

ROTÜCON



PRODUCT PROFILE

Customers always come first

Established in 2008, ROTOCON is a family-owned business led by Michael Aengenvoort and sons, Marco, Pascal and Patrick, who all completed their engineering studies in Europe and have cut their teeth and grown up in the labelling and narrow web industry. Collectively, the quartet has 88 years of hands-on experience and intimate knowledge of label printing and finishing machines, accessories, and consumables, enabling them to offer customers a tailor-made turnkey solution.



CHROME

RFP 350S • 450S • 530S • 660S
FLEXOGRAPHIC PRINTING PRESS



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ROTOCON RFP Chrome Series - Precision, Performance, and Efficiency at Its Best

The ROTOCON RFP CHROME Series is the ultimate solution for flexo printers seeking top-tier quality combined with maximum efficiency. Designed to meet the growing demands of the printing industry, this machine blends cutting-edge technology with intuitive operation - delivering outstanding print results and seamless production.

Modularity Meets Flexibility

Our RFP CHROME Series sets a new standard for versatility. With its modular design, printers can strategically invest in performance-enhancing features tailored to their applications and budget. Automation solutions and value-adding modules can be effortlessly integrated and activated with a simple button press.

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Maximum Productivity, Minimum Waste

In a highly competitive market, every second counts. That's why we designed the RFP CHROME Series to enable fast job changes, efficient material usage, and minimal waste. This ensures the highest level of cost-effectiveness and sustainable production.

Future-Proof for Your Needs

With the ROTOCON RFP CHROME Series, you stay ahead of the curve today and in the future. The machine grows with your requirements and can be expanded at any time to help you seize new market opportunities. Boost your productivity, optimise your processes, and achieve the highest print quality with the ROTOCON RFP CHROME Series.

The advanced sleeve printing system is equipped with fully servo-driven technology. Each printing unit is powered by three servo motors - one for the sleeve cylinder, one for the impression roller, and one for the anilox roller.

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CHROME

RFP 350S • 450S • 530S • 660S
FLEXOGRAPHIC PRINTING PRESS

Main Technical Parameters

RFP CHROME C (Cylinder)

Max. mechanical speed	200 m/min
Max. printing width	340 mm / 450 mm / 530 mm / 650 mm
Max. web width	350 mm / 460 mm / 540 mm / 660 mm
Max. unwind diameter	1050 mm
Max. rewind diameter	1051 mm
Print material thickness	15 - 450 mü
Print repeat	10 - 25 inch
Loading method	Sleeve or Cylinder
Dryer	UV LED (others on request)
Power supply	400V,50Hz,3P/N/PE
Turnbar (on rail system)	optional
Delam-/Relam (on rail system)	optional
Corona treatment	optional
Dust removal (web cleaner)	optional
BST webguide	optional
BST monitor	optional

Options

- Flexo printing
- Rotary screen printing
- Hot foil embossing
- Rotary die cutting unit
- Rotary embossing unit
- Cross-cutting unit
- Sheeter systems with delivery unit
- Rail system available
- Cold foil
- Lamination
- Web-turn-system
- Reverse-side printing
- Multi-layer and Booklet labels
- Chiller systems for filmic materials
- New ROTOCONNECT Service Module



Die Cutting / Matrix Removal



Unwind Unit/ Roll Lift



Delam-/Relam



Printing Sleeve



Touch Screen



Sleeve system with three servo motors



Cold Foil / Register Lamination



Multilayer Option

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RFP 350S • 450S • 530S • 660S
FLEXOGRAPHIC PRINTING SOLUTION



The RFP CHROME cylinder version flexo press is our latest cutting-edge machine, specifically designed for producing high-quality labels on a variety of materials.

Whether printing on film, aluminium, or paper, this machine offers exceptional versatility and top-tier results.

Engineered for maximum efficiency, the RFP CHROME press features a compact design and a short web path, significantly minimizing material waste and ensuring a cost-effective production process.

The RFP C Version is equipped with a gear cylinder and fully servo-driven technology. Each printing unit is powered by two servo motors: one for the impression roller and one for the anilox roller.

This setup ensures precise control over ink distribution, resulting in consistent prints while reducing ink waste.

CHROME

RFP 350S • 450S • 530S • 660S
FLEXOGRAPHIC PRINTING SOLUTION

Main Technical Parameters

RFP CHROME C (Cylinder)

Max. mechanical speed	200 m/min
Max. printing width	340 mm / 450 mm / 530 mm / 650 mm
Max. web width	350 mm / 460 mm / 540 mm / 660 mm
Max. unwind diameter	1050 mm
Max. rewind diameter	1051 mm
Print material thickness	15 - 450 mü
Print repeat	10 - 25 inch
Loading method	Cylinder
Dryer	UV LED (others on request)
Power supply	400V,50Hz,3P/N/PE
Turnbar (on rail system)	optional
Delam-/Relam (on rail system)	optional
Corona treatment	optional
Dust removal (web cleaner)	optional
BST webguide	optional
BST monitor	optional

Options

- Flexo printing
- Rotary screen printing
- Hot foil embossing
- Rotary die cutting unit
- Rotary embossing unit
- Cross-cutting unit
- Sheeter systems with delivery unit
- Rail system available
- Cold foil
- Lamination
- Web-turn-system
- Reverse-side printing
- Multi-layer and Booklet labels
- Chiller systems for filmic materials
- New ROTOCONNECT Service Module



Die Cutting / Matrix Removal



Unwind Unit/ Roll Lift



Delam-/Relam



Print Cylinder with Gear



Touch Screen



Sleeve system with two servos (Flower Style)



Cold Foil / Register Lamination



Multilayer Option

CHROME

RFP 350 • 440
HYBRID SOLUTION



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ROTOCON RFP Hybrid Solution – The Best of Both Worlds

The ROTOCON RFP Hybrid Solution redefines flexibility and efficiency in label and packaging printing. By seamlessly integrating conventional flexo with state-of-the-art digital inkjet technology, this hybrid press offers unparalleled versatility to meet evolving market demands.

One Pass - Complete Production

With the RFP Hybrid, printing and converting happen in a single pass. This means greater efficiency, faster turnaround times, and reduced material waste - all while delivering exceptional print quality.

Digital Flexibility

The integrated digital inkjet unit enables short-run production, variable data printing, and rapid job changes, providing the agility printers need in today's fast-paced industry.

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Precision Flexo for PMS Colours & More

The flexo printing unit ensures colour accuracy and expanded creative possibilities for spot colours, high-opacity whites and specialty applications.

Whether for short runs, personalised designs, or high-volume production, the ROTOCON RFP Hybrid Solution combines the best of digital and flexo printing to maximise productivity and profitability.

Are you ready to take your printing capabilities to the next level? The ROTOCON RFP Hybrid is your all-in-one solution.

CHROME

RFP 350 • 440
HYBRID SOLUTION

Main Technical Parameters

RFP Hybrid Solution

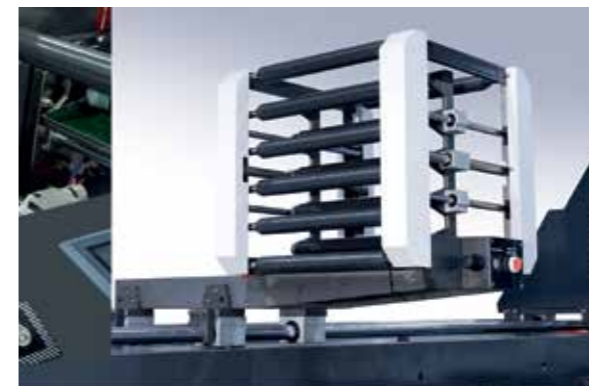
Max. mechanical speed	200 m/min
Max. printing width	340 mm / 450 mm / 530 mm / 650 mm
Max. web width	350 mm / 460 mm / 540 mm / 660 mm
Max. unwind diameter	1050 mm
Max. rewind diameter	1051 mm
Print material thickness	15 - 450 µ
Print repeat	10 - 25 inch
Loading method	Sleeve or Cylinder
Dryer	UV LED (other options available)
Power supply	400V,50Hz,3P/N/PE
Turnbar (on rail system)	Standard
Delam-/Relam (on rail system)	Standard
Corona treatment	Standard
Dust removal (web cleaner)	Standard
BST webguide	Standard
BST monitor	Standard



Die Cutting / Matrix Removal



Unwind Unit/ Web Guiding



Delam-/Relam



Printing Sleeve



HMI



Printing Unit



Cold Foil



Turnbar

CHROME

RVP 350 VERTICAL FLEXP PRINTING

Precision Flexo for PMS Colours & More

Our 6-colour flexo printing machine (CMYK + solid + spot colours) is the perfect solution for efficient, high-quality label production. Designed specifically for narrow-web materials, this model handles a wide range of substrates, including self-adhesive labels, paper, and non-stretch laminated materials—ideal for roll paper from 30 to 250g.

With its environmentally friendly ink system, low operational costs, and impressive print speed, this machine delivers outstanding performance and versatility. Whether you are printing small labels or specialised packaging, it is your most cost-effective and reliable choice.

High efficiency, low cost, wide compatibility – your smart entry into flexo label printing starts here.

Main Technical Parameters

RVP Flexo Printing

Model	RVP-350 up to 6 colours
Max.web width	320mm
Max.printing width	310mm
Max. unwinding diameter	600mm
Max.rewinding diameter	600mm
Max.speed	80m/min
Power	30KW
Voltage	380V 3PH 50/60HZ
Pressure	0.8MPA
Dimensions	2000x1100x2200
Weight	2.5T

Additional Options

UV dryer
Video inspection system
Extra die cutting station
Corona treatment



CHROME

RDF 340 • 430 • 530

DIGITAL PRINTED LABEL CONVERTING & FINISHING SYSTEM

The modular system can be expanded with options to suit different functional processes as a converter's business needs grow, for example: hot and cold foil, embossing, multilayer labels, in-mould labelling, and screen printing.



Specifications:

- Web width: 340mm, 440mm, 560mm
- Flexo printing: full/semi-rotary
- Flatbed screen printing
- Flatbed hot foil embossing
- Rotary and semi-rotary die cutting
- Rotary embossing unit
- Cross-cutting unit
- Sheeter systems with a delivery unit
- Rail system
- Cold foil
- Lamination
- Web-turn mechanism
- Reverse-side printing
- Fully automatic knife systems
- Multi-layer and Booklet labels option
- Digital embellishment
- Digital hybrid solutions
- New ROTOCONNECT Service Module

RDF 580 NONSTOP

DIGITAL PRINTED LABEL CONVERTING & FINISHING SYSTEM

ROTOCON Fully Automatic Turret Rewinders

Developed with customer input, ROTOCON turret rewinders deliver proven performance. Servo-driven with precise tension control, they handle a wide range of substrates with ease – making them the perfect companion to the ROTOCON converting machine.

Equipped with an automatic core loader, closing label option, auto eject, glueless start, and available in various spindle sizes.

Advanced Flexo Technology

Deliver high-end print quality and precise registration with the latest flexo innovations – available in rotary or semi-rotary mode.

Non-Stop Unwinder

Our industry-leading non-stop unwinders use advanced servo technology for superior quality and maximum productivity. They are a perfect match for any press – and the ideal complement to the ROTOCON Converter.

Dual-Frame Unwind System

Designed, for smaller roll loads and smooth material handling.

Heavy-Duty Die Cutting

Minimise heat on thin liners and ensure consistent performance with your choice of Fast Track or Full Rotary die modules.



Camera Inspection

Fully integrated, with flexible positioning to meet your inspection and quality control needs.

Increased Rewind Capacity

Supporting rewind rolls up to 800 metres – for longer runs and fewer changeovers.

Flexible Drying Options

UV, IR, or hot-air driers to suit virtually any substrate and application.

Comprehensive Lamination Modules

Under and over lamination, delamination, re-lamination, and web turn bars – all in one streamlined system.

High-Precision Slitting

Choose scissor, razor, or crush – with time-saving auto-slit knife positioning for fast, repeatable setups.

Contact Matrix Stripping System

For delicate materials, intricate shapes, and difficult adhesives – ensuring clean, reliable label delivery.

InkJet Modules

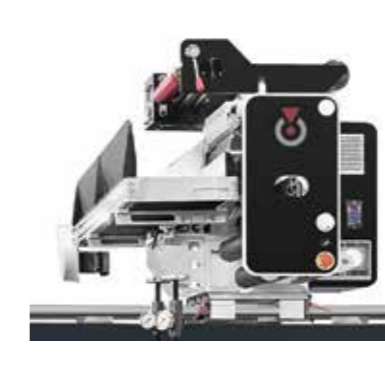
Fully integrated to expand your digital capabilities and application range.

Smart Workflow Automation

Reduce downtime and increase throughput with our powerful automated production



Non-Stop Unwinder



Non-Stop Matrix Removal System



Fully Automatic Turret Solution

CHROME

HIGH SPEED FLAT BED DIE CUTTER

High-speed flatbed die cutting machine with a special dancer system, enabling impressive speeds of up to 130 m/min. It is highly automated, stable and accurate for sheet cutting, hot stamping and die cutting.

Main Technical Parameters

High Speed Flat Bed Die Cutter

Control System	Inovance control system
Die Cutting Speed	130 m/min
Max. web width	350 mm
Max. unwinding diameter	700 mm
Max. rewinding diameter	10 mm
Die cutting precision	700 mm
Max. die cutting width	320 mm
Max. die cutting length	350 mm
Total power	20 kw
Power supply	380v 3p
Weight	2000 kg
Dimensions	(LxW): 3500x1500
Floor area of machine	(LxW): (3500+1000+1000)
	(LxW): (1500+1500+1000)



Web Guide



Flatbed Die Cutting Station



Dancing Roller



Cold Foil/Register Lamination



Multilayer Option



Printing Unit



ECOLINE

RFP 340E • 460E • 530E • 650E
FLEXOGRAPHIC PRINTING PRESS



The ROTOCON ECOLINE RFP is a cost-efficient flexographic printing press that balances registration accuracy with high running speeds. It uses the latest servo technology, with each printing unit driven by a separate servo motor.

The printing units are designed for optimal ink transfer and pressure adjustment to guarantee crisp-dot printing in high line counts, text, linework, solids, adhesives, and varnishes. If fine-tuning is required, it can be done quickly by adjusting the corresponding pressure setting device on both sides.

The lightweight aluminium print cylinders feature a high-precision helical gear transmission for high accuracy. This design ensures that installing the cylinder in the print head is smooth and straightforward.

The LED-UV curing system ensures an improved energy footprint across the short web path, and the impression cylinder is equipped with a water chiller system to prevent filmic material from being affected by UV curing temperatures during printing. Alternatively, hot-air or infrared driers can be fitted for curing water-based inks.

Equipping the unwind unit with a corona treater, dust-cleaning unit, and static system ensures maximum printing stability. The high-precision BST web inspection system provides superior quality assurance throughout the printing process.

Main Technical Parameters

RFP ECOLINE Cylinder

Max. mechanical speed	150 m/min
Max. printing width	340 mm / 450 mm / 530 mm / 650 mm
Max. web width	350 mm / 460 mm / 540 mm / 660 mm
Max. unwind diameter	1050 mm
Max. rewind diameter	1050 mm
Print material thickness	20 - 350 mü
Print repeat	7 - 24 inch
Loading method	Cylinder
Dryer	UV LED (other options available)
Power supply	400V,50Hz,3P/N/PE
Turnbar (on rail system)	optional
Delam-/Relam (on rail system)	optional
Corona treatment	optional
Dust removal (web cleaner)	optional
BST webguide	optional
BST monitor	optional

Options

- Flexo printing
- Rotary screen printing
- Hot foil embossing
- Rotary die cutting unit
- Rotary embossing unit
- Cross-cutting unit
- Sheeter systems with delivery unit
- Rail system available
- Cold foil
- Lamination
- Web-turn-system
- Reverse-side printing
- Multi-layer and Booklet labels
- Chiller systems for filmic materials
- New ROTOCONNECT Service Module



Flexo Print Unit with Gear Cylinder (Single Servo)



Unwinding Unit with Roll Lift



Delam-/Relam



Print Cylinder with Gear



Die Cutting Unit with Matrix Rewind



Sleeve System with Two Servos (Flower Style)



Cold Foil / Register Lamination



Multilayer Option

ECOLINE

RSI 340 • 430 • 560 • 600

SLITTING, INSPECTION & REWINDER SYSTEM

Fully servo-driven vertical model, which ensuring low maintenance and an output rate of up to 300m/min. The stringent web control and management system ensures 100% accuracy.



Specifications

- Max speed: 300m/min
- Unwind diameter: 710 mm
- Rewind diameter: 450 mm
- Unwinding: Automatic roll-end stop function & splicing table
- Slitting accuracy: ± 0.2 mm
- Slitting basic package: 6 razor blades
- Counting: totalised, linear & individual label count
- Ultrasonic roll diameter tracking

Available options: stroboscope inspection, crush knife slitting, razor slitting, dual rewind, separated waste winder, turret system

ECOLINE

RSH 340 • 440 • 560

SLITTING, INSPECTION & REWINDER SYSTEM

Fully servo-driven model with a compact footprint, easy-to-use control panel and open machine design to maximise operator friendliness.



Specifications

- Ultrasonic web guide
- Slitting accuracy: ± 0.2 mm
- Ultrasonic roll diameter tracking
- Tension control on rewind
- Tension control on unwind
- Inverter control draw station
- Unwind splicing table
- Automatic linear count
- Individual label count

ROTOCON

RC-HM 350 • 450 • 550

AUTOMATIC 4-SPINDLE TURRET REWINDER WITH HOTMELT GLUE

The ROTOCON RC-TRHM Automatic 4-Spindle Turret Rewinder with Hotmelt Glue is engineered to maximise productivity by reducing costly setup and changeover times.

The ROTOCON HDTR is designed for high-demand production environments where speed, precision, and durability are essential. It delivers superior winding performance across a wide range of substrates, making it the ideal solution for converters seeking maximum uptime and long-term reliability.

Fast, precise, and clean – the RC-TRHM is specifically designed for rewinding labels produced on heat-sensitive substrates or using heat-sensitive inks, finishes, or decorations.

- | | |
|-------------------------------------|-------------------------------------|
| 1 Bowl Feeder for Non-Stop Cores | 5 Mandrel Constant-End Support |
| 2 Automatic Core Placing Magazine | 6 Roll End Closure with Label Print |
| 3 15" HMI Lenze Touchscreen | 7 Automatic Finished Roll Eject |
| 4 Glue or Glueless Reel Application | 8 Mandrel Placing Magazine |



Main Technical Parameters

Specifications

Operation mode
Drive system
Max. working web width
Max. mechanical speed
Max. cutting speed
Max. rewind diameter on turret with 76 mm shafts
Max. rewind diameter on turret with 50 mm shafts
Max. rewind diameter on turret with 40 mm shafts
Max. rewind diameter on turret with 25 mm shafts
Min. lane width
Material thickness
Remote assistance
Auto eject system
Core loader
Finished roll label closer with printer
Slitting (shear, razor, crush) – auto-slit
Turn bar

RC-TR-HM350

Hotmelt glue system
Lenze servo technology
350 / 13.78
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 60 – 140 g/m²
Webcam and service router
Included
Optional
Optional
Optional
Optional

RC-TR-HM450

Glue less
Lenze servo technology
450 / 17.5
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 60 - 140 g/m²
Webcam and service router
Included
Optional
Optional
Optional
Optional

RC-TR-HM550

Glue less
Lenze servo technology
550 / 21.65
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 140 g/m²
Webcam and service router
Included
Optional
Optional
Optional
Optional

Unit

mm / inch
m/min - fpm
m/min - fpm
mm / inch
mm / inch
mm / inch
mm / inch
mm / inch

ROTOCON

RC-NU 350 • 450 • 550

NON-STOP UNWINDER

A new generation of Non-Stop Unwind equipment utilising the latest servo technology for unrivalled web tension control.

Non-stop unwinding solution for label converting, flexible packaging and narrow web applications.

RC-NU - Automatic Servo Non-Stop Unwind

Available in all web widths: 350, 450, 580 mm

Full closed-loop tension control

Interfaced package to suit any ROTOCON or third-party machinery

Specifications

Splicing speed
Working speed
Maximum diameter
Shaft diameter
Roll weight
Tension range
Cutting system
Notes

350mm

180 m/min
180 m/min
1000 mm
3" (6" optional)
350 kg
30 - 200N
Rolling shear
All platforms and all substrates

450mm

180 m/min
180 m/min
1000 mm
3" (6" optional)
425 kg
30 - 250N
Rolling shear
All platforms and all substrates

580mm

180 m/min
180 m/min
1000 mm
3" (6" optional)
550 kg
40 - 300N
Rolling shear
All platforms and all substrates



ROTOCON

RC-TR GL 350 • 450 • 550

AUTOMATIC GLUELESS 4-SPINDLE TURRET REWINDER

ROTOCON RC-TR-GL Automatic Glueless 4-Spindle Turret Rewinder

The ROTOCON Automatic Glueless 4-Spindle Turret Rewinder represents the latest generation of turret rewinding technology. Equipped with advanced digital tension control, it delivers unmatched precision and consistent performance for all pressure-sensitive (PS) labels.

With reel change speeds of up to 120 m/min and rapid job changeover, this system ensures maximum productivity. The innovative glueless starting technology for web-to-core fixing eliminates the need for adhesive, saving costs while guaranteeing clean, glue-free rolls and a tidy working environment.

Particularly suitable for logistics, retail, and food label production, the ROTOCON Automatic Glueless Turret Rewinder provides non-stop operation and fast changeovers, enabling converters to achieve excellent efficiency and reliability



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Main Technical Parameter

Specifications

Operation mode
Drive system
Max. working web width
Max. mechanical speed
Max. cutting speed
Max. rewind diameter on turret with 76 mm shafts
Max. rewind diameter on turret with 50 mm shafts
Max. rewind diameter on turret with 40 mm shafts
Max. rewind diameter on turret with 25 mm shafts
Min. lane width
Material thickness
Remote assistance
Auto eject system
Core loader
Finished roll label closer with printer
Slitting (shear, razor, crush) – auto-slit
Turn bar

RC-TR-GL350

Glueless
Lenze servo technology
350 / 13.78
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 60 - 140 g/m²
Webcam and service router
Included
Optional
Optional
Optional
Optional

RC-TR-GL450

Glueless
Lenze servo technology
450 / 17.5
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 60 - 140 g/m²
Webcam and service router
Included
Optional
Optional
Optional
Optional
Optional

RC-TR-GL550

Glueless
Lenze servo technology
550 / 21.65
200 (depending on material) / 656
up to 140 (depending on rewinder shaft size)/460
350 / 13.78
300 / 11.75
290 / 11.25
250 / 9.75
25 / 1
Self-adhesive paper 60 - 140 g/m².
Webcam and service router
Included
Optional
Optional
Optional
Optional
Optional

Unit

mm / inch
m/min - fpm
m/min - fpm
mm / inch
mm / inch
mm / inch
mm / inch
mm / inch

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PRO MOUNT PLATEMOUNTER

An entry-level machine designed to tick three boxes: price ratio, ease of operation, and maximum precision with highly repeatable accuracy for operators manually mounting printing plates.

The 650-line camera achieves a 70x amplification ratio, delivering clear, bright images that substantially improve plate mounting precision via a 482.6mm high-resolution display.



Specifications

- Max plate cylinder length: 600mm
- Max plate cylinder diameter: 800mm
- Voltage: 220V (one-phase, 50-60Hz)

PRO CLEAN ANILOX ROLLER CLEANER

This ultrasonic anilox roller cleaner efficiently and quickly removes all types of inks and dirt from any line-count anilox cells. It is equipped with a roller-swivelling wheel and a constant temperature heating system, reducing 'hot spots' in the liquid that can create high intensity power levels and potentially damage components.

Ultrasonic cleaning converts electrical energy into kinetic energy, without generating dust or sewage, making it a more environmentally friendly method that uses a cleaning fluid for easier removal of dirt from micro holes.

The cleaning process is simple: after inserting the anilox roller into the cleaning tank with cleaning fluid, the operator presses the cleaning button. Depending on the anilox cells, different sizes of customised cleansers can be selected, and the operator can switch between single- and double- frequency cleaning. At 40kHz, single-frequency cleaning is stable, reliable and thorough. After removing inks or stubborn dirt with low-frequency cleaning, multiple frequencies enable highly precise cleaning of the anilox cells.



Specifications

- Anilox roller length: 100-450mm
- Quantity of vibrators: 16
- Temperature control range: 30-100°C
- Ultrasonic power source: 20A/220V
- Electric heater power: 2.6KW
- Cleanser working frequency: 40kHz
- Rinsing tank length: 450mm
- Rinsing tank width: 450mm
- Capacity: 40 litres

OUR SERVICE TECHNICIANS ARE PASSIONATE ABOUT CUSTOMER SATISFACTION.

All equipment supplied by ROTOCON is serviced by our technicians, from installation and repair to comprehensive operator training.

Rigorously trained and certified to OEM standards, our technicians arrive at our customer locations ready to perform engineering tasks with a hands-on approach, technical integrity, and a get-it-done mentality





ROTOCON