

Operator's Manual

Pivot and Swing Arm Corner System with Connect Control Panel

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P/N: 110820



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SYSTEM SAFETY

Reinke irrigation systems are designed with many electrical and mechanical safety features. However, each operator must read and understand this and all other accompanying owners manuals for the safe and efficient operation of your Reinke irrigation system. If this system is operated incorrectly, it can pose a safety threat to the operator and others, including serious injury or death. This system is powered by high voltage electricity. Any individual that will be engaging with the system in any way must read and fully understand the contents of this manual. This includes both the basic operation instructions (such as starting, stopping, adjusting water application amounts, and changing directions) as well as the safety obligations noted in this section.

In addition to the operational and safety information provided by this manual, you will also find safety signs and decals located throughout the system itself. For the safest experience possible, make sure you are able to locate and recognize every safety sign and decal located on the system. Throughout this manual, you will find safety information preceded by the words **Caution, Warning, or Danger**. These will be marked with a hazard symbol as shown below. Read each of these warnings closely, as they indicate potential hazards.

 Caution	<i>The Caution sign indicates that a situation, or action, may result in minor damage to property or harm to individuals.</i>
 Warning	<i>The Warning sign indicates that a situation, or action, may result in serious damage to property, injury, or death.</i>
 Danger	<i>The Danger sign indicates that a situation, or action, poses an immediate threat that could result in severe injury or death.</i>

Caution

Make sure you read and understand the operator's manual BEFORE operating, or maintaining, the system. If anything seems unclear, contact your local Reinke dealer.

Ensure that anyone else who operates the system reads and understands the operator's manual.

Follow ALL safety guidelines on the system and in this manual. Please keep in mind that any unauthorized changes made to the system could cause damage to that system.

Danger

DO NOT attempt to perform any maintenance procedures until the Reinke main control panel disconnect switch and all pump and other disconnect switches are locked in the OFF position. Electrical component troubleshooting and replacement should be performed by a certified Reinke Service Technician to ensure built-in safety features remain intact. This also ensures the system remains compliant with the National Electric Code and Reinke Manufacturing specifications. Replace all protective guards and shields before restoring power to the system.

Danger

The movement of an electrically powered, gear-driven, irrigation system is relatively slow. Moving parts are exposed and may present a potential hazard. Therefore, keep all equipment, vehicles, people, livestock, etc. out of the system's path.

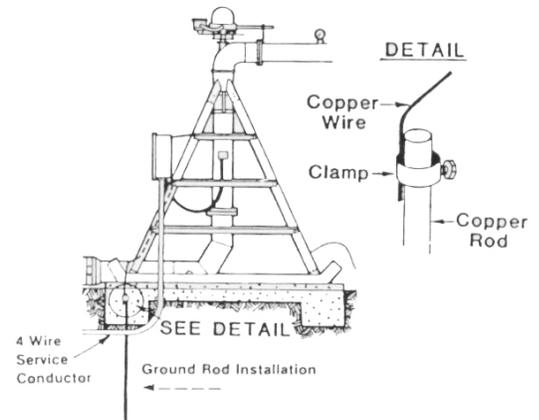
DO NOT allow anyone to ride, or climb, on the system unless they are qualified and required to do so for maintenance purposes.

The tower steps have been provided for access to the tower control boxes only. They are not intended for access to the span. For instance, should the sprinkler heads require service, use a ladder to reach them from the ground.

Danger

DO NOT start the system until all electrical equipment has been properly installed and grounded by a qualified electrician. Failing to do so could result in serious injury or death. Ensure that your contractor has grounded the system as required by the National Electrical Code and by all applicable local electrical codes.

When towing a system from field to field, avoid ditches, rough terrain, overhead power lines, etc. The ground wire MUST be re-attached to the ground rod, or concrete-encased electrode, and checked for electrical integrity each time the system is towed.



LOCKOUT / TAGOUT

Refer to U.S. Occupational Safety & Health Administration (OSHA) Regulations (Standards - 29 CFR) Typical minimal lockout procedures - 1910.147 App A, or applicable national, state or local regulations, for additional information.

On the following pages, you will find the typical minimal lockout procedures, as according to U.S. Occupational Safety & Health Administration (OSHA) Regulations. This procedure is used whenever maintenance or servicing is done on machines or equipment. It shall be used to ensure that the machine or equipment is stopped, isolated from all potentially hazardous energy sources, and locked out before anyone performs any servicing or maintenance where the unexpected start-up of the machine or equipment, or release of stored energy, could cause injury. When the energy isolating devices are not lockable, tagout may be used. Below is the sequence of Lockout:

1. Notify all affected employees that servicing or maintenance is required on a machine, or equipment, and that the machine, or equipment, must be shut down and locked out to perform the servicing or maintenance.
2. The authorized employee shall refer to the company procedure to identify the type and magnitude of the energy that the machine or equipment utilizes, understand the hazards of the energy, and know the methods to control the energy.
3. If the machine, or equipment, is operating, shut it down by the normal stopping procedure.

4. De-activate the energy isolating device(s).
5. Lock out the energy isolating device(s) with assigned individual locks.
6. Stored or residual energy (such as that in capacitors, springs, elevated system members, rotating fly-wheels, hydraulic systems, air, gas, steam, water pressure, etc.) must be dissipated or restrained by methods such as grounding, repositioning, blocking, bleeding down, etc.
7. Ensure that the system, or equipment, is disconnected from the energy sources by first checking that no personnel are exposed, then verify the isolation of the system, or equipment, by operating the push button or other normal operating controls or by testing to make certain the system, or equipment, will not operate. **CAUTION:** Return operating controls to the neutral or OFF position after verifying the isolation of the equipment.
8. The system, or equipment, is now locked out.



Restoring Equipment to Service

When the servicing, or maintenance, is completed and the machine, or equipment, is ready to return to normal operating condition, the following steps shall be taken.

1. Check the machine, or equipment, and the immediate area around the machine to ensure that nonessential items have been removed and that the machine, or equipment, components are operationally intact.
2. Check the work area to ensure that all employees have been safely positioned or removed from the area.
3. Verify that the controls are in neutral.
4. Remove the lockout devices and reenergize the machine or equipment. Note: The removal of some forms of blocking may require reenergization of the machine before safe removal.
5. Notify affected employees that the servicing, or maintenance, is completed and the machine, or equipment, is ready for use.

“UNITED STATES DEPARTMENT OF LABOR.” Occupational Safety and Health Administration (1996). *Occupational Safety and Health Standards: General Environmental Controls*, (Standard No. 1910.147 App A). Retrieved from www.osha.gov/pls/oshaweb/owadisp.show_document?p_table=STANDARDS&p_id=9805.



Exercise caution when handling fuel near systems equipped with combustion engine-driven generators and pumps.



Keep away from the system during thunderstorms or other severe weather conditions. The system is grounded and is probably the highest object in the field, making it a good lightning receptor.

**Danger**

Be sure protective guards are installed on all belts and driveshafts of ancillary equipment such as combustion engines, electric motors, pumps, etc.

**Danger**

If you suspect a short circuit, or the system is not working correctly, DO NOT touch the system and keep others away from it. Call your Reinke service technician. Electrical component troubleshooting and replacement should be performed by a certified Reinke Service Technician to ensure built-in safety features remain intact. This also ensures the system remains compliant with the National Electric Code and Reinke Manufacturing Specifications.

**Danger**

Avoid any bodily contact with high pressure water streams from sprinklers and end guns.

**Caution**

Do not operate the system with water when temperatures are below 40°F (4.5°C). This can cause structural damage to the system. Damage from freeze-up is not covered under warranty.

**Warning**

Keep away from fields where the system is chemigating. Make sure the applied chemical and water does not blow or drift past the area of intended operation. A check valve must be installed between the pivot center and the pump to prevent the mixture of water and chemical from siphoning back into the irrigation water source. Comply with all local, state, and federal regulations.

**Caution**

Maintain adequate crop clearance. Allowing the systems trussing to drag in the crop, can cause structural damage to the system.

**Caution**

DO NOT oversize fuses. Fuses are sized for a specific circuit. It is very important to make sure you have the proper fuse size in place before initially starting the system and when replacing fuses.

 **Caution**

In most states, it is unlawful to spray water on state and county roadways. This is a serious hazard and must not be allowed.

 **Warning**

If your system is equipped with any auto-stop or auto-reverse mechanism, make sure they are working correctly and a tower barricade is properly installed. ***Reinke disclaims any and all liability (including any liability created pursuant to the Irrigation Systems Warranty) with regard to damage to the irrigation system, or to other property, or personal injury or death, caused by improper installation or maintenance of Reinke-supplied tower auto-reverse or auto-stop switches or tower barricades, or by use of customer-supplied barricades.***

 **Danger**

Drive shafts may start without warning. Keep away from drive shafts to prevent clothing or limbs from being entangled, resulting in severe injury.

 **Caution**

Safe operation of any mechanized irrigation system is the responsibility of the operator regardless of utilizing either on-system or remote control. For more information, please see the ReinCloud user's agreement <http://www.myreincloud.com/terms-of-use.html>.

This manual was developed based on the information that was available at the time it was written. Reinke reserves the right to update this information, at any time, without providing prior notice.

SAFETY LABELS

The following safety signs and decals can be found on your system as indicated below. Make sure that you can locate and identify each of these. If these labels become illegible at any time, contact your Reinke dealer to order replacements.

STANDARD PANEL

RPM

REINKE PRECISION MANAGEMENT

Operating Instructions

ELECTROGATOR II

⚠️ **Before starting System, each operator must read and understand all Reinke and supporting equipment owners manuals.**

1. Observe field and System conditions to be sure the System and System's path are clear of people and any other obstacles. See "System Safety" section at the beginning of appropriate Reinke System Owners Manual.
2. If you desire to run water with the System, ensure Electric Pump Control is enabled and safe to start as per Pump Manufacturer's recommendations. Then turn Pump Disconnect Switch to the "ON" position.
3. If your System utilizes an optional Generator Switch to control a Combustion Engine Driven Well or Generator, turn the Generator Switch to the "START" position. Ensure Engine is safe to start as per Engine Manufacturer's recommendations. Then start Engine as per Engine Manufacturer's recommendations.
4. Turn Main Disconnect Switch to the "ON" position.
5. Observe the voltage on the Main Control Panel Voltmeter. This meter should read 456-504 VAC, 60 HZ (380-420 VAC, 50 HZ). In no event should the operational voltage read below 456 VAC or above 504 VAC.
6. Ensure "Safety OK" Indicator Light is lit up. If it is not lit up, the Safety Circuit is open. See "Safety OK Indicator Light" in the "Main Control Panel Layout" section of appropriate Reinke System Owners Manual.
7. Turn System Power Switch to the "ON" position.
8. Turn Water Supply Switch to the "ON" position if you desire to run water with the System. Turn Water Supply Switch to the "OFF" position if you do not desire to run water with the System.
9. If your System is equipped with an optional Low Pressure Shut Down, turn the Pressure Override Switch to the "BYPASS" position.
10. If your system is equipped with the optional Auto-Stop Cam Plate Option, it may be necessary to turn the Park Override Switch to the "BYPASS" position until the System moves off the Auto-Stop Ramp. See "Cam Plate Switches" section in appropriate System Owners Manual.
11. If your System is equipped with the optional Low Temperature (Frost) Shutdown kit, turn the switch to the "BYPASS" position if you desire to move the System without pumping water through it at temperatures below 45°F. Turn the switch to the "AUTO" position for normal operation. This will ensure the System will shut down if the temperature falls below the temperature set on the Frost Control Board on the Back Plate of the Main Control Panel. In no case should the System be operated with water in potential icing conditions.
12. Set ATC Timer to desired speed. See Speed Chart in Main Control Panel or "Speed Chart" Section in appropriate Reinke System Owners Manual.
13. Turn Direction Switch to desired direction. "FORWARD" = Clockwise and "REVERSE" = Counterclockwise.
14. Push Start Button and hold for three (3) seconds or less. You should hear the magnetic Contactor engage (snap) and the System should start. If not, recheck this procedure to make sure you have followed it correctly. Release the button. If another snap is heard, a Malfunction is indicated. See "Start Button" in the "Main Control Panel Layout" section of appropriate Reinke System Owners Manual. **Do not hold the Start Button in for more than three (3) seconds as this will override the safety circuits.**
15. If your System is equipped with an optional Low Pressure Shut Down, turn the Pressure Override Switch to "AUTO."
16. If your System utilizes an optional Generator Switch to control a Combustion Engine Driven Well or Generator, turn the Generator Switch to "RUN."
17. If your System is interlinked with a Chemigation Pump or other auxiliary device, turn the Chemigation/Auxiliary Switch to "ON."
18. If your System is equipped with an optional End Gun, turn the End Gun Switch to "RUN" if you desire to operate the End Gun. Turn the switch to "STOP" if you do not desire to operate the End Gun.
19. If your system is equipped with the optional Auto-Stop Cam Plate Option, and you desire to park the System, set Auto-Stop Ramp to desired location and turn Park Override Switch to the "AUTO" position. See "Cam Plate Switches" section in appropriate System Owners Manual.

Reinke P/N 11884

Operating instructions and the operator's manual can be found on the inner door of the panel.

⚠️ DANGER / PELIGRO

480 VOLTS / 480 VOLTIOS

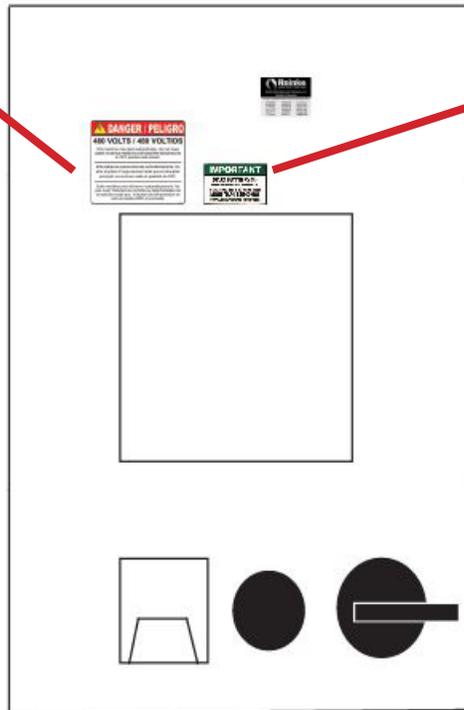
This machine may start automatically. Do not open panel or service machine until machine disconnect is in OFF position and locked.

Esta máquina puede arrancar automáticamente. No abrir el panel ó haga servicio hasta que el interruptor principal -en el panel- esté en posición de OFF.

Cette machine peut démarrer automatiquement. Ne pas ouvrir l'armoire de contrôle ou faire l'entretien de la machine avant que le bouton de déconnexion ne soit en position OFF et verrouillé.

IMPORTANT

START BUTTON OVERRIDES SAFETY CIRCUIT HOLDING BUTTON IN FOR MORE THAN 3 SECONDS COULD DAMAGE SYSTEM



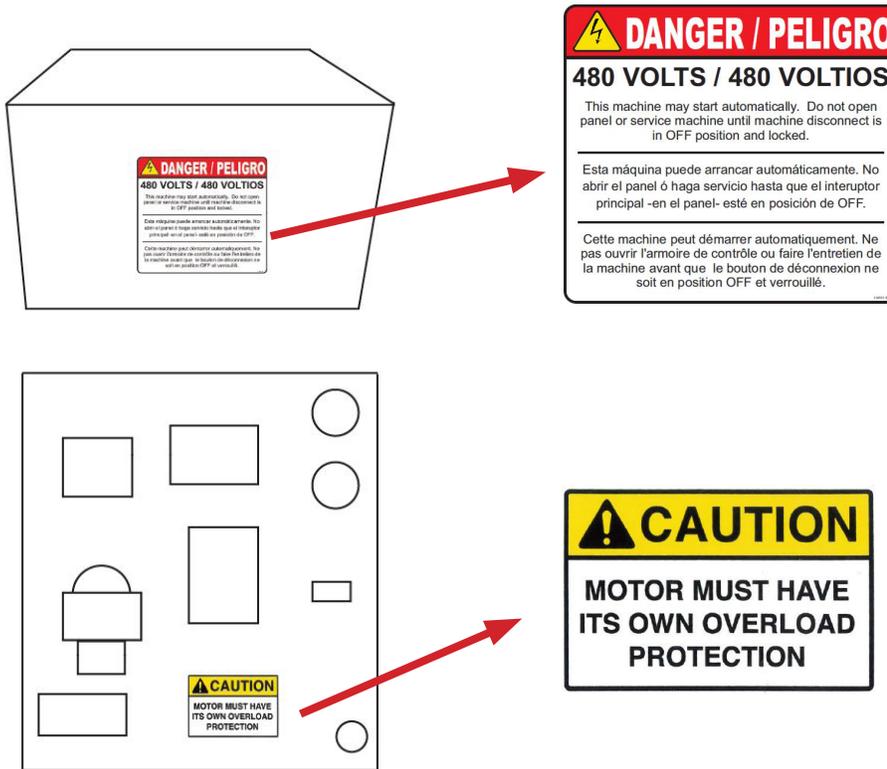
This caution label is found on the bottom of the panel.

⚠️

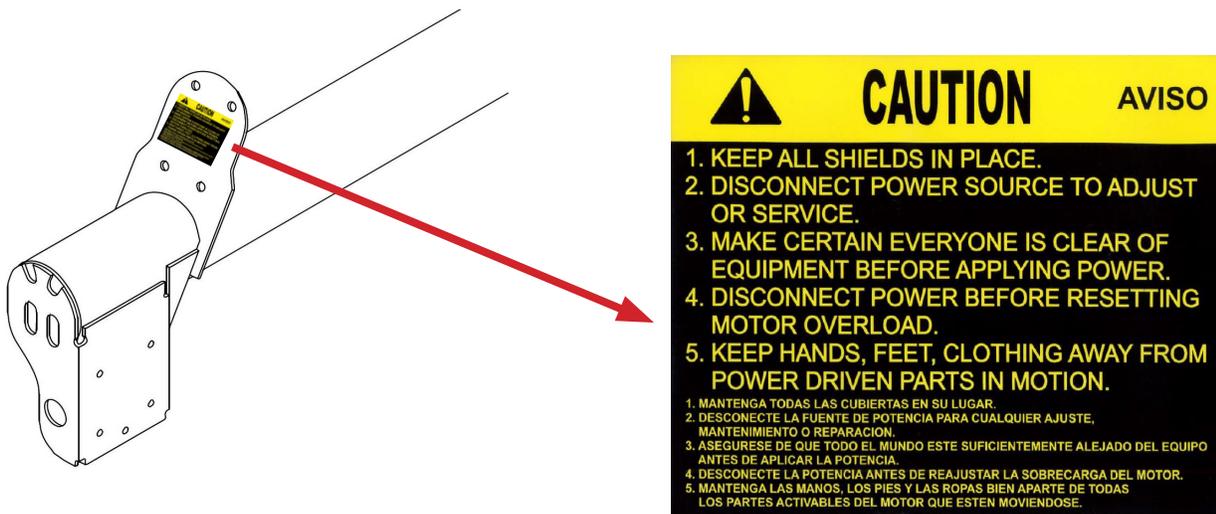
CAUTION

IRRIGATION MACHINES AND EQUIPMENT MUST HAVE FOUR WIRES FROM THE LOAD SIDE OF THE POWER SOURCE TO THIS DISCONNECT. (GENERATORS INCLUDED)
ARTICLE 675 AND 250-61 --- NATIONAL ELECTRICAL CODE

TOWER BOX

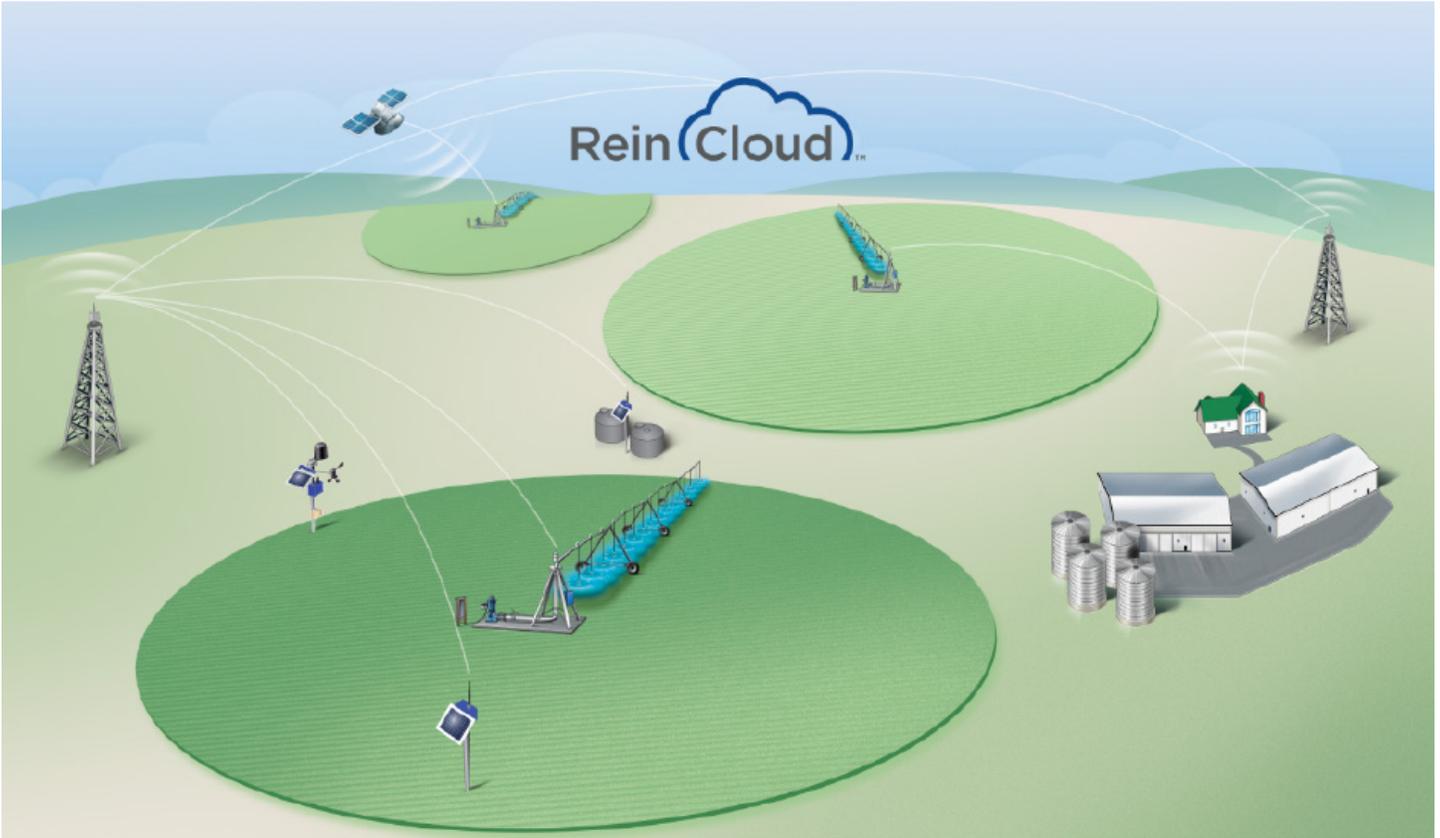


TOWER BASE



PRODUCT OVERVIEW

HOW IT WORKS



ReinCloud™ is capable of collecting data from multiple sources. Whether it's a ReinCloud Ready™ partner product, or a simple data exchange with another service provider, ReinCloud can be your single dashboard giving you insight into your operation. ReinCloud starts with data collection through ReinCloud Ready products. These products are installed in the field and can monitor your irrigation system, weather, soil moisture, and other environmental sensing. Data from this hardware is collected and transmitted into ReinCloud where it is stored, analyzed, processed and displayed. The data can be accessed through a secure user account giving you access on any internet enabled device whether it's a smartphone, laptop, desktop, or tablet. ReinCloud can provide access to the data on-demand or through simple notifications keeping you informed of critical alerts so you can make the right decisions on the go.

For a list of compatible ReinCloud Ready hardware and partner products, visit www.myreincloud.com.

MAIN CONTROL PANEL



1. Voltmeter

This meter monitors the voltage between two incoming legs of the supplied power. This meter should read 456-504 VAC, 60 HZ (380-420 VAC, 50 HZ) on 480 VAC systems, or 230-250 VAC, 60 HZ on 240 VAC systems. At no time should the operational voltage read outside these parameters.

2. Hour Meter

This meter displays the number of hours the system has operated (excluding the pump) since it was new.

3. Main Disconnect Switch

The main disconnect switch controls the 480 or 240 VAC power supply to the system. The switch is mounted on the back plate of the main control panel and is interlocked with a disconnect handle on the main control panel inner door. The switch must be in the ON position for the system to operate. To open the inner panel door and view the inside of the control panel, place the disconnect switch in the OFF position. Do not turn the main disconnect switch to the ON position with the inner door open.

CONNECT KEYPAD CONTROLS



1. **Start Reverse:** Push to start the system in the reverse direction (counter-clockwise).
2. **System Stop:** Push to halt the system movement and shutdown all system outputs.
3. **Start Forward:** Push to start the system in the forward direction (clockwise).

**Note: By default, the Start FWD and Start REV buttons are programmed to start the system dry at 100% or the max speed set during initial configuration. These buttons can be configured to run the system at its last known status before stopping. For more information on this feature, contact your local Reinke dealer.*

Caution

Push and hold the Start Forward or Start Reverse button to override the system safety and start the system in the desired direction. The system safety will be bypassed until the start button is released. Holding this button for more than 3 seconds could result in system damage.

CONNECT LED INDICATORS



1. **System Power:** The LED will be illuminated when the main control panel is powered.
2. **System Safety:** The LED will be illuminated when the safety circuit is complete and the system is okay to run.
3. **Running Reverse:** The LED will be illuminated when the system is running in the reverse direction (counter-clockwise).
4. **Running Forward:** The LED will be illuminated when the system is running in the forward direction (clockwise).

GETTING STARTED

STEP 1: ACTIVATION

Prior to installing the unit in the field, your authorized Reinke dealer will complete the ReinCloud Account Activation form. Once the form has been submitted, your user account will be created and an e-mail will be sent to you. It will contain both account details and the final steps of activation. Please use the space provided below to record this information. You will need this to access your ReinCloud account.

STEP 2: INSTALLATION

Once your unit has been activated by your authorized Reinke dealer, it will be ready to install in the field. If your unit has come pre-installed inside of a main control panel, the technician will only need to finish the remaining steps and verify that the installation is complete. Please record any new or pertinent information in the space provided below.

STEP 3: VERIFICATION

After the unit has been installed, and preferably before the technician leaves the field, verify that the unit is working properly by logging onto <http://app.myreincloud.com> and entering your account username and password. Once it is safe to do so, go to the control page and send a command to verify the activation and installation steps were successful. Please record any new or pertinent information in the space provided below.

STEP 4: COMPLETION

Once you've verified the unit has been successfully tested, record the serial number and any other necessary information about your equipment in the space provided below.

Username: _____

Password: _____

Model Type: RC10 _____

Serial Number: _____

Field Name: _____

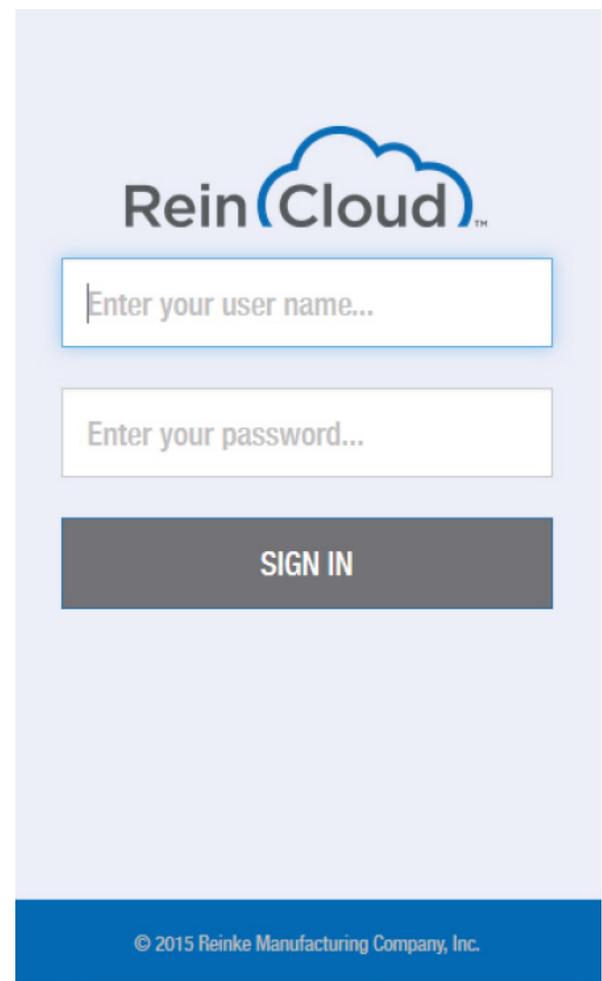
OPERATION

HOW TO LOG INTO THE REINCLOUD WEBSITE

Get everyday access on your devices whether it's a smartphone, tablet, laptop or computer that you use to get your information. With the use of mobile web application technology, ReinCloud™ can deliver a unique web experience on all your internet enabled devices.

Mobile web application technology gives you the freedom that normal applications downloaded from an app store don't. Using a simple web browser, you can gain access to your data while still having an app-like experience. To gain access to your account, follow these simple steps:

1. Go to <http://app.myreincloud.com>.
2. Enter your username you received during account activation.
3. Enter your temporary password you received during account activation.
4. Click sign in.



ReinCloud™

Enter your user name...

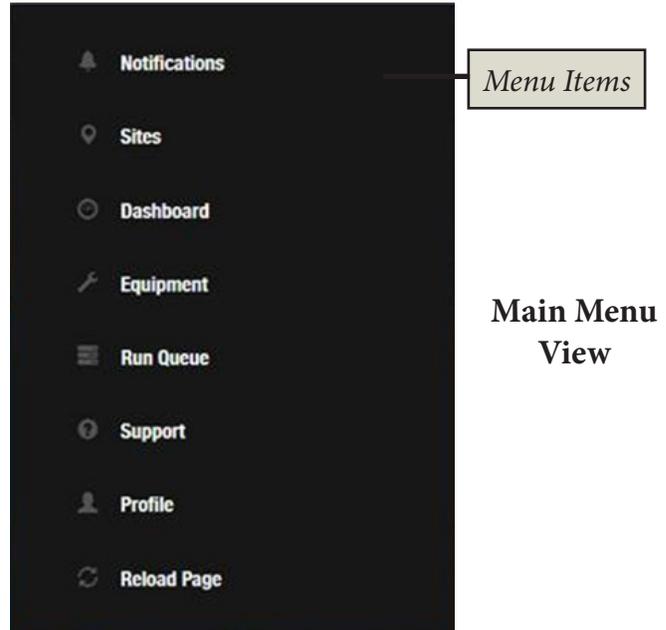
Enter your password...

SIGN IN

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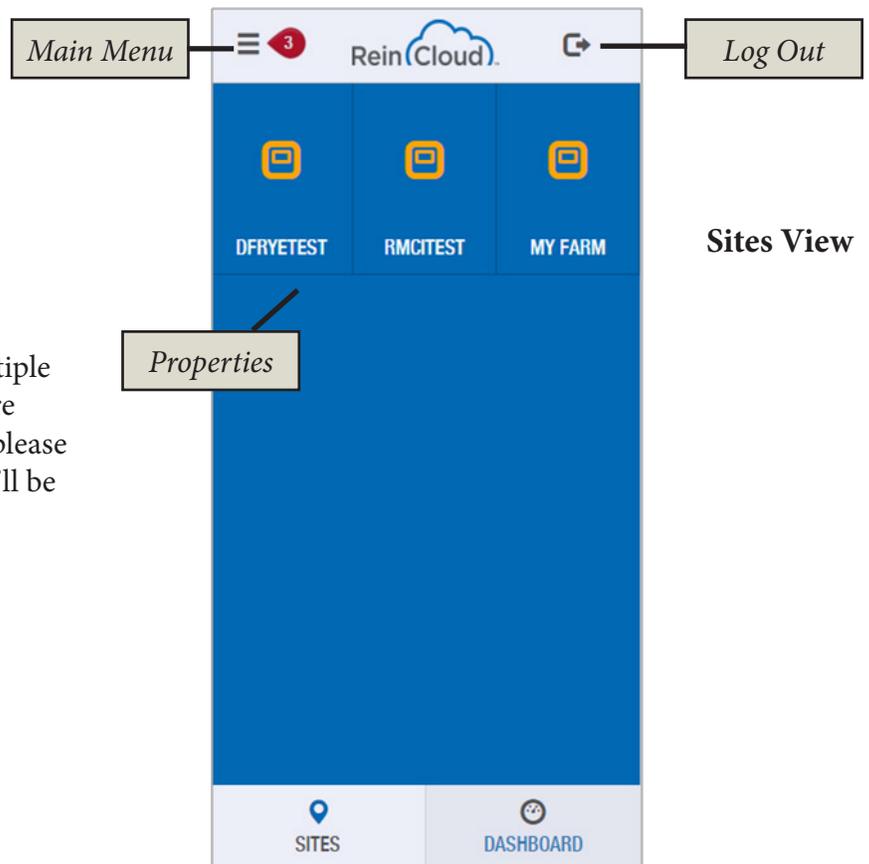
MAIN MENU VIEW

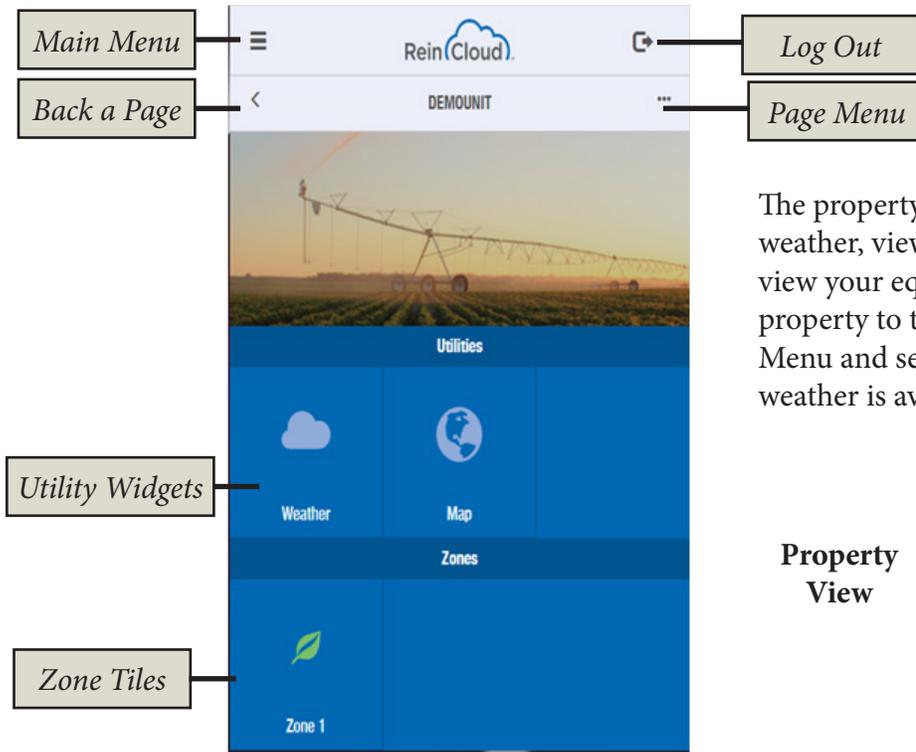
Use the menu on the upper left-hand corner to quickly gain access to the pages within your account.



SITES VIEW

You can easily gain access to data across multiple properties using the Sites View. If you require additional properties to organize your data, please e-mail us at support@myreincloud.com. We'll be happy to add additional properties for you.





The property view gives you the ability to check the weather, view equipment on the property map, and view your equipment by zone. You can add this property to the dashboard by clicking on the Page Menu and selecting +Add Widget to Dashboard. The weather is available in the USA and Canada only.

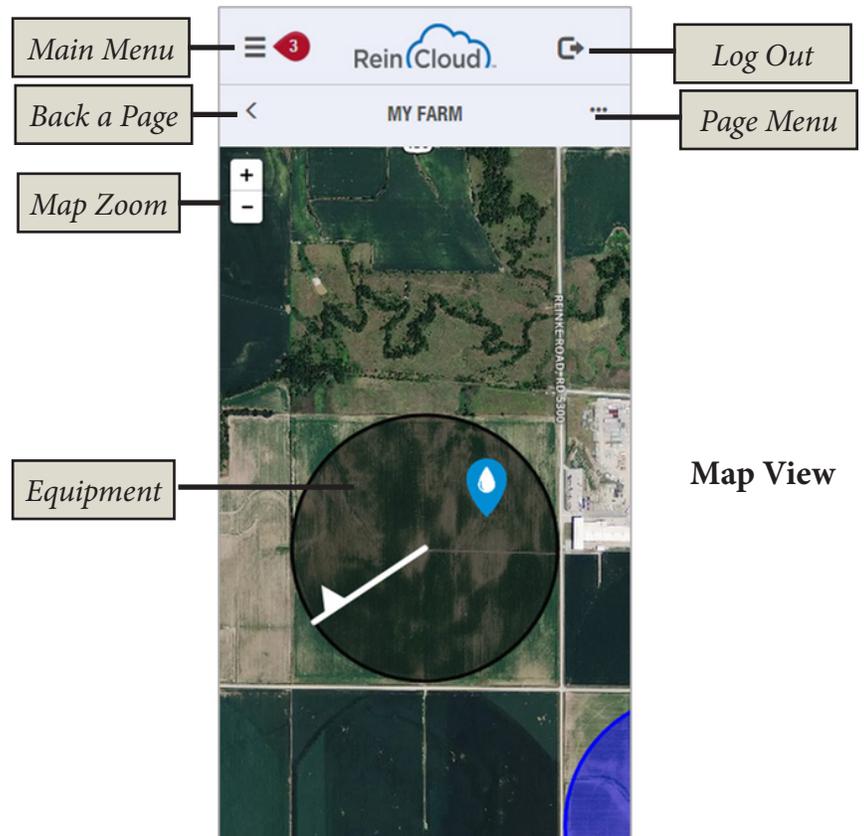
Property View

MAPPING WIDGET

The mapping widget helps you visualize your equipment in the field. During account activation, the GPS coordinates of your equipment is stored.

If you find the location is in error, please let us know and we can get it corrected for you.

You can hover over any equipment type to get a current status or click to go to the equipment page. Tap to click, flip to pan, and pinch to zoom on the map.

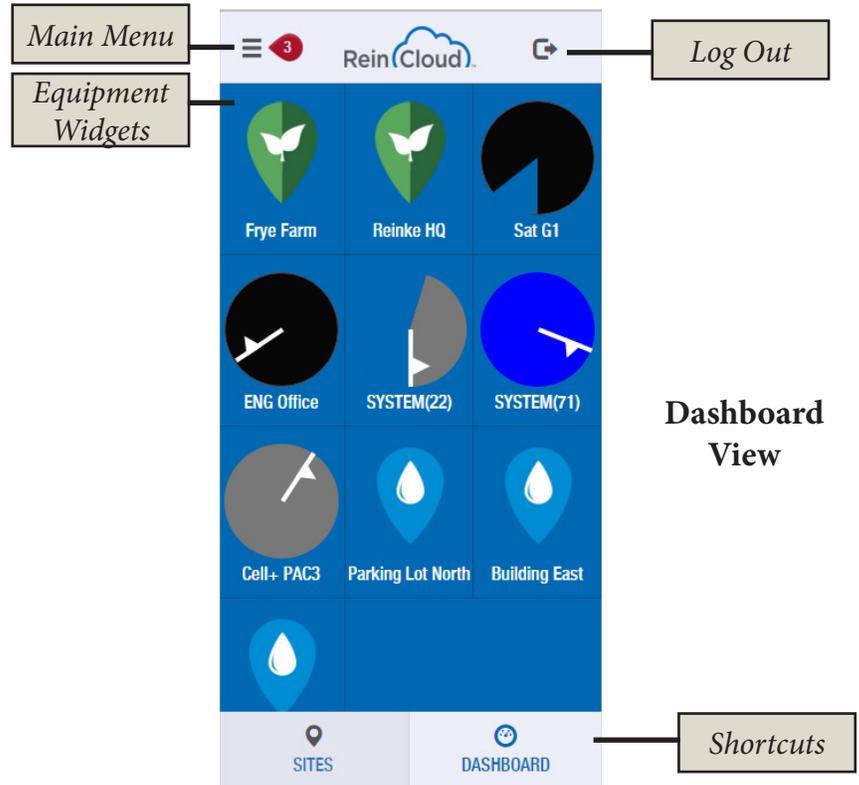


Map View

ZONES

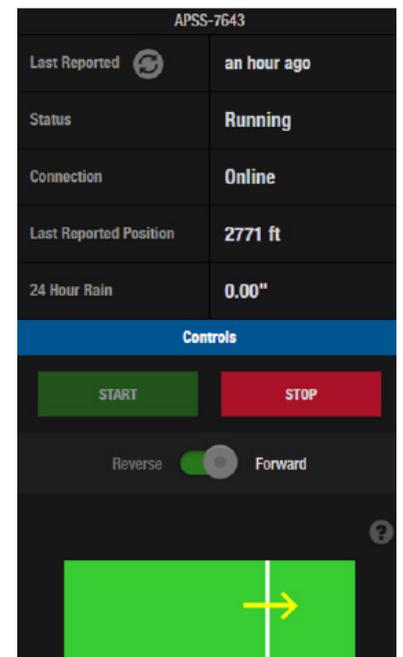
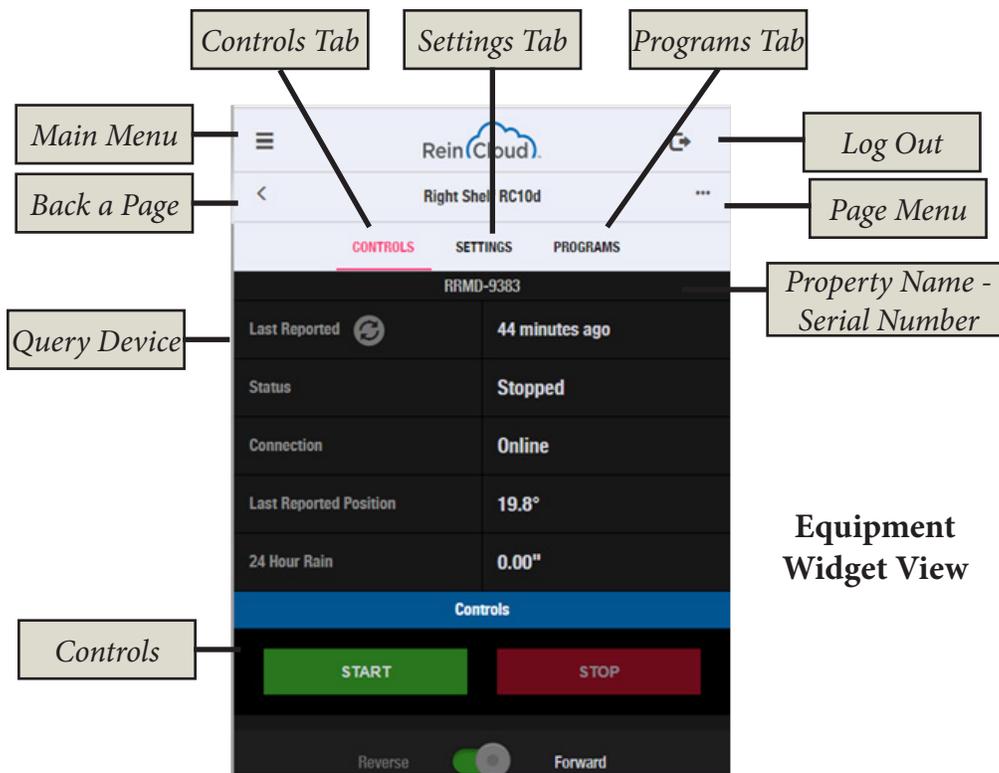
Once you have updated your location, you will now be able to view the weather forecast in that desired area. The Weather Widget allows you to view the daily forecast along with current temperatures, wind speeds, chance of rain percentages and many more features.

By scrolling to the bottom of the page, you are also able to view a 10-day forecast providing regular updated information to keep you up to date with the latest weather forecast.

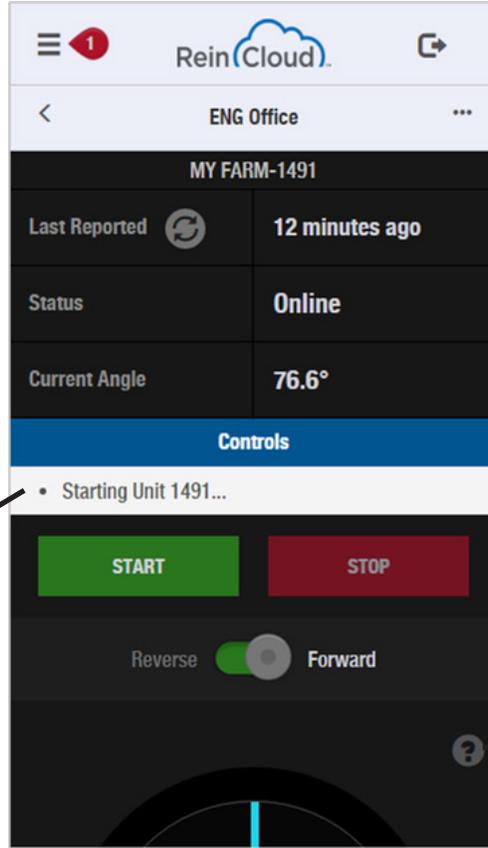


EQUIPMENT WIDGET

On the Equipment Widget View, you will see the controls available for your equipment. Depending on the unit type, you may see different controls. Using the Query Device button, you can request data to be sent from the field to your account giving you the most recent data available. The control capabilities of your RC10 will automatically appear within the controls section.



Equipment Widget View



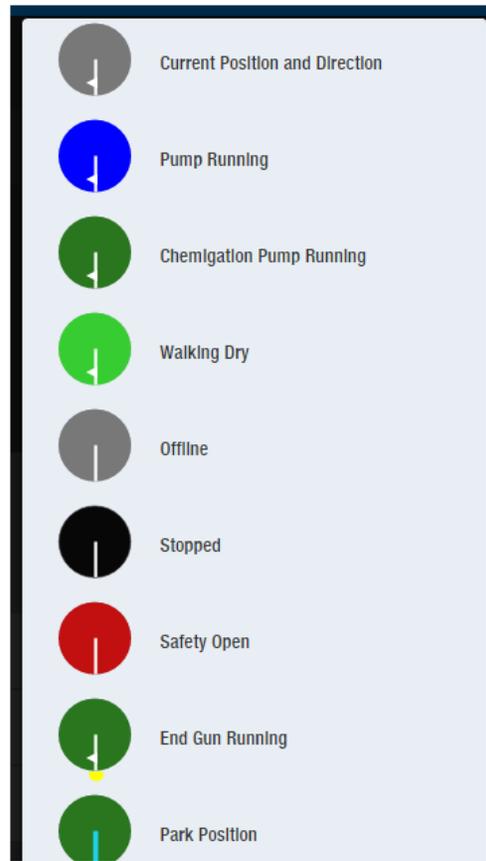
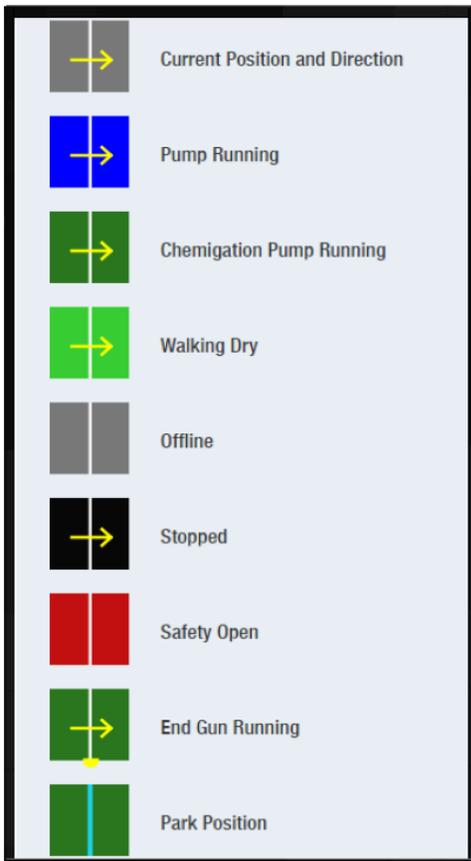
You will see the pending command under the Controls header until it is confirmed.

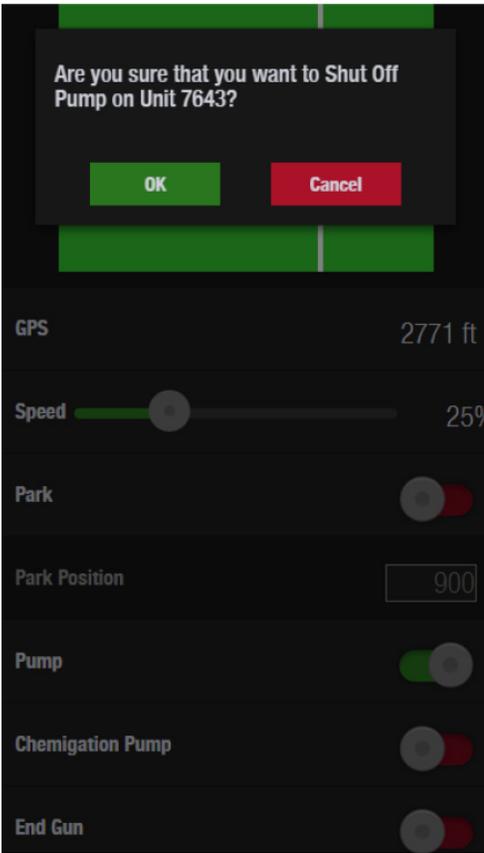
Pending Command

To see the equipment legend, click on the “?” on the control page. The equipment legend shows all the different colors you see, depending on the status of the unit.

The same colors will show on your user dashboard as well.

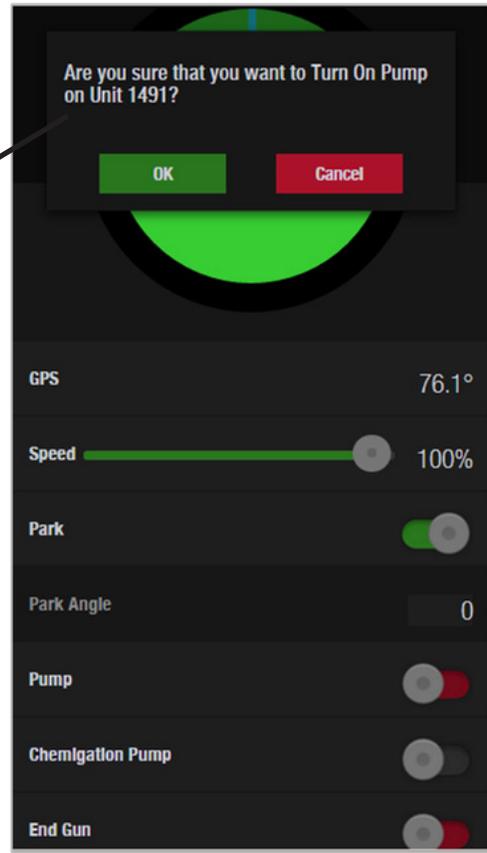
Click here to see the Equipment Legend





Equipment Widget View

Command Confirmation



When you send a command, you will see a confirmation at the top of the screen. Here, you click OK to confirm the command or Cancel to exit the command.

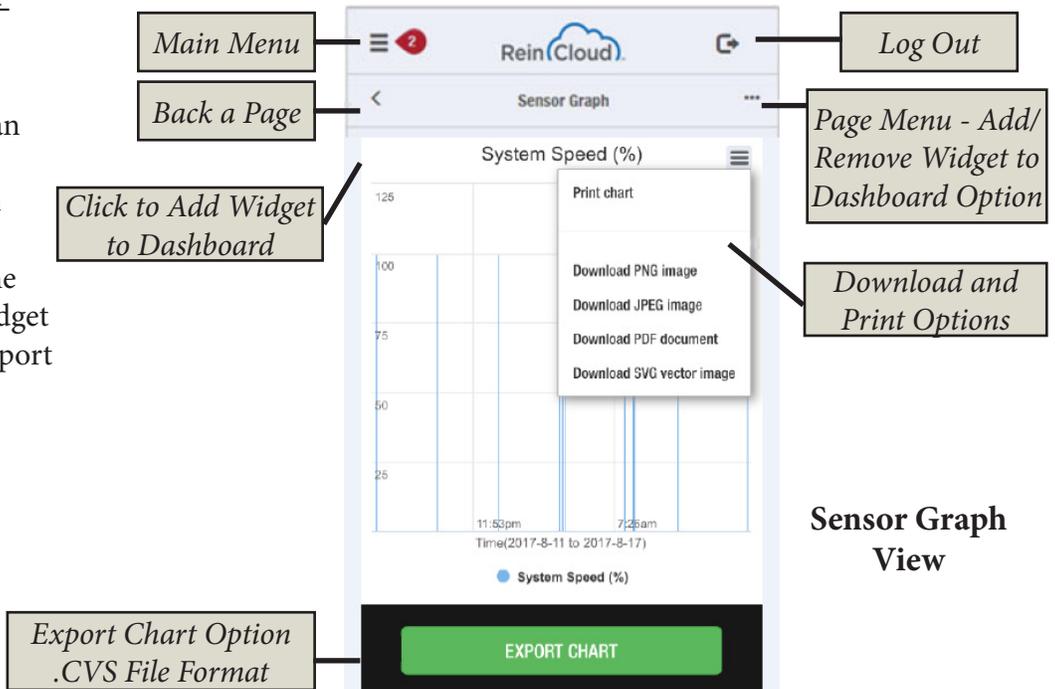
TILES

Running	Reverse	100%
System	Direction	System Speed (%)
Dry	0psi	0gpm
Pressure Sw.	Actual Pressure	Flow (GPM)
0gpm	0"	0"
Dally Water Use (Flow)	Rainfall 24h	Rainfall Week
Off	Off	Off
Pump	Chemical Pump	Auxillary 1

The Sensor section shows all of the sensors that are on the unit. You can click on the sensor tile to bring up a graph of the information.

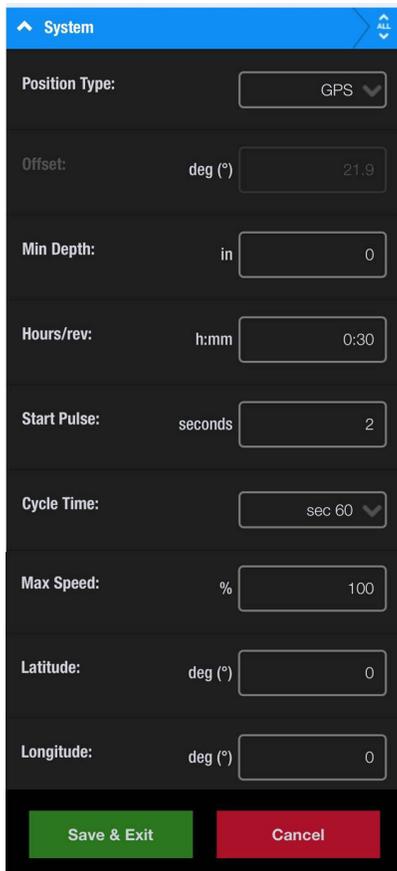
GRAPHING WIDGET

This is the Sensor Graph View. You can view the sensor information in a graph. You can change the chart type and the chart date range to see the data most important to you. You can add this graph widget to the dashboard by clicking Add Widget to Dashboard. You can also export the chart in .CSV file format.



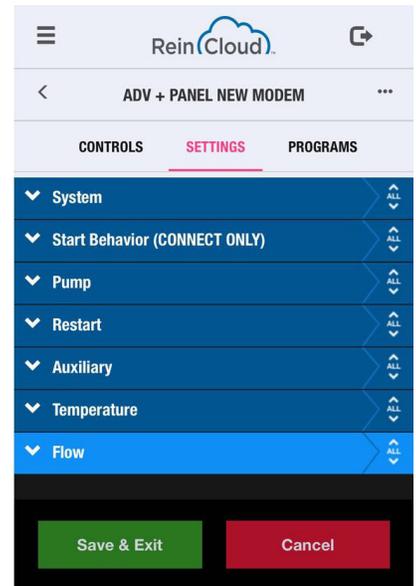
Sensor Graph View

SYSTEM SETTINGS



The System Settings menu is used to set the configuration of the system. Change the information under the systems setting and click Save & Exit.

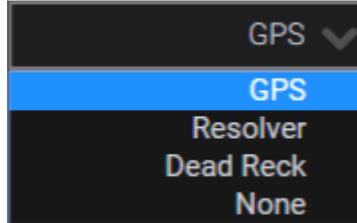
These are the settings under the systems settings tab.



Position Type:

Select the desired position sensor:

- GPS
- Resolver
- Dead Reck
- None



Offset:

When the position type is in Dead Reck, this is where you can tell your machine where it is at.

Minimum Depth:

The depth of water applied when running at 100%.

Hours per Revolution:

The time it takes the system to travel a full circle at 100%. This value should be located on the system speed sticker.

Start Pulse:

The amount of time that the start output will activate when the start button is pressed. The default for this setting is 2 seconds. Typically, this setting does not need to be changed.

Cycle Time:

This is the percent timer cycle time that determines how long the last tower will move and stop. The default is 60s. Typically, this setting does not need to be changed.

- 60 sec.
- 30 sec.



Max Speed:

This is used to select the maximum run speed. Typically, this can be left at 100% for pivots and 90% for lateral systems.

Latitude and Longitude:

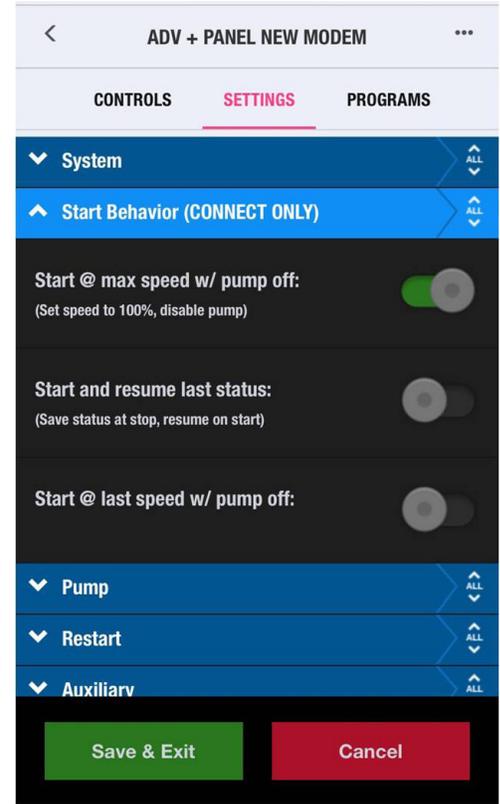
This is the latitude and longitude of the center point for the map.

Save & Exit / Cancel:

Use the Save & Exit button to store any changes made to the systems settings. Use the cancel button to discard changes and return to the main menu.

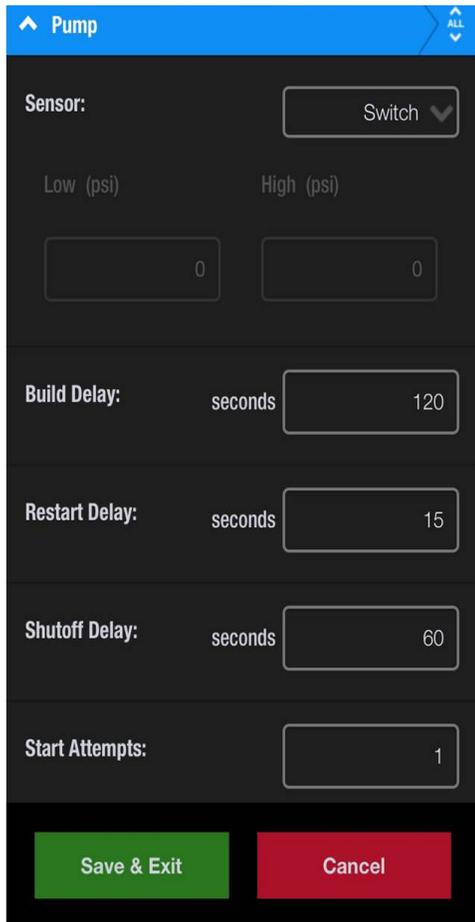
START BEHAVIOR

This will default to Start and resume last status. If you disable all and click Save & Exit, it will still default to Start and resume last status.



PUMP SETTINGS

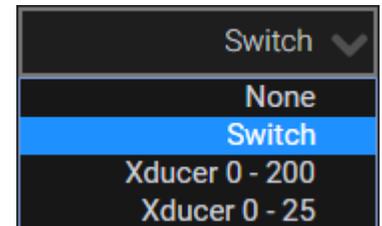
Change any settings and click Save & Exit.



Pressure Sensor:

Select the desired pressure sensor:

- Switch
- Xducer 0-200
- Xducer 0-25



If set to one of the Xducers, this is where you will set max and min psi.

Build Delay:

This is the number of seconds to allow the pump to build up pressure.

Restart Delay:

This is the number of seconds to allow the well to settle after a shutdown, due to inadequate water pressure.

Shutoff Delay:

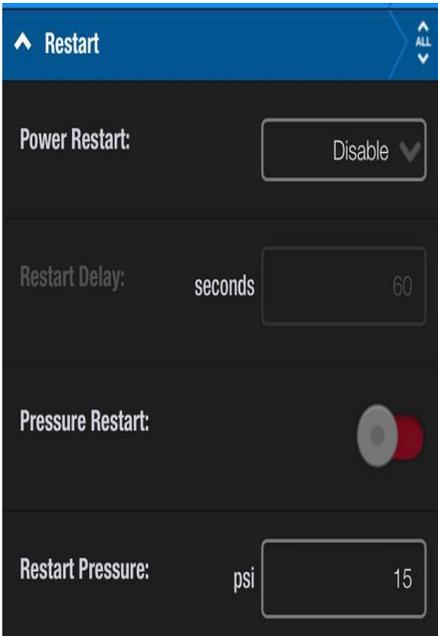
This is the number of seconds to delay a pressure shutdown in order to reduce nuisance shutdowns.

Start Attempts:

This is the number of attempts the pump will be restarted using the pump delay build and pump delay restart. If all attempts fail, the pump and system will be shutdown.

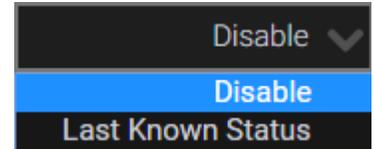
RESTART MENU

Change any settings and click Save & Exit.



Power Restart:

Disable removes the panels ability to auto-restart after it is powered up. Last known status enables the panel to return back to the same state previous to the power being removed from the panel.



Restart Delay:

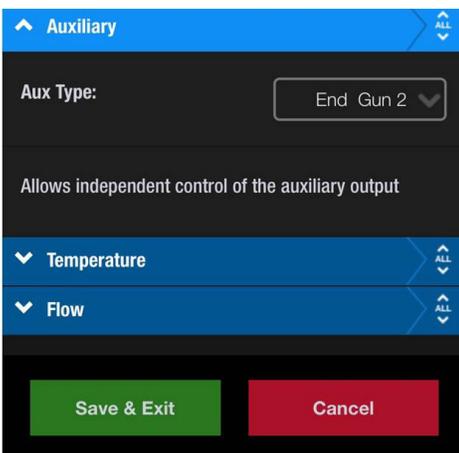
This is the number of seconds the system will delay once power is restored before restarting.

Pressure Restart:

When enabled, pressure restart is active. When good pressure is sensed by the pressure device, the system will start with the pump.

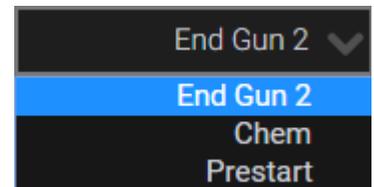
AUXILIARY MENU

Change any settings and click Save & Exit.



Aux Type:

When Aux is set to End Gun 2, it will act as an additional end gun output and will be programmable in the same manner as the main end gun.



When Aux is set to Chem, it will be used to energize a control relay that will start a chemical injection pump. *Note: In order for the chem output to be active, the system must be pressurized and the pump output must be on.*

When Aux is set to Prestart, it will be used to perform a start sequence that will activate the Aux for a set amount of time before starting the rest of the system. *Note: This option would be used when the system's incoming*

power is utilizing a phase generator. Using the Prestart function will allow the phase generator to startup and begin working before starting the system.

TEMPERATURE MENU

Change any settings and click Save & Exit.

Temperature Sensor:

This is used to enable and disable the temperature sensor feature:

- red = disabled
- green = enabled

Temp Shutdown:

To enable the system to shutdown when low temperatures are reached, click the Temp Shutdown button so that it changes from red to green. Once the shutdown is enabled, enter a temperature in degrees in which the system should shut down. This value will typically be set at least 5 degrees above the freezing point to allow the system time to drain before freezing temps occur.

Temp Restart:

To enable the system to automatically restart when a safe temperature is reached, click the “Temp Restart” button to change from red to green. Once enabled, enter the desired temperature in degrees at which the system is safe to restart.

FLOW MENU

Change any settings and click Save & Exit.

Units/Pulse:

Enter the value in gallons or liters per pulse of the flow meter. Typically, this value will be on the name plate of the flow meter and varies by make and model.

Low Report/High Report:

If using ReinCloud, enter the low and high values at which ReinCloud should notify users.

END GUN PROGRAMMING

Within the Programs tab, you can create programs that can be loaded onto the unit to provide automated control based on position. These programs include end gun, auxiliary, sector, barrier, and time programming.

Programs you have created will be stored within the saved programs section. Programs that have been loaded for operation will be shown within the loaded programs section. To load a saved program, simply click on the Load button. To unload a program, click on the Unload button. To edit an existing program click on the right arrow and the edit program page will appear. Make the necessary changes and click Save Program to complete.

Program View

Begin and End Degrees for Each Segment

End Gun Program View

To successfully create an end gun program name, first name the program. Using the begin and end table, enter the degrees the first area will begin and end. Work through the table to apply up to ten different beginning and end sectors for the end gun. Once completed, click save program.

Begin	End
0	60
120	180
230	290

End Gun Program View

Begin	End
100	425
950	1500
1900	2400
3400	4000

Preview of Program

Enter up to 10 different programming sectors for End Gun control

Save Program will save the current program

Cancel to return to control page

SECTOR PROGRAMMING

Sector Program View

Sort back through Sectors

Add a new Sector to Program

Return to Control Page

Program Name

Sort Next through Sectors

Preview of Sector Program

To successfully create a sector program, first enter the program name, then add a sector. You can add up to 25 sectors for programming.

Using the begin and end table, enter the begin and end degrees of the sector being programmed. Sectors cannot overlap.

Sector 1

Sector Name

Preview of Sector

Begin: 10 End: 165

REMOVE SECTOR

Delete current sector from Program

Sector 1

Begin: 100 End: 1500

REMOVE SECTOR

Sector Program View

Select which control options you wish to perform with the sector by checking the box to enable the control. Choose the state of the control using the toggle or the input box provided. You can program the control in forward and in reverse.

Save Program will save the current program

Cancel to return to Control Page

Moving Forward

- Pump Control options moving forward and reverse
- Chem Pump Set Control of Option
- Speed

Moving Reverse

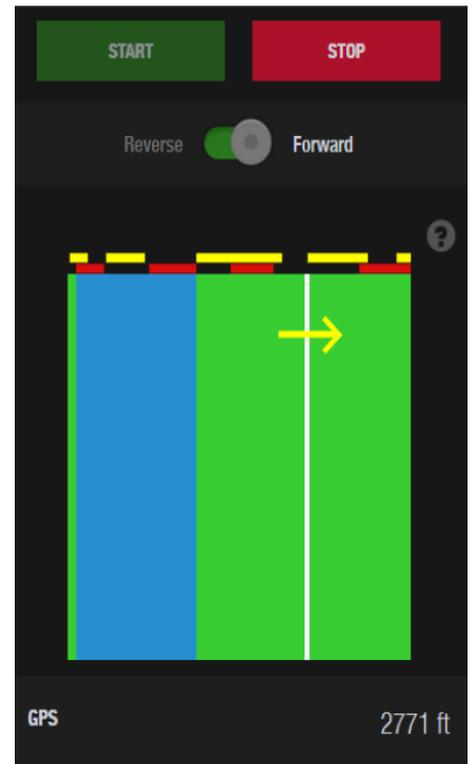
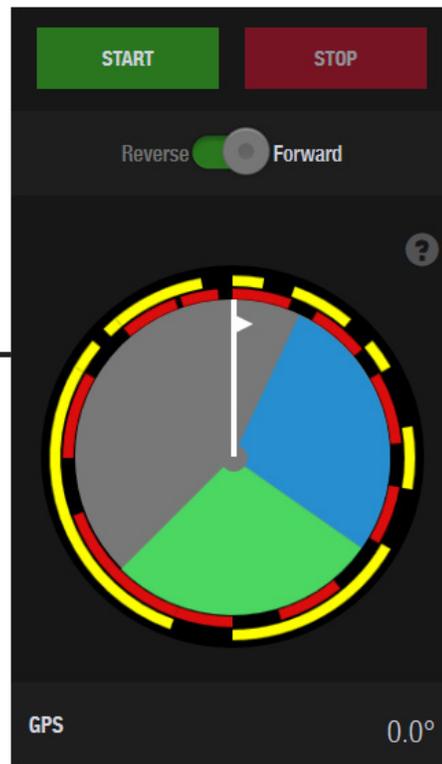
- Pump
- Chem Pump
- Speed

Click to Enable Option

AUXILIARY PROGRAMMING

Loaded Program View

Loaded Programs
 Yellow = Auxiliary
 Red = End Gun
 Background = Sectors



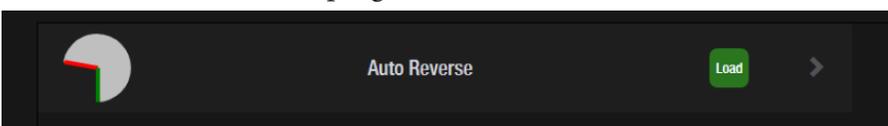
Programs can be loaded onto the unit by simply clicking the load button within the saved programs section. Once a unit has been loaded, it will appear in the loaded program section as well as within the equipment control page system widget. The widget will reflect the program loaded and provide the auxiliary program in yellow, the end gun program in red, and the sector program on the background of the system. To unload a program, simply click on the unload button from the loaded programs section and the program will be removed from the system widget and unloaded for later use.

CREATING VIRTUAL BARRIERS WITH AUTO STOP OR AUTO REVERSE

1. Under the Program tab, scroll to the Saved Programs sections.
2. Click Create Barrier Program.
3. Name your program, set your reverse and forward barrier location, and whether you want to Auto Stop or Auto Reverse.
4. Click Save.

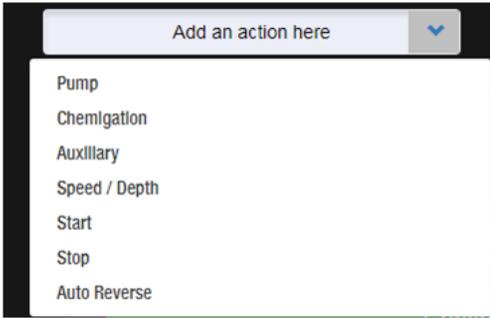


5. Click Load to load the program.



CREATE TIME PROGRAM

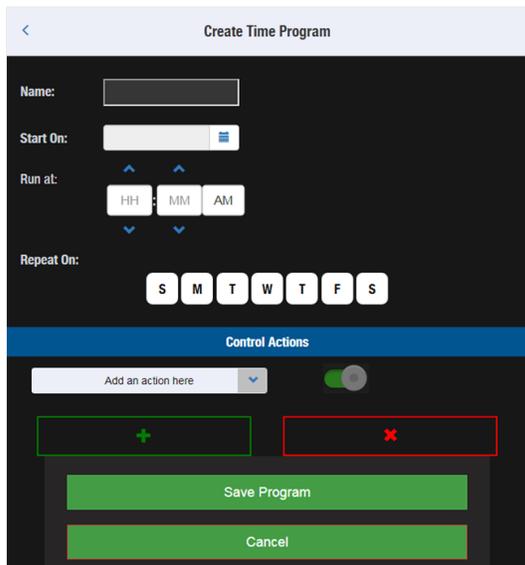
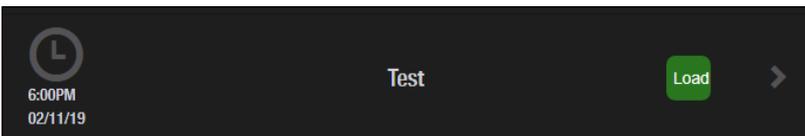
1. Click on the programs tab, scroll to the bottom of the page.
2. Click on Create Time Program.
3. Name your program.
4. Select your start date.
5. Select your start time.
6. Select the days to repeat the program.
7. Click the add an action here drop down menu.



8. Select the action to perform.
9. If you want to perform more than one action, click the green + and select another action.



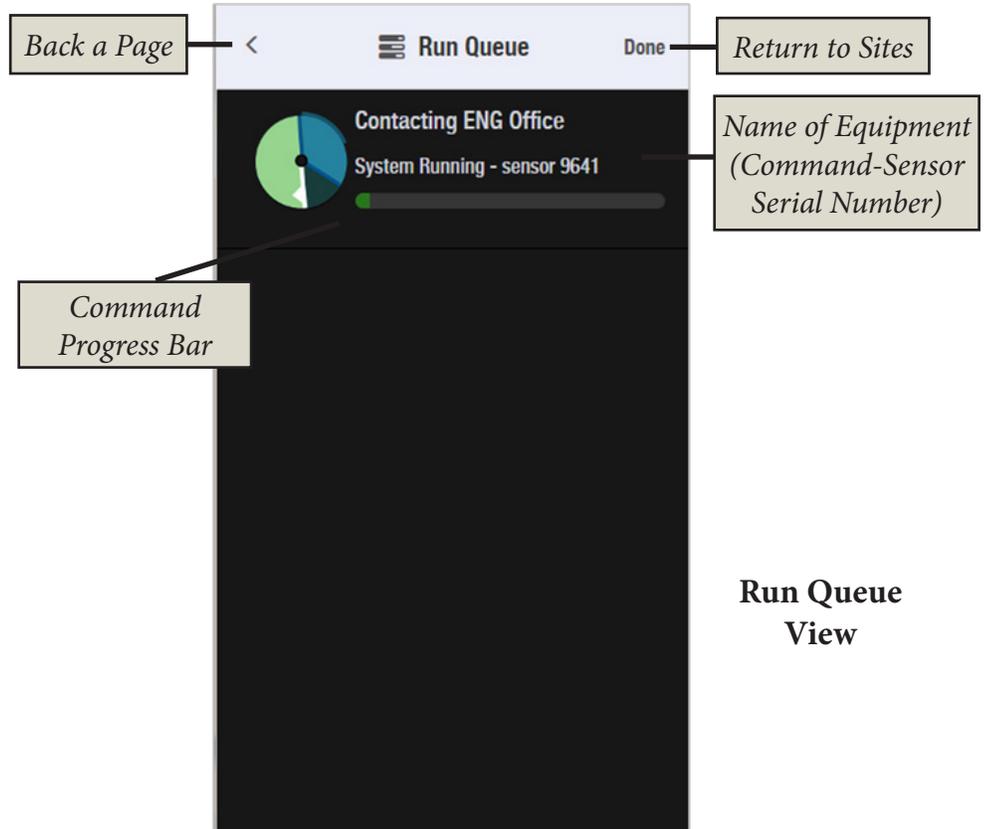
10. Click Save Program.
11. Find the program under the saved programs section and click Load to load the program.



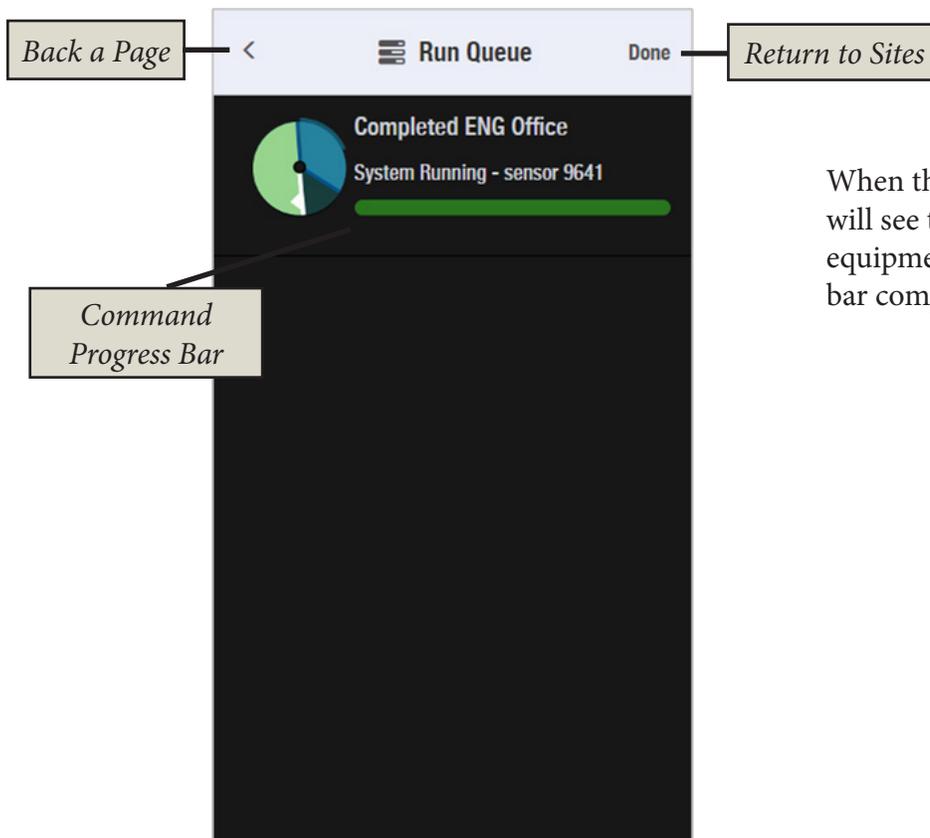
RUN QUEUE

The Run Queue shows the status of the command by showing progress on the Command Progress Bar. It also shows the name of the equipment and the sensor number, and it tells you what command is pending.

Tapping on the command within the queue will take you to the equipment page being controlled.



Run Queue View



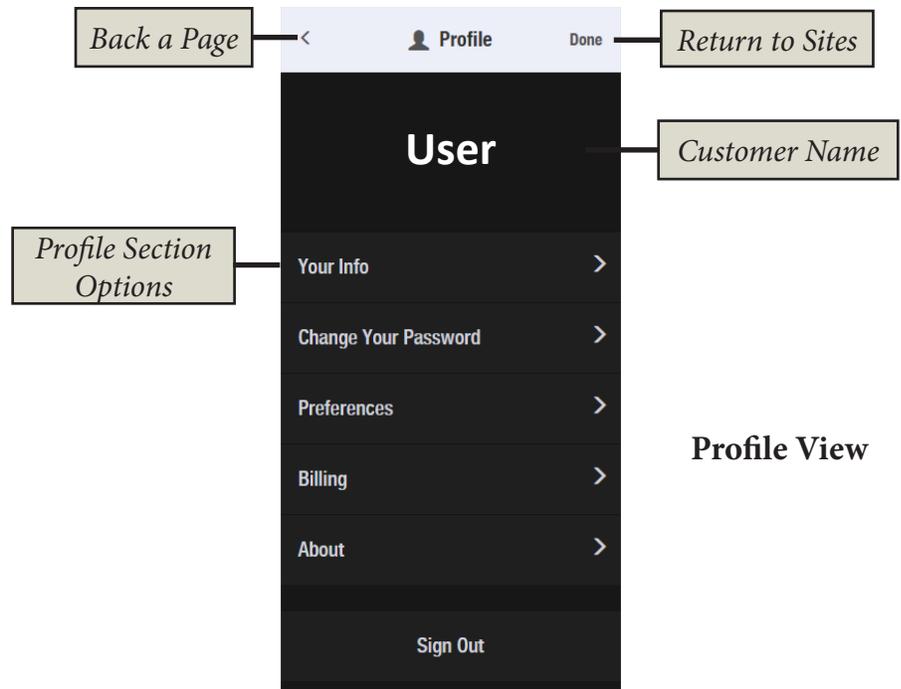
When the command has completed, you will see the completed command with the equipment name and the command progress bar completely filled in.

USER PROFILE

The User Profile View allows you to change your information, password, your notification preferences, and your billing preferences.

You can also view the latest version features, fixes, and known issues by using the About option within the menu.

Tap on any of the options within the profile menu to gain access to additional information.

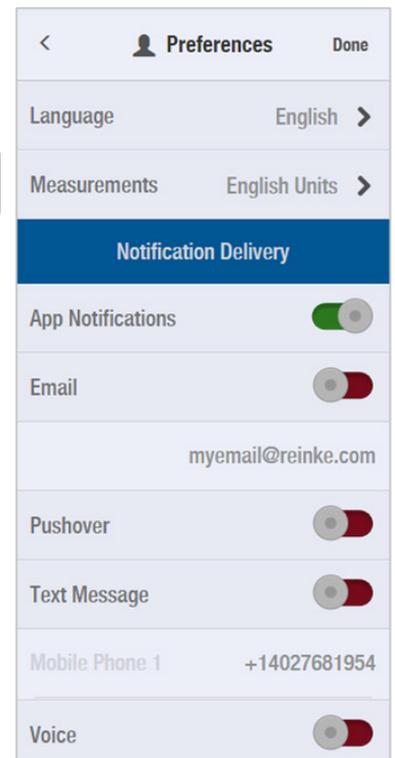


Profile View



Your Info View

On the Your Info screen, you can update your name, address, e-mail, and phone number.



In the Preferences screen, you can turn your notification preferences on and off. You can also add e-mail addresses and text message numbers to receive notifications.

STARTING THE SYSTEM

If the system has just been installed, the generator (or its direction of rotation) been changed, or the power service has been worked on or changed; have your service person check the system for proper phasing. Knowing the functions of the various controls in the main control panel is necessary for the operation of your irrigation system. The system is electrically connected to your water supply so that if one fails, the other will shut down. For this reason, you must coordinate the operation of the water supply and the system controls. The following procedures are for typical installations. If your installation is other than typical, consult your Reinke dealer or service person. See pages 40-42 for instructions on optional equipment.

1. Observe field and system conditions to be sure the system and system's path are clear of people and obstacles. See "System Safety" section at the beginning of this manual for more information.
2. If you want to run water with the system, ensure the electric pump control is enabled and safe to start as recommended by your pump manufacturer. Then turn the pump panel disconnect switch to the ON position.
3. If your system utilizes an optional generator switch to control a combustion engine-driven well and/or generator, turn the generator switch to the START position. Start the engine following all engine manufacturer's safety and operating instructions.
4. Turn the main disconnect switch to the ON position.
5. Observe the voltage on the main control panel voltmeter. This meter should read 456-504 VAC, 60 HZ (380-420 VAC, 50 HZ) on 480 VAC systems or 230-250 VAC, 60 HZ on 240 VAC systems. At no time, should the operational voltage read outside these parameters.
6. Turn the system power switch to the ON position.
7. Turn the water supply switch to the ON position if you want to run water with the system. Turn the water supply switch to the OFF position if the system is to run dry.
8. If the system is equipped with an optional low pressure shut down, turn the pressure override switch to the BYPASS position.
9. When the system is equipped with the optional auto-stop cam plate option, it may be necessary to turn the park override switch to the BYPASS position until the system moves off the auto-stop ramp. See "cam plate switches" on page 35.
10. If the system is equipped with the optional low temperature (frost) shutdown kit, turn the switch to the AUTO position for normal operation. This will ensure the system will shut down if the temperature falls below the temperature set on the frost control board on the back plate of the main control panel. At no time, should the system be operated with water in potential icing conditions. Set the switch to the BYPASS position if you want to move the system without pumping water through it at temperatures below 45°F.

11. Set the percent timer to the desired speed. See the speed chart in the main control panel or on page 33.
12. Turn the direction switch to the desired direction. FORWARD = Clockwise and REVERSE = Counterclockwise.
13. Push the start button and hold for three (3) seconds or less. You should hear the magnetic contactor engage (snap) and the system should start. If not, repeat step 13 and release the button. If another snap is heard, a malfunction is indicated. Do not hold the start button in for more than three (3) seconds as this will override the safety circuits.
14. If the system is equipped with an optional low pressure shut down: once the system has reached operating pressure, turn the pressure override switch to the AUTO position.
15. When the system utilizes an optional generator switch to control a combustion engine-driven well or generator, turn the generator switch to the RUN position.
16. If the system is interlinked with a chemigation pump or other auxiliary device, turn the chemigation/auxiliary switch to the ON position.
17. When the system is equipped with an optional end gun, turn the end gun switch to RUN if you desire to operate the end gun automatically. Turn the switch to the STOP position if you do not desire to operate the end gun.
18. If your system is equipped with the optional auto-stop cam plate option, and you desire to park the system, set the auto-stop ramp to the desired location and turn the "Park Override Switch" to the AUTO position. See "Cam Plate Switches" on page 35.

About the Generator

Reinke Manufacturing Co., Inc. supplies compact generator models that are a suitable source of electrical power for an irrigation system. The generator is normally driven from the same engine as the well pump. The drive consists of a double v-belt arrangement. The generator can be mounted near the engine regardless of whether the engine is trailer-mounted or secured to a concrete base.

The generator voltage is controlled by the engine speed. The voltage should not fall below 456 or go above 504 Volts. This should correspond to a generator RPM of 1750 to 1825. The generator RPM for 60 HZ output is 1800 (1500 RPM for 50HZ output). At no time, should the operational voltage read in excess of +5%. The generator pulley may initially be rotated either direction to generate power.

 **Caution** *If the generator rotation is ever reversed later, the system will be out-of-phase. Call your Reinke dealer or service person to correct the phasing problem if you plan to operate the generator while rotating it in the opposite direction.*

NOTE: The generator warranty requires that all combustion engines coupled to a generator, driving the system, must have a governor, a tachometer, and a safety load meter. The generator and system controls will be damaged by over, or under, engine speeding.

PRIMARY SETTINGS

System Speed

A speed chart with an adhesive back is provided with each system. The information given on the chart has been specifically calculated for each particular installation. Two sets of numbers are given on this chart: the percent timer setting for various application amounts and the time it takes to complete one revolution at these settings. Place the sticker on the main control panel front where it can be referenced in the future.

		Reinke Manufacturing Co. Inc. 101 Reinke Road P.O. Box 166 Deshler, Nebraska 68340 USA (402) 365-7251 www.reinke.com	
System Serial No:		System Flowrate (gpm):	
Owner's Name:		System Press. (psi):	
End (H) Tower Tire Size:		(H) Center Drive Gear Ratio:	
		(H) Speed @ 100% (fpm)	
		End Gun Model No:	
Water Application Depth (in):			
Percent Timer Setting 60 Hz.:		100%	
Application Duration (hr : min):			
End Gun Trip Adjustment:		1/4 inch at the cam wheel is equivalent to feet at the end of the system.	

The speed chart has been calculated for ideal conditions. Actual conditions may vary from chart accuracy. When the system is used to apply fertilizer or pesticides, a high level of accuracy is desired. The operator can calculate speed chart data based on the actual performance of the system. Ask your Reinke dealer representative for assistance calculating the actual rotation time and the correct percent timer setting before you start.

The percent timer setting can be calculated using the following formula:

$$\% = \frac{GPM \times 320 \times W}{D \times L \times L \times S}$$

Where:

- GPM = Gallons per minute supplied to the pivot.
- W = Distance from the pivot to the end wheel track in feet.
- D = Desired depth of water to be applied in inches.
- L = Length of the system coverage in feet.
- S = Speed of end tower in feet per minute.

“L”

LENGTH OF THE SYSTEM

In most cases, the length of the system coverage varies because end gun sprinkler(s) are used in the corners only. Therefore, using an “L” value equal to the average coverage length will give the best results.

“S”

GROUND TRAVEL SPEED

Ground travel speed is measured in feet per minute.

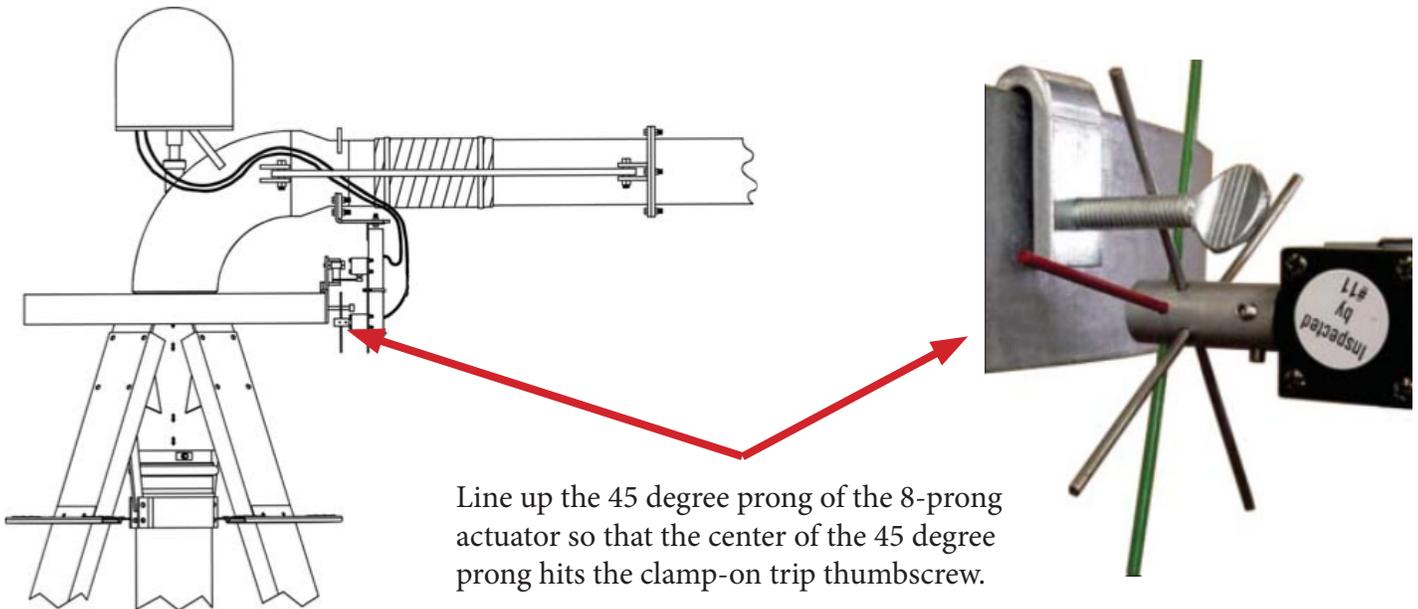
End Gun Settings



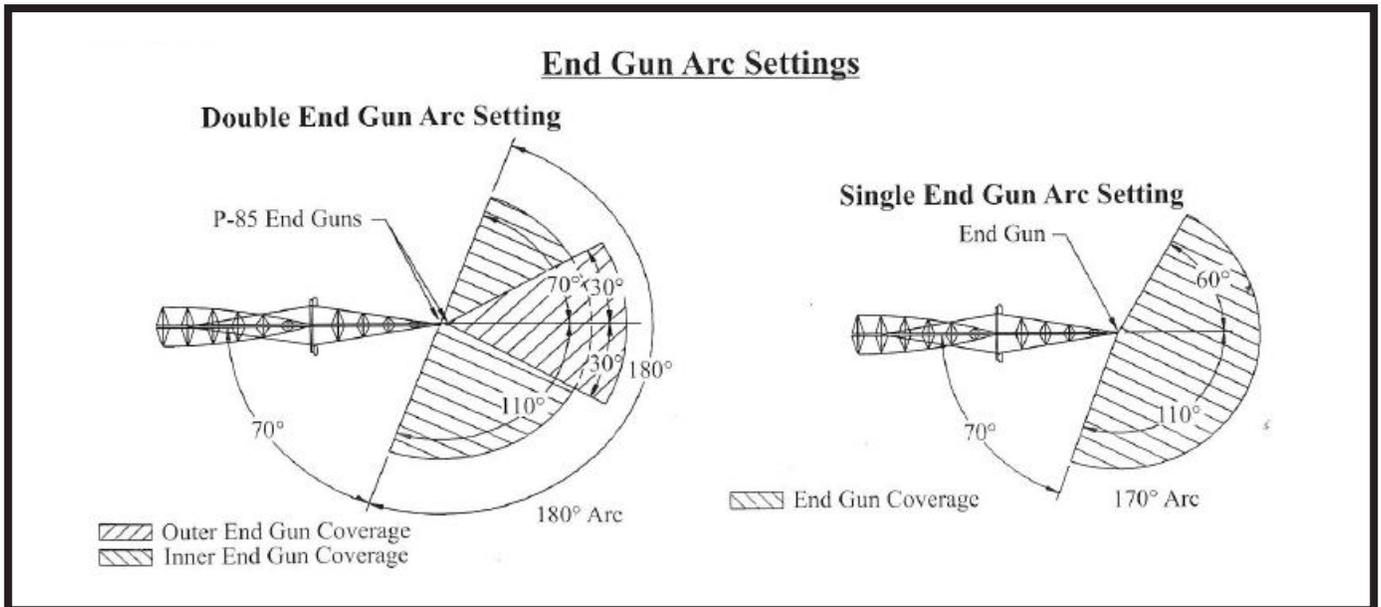
Caution

In most states, it is unlawful to spray water on state and county roadways. This is a serious hazard and must not be allowed.

The end gun switch is the bottom switch on the cam wheel mounting plate. It utilizes a 90-degree increment switch and is activated by an 8-prong actuator contacting a movable clamp-on trip on the cam wheel. Line up the 45 degree prong of the 8-prong actuator so that it hits the center of the clamp-on trip thumbscrew. When the green bar of the 8-prong actuator is in the horizontal position, the switch is ON. When the red bar of the 8-prong actuator is horizontal, the switch is OFF. To activate the end gun, place a clamp-on trip on the cam wheel so it turns the 8-prong actuator. Make sure the end gun is properly set to the arc settings below, before installing the clamp-on trip on the cam wheel. Install the next clamp-on trip on the cam wheel when the end gun starts to reach its boundaries. Repeat this procedure in each of the corners where you desire to operate the end gun.

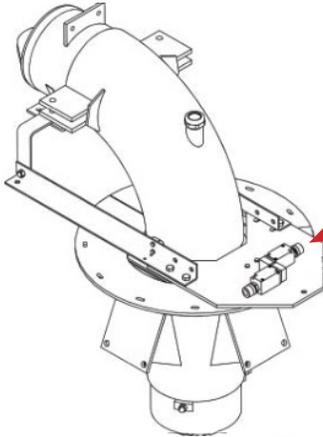


Line up the 45 degree prong of the 8-prong actuator so that the center of the 45 degree prong hits the clamp-on trip thumbscrew.



Cam Plate Switches (Optional)

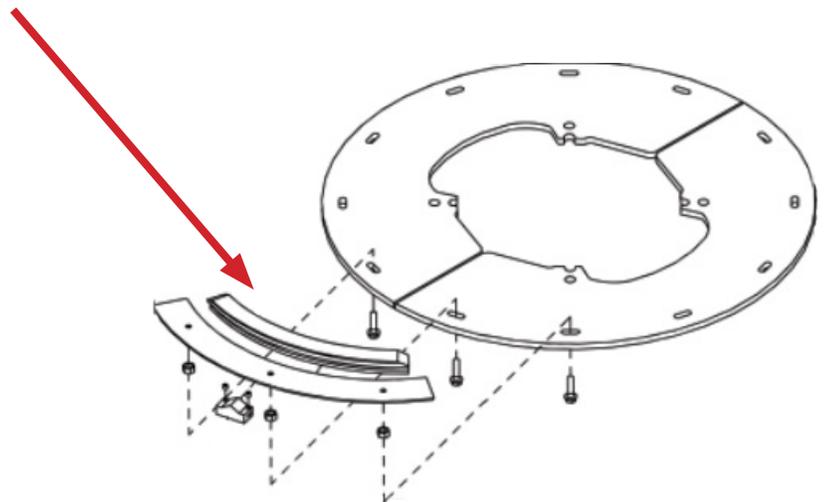
Reinke Manufacturing also has an optional cam plate switch assembly for end gun control. This is an alternative to the traditional Reinke cam wheel switch assembly.



The end gun switch is a plunger switch activated by rubber ramps located on top of the cam plate. See the illustration here for details.

End Gun Switch Ramp

The end gun switch ramps fit onto a metal retainer plate bolted to the cam plate. Place the ramp so the end gun plunger switch contacts the ramp where the end gun is to be activated and the end gun plunger switch exits the ramp where the end gun is to be deactivated. The ramp may have to be trimmed to achieve the desired area. Make sure the end gun is properly set to the arc settings on the previous page.



PART CIRCLE OPERATIONS

Part circle systems require safeguards to make sure the system doesn't go beyond desired boundaries. There are options to either stop, or automatically reverse, the system when it reaches the end of the run. These mechanical control options are either located at the pivot center or on a tower. **All part circle systems require a physical barricade to constrain the system in the event of a control failure.**

Disclaimer

Reinke disclaims any and all liability (including any liability created pursuant to the Irrigation Systems Warranty) with regard to damage to the irrigation system, or to other property, or personal injury or death, caused by improper installation or maintenance of Reinke-supplied auto-reverse or auto-stop switches or tower barricades, or by use of customer-supplied barricades.

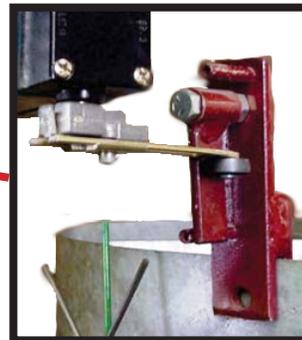
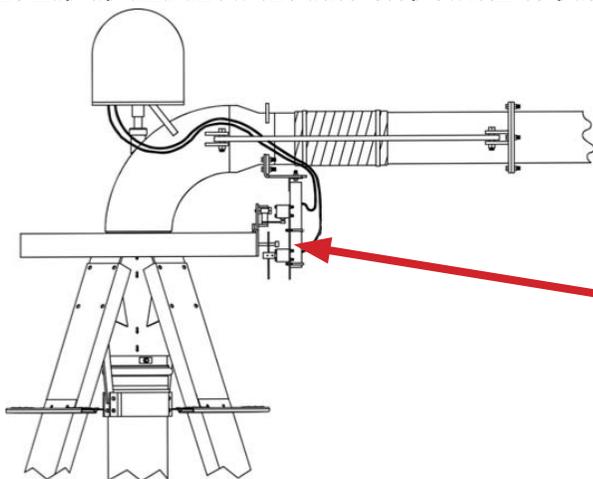
 **Warning** *All auto-stop and auto-reverse devices require the use of a barricade in the tower wheel track. The barricade should extend to the inside of the track to accommodate possible movement of the tower. The system may become shorter due to misalignment, but it cannot grow longer. See the barricade drawings on page 38.*

Pivot Center Options

Before starting the system, check the cam or trips and make sure they are in the desired position. When initially starting the system, make a point of being nearby when the switches are due to trip. This could prevent a catastrophe if a trip is located in the wrong position on the cam wheel or cam plate.

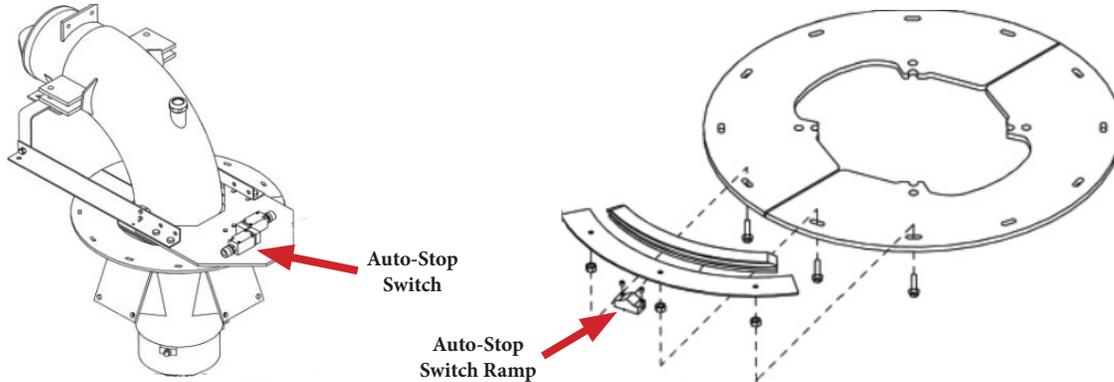
Pivot Auto-Stop Option

The auto-stop switch is the top switch on the switch mounting plate. This switch has a wide trip arm with a roller on the end. The heads of the auto-stop switch have a momentary contact. This allows the switch to trip from side to side and return to the center position. The auto-stop trip is a short arm with a flap attached to it. A pin on the bottom stops the rotation of the flap. There is a left and right trip provided with each auto-stop switch assembly. Each trip is differentiated from the other by the location of the pin at the bottom of the trip. The pin on the right trip will be on the left side of the flap when it is observed mounted on the cam wheel. The left trip will be the opposite. This arrangement allows the switch to pass through the trip when you wish to reverse the system the other direction. To restart the system after it has been stopped by the auto-stop switch, the switch arm must be returned to the center position. To do this, simply move the switch arm beyond the stopped position, rotate the flap up and allow the auto-stop switch to pass through the trip. This will allow the switch to rotate the flap when the system reverses the other direction. Be sure you have changed the direction switch to move the system in the opposite direction!



Cam Plate - Pivot Auto-Stop Option

The pivot auto-stop switch ramp fits onto a metal retainer plate bolted to the cam plate. To adjust the ramp, simply loosen the set screws and move the ramp to the desired point where the system is to auto-stop. Then re-tighten the set screws.



Tower Options

Warning *All auto-stop and auto-reverse devices require the construction of a barricade in the tower wheel track. The barricade should extend to the inside of the track to accommodate possible movement of the tower. The system may become shorter due to misalignment, but it cannot grow longer. See the barricade drawings on the following page.*

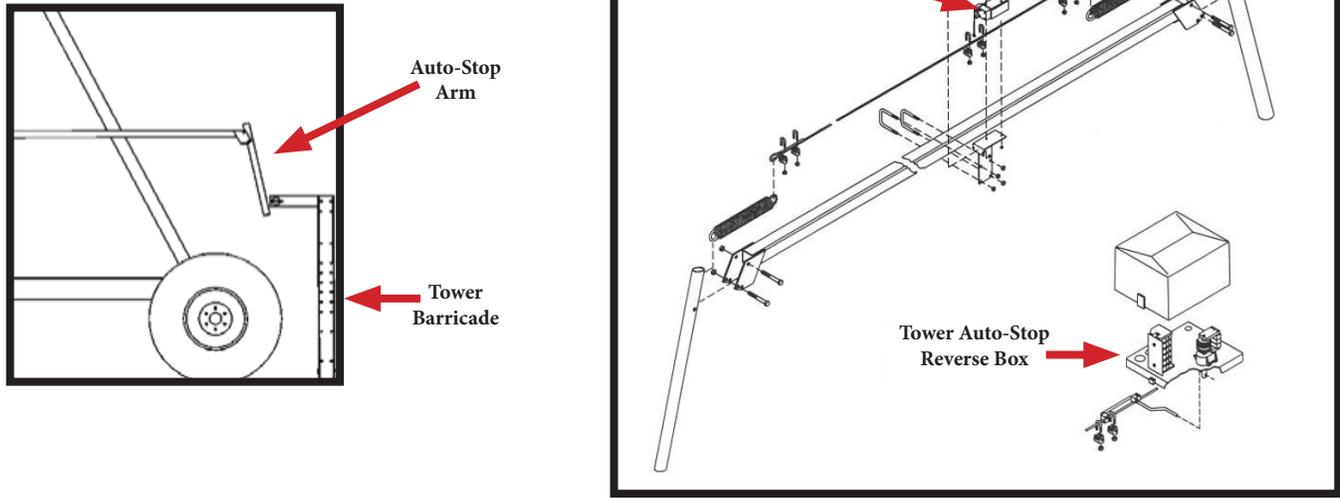
Tower Auto-Reverse Option

Systems equipped with the tower auto-reverse option have the auto-reverse mechanism mounted on one of the outer towers. The tower auto-reverse switch is activated by a spring-loaded cable coupled to two auto-stop arms. As shown on the next page, when the tower moves and the auto-stop arm contacts a barricade placed in the tower wheel track, the cable moves, tripping the tower auto-reverse box, reversing the direction of the system.

The system can be reversed between barricades by placing the direction switch in the desired direction of travel and pushing the start button. It can then be restarted with the direction switch in the AUTO position. The system will continue to run in the direction that it was last moving. Two indicator lights have been placed in the inner panel door to indicate the direction of travel. After any idle period, the auto-reverse system must be tested to ensure proper operation. Visually check the lever and switch mechanism for damage. With the system running in auto-reverse, manually push the auto-stop arm opposite the direction of travel. The system should immediately reverse and the arm should return back to normal position. Repeat the process in the opposite direction to ensure the system reverses from both directions of travel. Pushing the auto-stop arm beyond the auto-reverse position will open the safety circuit and shutdown the system. The safety function must also be verified to ensure proper operation.

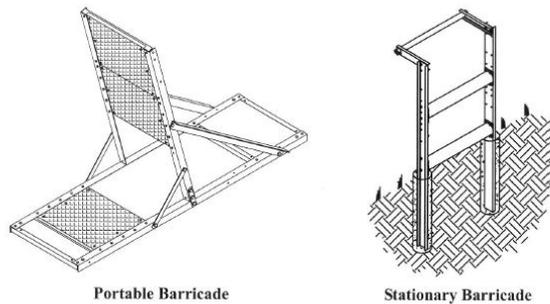
Tower Auto-Stop Option

The tower auto-stop switch is activated by a spring-loaded cable coupled to two auto-stop arms. As shown on the next page, when the tower moves and the auto-stop arm contacts a barricade placed in the tower wheel track, the cable moves, tripping the tower auto-stop switch. This action sends a signal to the main control panel, which disengages the starter contactor and stops the system.



Tower Barricade

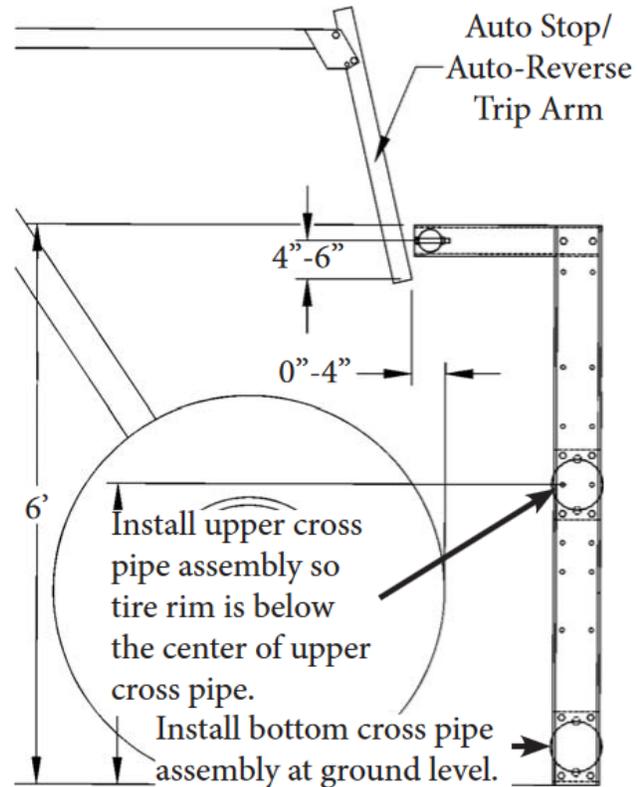
As stated earlier, all part circle systems are required to have an approved physical barricade to provide a safety backup in the case of an auto-stop or auto-reverse failure. Reinke Manufacturing provides two barricade options as shown below. One option is a portable barricade and the other is a stationary barricade. In both cases, it is critical that the barricade be properly placed and adjusted for reliable operation. Annual inspection of the barricade is part of the maintenance inspection.



Note: These barricades are designed to be used on Reinke Systems, equipped with any auto-reverse or auto-stop option.

Warning *Great care must be taken to make sure the system alignment is maintained and the barricade remains centered on the wheel track.*

Proper Adjustment of the Reinke Stationary Barricade:



- The barricades are designed for use with systems having the following tire sizes: 11.2 x 24, 11 x 22.5, 14.9 x 24, 16.9 x 24, and 11.2 x 38.
- Center the barricade in the tower wheel track where the tower auto-stop or tower auto-reverse switch is mounted.
- The portable barricade must be adequately staked down on all four corners to prevent barricade movement. Stake size will vary depending on soil type and field conditions. The minimum stake size is 1" x 36" with cap heads. **The system warranty is void if the barricade is not adequately staked.**
- The stationary barricade channels must be set in concrete in a 10" diameter hole and 48" deep.
- The system must be kept properly aligned. Changes in system alignment will vary the distance from the pivot point to the wheel tracks. Severe misalignment may cause the tower to miss the barricade completely.

Disclaimer

Reinke disclaims any and all liability (including any liability pursuant to the Irrigation Systems Warranty) with regard to damage to the irrigation system, or to other property, or personal injury or death, caused by improper installation or maintenance of Reinke-supplied auto-reverse switches or tower barricades, or by use of customer-supplied barricades.

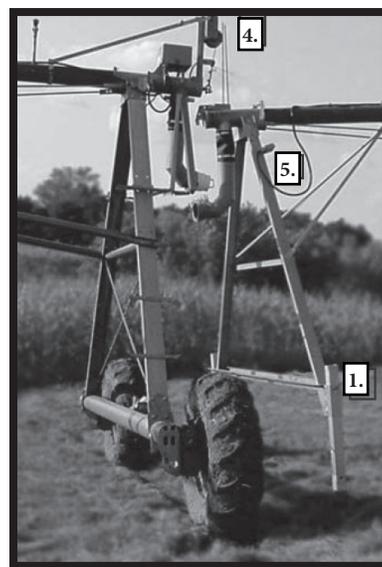
OPTIONS

Disconnecting Spans

This option allows one person to disconnect and reconnect spans from the system. This enables the system to continue operating through the remainder of the field, leaving the unused tower(s) behind. Use the following instructions when disconnecting a span.

 **Danger** *DO NOT attempt to disconnect or reconnect disconnecting spans until the Reinke main control panel disconnect switch, and all pump disconnect switches, are locked in the OFF position.*

1. Remove pin and lower leg stands. Replace pin to secure leg stands.
2. Disconnect the span cable receptacle connection, typically located below the tower control box, and plug into empty receptacle on disconnected span. Remove control rods.
3. Separate the drop pipes and insert the provided plug in the drop pipe on the tower side.
4. A winch (optional) or other device is used to lift the hook joint out of the receiver joint and lower the span. To lower or lift the span without the winch option, you will need equipment capable of lifting 2,500 pounds and something to support the disconnected span while not in operation.
5. Detach the cable from the hook joint.
6. Switch the A/C toggle switch on the tower control box at the disconnected span to "C" (end tower). When the disconnected span is reconnected, switch the A/C toggle switch on the tower control box located at the disconnected span to "A" (intermediate tower).
7. This process is reversed when the span is reconnected. Allow the auto-stop switch on the top of the disconnecting span to shut the system down for reconnecting.



Chemical Injection

A flush time of at least ten minutes is typically recommended for center pivot systems. However, longer and low-gallon systems will require additional flush times. Allowances must also be made if the well and injection pump are not located at the pivot. A rough estimate for center pivot systems is one minute of flush time for each 100 feet of the center pivot system and mainline pipe. **THE SYSTEM WARRANTY IS VOID IF IT IS NOT FLUSHED AND MAINTAINED PROPERLY. CHECK AND ABIDE BY ALL LOCAL, STATE, AND FEDERAL LAWS AND REGULATIONS WHEN UTILIZING CHEMICAL INJECTION.**

Chemigation

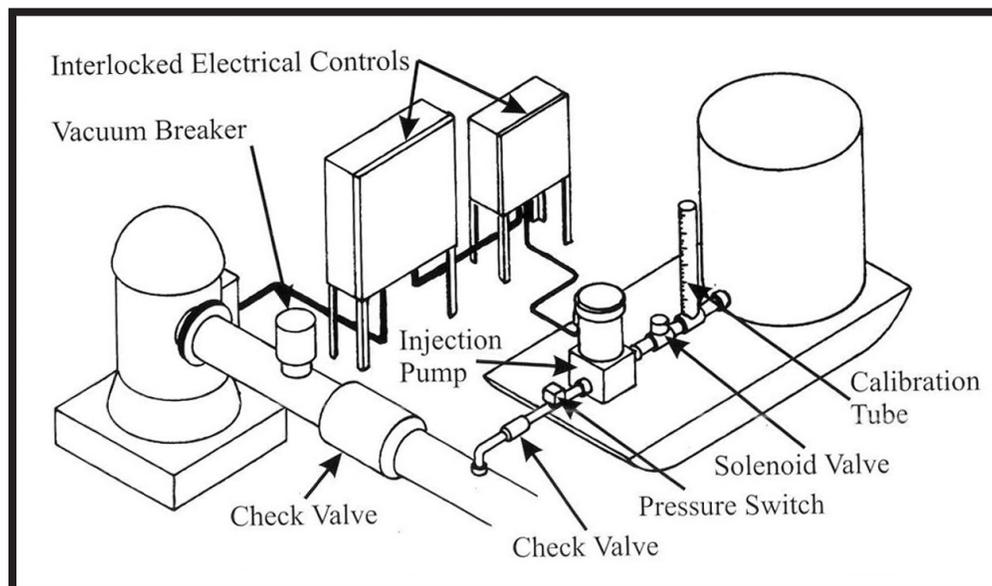
Chemigation is the application of agricultural chemicals through center pivot irrigation systems. The main advantages to this technique are lower application costs and uniformity of application. The biggest disadvantage is the possibility of groundwater pollution. Some potential hazards are:

- Water flowing back through the chemical injection system, causing the chemical supply tank to overflow.
- Irrigation pumping plants shutting down from mechanical or electrical failures of the system, while the injection equipment continues to operate.
- Lack of a check valve on the irrigation line may result in the mixture of water and chemical siphoning back into the irrigation well and polluting the groundwater.

You can avoid these hazards by:

- Utilizing a check valve in the chemical injection line to stop the flow of water from the irrigation system into the chemical supply tank when the chemical injection pump is not operating.
- Interlocking the irrigation pumping plant and the chemical injection pump so if one stops, the other will also.
- The use of check and vacuum relief valves (anti-siphoning devices) on the irrigation pipeline.

Additional safety equipment could include a pressure switch in the injection line to detect a break in the line and a solenoid valve at the chemical tank outlet for a positive shutoff when the system shuts down. The injection system equipment should also include a calibration tube and the system should be calibrated before each application. Most injection systems include a built-in calibration tube, which allows the calibration to be re-checked periodically during application. (See illustration below.) See your local Reinke dealer for available chemigation systems.



Fertigation

Fertigation is the application of fertilizers through center pivot irrigation systems. Fertigation is more popular on sandy soils. Sandy soils are more prone to leaching of fertilizers beyond the root zone. Fertigation allows for time release fertilizer application, thus reducing the potential for leaching and loss of fertilizer, and allowing the farmer to “spoon feed” crops. A word of caution: not all fertilizers are compatible with fertigation. Consult your fertilizer supplier before applying unfamiliar chemicals. Materials that should not be applied through irrigation systems include:

Anhydrous Ammonia: excessive nitrate loss, a calcium precipitate forms in the water.

Ammonium Polyphosphate: causes a precipitate to form in water.

Phosphoric Acid (or any acid): corrosive to steel and forms a precipitate in water.

See your local Reinke dealer for available fertigation systems.

Insectigation

Insectigation is the application of insecticides through center pivot irrigation systems. Always follow label directions! Allow time for a contaminated field to reach a safe level before re-entering the field. See your local Reinke dealer for available insectigation systems.

MAINTENANCE

All Reinke irrigation systems are designed for many years of use. However, studies have shown irrigation system reliability strictly depends upon good preventative maintenance. The following maintenance practices will help prolong the life of your Reinke system.

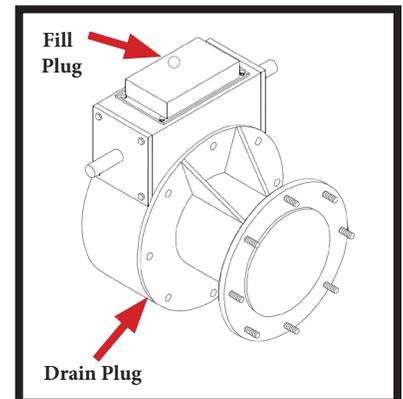
 **Danger** *DO NOT attempt to perform any maintenance procedures until the Reinke main control panel disconnect switch and all pump disconnect switches are locked in the OFF position. Electrical component troubleshooting and replacement should be performed by a certified Reinke Service Technician to ensure built-in safety features remain intact. Replace all protective guards and shields before restoring power to the system.*

Wheel Gearbox Maintenance

Non-Towable Gearboxes

The Reinke 50:1 wheel gearboxes use a good quality S.A.E. 85W-140 that meets or exceeds A.P.I. - GL.5 and IL.-21056 specifications. Change the oil after the first year of service and every three years thereafter. Fill the gearboxes so oil level is just above worm gear. Oil capacity is approximately one (1) U.S. gallon. Before and after each irrigation season, remove the drain plug just long enough to drain any condensed water.

 **Caution** *DO NOT overfill these gearboxes! Overfilling may result in seal damage.*

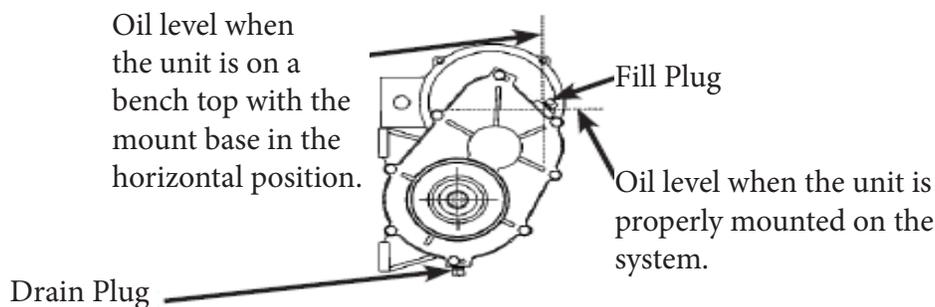


Center Drive Gearbox Maintenance

Three Phase (480 VAC) Center Drive Gearboxes

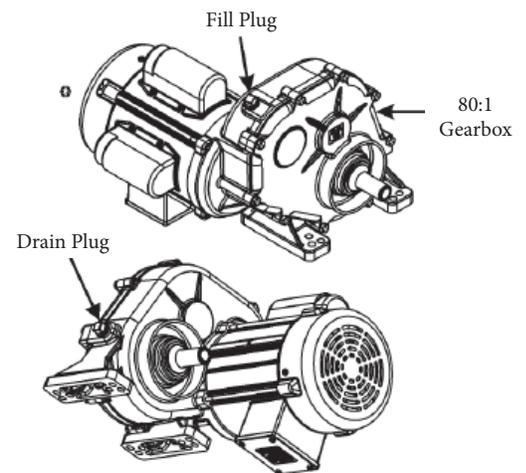
The Reinke helical center drive gearboxes use a good quality SAE 20W-50 multi-viscosity engine oil; or ISO 460 or EP 460 gear oil. Change the oil after the first year of service and every three years thereafter. Fill the gearboxes so the oil level reaches the threads of the oil fill hole. (See illustration below.) Oil capacity is approximately 0.4 U.S. gallon.

Caution *Do not overfill these gearboxes! Overfilling may result in seal damage. Before and after each irrigation season, remove the drain plug just long enough to drain any condensed water.*



Single Phase (230 VAC) Center Drive Gearboxes

The Reinke 80:1 helical center drive gearboxes are composed of triple reduction 240 volt single phase 80:1 center drive, which is a complete integral gear and motor (P/N 112297) GR/MTR-UMC-CTR 80:1-06168-104A. These 80:1 gearboxes use a good quality SAE 50W or SAE 20W-50 multi-viscosity engine oil; or ISO 460 or EP 460 gear oil. Change the oil after the first year of service and every three years thereafter. Fill the gearboxes so the oil level reaches the threads of the oil fill hole. (See illustration on the right.) Oil capacity is approximately 72 ounces. Before and after each irrigation season, remove the drain plug just long enough to drain any condensed water.



Caution *DO NOT overfill these gearboxes! Overfilling may result in seal damage.*

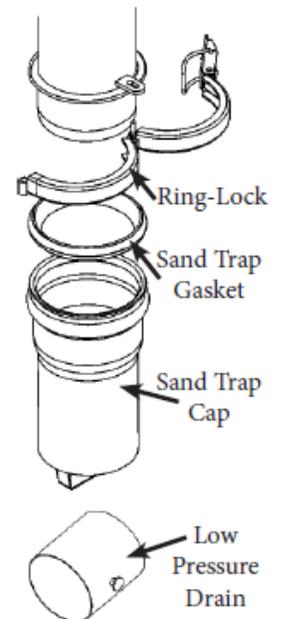
Initial and Preseason Maintenance

Before placing the system into service each season, check the following:

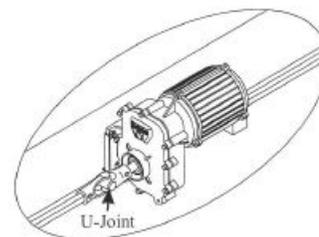
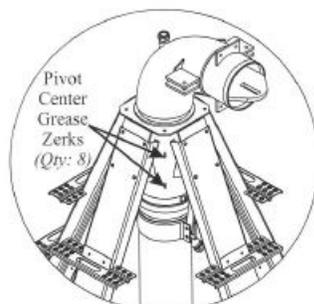
1. Make a visual check of all bolts in the system, making sure something has not become loose during the idle period. When the system has been newly installed, all the bolts should be checked with an end wrench to make sure they have been tightened by the erection crew. One loose bolt may cause serious structural damage.
2. Check the electrical boxes and wiring of the system to make sure the ground wires are secured and rodents or insects have not damaged the systems' mechanisms.
3. Flush the system. Place the disconnect switch in the OFF position. Only water is required for this procedure - the system does not need to move.

 **Danger** *DO NOT start the flushing procedure while the system is under water pressure. Removing sand trap caps while the system is under pressure can cause personal injury or death.*

Remove the sand trap cap and pump water through the system. This will flush out any foreign material that might plug the sprinkler heads or sprinkler valves. This is particularly important on newly installed systems, because of possible straw, dirt or any other material that may have accumulated in the pipe during erection. After the sand trap cap is back in place, pump water through the system and check the sprinklers for proper operation. The arc travel of the end gun should be set as the diagrams show on page 31. Also, check the system water pressure to see if it is operating at the proper pressure. If the water pressure has fallen, your pump may need adjustment or repair, or after time, the sprinkler head nozzles may be worn. These problems will reduce the uniformity of water application and should be corrected. If a sprinkler nozzle is replaced, make sure the new one is the same size. After flushing the system, check the function of the low pressure drains by pushing each one upward in a rotating motion. Low pressure drains are located on the bottom side of each hook joint, the last tower top, and on the end boom pipe.



4. Grease fittings are located on the pivot (8 each), at any optional steel u-joints (1 each) and on any towable gearboxes (2 each). These fittings should be greased with good quality grease.



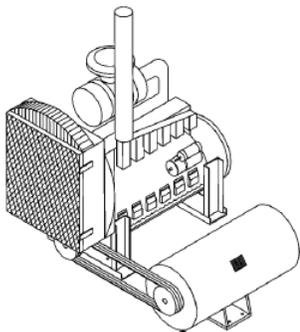
5. All automatic controls such as auto-stop, end gun, tower auto-stop, and tower auto-reverse should be cycled to check for proper operation. Consult your local Reinke dealer, or authorized service technician, for assistance.
6. If a booster pump is installed on your system, it should be inspected for proper operation. A second person should be located near the end boom. Turn the percent timer to zero and, with power to the system, press the start button. When the system is at normal operating pressure, turn the end gun switch to the ON position and check the phasing of the booster pump. If you were able to view it from above, you would see that the pump shaft would be turning in a clockwise direction when running. Operating the pump backward can damage the pump. When the end gun switch is OFF, the booster pump should be OFF. If the phasing needs to be changed, contact your Reinke dealer or service person.
7. Check the oil level in the center drive and wheel gearboxes. Water condenses in the gearboxes and should be drained. The water may be drained by loosening the drain plug on the bottom. When the plug is removed, if there is any water, it will be the first to drain out. Gears should be filled to the specifications on pages 42-43.

 **Caution** *DO NOT overfill these gearboxes! Overfilling may result in seal damage.*

8. Tire pressure should be maintained according to the chart shown here. Also, inspect the tires for impending problems (cuts, breaks, etc.).
9. Wheel lug nuts should be torqued to 125 lb-ft.
10. Main control panel switches should be cycled and checked for proper system operation.
11. If the system utilizes generator belts, check them for proper tension. (See illustration below.) Before starting the engine, remove any rodent nests from the engine fan cover.

Reinke Tire Inflation Chart Based on Manufacturer's Recommendations	
<i>Tire Size</i>	<i>Max. Load & Infl. (lbs @ PSI)</i>
11R x 22.5 (Recaps)	4000 @ 52
11.2 x 24	3900 @ 35
11.2 x 38	4410 @ 23
13.6 x 38	6965 @ 29
14.9 x 24	4640 @ 16
16.9 x 24	7215 @ 23

 **Caution** *If the generator rotation is ever reversed later, the system will be out-of-phase. Call your dealer or service person to correct the phasing problem if you plan to operate the generator in the opposite direction.*



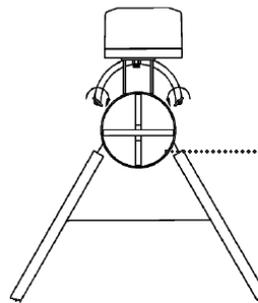
Note: The generator warranty requires that all combustion engines coupled to a generator, driving the system, must have a governor, a tachometer, and a safety load meter. The generator and system controls will be damaged by over or under engine speeding.

Maintenance During Season

1. Periodically check the built-in voltmeter on the main control panel inner door and make sure it reads 456-504 VAC, 60 HZ (380-420 VAC, 50 HZ) on 480 VAC systems or 230-250 VAC, 60 HZ on 240 VAC systems. At no time, should the operational voltage read outside these parameters. If it does, find out why and correct it. This will prevent possible damage to the drive motors and other electrical components. If your system uses a generator, excessive voltage indicates it is running over speed. This can damage the generator and the system's controls. Also check the tension of the generator drive belts. Loose belts can cause slippage and low voltage output may result. Exercise caution if you manually check your system for proper voltage using a multimeter.
2. Grease fittings are located on the pivot, at any steel u-joints, and on any towable gearboxes. These fittings should be greased approximately three times a season, depending on use, with good quality grease. (See illustrations on pages 42-43.)
3. The system should be inspected periodically. Look for under-inflated tires, oil leakage from gear boxes, structural damage from the result of severe storms, etc.
4. Periodically check the alignment of the system. The system is initially aligned when it is erected. Alignment is a very important factor in the operation of an irrigation system. A misaligned system develops very high stresses which could cause structural damage and reduced center drive and wheel gearbox life. If the alignment of the system needs to be reset, it is done by turning the adjusting screws on the control yoke located at each tower. It is better to turn both screws (in opposite directions) rather than making an alignment adjustment with one screw. The illustrations below show which way to turn the screws for the desired alignment. The descriptions for turning the screws are given for someone looking toward the end of the system.
5. **Reinke Manufacturing recommends that the alignment and safety switches be replaced after 10 years of service to ensure reliable system operation.**

Leading Bow

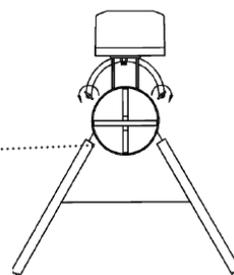
A leading bow can cause problems by creating extreme tension or pull that could cause structural damage.



Turn thumbscrews as shown above to correct alignment if the tower is ahead with the system running in the forward direction or behind running in the reverse direction.

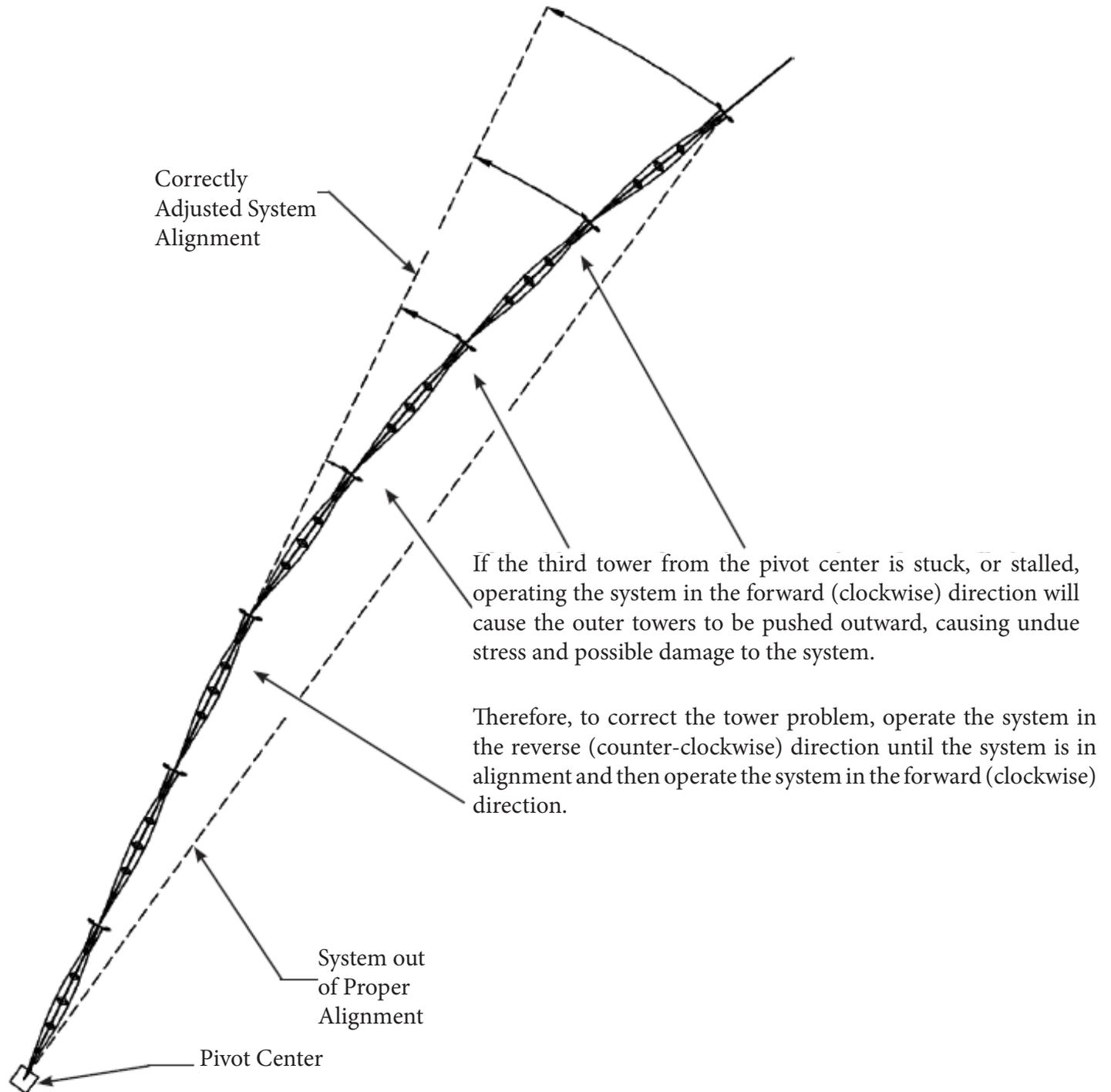
Reverse Bow

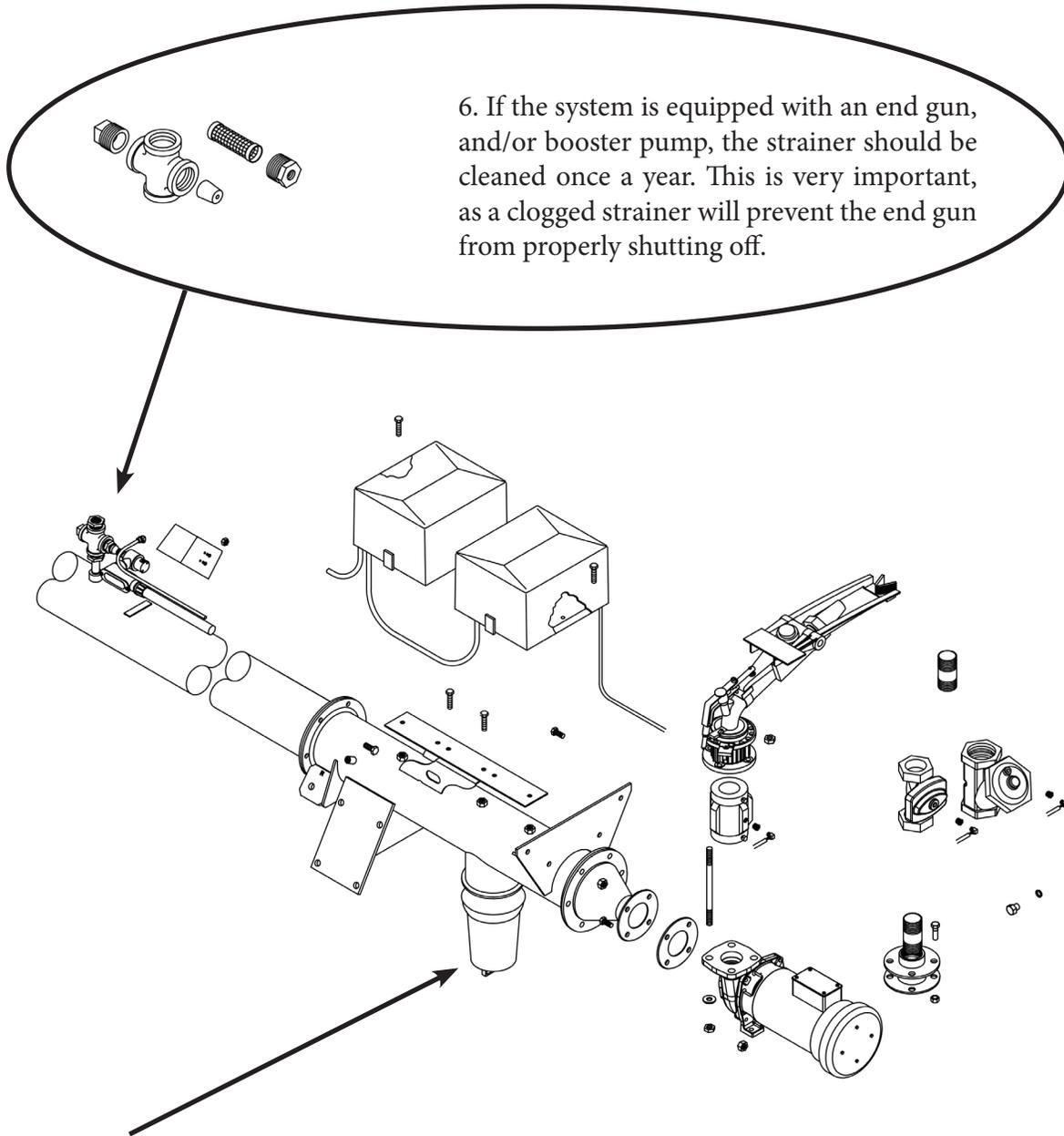
A reverse bow is very critical as it causes a compression of the entire system. When the spans are compressed, they tend to lose their inherent strength.



Turn thumbscrews as shown above to correct alignment if the tower is behind with the system running in the forward direction, or ahead running in the reverse direction.

When the system is correctly aligned, it will have a slight bow with the center tower leading. When the direction of travel is changed, the system should bow the same amount only in the opposite direction. If a tower becomes stuck, or some other problem causes it to stop, the towers toward the end of the system will continue to run until the misalignment safety circuit shuts the system down. This results in a bend in the system at that tower. See the drawing below. If the lagging tower is brought into alignment by continuing to run in the same direction, the outer towers will be forced outward to compensate. This causes considerable stress and possible damage to the system's structure. Therefore, after the problem has been corrected, run the system in the opposite direction so the outer towers run back even with the stalled tower. Then it is safe to operate the system in the desired direction.



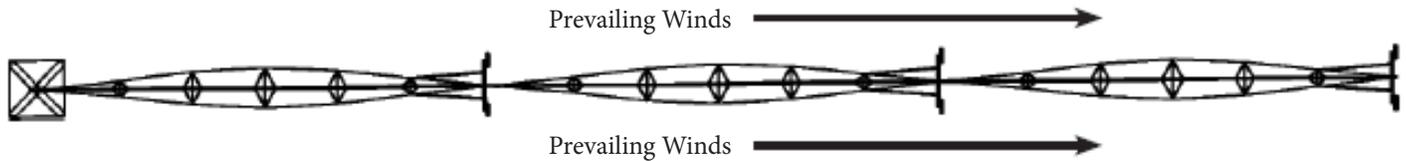


6. If the system is equipped with an end gun, and/or booster pump, the strainer should be cleaned once a year. This is very important, as a clogged strainer will prevent the end gun from properly shutting off.

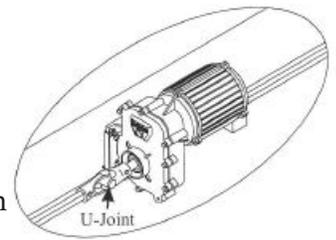
7. Check the sand trap regularly for accumulation of sand or debris. If the sand trap is full, clean it out with the trap off, start the pump to flush the system. (See instructions on page 44.) Replace the trap once it has flushed. The sand trap may need to be cleaned weekly if the water supply is dirty or the well is pumping a large amount of sand.

Winterization Procedure

1. Park the system on a smooth surface, out of the wheel ruts. Also, park the system parallel to prevailing winds to avoid, as much as possible, the effects of damaging winds.

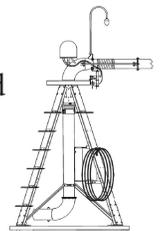


2. Flush the system following the same instructions found on page 44.
3. Check the low pressure drains by pushing each one upward in a rotating motion.
4. Grease fittings are located on the pivot (8 each), at any optional u-joints (1 each). These fittings should be greased with good quality grease. This will prevent corrosion and decrease the amount of moisture accumulation during the idle season.
5. Check the oil level in the center drive and wheel drive gearboxes. Water condenses in the gearboxes and should be drained. The water may be drained by loosening the drain plug on the bottom. When the plug is removed, if there is any water, it will be the first to drain out.



Caution *DO NOT overfill any of these gearboxes! Overfilling may result in seal damage. Gearboxes should be filled to the specifications on pages 42-43.*

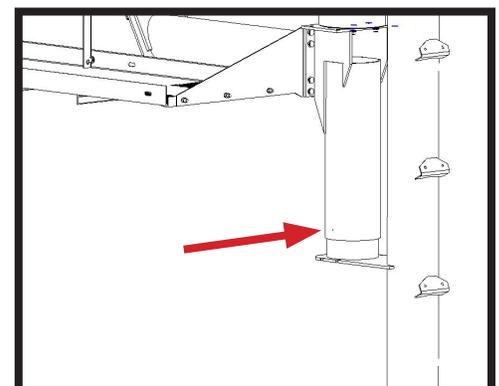
6. Protect the drive train components from damage if livestock will be pastured during the off season.
7. Sometimes water is trapped between the well and the pivot bottom elbow. Some means of drainage should be installed (if none exists) on or near the check valve and in the underground pipeline.
8. Generator power cords, plugs, and receptacles should be protected with waterproof covers. Wrap the cords up and hang them up off the ground.



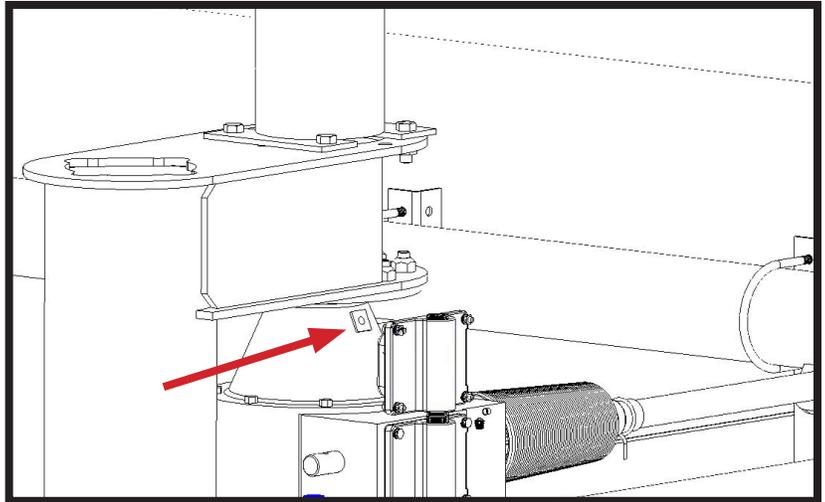
Swing Arm Maintenance

The SAC/SSAC has multiple grease zerks. Greasing the machine should occur annually, at the very least.

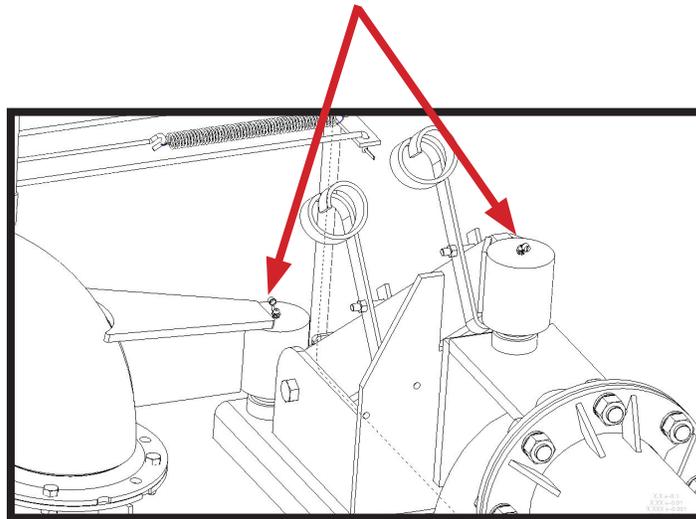
There is a grease zerk located on the leg above the wheel on the swing tower. Add grease until it starts coming out of the bottom of the leg. There is a zerk on each leg of the swing arm.



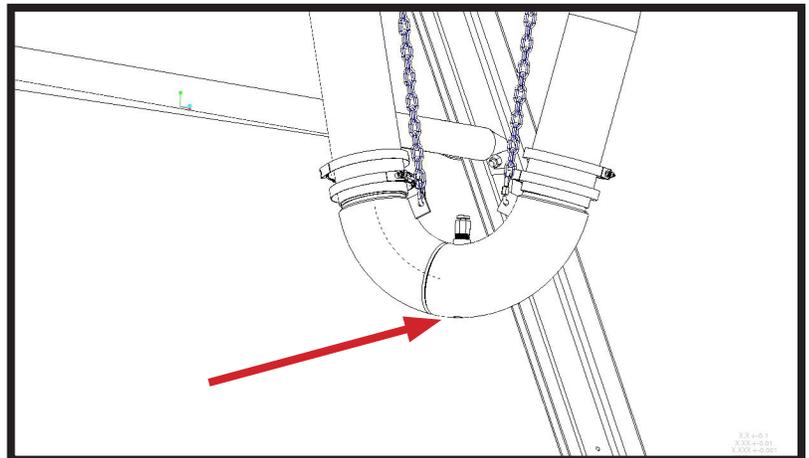
The next area to be greased is on the steering gear of the swing arm. There is one on each leg. Because the gear is on its back, as opposed to standing up, there is a grease zerk installed into the output shaft area. DO NOT overfill. There is also an expansion chamber that is installed to keep the pressure of the oil from leaking out.



The last two grease zerks that are on the swing arm are located at the joint between the swing span and the hinge tower. They keep the ball greased so that the swing span can walk smoothly.



One post-season maintenance item on the swing arm is the elbow that gets the water from the parent machine to the swing span. The “U” pipe has a low pressure drain that can stick because the pressure never gets low enough to release the drain. Once the irrigation season is over, it is good practice to push the drain up and allow the water to drain so that it does not freeze and damage the system.



TROUBLESHOOTING



Before troubleshooting, turn the power at the main control panel OFF and LOCK in position. If you attempt to repair your system and are uncertain of your methods, contact your authorized service person. If a repair is made, replace all protective guards and shields before restoring power to the system.

As a system is being checked for errors, make notes of each situation. This will help to explain the possible problem, and what measures have been completed so far to correct it. The items on the following checklist should be used as a guideline, before contacting a service technician:

- System Serial Number including Model Number
- Optional Equipment (Auto Reverse, Auto Stop, Frost Control, etc.)
- Location of system in the field, and approximate time when the system shut down
- Alignment of the system
- What has been done since the system shut down

PROBLEM I: System will not continue to run when you release the start button.

Possible causes and solutions:

- Set the generator Start/Run switch to the START position.
- Set the pressure override switch to the BYPASS position.
- Set the park override switch to the BYPASS position.
- Make sure the system is not against a tower barricade.
- Check to see if the system is out of line. Check the alignment making sure a stuck tower, a flat tire, or broken u-joint has not caused the system to become out of line.
- A tower does not move. The center drive motors contain an internal overload switch that resets after shutdown. Contact your Reinke dealer or service technician if the problem persists.
- The tower auto-reverse system fails. Check the tower auto-reverse mechanism or contact your Reinke dealer or authorized service technician.

PROBLEM II: System shuts off in line.

Possible causes and solutions:

- Incoming power voltage surges or low voltage may cause the system to shut down.
- If a generator is used, check the belts to make sure they are tight. Make sure the motor is not overheating and shutting off.
- Check to see if the auto-stop switch is against a trip on the cam wheel or the tower is against the barricade. Adjust the switch trips or reverse the system away from the barricade if necessary.
- With the main disconnect switch in the OFF position, check the fuses in the main control panel with an ohmmeter. If no continuity is found in a fuse, replace it. Call your Reinke dealer or authorized service technician if you continue to blow fuses.
- Check fuses in the generator with an ohmmeter. Replace if necessary.

PROBLEM III: System shuts off out of line.

Possible causes and solutions:

- Check the tower where the misalignment occurs to see if the tower is stuck. If this is the case, reverse the system until it is back in line, then add rock or something to the wheel track so the tower can continue on its path.
- Check for flat tires, damaged gearboxes, or broken u-joints where the misalignment occurred.

PROBLEM IV: System will not move in either direction.

Possible causes and solutions:

- No 480 VAC or 230 VAC power to the system.
- A fuse is burned out in the main control panel.
- The start button is defective.
- The main control panel disconnect switch is bad.
- The direction switch is defective.

PROBLEM V: Sprinklers on the swing arm are ON when they should be OFF.

Possible causes and solutions:

- Check for any bad valve tubing. Replace any that are broken or cracked. Do not stretch the tubing tight between connections, it will shrink over time.
- Check each of the coils in the valve box for resistance. They should read 170 to 180 ohms.



Caution

Be sure the power is turned OFF at the main control panel.



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