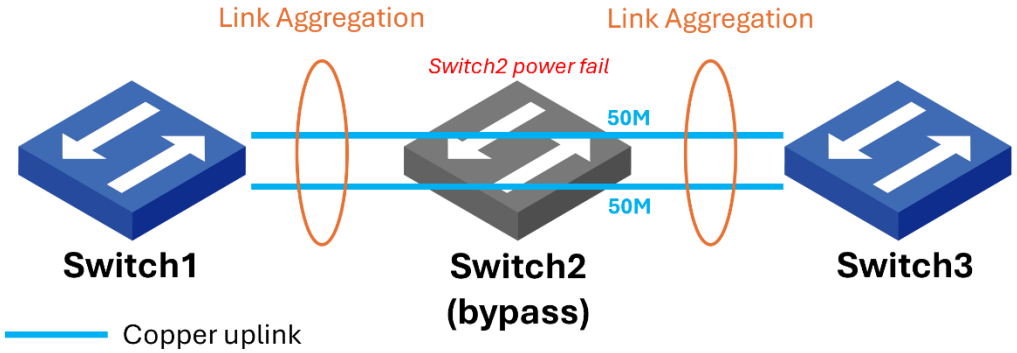
The bypass module is like an alarm relay but it has default position – close. When system finish booting procedures, CPU will ask bypass module change position from close to open and keep in open status. That's why when switch loss the power, bypass module will be active, because CPU has no ability to ask bypass module keep in open status then bypass will be restored to default position – close.

There is another condition will trigger bypass module -- CPU hang. When CPU is hang, it also loss ability to ask bypass module keep in open status. But at this time, watch dog chipset will force to reset CPU then system will reboot. The CPU will back to normal status after rebooting then ask bypass module to keep in open status.

Bypass mechanism in open status:



Bypass mechanism in close status:




⚠ **Warning:** If the switch enters bypass mode immediately after powering on, it indicates a boot failure (boot incomplete). This is an abnormal condition. Please connect the console line, reboot the switch, and check the boot messages. If the issue persists, please contact technical support.

# Chapter 3 Hardware Installation

**Notice**

Correctly connecting the grounding cable is crucial to lightning protection and EMI protection. To avoid damages caused by surge or EFT, using STP cable is highly suggested. **This is a Non PoE Galvanic Isolated model. Do not use units' PoE ports to uplink to another PoE switch in vehicle applications. (May Cause Damage)**

**For POE models: Do not use units' POE ports to uplink to another POE switch in vehicle applications. (May Cause Damage) Lantech strongly advise the installation of a Galvanic isolated DC/DC converter between the power supply and the Ethernet switch on all Non-Isolated models. Please contact the sales team for advice on which models support isolated power design.**

**Alert! PoE Budget for Managed POE Switch Model**

For managed PoE models, the factory-default PoE budget is 12W per port; however, users can customize the PoE budget for each port based on their requirements. Managed switches have a safety feature where, if the total PoE budget is exceeded, the last connected port will automatically be disabled to prevent overloading.

Please be mindful of the total PoE budget limit. To prevent ports from shutting down due to insufficient budget, set the desired PoE budget for each used port and set the PoE budget for idle ports or ports that do not require PoE to "0". Once the preceding ports consume the entire PoE budget, the subsequent ports will not provide power for devices.

## ⚠ Safety Notice – Circuit Breaker Requirement ⚠

For enhanced safety and equipment protection, it is recommended to install a circuit breaker in front of both the EN50155 Ethernet switch and its power supply. In accordance with EN50155:2021 (Clause 7.2.8 – Inrush currents), the selection of the circuit breaker shall take into account the inrush current characteristics specified in the equipment datasheet, so that protective devices do not trip during switch-on and no damage occurs.

As a general guideline, a breaker rated in the range of 2A–5A is typically sufficient for a single EN50155 Ethernet switch, depending on its actual power consumption. For multiple switches powered together, a higher rating (e.g., 10A) may be required. It is recommended to use circuit breakers with appropriate trip curves (such as type C or D), which can tolerate short inrush currents without nuisance tripping. The breaker provides overload protection and allows convenient power disconnection during maintenance.

## 3.1Hardware installation

3.1.1Unpack switch and check the accessory with packing content list

3.1.2 Mount the switch on desired position. For the best ventilation, it is suggested to mount the switch on metallic surface.

3.1.3 Connect the M12 connector of power input. The power supply for this switch is connected via a 5-pole M12 female connector. *May vary by models. Please check the front panel of the switch.

**Note:** Please check the power connector has been connected to the switch correctly before you turn on the power resource.

- Voltage of Power Input

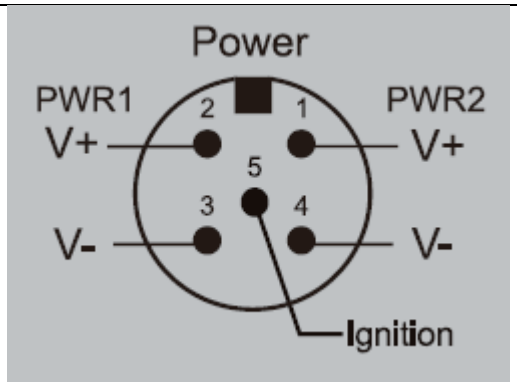
| | |
|---|---|
| Non-PoE model | **24V model:**<br>The power input voltage can be from 9V to 36VDC |
| PoE model | **24V model:**<br>The power input voltage can be from 9V to 36VDC to feed power on both the 802.3af and 802.3at standardized devices. |

*Please double check the power input range on the product label.

Please make sure that the external power supply unit you use to provide the PoE voltage meet the following criteria:

- The power consumption can satisfy the total power request from all PD devices required.

M12 power connector




Pin assignment of Power input



| PIN | Signal |
|---|---|
| 1 | V+, PWR2 |
| 2 | V+, PWR1 |
| 3 | V-, PWR1 |
| 4 | V-, PWR2 |
| 5 | Ignition |

| PIN | Signal |
|---|---|
| 1 | 24V after Manual Switch (mandatory) |
| 2 | GROUND (mandatory) |
| 3 | 24V after Ignition Switch (mandatory) |
| 4 | Full power available (optional) |
| 5 | reserved |
| 6 | 24V after Main Switch (optional) |

ECONM12-05A(F) to MCP 6P-20CM CABLE
(Optional power cable for IGN models)

- Power supply interfaces shall be of MCP type, even in cases where the module makes use of PoE to ensure that the correct power control inputs are present (adapters on the module side are acceptable). MCP type connectors with 6 pins shall be used for power supply interfaces, such as TYCO reference: 1-965641-1 Blue Code A (vehicle side) or TYCO reference: 8-968970-1 Blue Code A (module side):



1-965641-1 Blue Code A



8-968970-1 Blue Code A

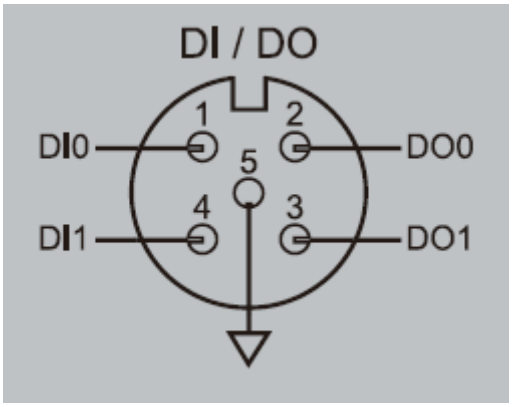
- Ignition

When the vehicle has been stalled by the driver, some equipment in the car may still need to run for a while. With Lantech ignition switch, even if the engine of the vehicle has been turned off by driver, the switch can still offer power to the equipment via PoE connection from the battery. (The duration time of power off can be set via web UI)

- Dual Power Input

The power input can be supported redundantly. The supply voltage is electrically isolated from the housing.

**Note:** With single power supply of the mains voltage, the device will report a power failure. You can disable this power fail event via web browser.




Pin assignment of DIDO

The DO of our switch will output 3.3V voltage if it is triggered.

The DI will be triggered with external 5VDC signal.

### 3.1.4 Fitting the device, grounding

Install the system in a dry and clean area to protect the switch to get exposed with dirt.

Plug the connector to the power supply plug then turn on the power supply.

- **Ground**

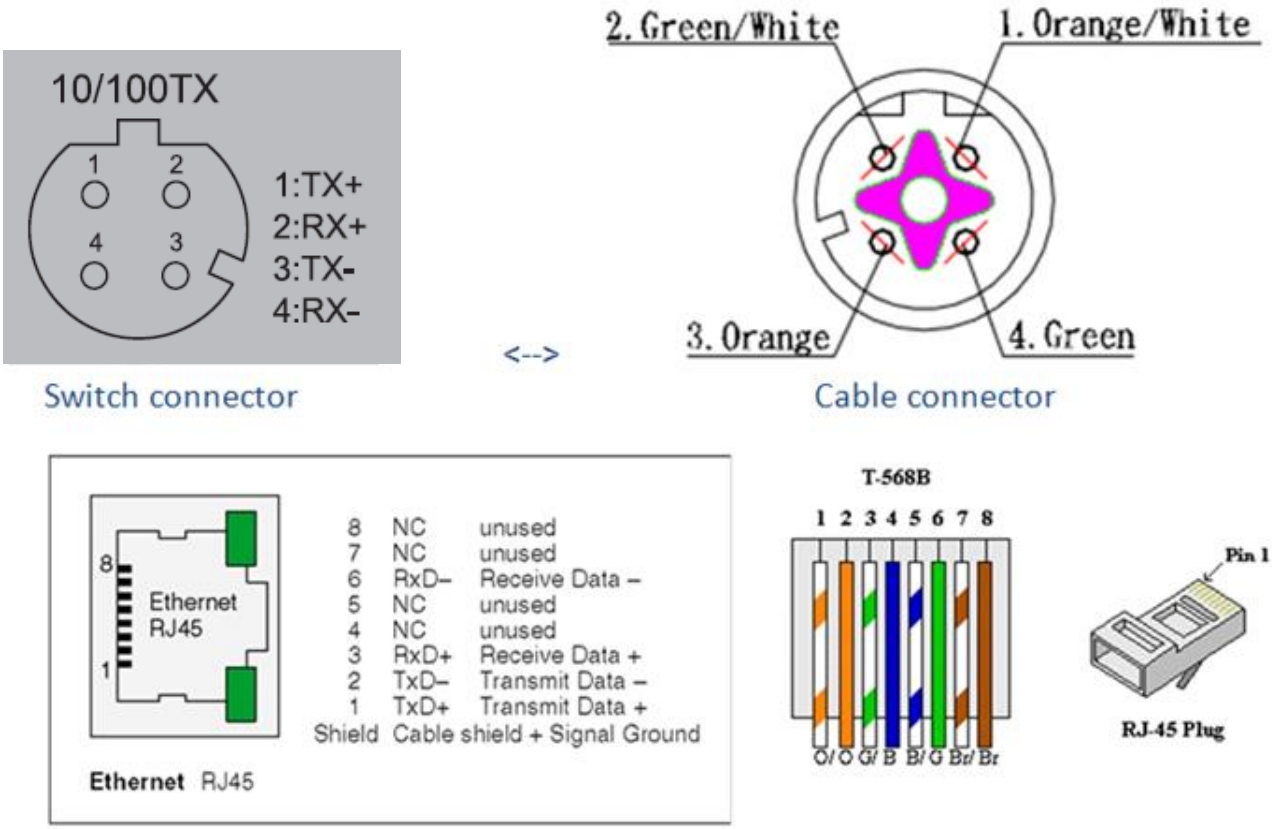
The chassis is grounded via a separate ground nut.

Use toothed locking washers for a good electrical connection.

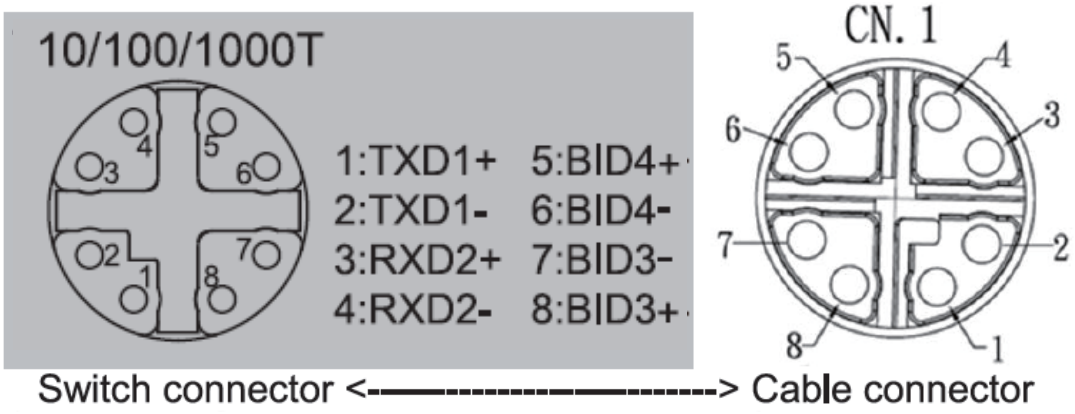


Ground screw of I(P)ES-5408T-IGN switch

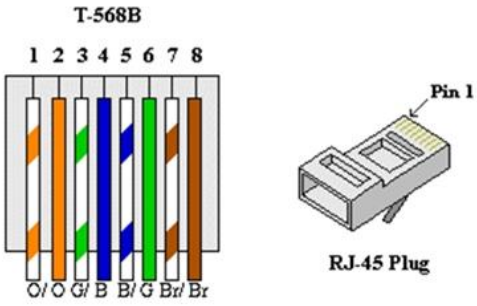
3.1.5 Connect the M12 connector with RJ-45 data cable, ports are not used shall be caped that comes with the package to insulate the surrounding.



Pin assignment of M12 10/100Tx network connector




| Shell | Gnd | Shell | |
|---|---|---|---|
| 1 | Orange/ White | 1 | TWIST |
| 2 | Orange | 2 | |
| 3 | Green/ White | 3 | TWIST |
| 4 | Green | 6 | |
| 5 | Brown/ White | 7 | TWIST |
| 6 | Brown | 8 | |
| 7 | Blue/ White | 5 | TWIST |
| 8 | Blue | 4 | |
| CN. 1 | Wire Color | CN. 2 | |
| PIN OUT | | | |




Pin assignment of M12 10/100/1000T network connector

3.1.6 Check the status of LED, make sure the switch was in working status.

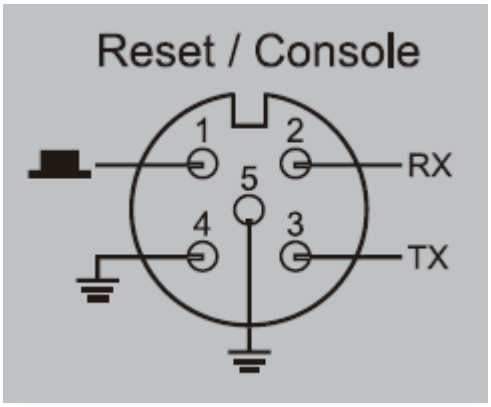
**Note:**

- The protection class IP67/IP54 is only achieved when bolted together.
- The other components attaching to the system have to meet with the IP67/IP54 protection class in order to reach the whole system IP67/IP54 protection.
- Empty ports must be sealed with the protective caps supplied.

# Chapter 4 Console Management

## 4.1. Connecting to the Console Port

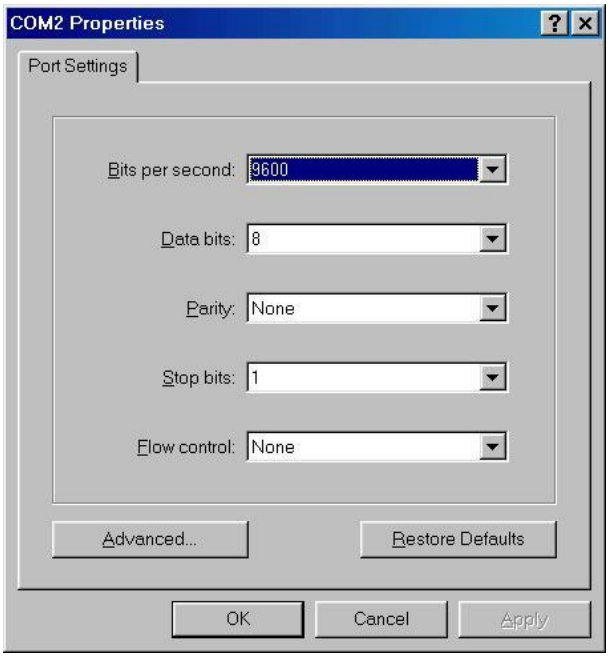
The supplied cable which one end is M12 5-pole connector and the other end is RS-232 connector. Attach the end of RS-232 connector to PC or terminal and the other end of M12 connector to the console port of the switch. The connected terminal or PC must support the terminal emulation program.




## 4.2. Login in the Console Interface

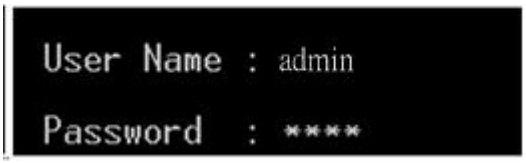
When the connection between Switch and PC is ready, turn on the PC and run a terminal emulation program or **Hyper Terminal** and configure its **communication parameters** to match the following default characteristics of the console port:

**Baud Rate:115200 bps**
**Data Bits: 8**
**Parity: none**
**Stop Bit: 1**
**Flow control: None**




The settings of communication parameters

Having finished the parameter settings, click '**OK**'. When the blank screen shows up, press Enter key to have the login prompt appears. Key in '**admin**' (default value) for both User name and Password (use **Enter** key to switch), then press Enter and the Main Menu of console management appears. Please see below figure for login screen.




Console login interface

## ==========Notice==========

For web-based management, please refer to our "Software Management Manual".

Please contact support@lantechcom.tw for more information.