



## Stealth Flex Steering Instructions

### *Folding/ Winging Up*

1. Set to FIELD on the in-cab control switch. (See Figure 1)
  - a. Use hydraulic circuit **BLUE** to lift the subframes to headland position.
  - b. Turn off Hydraulic Circuit **BLUE**
2. Set to FOLD on the in-cab control switch.
  - a. Use hydraulic circuit **RED** to fold the wings forward completely until the transport lock snaps shut.
  - b. Use hydraulic circuit **BLUE** to wing the subframes up completely.
  - c. Insert the transport safety lock pins on all subframes. (4 on SF61) (6 on SF71') (See Figure 4 & 5)
  - d. Close the ball valves on all wing caster lock cylinders (Red handles).
  - e. Verify the transport lock is engaged. Close the ball valve on the transport lock line (Red Handle, right side of machine close to rear). (See Figure 3)
  - f. Remove the 2 steering lock pins. (See Figure 6 & 7)
3. Set to STEER on the in-cab control switch. \*Make sure the jack is up and locked (red handle) before transporting.
  - a. Engage hydraulic circuit **RED** in the same direction as folding the machine (leave it engaged)
  - b. Turn on the steering box. (See Figure 2)
  - c. Steering is controlled by the buttons on the steering box. Tap the button to jog steering. Hold the button for 2 seconds for complete left/right/center steering.

### *Winging Down/ Unfolding*

1. Set to STEER on the in-cab control switch.
  - a. Engage hydraulic circuit **RED** (in the same direction as folding the machine) and use the steering box to center the rear steering.
  - b. Insert the 2 steering lock pins.
  - c. Remove transport safety lock pins on all subframes and open the red handle ball valves for the transport lock and castor lock cylinders.
2. Switch the in-cab control box to UNFOLD. The red light will be on.
  - a. Use hydraulic circuit **BLUE** to wing down the subframes until their castor wheels just rest on the ground. Be sure the openers are NOT touching the ground at this time.
  - b. Use Hydraulic circuit **RED** to unfold the drill completely until the field lock engages and leave the hydraulic circuit engaged.

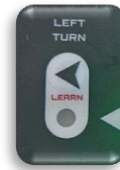


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3. Set to FIELD on the in-cab control switch.
  - a. With hydraulic circuit **RED** still engaged, the field lock cylinder, weight transfer cylinders, and castor lock cylinders will remain activated for field operation. Keep switch set to field and this hydraulic circuit engaged during field operation!
  - b. Use hydraulic circuit **BLUE** to lift and lower the subframes during seeding operation.

### *Pairing the Remote to the Steering Box*

1. Supply power to steering box while box is OFF
  - a. Hold the LEARN button on steering box
  - b. While holding LEARN, power ON steering box
  - c. Continue holding LEARN for 5 seconds
  - d. Turn on the remote and press up or down  
UP (left) and DOWN (right)



Remote

**Control Box**

Figure 1



**Steering Box**

Figure 2



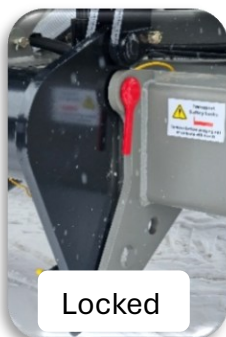
**Transport Lock Line**

Figure 3



**Transport Locks**

Figure 4



Locked

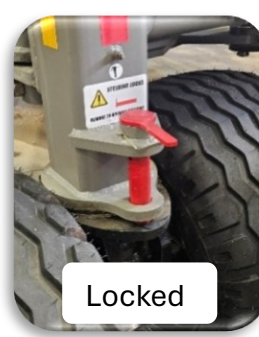
Figure 5



Unlocked

**Steering Lock Pins**

Figure 6



Locked

Figure 7



Unlocked