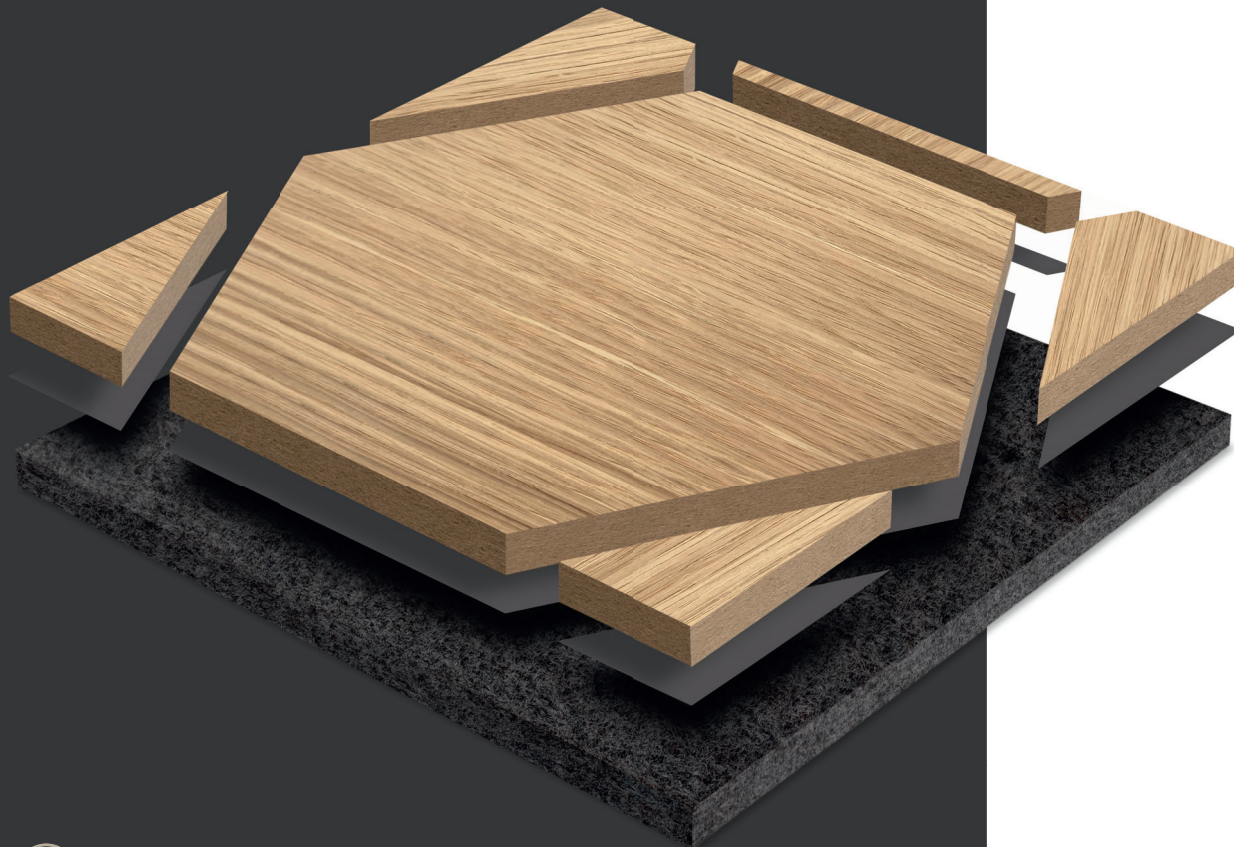


## INOIS® Apis Acoustic board

The acoustically effective combination consists of a fleece and high-quality MDF patterns veneered with precious wood.



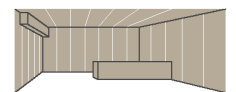
sound-absorbing



digital printing possible



flame-resistant core board possible



Especially suitable for  
walls; furniture; shop fitting and exhibition stands

## INOIS® Apis Acoustic board

	Recommended configuration	Individualisation
<b>CORE BOARD</b>		
Core board:	MDF E0.5 (depending on the combination) with backing paper	MDF MR/ FR/ NAF
Core board thickness:	Total thickness approx. 19-23 mm (incl. veneer)	
<b>FORMATS</b>		
Formats:	674 x 584 mm	
<b>VENEER GLUING</b>		
Veneer gluing:	D3 (NAF) according to EN 204	D4 according to EN 204
<b>VISIBLE SIDE</b>		
Veneer:	European oak	140 wood species see <a href="http://www.europiac.com/customisation">www.europiac.com/customisation</a>
Quality:	A-First Quality	A-Pattern matching 5*, A, B, C: see <a href="http://www.europiac.com/customisation">www.europiac.com/customisation</a>
Grading:	Half-crown cut	2 further grading types: see <a href="http://www.europiac.com/customisation">www.europiac.com/customisation</a>
Bonding method:	Random matched SMOOTH	6 further bonding methods see <a href="http://www.europiac.com/customisation">www.europiac.com/customisation</a>
Veneer thickness:	approx. 0,6 mm	hardwoods approx. 0,6 mm, softwoods approx. 0,9 mm
Surface finishing:	Natural hard wax	5 further surface finishes: see <a href="http://www.europiac.com/customisation">www.europiac.com/customisation</a> Pa
Pattern:	12 mm MDF nature, distance 15 mm	12 mm MDF black
<b>REVERSE SIDE</b>		
Reverse side:	Fleece 10 mm black (flame retardant B-s1, d0 possible)	fleece grey

### CERTIFICATES

FSC® / PEFC / E1 / E0.5: Certificate depending on the product version

### ADDITIONAL INFORMATION

Sound reduction in accordance with EN 11654 Class D.  
According to EN 13501-1 before veneering, no combination testing.  
Corev boards lose their certification through finishing.

Individual design and finishing possible through INDEWO digital printing, linoleum, metal laminates, textiles, etc.

Note: Please note that wood is a natural product. Irregularities in color and structure are a natural characteristic and are generally desirable. Please understand that samples and illustrations regarding color and structure can only be an indication.

### CONTACT OUR EXPERT TEAM

## INOIS® Apis Acoustic board

### MEASUREMENT RESULTS OF THE SOUND ABSORPTION COEFFICIENT

Description and measurement of sound absorption in reverberation rooms. Test method according to STN EN ISO 354: 2004.

Test specimen: INOIS® Apis on 10 mm Fleece on **72mm frame without mineral insulation wool.**

Test specimen: INOIS® Apis on 10 mm Fleece on **72mm frame and 50 mm mineral insulation wool.**

Frequency . f [Hz]	INOIS®APIS Construction height 72/0 MM		INOIS®APIS Construction height 72/50 MM	
	Thirds . $\alpha_s$ [-]	Octaves . $\alpha_p$ [-]	Thirds . $\alpha_s$ [-]	Octaves . $\alpha_p$ [-]
50	0,02	0,00	0,03	0,10
63	0,00		0,07	
80	0,03	0,15	0,20	0,45
100	0,10		0,35	
125	0,13	0,55	0,47	0,90
160	0,22		0,59	
200	0,35	0,90	0,82	0,85
250	0,52		0,95	
315	0,78	0,60	0,87	0,65
400	0,90		0,88	
500	0,96	0,35	0,86	0,45
630	0,91		0,79	
800	0,70	0,40	0,71	0,40
1000	0,61		0,64	
1250	0,52	0,35	0,55	0,45
1600	0,41		0,51	
2000	0,34	0,35	0,45	0,40
2500	0,34		0,43	
3150	0,36	0,37	0,40	0,40
4000	0,36		0,39	
5000	0,34	0,37		
$\alpha_w$ *	0,45		0,50	
NRC **	0,60		0,75	
SAA ***	0,61		0,71	



\* The weighted sound absorption coefficient according to EN ISO 11654:2001.

\*\* Mean value of the sound absorption of the 250, 500, 1000, 2000 third octave values (rounded to 0.05).

\*\*\* Arithmetic mean value of the sound absorption across all one-third octave values from 200 - 2500 Hertz (rounded to 0.01).

## INOIS® Apis® Acoustic board

ASSEMBLY PER PANEL (INDIVIDUAL DESIGN OF VISUAL SIDE)

