

# Quality Risk Management

## Audit Readiness Checklist

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# I. Quality System

|                                                                                              | Yes                      | No                       | NA                       |
|----------------------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Is a comprehensive risk assessment conducted before implementing any specification changes?  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk assessments regularly reviewed and updated based on validation and production data? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are documented procedures established for conducting comprehensive risk assessments?         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Does the Quality Unit routinely evaluate the wider impact of identified issues?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has the Quality Unit undergone training on quality risk management?                          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there an active monitoring and review system for quality risk management?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are the roles and authorities of the Quality Unit clearly defined?                           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are routine audits conducted to ensure compliance with defined responsibilities?             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a robust governance framework to review and update roles regularly?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a documented procedure for initiating Notice of Quality Events (NQEs)?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

## II. Production System

|                                                                                   | Yes                      | No                       | NA                       |
|-----------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are risk assessments conducted for equipment found to have deficiencies?          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has a risk assessment been conducted for all production processes?                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risks monitored and controlled on an ongoing basis?                           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a CAPA process in place for risk management?                             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are validation and revalidation activities executed and documented appropriately? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are errors in production fully investigated and documented?                       | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are QRM principles integrated into routine production operations?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is statistical trend analysis applied to deviations in production?                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are recurring deviations identified through risk-based monitoring?                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is a risk management plan established for aseptic filling operations?             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |



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### III. Facilities & Equipment System

|                                                                                 | Yes                      | No                       | NA                       |
|---------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are HEPA filters in ISO 5 areas properly validated and documented?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are aseptic connection processes clearly defined and followed?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has a risk assessment been conducted for unvalidated or revalidated systems?    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a process to reassess risks when validation deviations are identified? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are preventive maintenance and calibration activities risk-based and tracked?   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are equipment cleaning and documentation oversight governed by risk protocols?  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a system for identifying and mitigating risks in cleaning processes?   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has a risk assessment been conducted post-maintenance shutdown?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has a risk assessment been performed for equipment breakdowns?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is a facility risk management plan periodically reviewed and approved by QA?    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

## IV. Materials System

|                                                                                          | Yes                      | No                       | NA                       |
|------------------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Does the Quality Control Unit have authority to approve/reject materials?                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are all raw materials approved by the Quality Control Unit before use?                   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are comprehensive risk assessments conducted for all raw materials?                      | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are supplier management and product release risks periodically assessed?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are protocols in place to assess supplier grade changes?                                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Was a risk assessment performed for pharmaceutical vs. non-pharmaceutical grade changes? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are incoming material defects handled with documented risk-based procedures?             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a risk management plan for animal-derived materials and drugs?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is QA involved in decision-making for material release and rejections?                   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is supplier performance monitored and re-evaluated based on risk?                        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |



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## V. Laboratory Control System

|                                                                         | Yes                      | No                       | NA                       |
|-------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are laboratory OOS results investigated with risk-based procedures?     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are OOT results documented and reviewed under QRM?                      | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are stability studies performed with risk assessment considerations?    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Has a risk assessment been performed for method transfers?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are established risk mitigation strategies applied to method transfers? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are laboratory computerized systems validated to manage risks?          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is trend analysis performed for OOS/OOT results?                        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a lab risk management plan reviewed annually?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is data integrity risk monitored in laboratory operations?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are microbiological and sterility testing risks assessed and mitigated? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

## VI. Packaging & Labeling System

|                                                                              | Yes                      | No                       | NA                       |
|------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are risk assessments performed for visual and AQL inspection failures?       | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are training and awareness programs in place for risk in visual inspections? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a visual defect library accessible to inspectors?                   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk management procedures in place for labeling errors?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are packaging recalls addressed with a defined QRM procedure?                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk assessments conducted for rework or repackaging operations?         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are quality complaints regarding packaging evaluated for health hazards?     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk-based rejection criteria applied in labeling inspections?           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are packaging-related CAPAs integrated into risk management reviews?         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are audit trails for laboratory records maintained?                          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |



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## VII. Documentation & Change Control

|                                                                                   | Yes                      | No                       | NA                       |
|-----------------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are risk assessments documented for each deviation?                               | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a standard procedure for performing risk assessments?                    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk assessments reviewed and updated regularly?                              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are outcomes of risk assessments communicated to staff?                           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is document control included in the QRM framework?                                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk mitigation strategies documented for document control?                   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is ongoing monitoring performed for document access and issuance risks?           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is a risk assessment conducted for missed design reviews?                         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk management principles integrated into design reviews?                    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk assessments updated to address risks from inadequate design and control? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |



## VIII. Training & Personnel

|                                                                            | Yes                      | No                       | NA                       |
|----------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are staff adequately trained to conduct risk assessments?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is continuous training provided to QA/QC staff on QRM?                     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are regular training sessions conducted for defect classification?         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are training records for QRM complete and updated?                         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are employees trained to identify contamination risks?                     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are refresher programs held for high-risk QRM processes?                   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are staff trained on segregation of roles between QA and validation?       | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is training conducted on contamination risks from supporting equipment?    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are training programs in place for deviation handling and risk assessment? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are inspectors trained to recognize risk trends during inspections?        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |



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## IX. Complaint & Recall Management

|                                                                            | Yes                      | No                       | NA                       |
|----------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are risks associated with complaint management assessed periodically?      | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are complaint trends prioritized by severity using risk-based evaluation?  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a documented process for handling complaints exceeding timelines? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are risk assessments performed for supplier recall notifications?          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are preventive actions from complaint trends integrated into QRM?          | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a risk management plan for handling product recalls?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are complaints involving adverse events escalated with risk criteria?      | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are vigilance reports trended and reviewed under QRM?                      | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is complaint-related CAPA effectiveness assessed through risk reviews?     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are labeling/packaging-related complaints included in QRM reviews?         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

## X. Monitoring & Continuous Improvement

|                                                                             | Yes                      | No                       | NA                       |
|-----------------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|
| Are risk management reviews integrated into management reviews?             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are quality signals incorporated into continuous risk assessment processes? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is there a periodic review of the overall QRM plan?                         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are high-risk queries identified and prioritized in monitoring systems?     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are findings from risk assessments integrated into CAPA planning?           | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is risk management documentation continuously updated with new findings?    | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are periodic audits conducted to assess QRM effectiveness?                  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are QRM procedures aligned with current regulatory standards?               | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Is continuous improvement incorporated into QRM strategies?                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Are QRM processes benchmarked against industry best practices?              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

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# Leucine - AI for Pharma

## Manufacturing



### Batch Execution

AI Powered Batch Execution



### Batch Intelligence

Deliver On-Time In Full



### Production Logbook

Integrate Production logbooks

## Quality



### AI Investigator

Close Investigations Faster



### QMS

Schedule A Demo



### DMS

Schedule A Demo

## Contamination Control



### Environmental Monitoring

Plan Track & Analyse EM Samples



### Cleaning Validation

FDA Ready cleaning validation

## Compliant With



## 350+ GMP Sites

**Cipla**



**Dr.Reddy's**



**onesource**



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