

# Norse



**terratinta** 100%  
ceramiche made in  
Italy



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# Norse

<sup>EN/</sup>It is the story of a material which, thanks to its qualities of neutrality and versatility of use, becomes the protagonist of ceramic projects capable of experimenting with new design and aesthetic standards. Norse comes in various sizes developed in a palette of 7 neutral shades, both warm and cold, characterized by a surface that presents the effect of manual drafting with a slight graphic movement and is completed with new decorative patterns perfectly matched to create refined and unusual total looks and guarantee a high level of customization in line with current trends for increasingly original and individual settings, casual and comfortable but at the same time with elegant sobriety and which promote the idea of "intimacy" as a lifestyle, a perfect marriage of neat minimalism that is also warm and inviting.

<sup>IT/</sup>E' il racconto di un materiale che, grazie alle sue qualità di neutralità e versatilità di impiego diviene protagonista di progetti ceramici capaci di sperimentare nuovi canoni progettuali ed estetici. Norse si sviluppa in diversi formati declinati in una palette di 7 tonalità neutre, sia calde che fredde, caratterizzate da una superficie che presenta un effetto di stesura manuale con un leggero movimento grafico e si completa con patterns decorativi inediti perfettamente abbinati per creare total look ricercati e inusuali e garantire un elevato livello di personalizzazione in linea con le tendenze attuali per ambienti sempre più originali e individuali, casual e confortevoli ma al tempo stesso dalla sobrietà elegante e che promuovano l'idea di "intimità" come stile di vita, un perfetto connubio tra un minimalismo ordinato che è anche caldo e invitante.

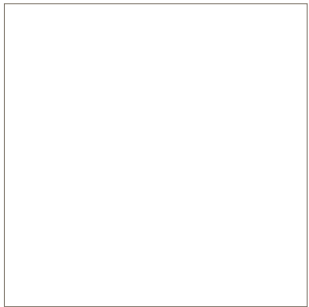


# Norse

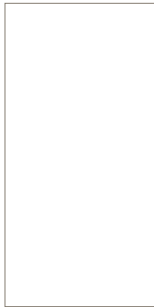
Material: Porcelain stoneware | Gres porcellanato

Surface: matt RIO and ultra matt R11 rectified | matt RIO e ultra matt R11 rettificato

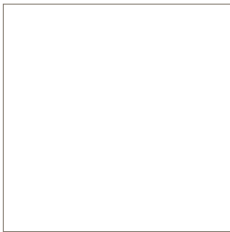
Thickness: matt 10mm | ultra matt 20mm **TH/CK**<sub>20mm</sub>



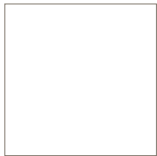
120x120 – 48"x48"  
matt



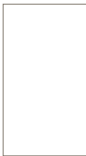
60x120 – 24"x48"  
matt



90x90 – 36"x36"  
matt | ultra matt **TH/CK**<sub>20mm</sub>



60x60 – 24"x24"  
matt



30x60  
12"x24"  
matt



20x60  
8"x24"  
matt



10x60  
4"x24"  
matt



30x30  
12"x12"  
matt



30x30 (5x5)  
12"x12" (2"x2")  
matt



15x15 – 6"x6"  
matt



10x10 – 4"x4"  
matt



30x60 – 12"x24" matt

Fog



Powder



Clay



Ash



Powder



Clay



Ash



**TH/CK**<sub>20mm</sub>  
90x90 ultra matt

Fog

Powder

Clay

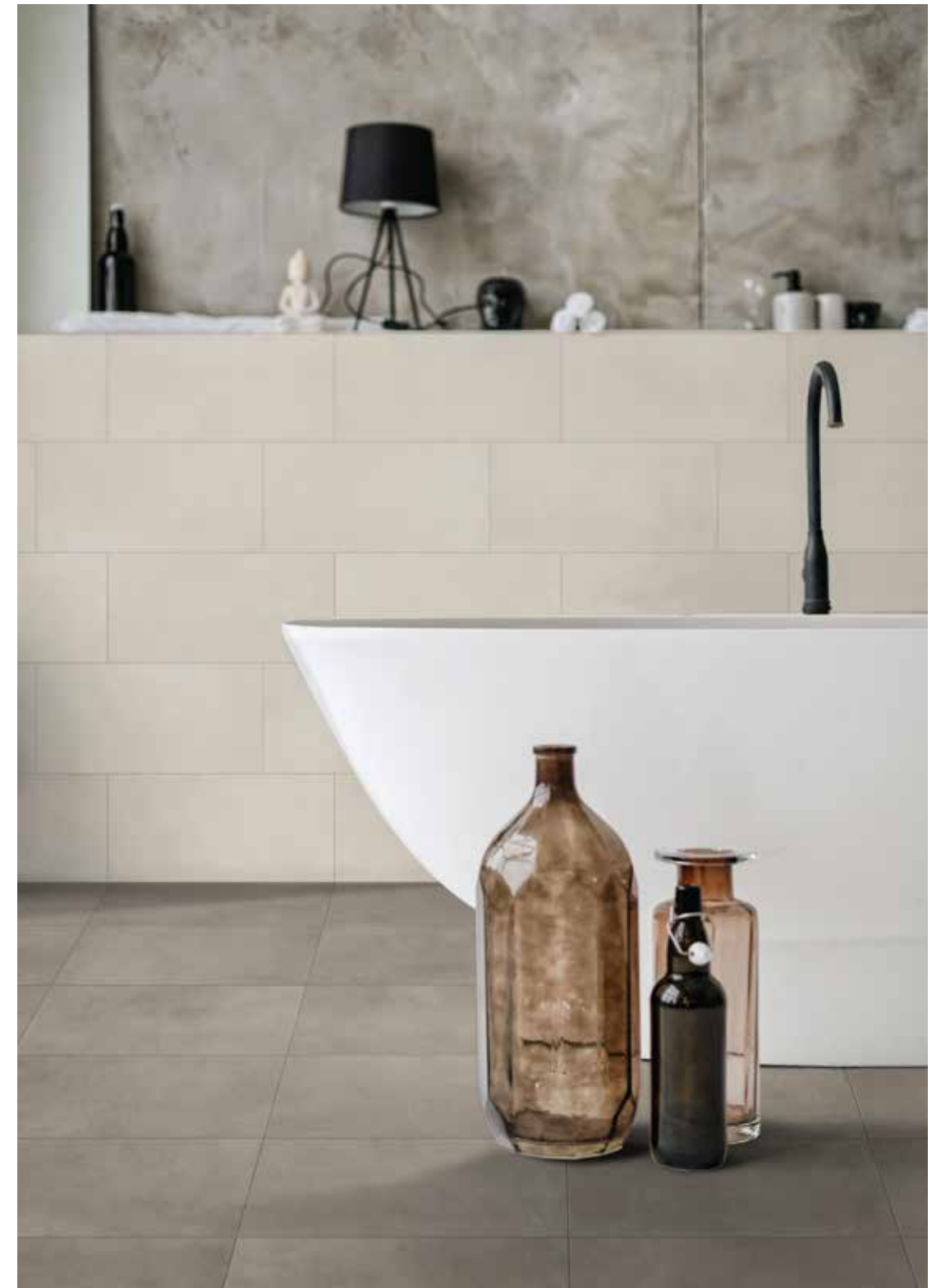
Ash

Mud

Crete

Earth

# Fog



Wall: Fog 30x60 - 12"x24" matt  
Floor: Ash 30x60 - 12"x24" matt



Wall: Fog 60x120 - 24"x48"  
 Floor: Fog 60x60 - 24"x24"

Fog



# Powder



Powder 30x60 - 12"x24" matt

Floor: Powder 90x90 - 36"x36"



Powder



# Clay



Wall: Clay 60x120 - 24"x48"  
Roller Clay 10x30 - 4"x12"  
Floor: Clay 60x60 - 24"x24"

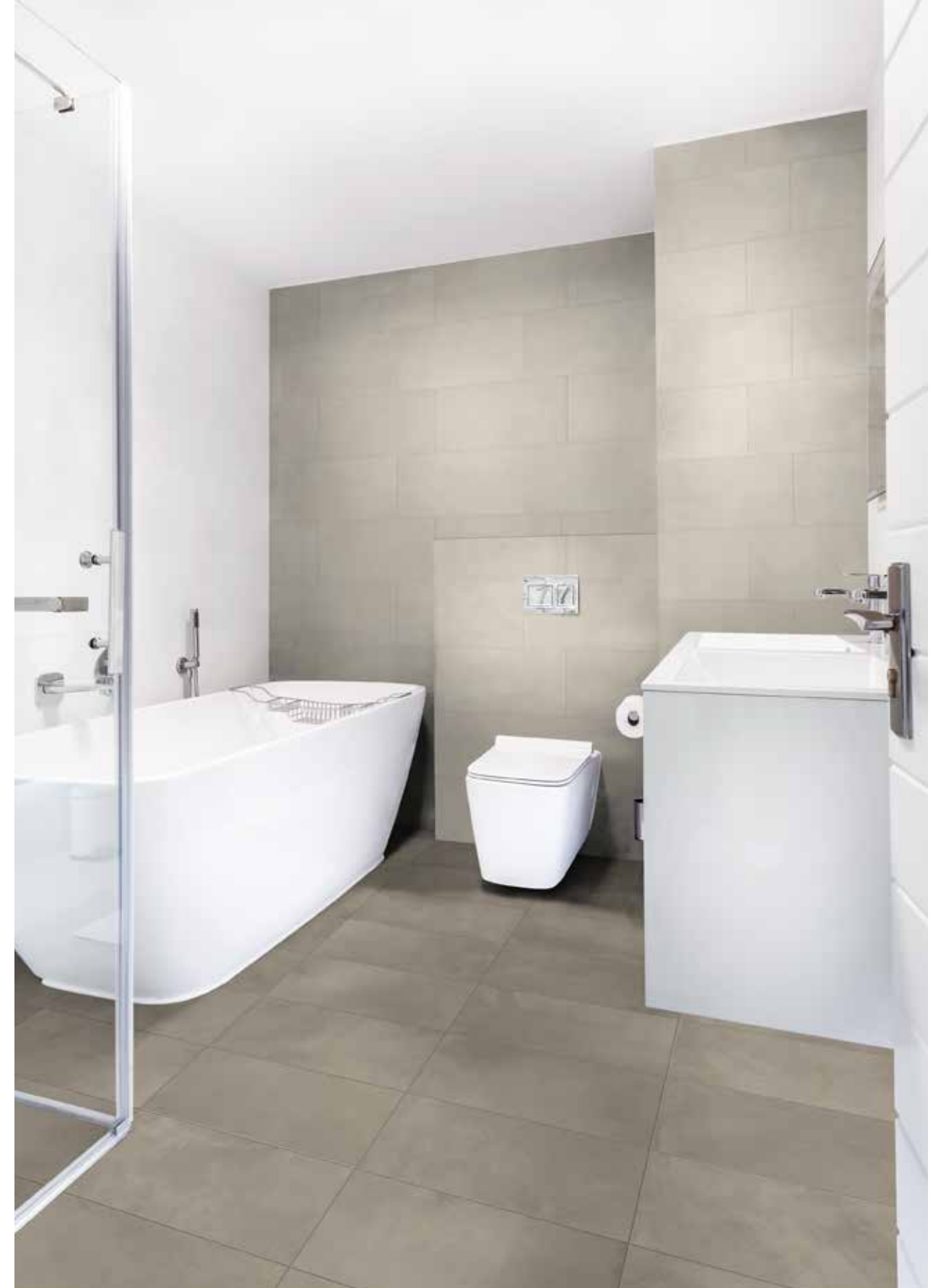


Clay



Wall: Clay 60x120 - 24"x48" matt  
 Roller Clay 10x30 - 4"x12" matt  
 Floor: Clay 60x60 - 24"x24" matt

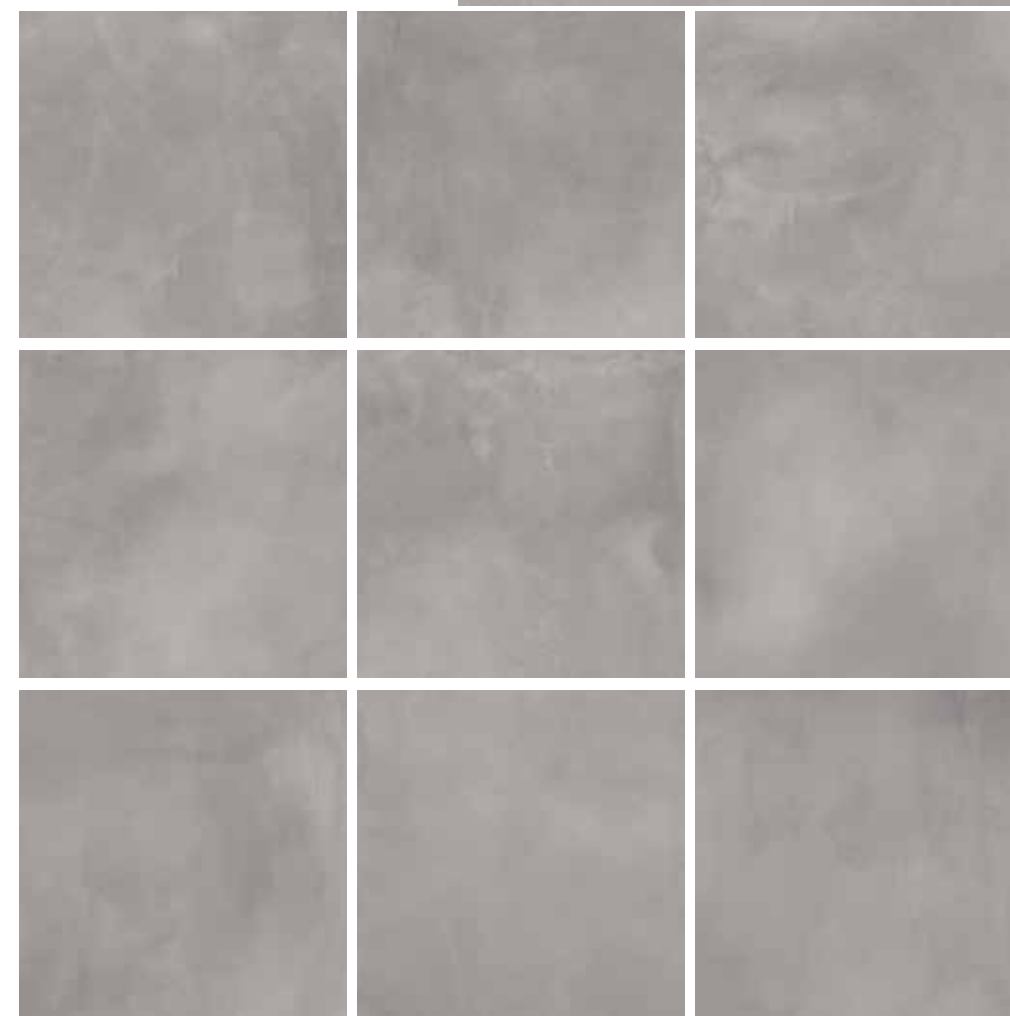
# Ash



Wall: Fog 30x60 - 12"x24" matt  
Floor: Ash 30x60 - 12"x24" matt



Ash



Counter and top: Vicentina Cenere  
160x320 - 63"x126" matt  
Floor: Ash 90x90 - 36"x36" matt

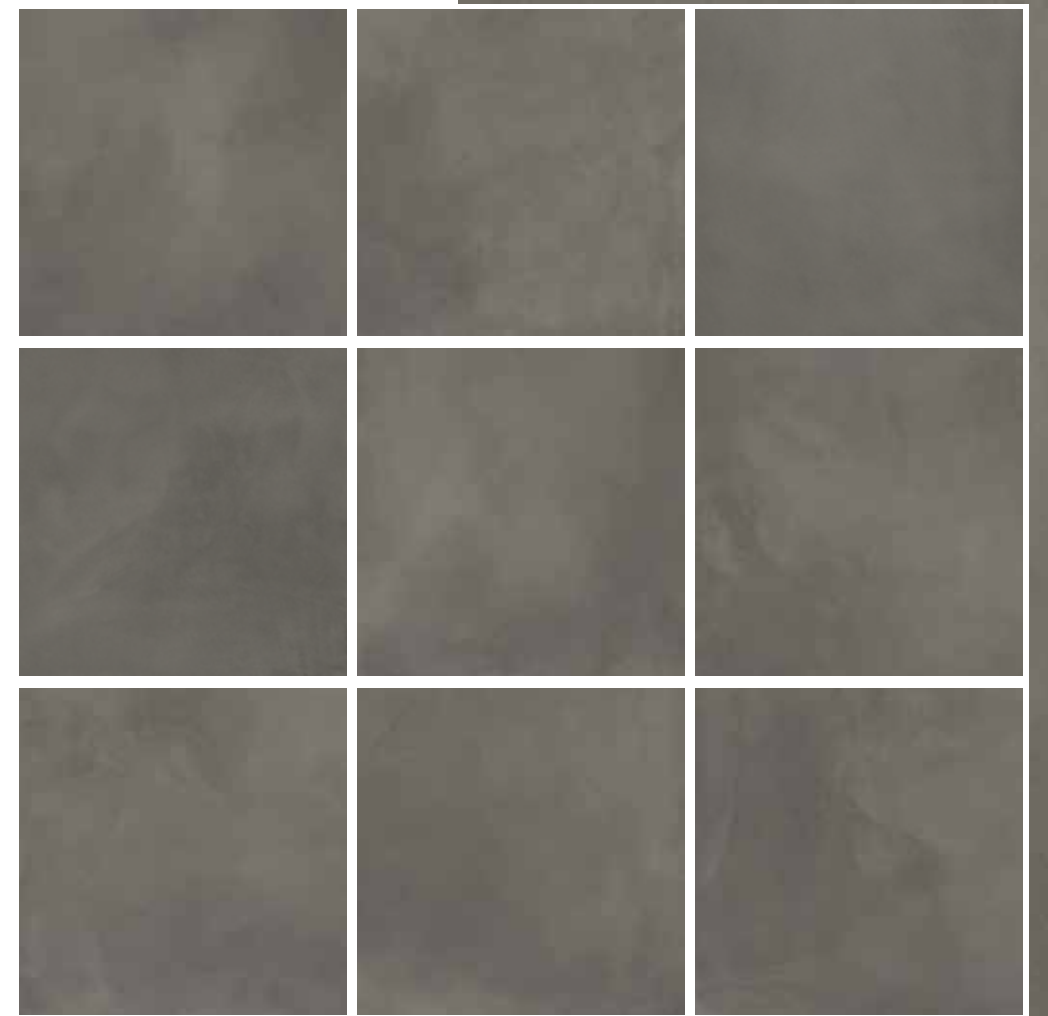
# Mud



Mud 90x90 – 36"x36" matt

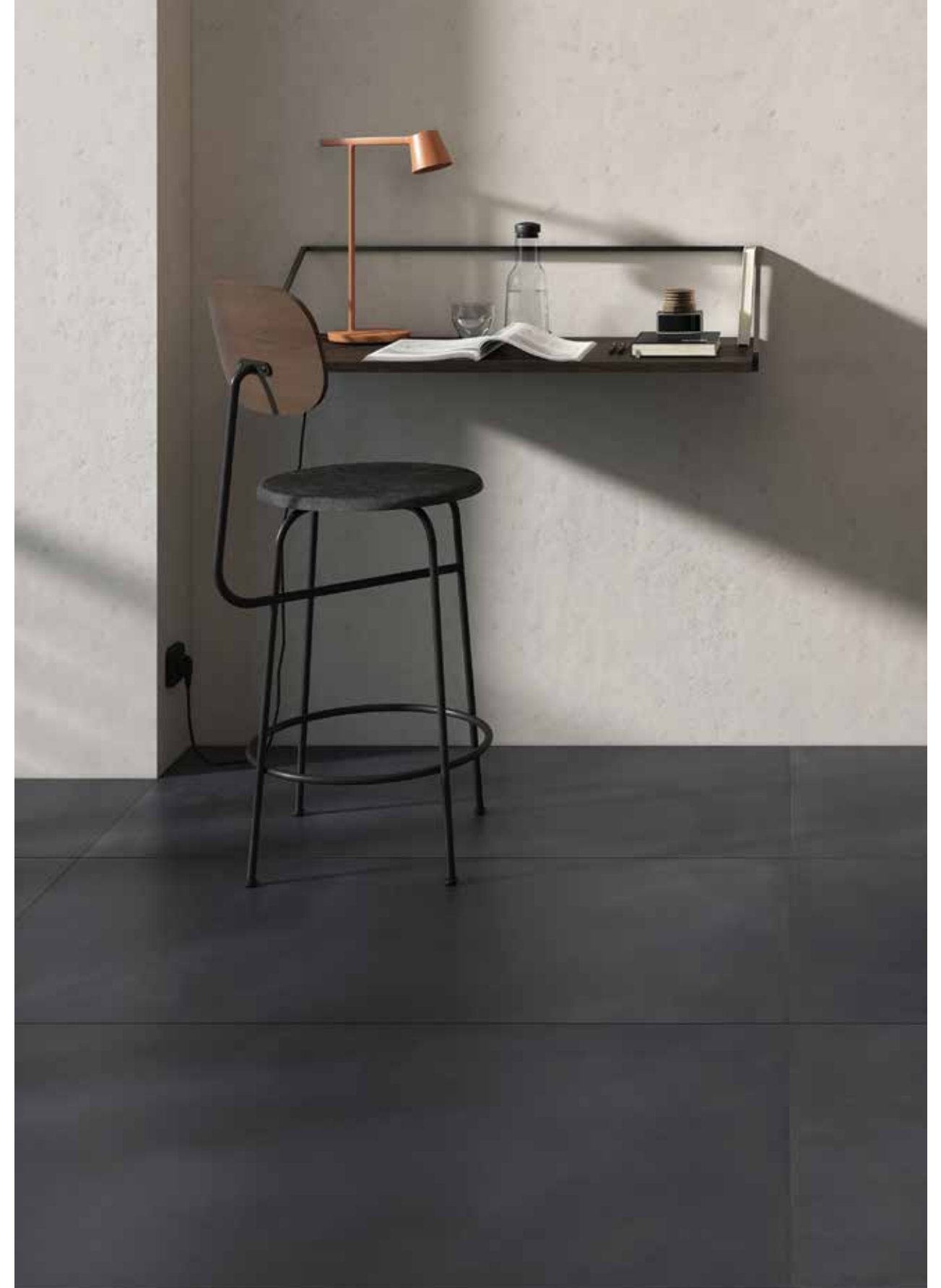


Mud



Mud 90x90 - 36"x36" matt

# Crete



Crete 60x120 - 24"x48" matt



Crete 60x120 - 24"x48" matt

Crete



# Earth



Floor: Earth 30x60 - 12"x24" matt



Wall: Earth 60x120 - 24"x48" matt  
 Floor: Clay 90x90 - 36"x36" matt

Earth



# Decors / Decorimade

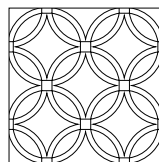
Roller



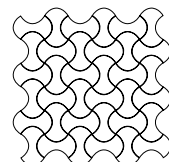
Roller End



Hyper



Knit



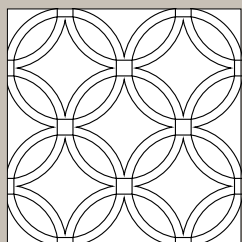
<sup>EN</sup>/Norse's decorative program includes a series of elements that combine materials, colours and three-dimensional modular features to provide a sensorial interpretation that amplifies the perception of the wall covering and allows multiple compositions. Designers break away from the conventions of tiles' use, creating evocative and unpredictable spaces by alternating tone-on-tone colours to match the tones of the collection to saturated shades taken from the Hexa palette.

<sup>IT</sup>/Il programma decorativo di Norse prevede una serie di complementi che combinando materie, cromatismi e elementi modulari tridimensionali offrono un'interpretazione sensoriale che amplifica la percezione del rivestimento a parete e permette molteplici composizioni. I designer si sottraggono alle solite convenzioni d'uso delle piastrelle, creando spazi suggestivi e imprevedibili, alternando colori tono su tono in pendant con le tonalità della collezione a sfumature sature tratte dalla palette Hexa.



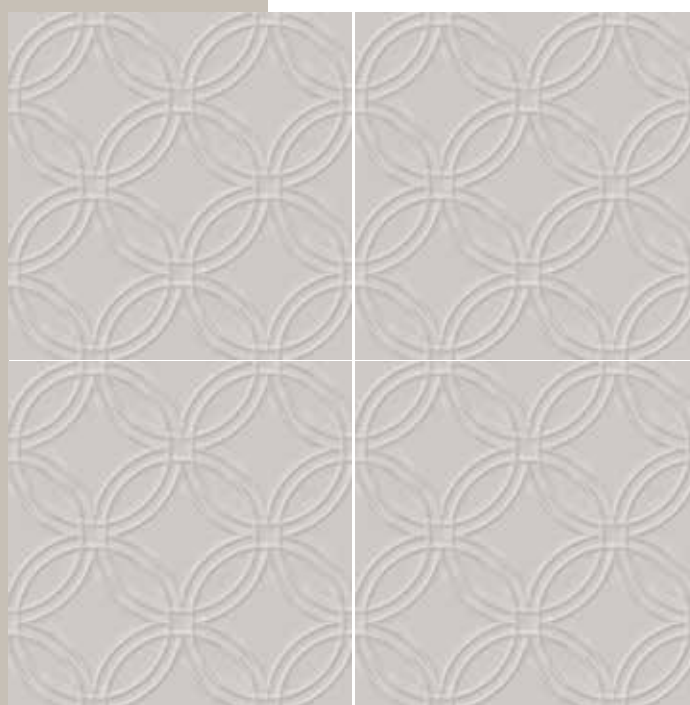
# Hyper

hand  
made



30x30 - 12"x12"  
glossy

Thickness | Spessore  
10mm

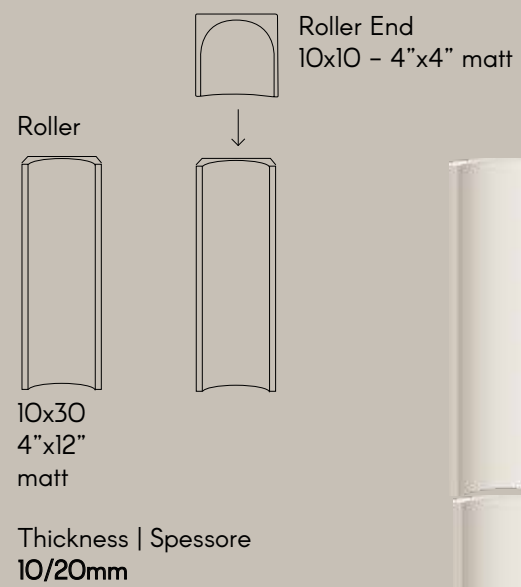


White

Wall: Hyper White  
30x30 - 12"x12" glossy  
Floor: Clay 90x90 - 36"x36" matt



# hand made Roller



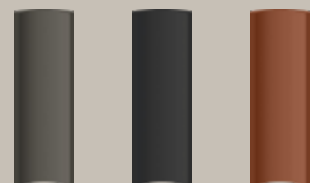
Fog

## Colors

Available in all the colors of the series  
Disponibile in tutti i colori della serie



Fog Powder Clay Ash

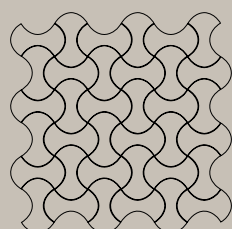


Mud Crete Earth



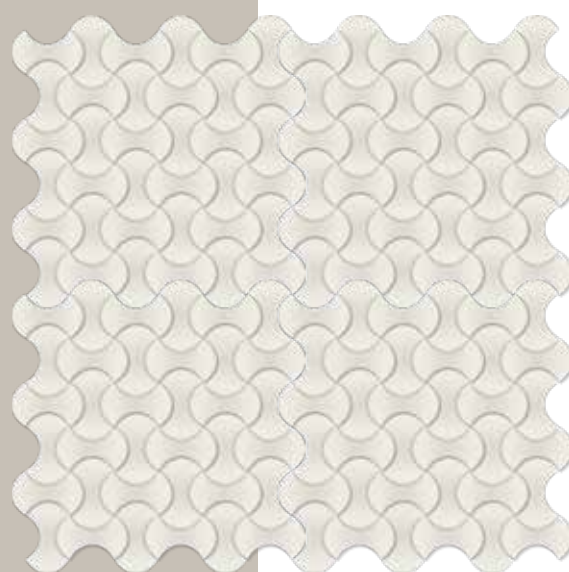
Clay 60x120 - 24"x48" matt  
Roller Clay 10x30 - 4"x12" matt

# hand made Knit



mosaic 30x30  
12"x12" matt

Thickness | Spessore  
10mm



Lemon Sorbet

## Colors

Available colors | Colori disponibili



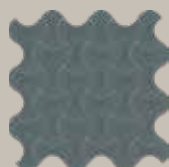
Lemon Sorbet



Wild Sage



Azure Mist



Laurel Green



Rusty Red



Black Swan



Wall: Knit mosaic Lemon Sorbet  
30x30 - 12"x12" matt  
Top: Vicentina Cenere  
160x320 - 63"x126" matt

# Norse Outdoor

## THICK<sub>20mm</sub>

Material: Porcelain stoneware | Gres porcellanato

Surface: ultra matt R11 rectified | ultra matt R11 rettificato

Thickness: 20mm THICK<sub>20mm</sub>

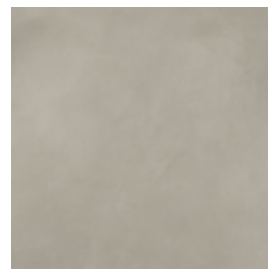


90x90 - 36"x36"  
ultra matt

Powder



Clay



Ash



THICK<sub>20mm</sub>  
COLORS ultra matt



Powder 90x90 - 36"x36"



Ash 90x90 - 36"x36"



Clay 90x90 - 36"x36"

Packaging  
Imballi

The information contained in this catalogue is correct to the best of our knowledge and update at the catalogue printing time; therefore the listed data is subject to change. The colours and shades shown here are only indicative.

*Le informazioni contenute nel presente catalogo sono il più possibile esatte ed aggiornate al momento della stampa, pertanto i dati elencati possono subire variazioni. I colori e le tonalità qui riprodotti sono indicativi.*

|                                                                                       |                                                                             | BOX      |         |       | PALLET |        |      |
|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|----------|---------|-------|--------|--------|------|
|                                                                                       |                                                                             | PZ   PCS | SQ.MT.  | KG    | BOXES  | SQ.MT. | KG   |
|    | <b>120x120</b> - 48"x48" matt<br>Fog   Powder   Clay   Ash                  | 2        | 2,88    | 59,04 | 18     | 51,84  | 1080 |
|    | <b>60x120</b> - 24"x48" matt                                                | 2        | 1,44    | 30,00 | 32     | 46,08  | 980  |
|    | <b>90x90</b> - 36"x36" matt                                                 | 2        | 1,62    | 35,00 | 20     | 32,40  | 720  |
|    | <b>90x90</b> - 36"x36" ultra matt<br><b>TH/CK</b> 20mm. Powder   Ash   Clay | 1        | 0,81    | 35,50 | 21     | 17,01  | 766  |
|    | <b>60x60</b> - 24"x24" matt                                                 | 3        | 1,08    | 22,00 | 40     | 43,20  | 900  |
|    | <b>30x60</b> - 12"x24" matt                                                 | 6        | 1,08    | 22,00 | 40     | 43,20  | 900  |
|    | <b>30x30</b> - 12"x12" matt                                                 | 11       | 1,00    | 21,80 | 48     | 48,00  | 1066 |
|    | <b>20x60</b> - 8"x24" matt                                                  | 8        | 0,96    | 20,95 | 48     | 46,08  | 1026 |
|    | <b>10x60</b> - 4"x24" matt                                                  | 15       | 0,90    | 19,65 | 40     | 36,00  | 806  |
|   | <b>10x10</b> - 4"x4" matt                                                   | 50       | 0,50    | 10,20 | 50     | 25,00  | 530  |
|  | <b>15x15</b> -6"x6" matt                                                    | 44       | 1,00    | 21,80 | 48     | 48,00  | 1066 |
|  | <b>mosaic 30x30 (5x5)</b><br>12"x12" (2"x2") matt                           | 11       | 1,00    | 21,50 | 30     | 30,00  | 665  |
|  | <b>mosaic 30x60</b><br>12"x24" matt                                         | 6        | 1,08    | 23,25 | 30     | 32,40  | 718  |
|  | <b>Hyper 30x30</b> - 12"x12" glossy                                         | 5        | 0,45    | 7,00  | 60     | 27,00  | 440  |
|  | <b>Roller 10x30</b> 4"x12" matt                                             | 16       | 0,48    | 10,00 | 42     | 20,16  | 440  |
|  | <b>Roller End 10x10</b> 4"x4" matt                                          | 13       | 0,13    | 2,68  | 115    | 14,95  | 330  |
|  | <b>Knit 30x30</b> 12"x12" matt                                              | 7        | 0,63    | 9,00  | 42     | 26,46  | 398  |
|  | <b>skirting 5x60</b> - 2"x24" matt                                          | 12       | 7,20ml  | 8,00  | -      | -      | -    |
|  | <b>skirting 5x90</b> - 2"x36" matt                                          | 12       | 10,80ml | 12,00 | -      | -      | -    |
|  | <b>step 30x60</b> - 12"x24" matt                                            | 6        | -       | 24,00 | -      | -      | -    |
|  | <b>step tread 34x90</b><br>14"x36" matt                                     | 2        | -       | 17,50 | -      | -      | -    |

# Technical Features

## Caratteristiche tecniche

valid for **ROLLER NORSE** matt

TECHNICAL FEATURES EXTRUDED WHITE-BODY TILES  
CONFORMING TO EN 14411 ISO 13006 STANDARDS ANNEX F GROUP AIII GL EB > 10%

CARATTERISTICHE TECNICHE PIASTRELLE ESTRUSE IN PASTA BIANCA Conformi a norme EN 14411 ISO 13006 Appendice F Gruppo AIII GL EB > 10%  
TECHNISCHE EIGENSCHAFTEN STRANGEZOGENEN FLIESEN Gemäß den Normen EN 14411 ISO 13006 Appendix F Gruppe AIII GL EB > 10%  
CARACTERISTIQUES TECHNIQUES POUR PATE BLANCHE EXTRUDÉES Conformes aux Normes Européennes EN 14411 ISO 13006 App. F Groupe AIII GL EB > 10%

|                                                                                     | TECHNICAL FEATURES<br>CARATTERISTICHE TECNICHE<br>TECHNISCHE DATEN<br>CARACTERISTIQUE TECHNIQUE                                | TESTING METHOD<br>METODICA DI PROVA<br>PRÜFVERFAHREN<br>NORME D'ESSAIS | TEST RESULTS<br>VALORE PRODOTTO<br>PRODUKT WERTE<br>VALEUR PRODUIT |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|--------------------------------------------------------------------|
|    | Water absorption<br>Assorbimento acqua<br>Wasseraufnahme<br>Absorption d'eau                                                   | EN ISO 10545-3                                                         | EB > 10%                                                           |
|    | Breaking strength<br>Carico di rottura<br>Bruchlast<br>Charge de rupture                                                       | EN ISO 10545-4                                                         | NPD                                                                |
|    | Glaze crazing resistance<br>Determinazione della resistenza al cavillo<br>Glasurehaarrißbeständigkeit<br>Résistance aux taches | EN ISO 10545-11                                                        | Resistant<br>Resistente<br>Widerstandsfähig<br>Résistant           |
|  | Chemical resistance<br>Resistenza ai prodotti chimici<br>Chemikalienbeständigkeit<br>Résistance aux produits chimiques         | EN ISO 10545-13<br>EN ISO 10545-14                                     | Min. class B<br>Min. class 3                                       |

valid for **NORSE** matt | ultra matt

TECHNICAL FEATURES UNGLAZED PORCELAIN STONEWARE  
CONFORMING TO EUROPEAN STANDARDS EN 14411 ISO 13006 APP. G (GROUP BIA UGL WITH EB ≤ 0,5%)

CARATTERISTICHE TECNICHE GRÈS PORCELLANATO NON SMALTATO Conformi a Norme Europee EN 14411 ISO 13006 App. G (Gruppo Bia UGL con EB ≤ 0,5%)  
TECHNISCHE EIGENSCHAFTEN UNGLASIERTES FEINSTEINZEUG Gemäß den Europäischen Normen EN 14411 ISO 13006 App. G (Gruppe Bia UGL mit EB ≤ 0,5%)  
CARACTERISTIQUES TECHNIQUES GRES CERAME NON ÉMAILLÉ Conformes aux Normes Européennes EN 14411 ISO 13006 App. G (Groupe Bia UGL avec EB ≤ 0,5%)

|                                                                                       | TECHNICAL FEATURES<br>CARATTERISTICHE TECNICHE<br>TECHNISCHE DATEN<br>CARACTERISTIQUE TECHNIQUE                                                                                                                                                                                                                      | TESTING METHOD<br>METODICA DI PROVA<br>PRÜFVERFAHREN<br>NORME D'ESSAIS | REFERENCE STANDARD<br>RIFERIMENTO NORMA<br>STANDARDWERT<br>RÉFÉRENCE NORME                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | TEST RESULTS<br>VALORE PRODOTTO<br>PRODUKT WERTE<br>VALEUR PRODUIT                                                               |
|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|    | Sizes<br>Dimensioni<br>Abmessungen<br>Dimensions                                                                                                                                                                                                                                                                     | EN ISO 10545-2                                                         | <div>N ≥ 15 cm</div> <div><div><div>• Length and width – Lunghezza e larghezza<br/>Länge und Breite – Longueur et largeur</div><div>• Thickness – Spessore – Stärke – Epaisseur</div><div>• Linearity – Rettilineità spigoli – Kantengeradheit-<br/>Rectitude des arêtes</div><div>• Wedging – Ortogonalità – Rechtwinkligkeit<br/>Orthogonalité</div><div>• Warpage – Planarità – Ebenflächigkeit–Planéité</div><div>• Appearance: % of acceptable tiles, per lot<br/>Aspetto: % di piastrelle accettabili nel lotto<br/>Aussehen: % der akzeptablen Fliesen pro Los<br/>Aspect: % de carreaux acceptables sur la fourniture totale</div></div><div><div>(%)</div><div>(mm)</div></div><div><div>±0,6%</div><div>±5,0%</div><div>±0,5%</div><div>±0,5%</div><div>±0,5%</div><div>95% min.</div></div><div><div>±2,0 mm</div><div>±0,5 mm</div><div>±1,5 mm</div><div>±2,0 mm</div><div>±2,0 mm</div></div></div> | Compliant<br>Conforme<br>Erfüllt<br>Conforme                                                                                     |
|    | Water absorption<br>Assorbimento acqua<br>Wasseraufnahme<br>Absorption d'eau                                                                                                                                                                                                                                         | EN ISO 10545-3                                                         | <div>E<sub>b</sub> ≤ 0.5%</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Compliant<br>Conforme<br>Erfüllt<br>Conforme                                                                                     |
|    | Modulus of rupture<br>Resistenza alla flessione<br>Biegezugfestigkeit<br>Résistance à la flexion                                                                                                                                                                                                                     | EN ISO 10545-4                                                         | <div>Medium value 35 N/mm<sup>2</sup> min.</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Compliant<br>Conforme<br>Erfüllt<br>Conforme                                                                                     |
|    | Breaking strength<br>Carico di rottura<br>Bruchlast<br>Charge de rupture                                                                                                                                                                                                                                             |                                                                        | <div>sp. &gt; = 7,5 mm: min 1300 N</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Compliant<br>Conforme<br>Erfüllt<br>Conforme                                                                                     |
|    | Abrasion resistance<br>Resistenza all'abrasione<br>Abriebbeständigkeit<br>Résistance à l'abrasion                                                                                                                                                                                                                    | EN ISO 10545-6                                                         | <div>175 mm<sup>3</sup> max</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Average<br>Medio – Mittelwert<br>Moyenne<br>< 150 mm <sup>3</sup>                                                                |
|   | Thermal expansion coefficient<br>Coefficiente di dilatazione termica lineare<br>Wärmeausdehnungskoeffizient<br>Coefficient de dilatation thermique linéaire                                                                                                                                                          | EN ISO 10545-8                                                         | <div>*Declared value<br/>Valore dichiarato<br/>Angegebener Wert<br/>Valeur déclaré</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <div>≤9 MK-1</div>                                                                                                               |
|  | Thermal shock resistance<br>Resistenza agli sbalzi termici<br>Temperaturwechselbeständigkeit<br>Résistance aux écarts de température                                                                                                                                                                                 | EN ISO 10545-9                                                         | <div>*Pass according to ISO 10545-1<br/>Test superato in accordo con ISO 10545-1<br/>Test überstanden nach ISO 10545-1<br/>Pv en accord avec norme en 10545-1</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Resistant<br>Resistente<br>Widerstandsfähig<br>Résistant                                                                         |
|  | Frost resistance<br>Resistenza al gelo<br>Frostbeständigkeit<br>Résistance au gel                                                                                                                                                                                                                                    | EN ISO 10545-12                                                        | <div>*Pass according to ISO 10545-1<br/>Test superato in accordo con ISO 10545-1<br/>Test überstanden nach ISO 10545-1<br/>Pv en accord avec norme en 10545-1</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Resistant<br>Resistente<br>Widerstandsfähig<br>Résistant                                                                         |
|  | Resistance to low concentrations of acids and alkali<br>Resistenza a basse concentrazioni di acidi e alcali<br>Beständigkeit gegen schwach konzentrierten Säuren und Laugen<br>Résistance à des basses concentrations d'acides et bases                                                                              | EN ISO 10545-13                                                        | <div>*Declared value<br/>Valore dichiarato<br/>Angegebener Wert<br/>Valeur déclaré</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | From ULA to ULB<br>Da ULA a ULB<br>Von ULA bis ULB<br>De ULA jusqu'à ULB                                                         |
|                                                                                       | Resistance to high concentrations of acids and alkali<br>Resistenza ad alte concentrazioni di acidi e alcali<br>Beständigkeit gegen stark konzentrierten Säuren und Laugen<br>Résistance à des hautes concentrations d'acides et bases                                                                               |                                                                        | <div>*Declared value<br/>Valore dichiarato<br/>Angegebener Wert<br/>Valeur déclaré</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | From UHA to UHB<br>Da UHA a UHB<br>Von UHA bis UHB<br>De UHA jusqu'à UHB                                                         |
|                                                                                       | Resistance to domestic chemicals and additives for swimming pools<br>Resistenza ai prodotti chimici di uso domestico e agli additivi per piscina<br>Beständigkeit gegen chemischen Haushaltsreinige und Zusatzstoffe für Schwimmbäder<br>Résistance aux prod. chimiques d'usage domestique et additifs pour piscines |                                                                        | <div>UB min.</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | UA                                                                                                                               |
|  | Stain resistance<br>Resistenza alle macchie<br>Fleckenbeständigkeit<br>Résistance aux taches                                                                                                                                                                                                                         | EN ISO 10545-14                                                        | <div>*Declared value<br/>Valore dichiarato<br/>Angegebener Wert<br/>Valeur déclaré</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | CLASS 5                                                                                                                          |
|  | Colors resistance to light<br>Resistenza dei colori alla luce<br>Lichtbeständigkeit<br>Résistance des couleurs a la lumière                                                                                                                                                                                          | DIN 51094                                                              | <div>No noticeable color change.<br/>Non devono presentare apprezzabili variazioni di colore.<br/>Die Muster dürfen keine sichtbaren Farbveränderungen aufweisen.<br/>Ne doivent pas présenter de variations importantes des couleurs.</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | No alteration after testing<br>Materiale inalterato dopo il test<br>Keine Veränderung nach dem Test<br>Aucune altération relevée |
|  | Friction coefficient (Slipperiness)<br>Coefficiente di attrito (Scivolosità)<br>Reibungskoeffizient (Schlupfrigkeit)<br>Coefficient de friction (Glissement)                                                                                                                                                         | DIN 51130                                                              | <div>*Declared value<br/>Valore dichiarato<br/>Angegebener Wert<br/>Valeur déclaré</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | R10 matt<br>R11 ultra matt                                                                                                       |
|                                                                                       | ANSI A137.1 (DCOF)                                                                                                                                                                                                                                                                                                   |                                                                        | >0,42                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                  |

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"Stay hungry, stay foolish."

S. Jobs 1955–2011

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A large, vertical, rounded rectangular graphic. The top half shows two yellow apartment buildings floating in a blue sky with white clouds. The bottom half shows the silhouette of a person's head and shoulders looking out over a sunset landscape with hills. The text 'CHANGE TOGETHER' is overlaid in the center.

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