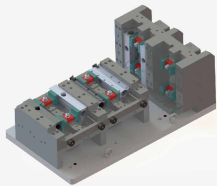


輕巧型夾鉗 OK VISE

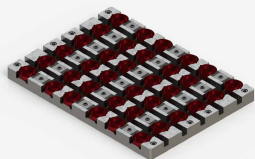
► 使用案例 Application



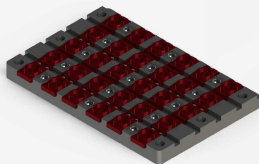
▲ 環形工件加工治具範例
Ring workpiece processing jig



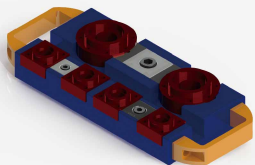
▲ 關門器加工治具範例
Door closer processing jig



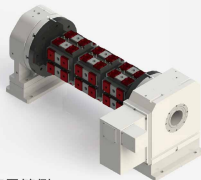
▲ 圓形油壓缸蓋加工超量產治具範例
Round hydraulic cylinder cover processing jig



▲ 油壓缸蓋超量產治具範例
Hydraulic cylinder cover processing jig



▲ 快速換模加工治具範例
Single-minute exchange of die(SMED)
processing jig



▲ 第四軸應用範例
4th axis Application



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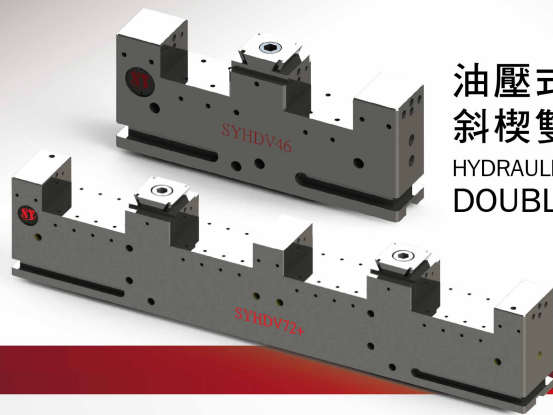


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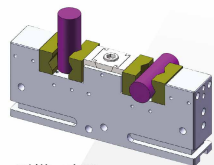
油壓式
斜楔雙夾虎鉗
HYDRAULIC WEDGE
DOUBLE VISE

輕巧型夾鉗
OK VISE

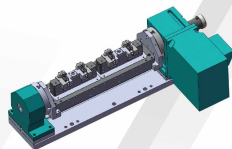


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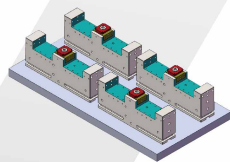
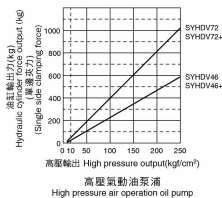
油壓式 斜楔雙夾虎鉗 HYDRAULIC WEDGE DOUBLE VISE



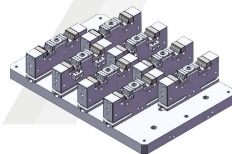
V 型鉗口應用
Application of V shaped jaws



四軸治具(可加工3面)
Jigs on the 4th axis
(Available for machining 3 side)

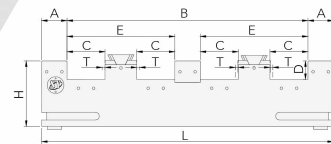
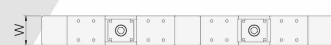


平面併列式
Surface type deployment

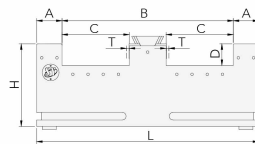


平面併列式
Surface type deployment

技術詳情 Technical Specifications



SYHDV46+ / SYHDV72+



SYHDV46 / SYHDV72

型號 Model	A	B	C	D	E	L	H	W	T	重量 weight (kg)
SYHDV46	40	170	60	29	-	250	103	46	3.5	8
SYHDV46+	40	380	60	29	170	460	103	46	3.5	14
SYHDV72	40	270	106	34	-	350	130	72	4.5	21
SYHDV72+	40	580	106	34	270	660	130	72	4.5	39

單位 (Unit) : mm

輕巧型夾鉗 OK VISE

TYPE-A



平面夾鉗 Flat vise

適用於平面工件夾持。
Suitable for clamping flat workpiece.

TYPE-B



齒面夾鉗 Serration vise

適用於粗胚工件，齒面具備良好的咬合力，提供穩固可靠的夾持。
Apply to rough workpiece, tooth surface with knurling provide stable clamping.

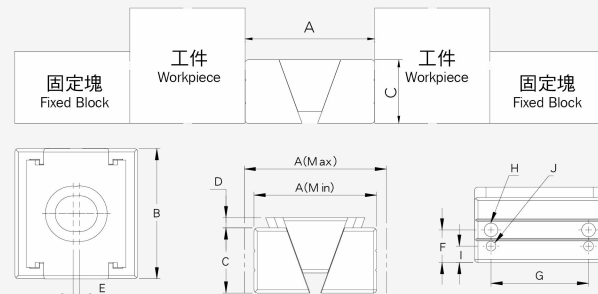
TYPE-C



打孔夾鉗 Punch vise

可加裝成型夾塊，適用於不規則工件，能應用在各種不同形狀工件的夾持。
Forming clamps can be added, Suitable for irregular workpiece, and can be used to clamp workpiece of various shapes.

技術詳情 Technical Specifications



型號 Model	A			B	C	D	E	F	G	H	I	J	適用螺絲 Applicable screws	夾持力 Pressing force(KN)	表面硬度 Surface hardness(HRC)	重量 weight (kg)
	最小 (Min)	最適宜 (Optimum)	最大 (Max)													
M062020	18	20	21	20	12	3	1	--	--	--	--	--	M6x16	18	48-52	0.03
M062525	23	25	26	25	12	3	1	--	--	--	--	--	M6x16	18	48-52	0.04
M083030	28	30	31.5	30	15	4	1	7.5	22	M3	3	Ø3	M8x20	25	48-52	0.08
M104040	37	40	42	40	20	4	2	10	25	M5	5	Ø3	M10x25	38	48-52	0.2
M124540	42	45	47.5	40	22	5	2	11	30	M5	5	Ø3	M12x30	65	48-52	0.35
M166060	56	60	65	60	29	6	3	14.5	42	M6	6	Ø4	M16x40	110	48-52	0.65

單位 (Unit) : mm