



ZIJTVELD

CE Operating and maintenance manual

Demolition and sorting grab
Type S2704-D

Dear User,

The Demolition/Selector grab is a piece of equipment for excavators. The selector grab is available in various weights, capacities and versions and is always a fast and purpose- built selector and demolition device.

It is imperative you read this manual and follow all the instructions given when working with our machinery in accordance with our recommendations.

The Selector Grab products are provided with a CE marking, thereby complying with all the necessary European regulatory safety regulations.

It is essential to follow the safety regulations at all times.

These safety regulations refer to those laid out in this manual, including both the operating instructions for excavators and the safety regulations that apply to the vicinity in which the Selector grab product is being used, maintained and repaired.

Modifications made to the Sorting Grab may only be implemented with the written consent of the manufacturer. Only under these circumstances do the warranty conditions and CE liabilities remain applicable.

Warning

- The excavator with a Selector Grab may only be operated by a qualified person.
- Maintenance and/or repairs may only be carried out by appropriately trained and competent personnel.
- Prevent dangerous work situations. Stay at a safe distance from moving parts.
- Ensure that whilst operating the machinery no other people are within the working vicinity of the excavator with selector grab.
- Maintenance or repair work must only be carried out when the engine is turned off.
- Refer to the safety regulations before starting on any maintenance or repair work.
- Replace defective parts only with original parts from the manufacturer.
- Failure to replace defective parts with original parts from the manufacturer will result in cessation of the entire warranty and CE liability.

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EU declaration of compliance



(Guideline 2006/42/EC)



Manufacturer Zijtveld Grippers B.V.
Address De Boomgaard 1
 's Graveland

Hereby declares that Zijtveld Gripper®

Type	S2704-D
Serial number	

meets all the required machine guidelines (Guideline 2006/42/EC, as most recently updated) as well as national legislative implementation of this directive.

Attention: Any adjustment that is made to this product without written consent on the manufacturer, makes this declaration void and invalid.

We should draw your attention to the fact that the selector grab product is designed to be assembled with another machine, and that the product, on the grounds of the machine Guide Line, can only be used once the whole machine is in accordance to the conditions laid down by European regulations.

Date

.....

(signed)

The Selector Grab should always be attached to an excavator of the correct weight, class and capacity of machine. Refer to the data information plate on the grab and consult the technical specifications in this manual. When in doubt contact the supplier.

The weight of the grab, increased by the weight of the load being picked up, must never exceed the maximum allowance of lifting power. For further information consult the excavator manual.

It is prohibited for people to be within the rotation range of the machine and grab. Keep in mind that material being lifted that extrude from the grab will enlarge the rotation range.

It is always possible that material can fall out of the excavator's grab. For this reason, never rotate the machinery above people, machines nor vehicles.

Always pick up a long load at its centre of gravity, to prevent the excavator from either rotating or tipping over. It is not permissible to use the grab to hit or pound.

Whilst connecting or disconnecting, lubricating or other maintenance work, the grab must be stable and on a flat surface. Before performing lubricating or other maintenance work the engine should always be shut down.

Warning

Never work on the hydraulic system if the system is still under pressure! Keep hands away from moving parts at all times.

The manufacturer cannot anticipate every possible circumstance that might involve a potential hazard. The warnings in this publication are, therefore, not all-inclusive. If a tool, procedure, work method or operating technique that is not specifically recommended by the manufacturer is used, then you must assure yourself that it is safe for you and others.

You should also ensure that the product will not be damaged or made unsafe by the operation, lubrication, maintenance or repair procedures that you choose.

Terms of guarantee



The manufacturer provides a warranty of 12 months from the date of delivery.

All defective parts proven to be caused by faults in either manufacture, production or material are covered by the warranty.

Defective parts that are replaced and fall under guarantee become property of the manufacturer. They must be kept available and returned immediately, in complete and unaltered condition, upon the first request from the manufacturer.

Any claim made under guarantee will only be taken into consideration once a written appeal is made to the dealer or manufacturer. This must be done directly after the damage or fault occurs and at least within 24 hours of any irregularities and problems arising.

All claims under conditions of the warranty must contain the following data; the type of machine the product has been mounted on, the serial number of the grab, the record of the defective part(s) and a description of the fault, photographs, copy of the delivery papers and invoice and a copy of the invoice of the piece of equipment concerned. Minor repairs can be carried out in consultation with the dealer; the necessary parts which fall under the warrantee, will be delivered without charge. For larger repairs the grab should be sent to your dealer or manufacturer for repairs or modifications. The work and necessary parts are free of charge. However, transport costs and call-out charges to and from your dealer or manufacturer are not covered.

The manufacturer is not liable for consequential loss caused by a defective Selector Grab (consequential loss to excavators, consequential loss due to a stationary excavator or the suspending of work activity).

EXCLUDED FROM GUARANTEE:

- Damage caused by faulty assembly of a machine and or the hydraulic system, improper maintenance without expertise and transport damage.
- Defects resulting from improper repairs and/or maintenance including that carried out by an unauthorised third party.
- Defects arising from neglect or improper execution of preventive maintenance procedures e.g. regular lubrication or greasing.
- Defects to parts which are subject to normal wear like blades.
- Consequential loss caused by failure to replace normal wearing parts in time.

N.B. If defective or worn down parts are replaced by non-original parts, the entire warranty and liability will cease to apply.

Procedures to follow before initial use



Before taking the machine into operation and to ensure the good functioning of the apparatus, it is important that the following points are checked and correspond to the technical specifications as shown on the information plate and in the manual.

- The type and weight of the sorting grab must conform to weight and machine class of the intended excavator.
- The oil flow and the pressure for rotating the selector grab should be checked and adjusted.
- Beware: the return pressure of the rotating oil at a continuous level may be at a maximum of 25 bar, and only briefly (maximum of 10% of the working time) at 100 bar.
- The oil flow and pressure of the pinching (opening and closing) of the sorting grab needs to be controlled and adjusted.
- Check if the hydraulic quick release hitch is in good order and screwed on firmly.
- Check if the ball valves and valves are in the correct position.
- Check if the connecting pins between the excavator and the sorting grab are well secured, as well as the wedge and the security pin of the quick release hitch system.
- Ensures that the hoses have the correct length and are at no risk of interfering with any of the moving parts. Also make sure they cannot wear or damage because of contact with the grab or material that is moved by the grab.

For maintenance work, always place the grab in open position on a flat and stable surface and ensure the excavator cannot move.

During maintenance on the hydraulic system the hydraulic hoses need to be disconnected. Before disconnecting ensure there is no pressure on the hoses. Consult the manual for the excavator.

The grab must be lubricated once every 8 operating hours with the same lubricant recommended for the excavator. For the position of the grease nipples and frequency of lubrication, see the schedule on page 9.

When the cutting blades of the grab shells are worn down to such a degree that the grab can no longer close fully, all work should be suspended immediately and the exchangeable wear blades must be changed or replaced (Note that the wear blades also function as final stop of the cylinder—neglect or excessive wear can lead to damage).

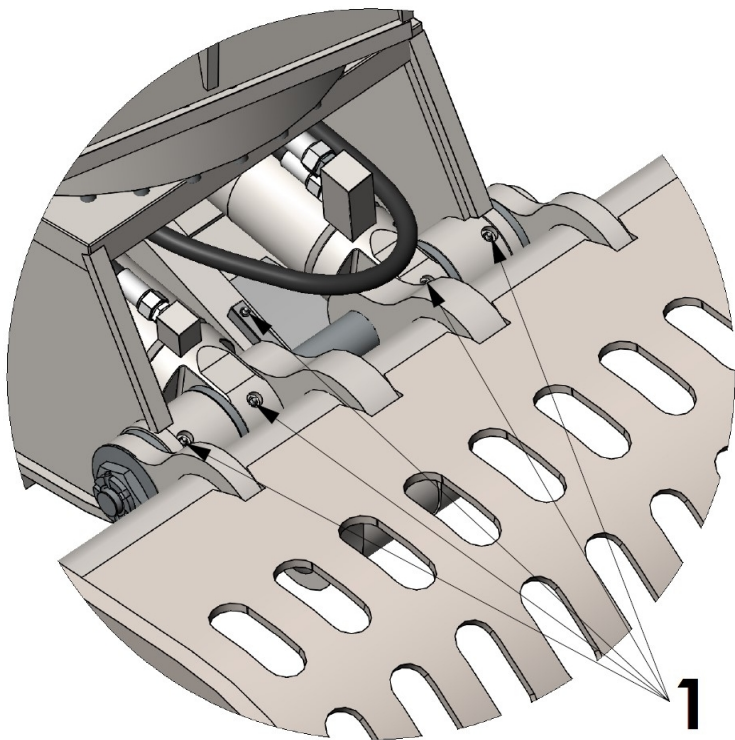
Picture 1 and 2 : Instructions for assembling the wear blades.



1 = Attention: fix nut with the conical side to the inside.

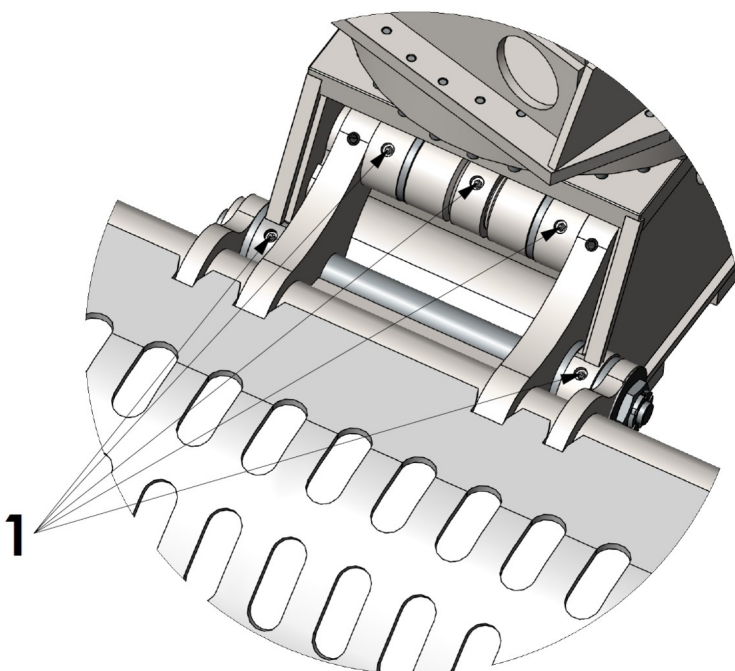
2 = Bolts need to be tightened with a torque as shown in the table (see page 16).

To ensure the wear blades are securely fastened to the shell it is recommended to place some additional spot welding between knives and shell base.



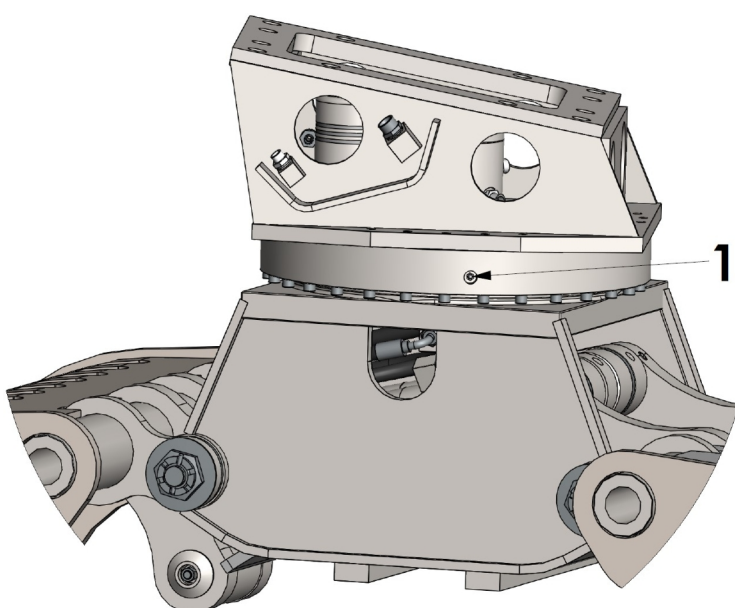
Picture 3: Lubricating pivoting points

1 = Lubricate 1 x per 8 operating hours.



Picture 4: Lubricating pivoting points

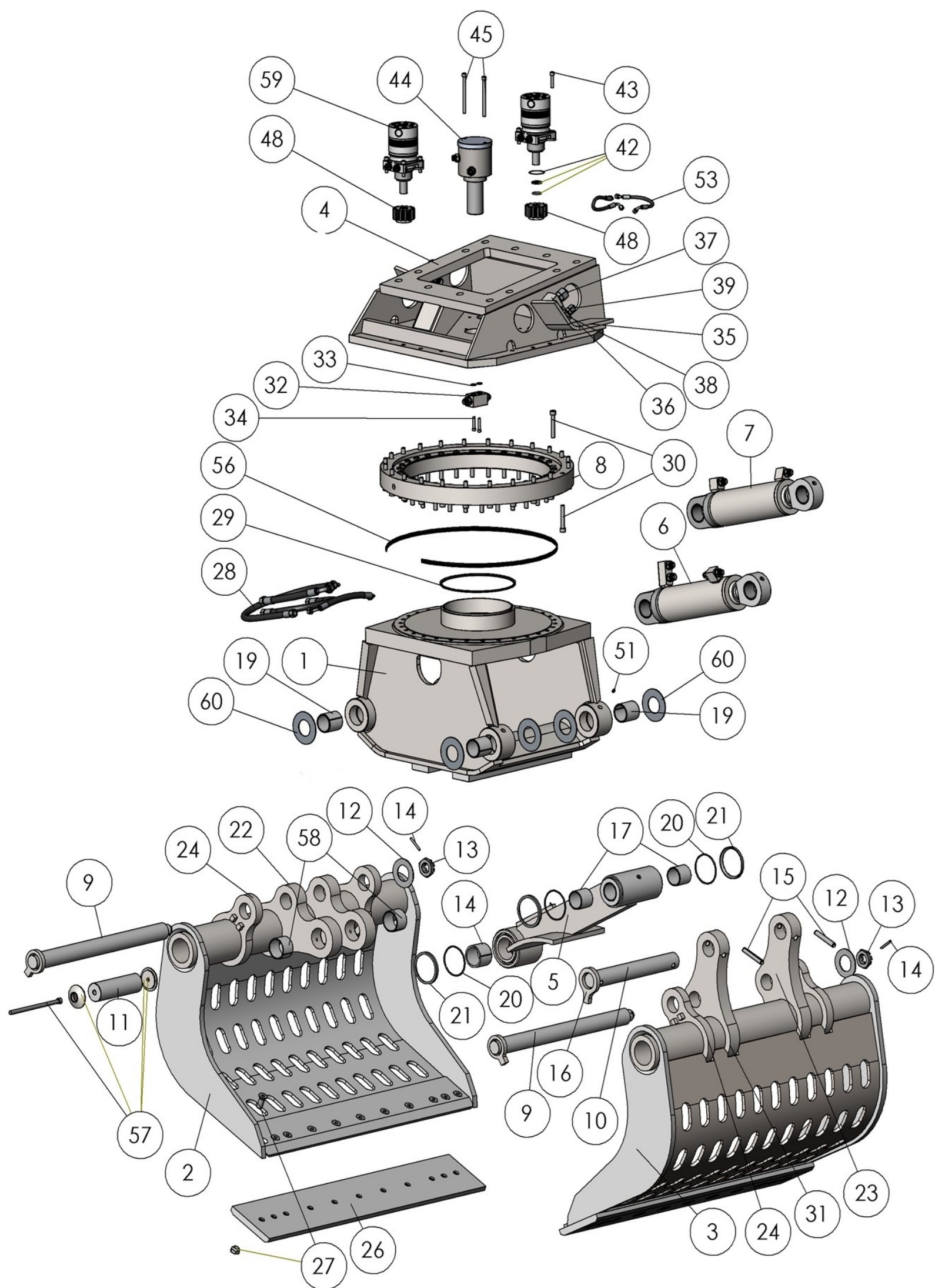
1 = Lubricate 1 x per 8 operating hours.



Picture 5: Lubricating rotator

1 = Lubricate 1 x per 8 operating hours.

Exploded view S2704-D



Parts list S2704-D

Part No.	Qty	Description	Order part No.
1	1	Welded main frame construction	S2704.D.001
2	1	Shell left (short lever)	S2704.D.002
3	1	Shell right (long lever)	S2704.D.003
4	1	Welded rotator frame construction	S2704.D.004
5	1	Welded linkage construction	S2704.D.005
6	1	Hydraulic cylinder right (high nipple)	S2704.D.006
7	1	Hydraulic cylinder left (low nipple)	S2704.D.007
8	1	Slewing ring	S2704.D.008
9	2	Main hinge pin	S2704.D.009
10	1	Linkage axis (top/long)	S2704.D.010
11	1	Linkage axis (under/short)	S2704.D.011
12	2	Disk spring	S2704.D.012
13	2	Castellated nut	S2704.D.013
14	2	Dowel pin	S2704.D.014
15	2	Locking pin	S2704.D.015
16	1	Locking flap linkage pin	S2704.D.016
17	2	Bearings linkage top	S2704.D.017
18	2	Bearings linkage bottom	S2704.D.018
19	4	Bearings main frame	S2704.D.019
20	12	O-ring Metal Seal	S2704.D.020
21	12	Metal Seal	S2704.D.021
22	2	Shell hinge short	S2704.D.022
23	2	Shell hinge long	S2704.D.023
24	4	Shell hinge support	S2704.D.024
25	2	Fixed blade	S2704.D.025
26	1 set	Cutting edge (underside)	S2704.D.026
27	1 set	Bolt set replaceable blades	S2704.D.027
28	1 set	Hose kit underframe	S2704.D.028
29	1	V-ring (central ring)	S2704.D.029

Parts list S2704-D

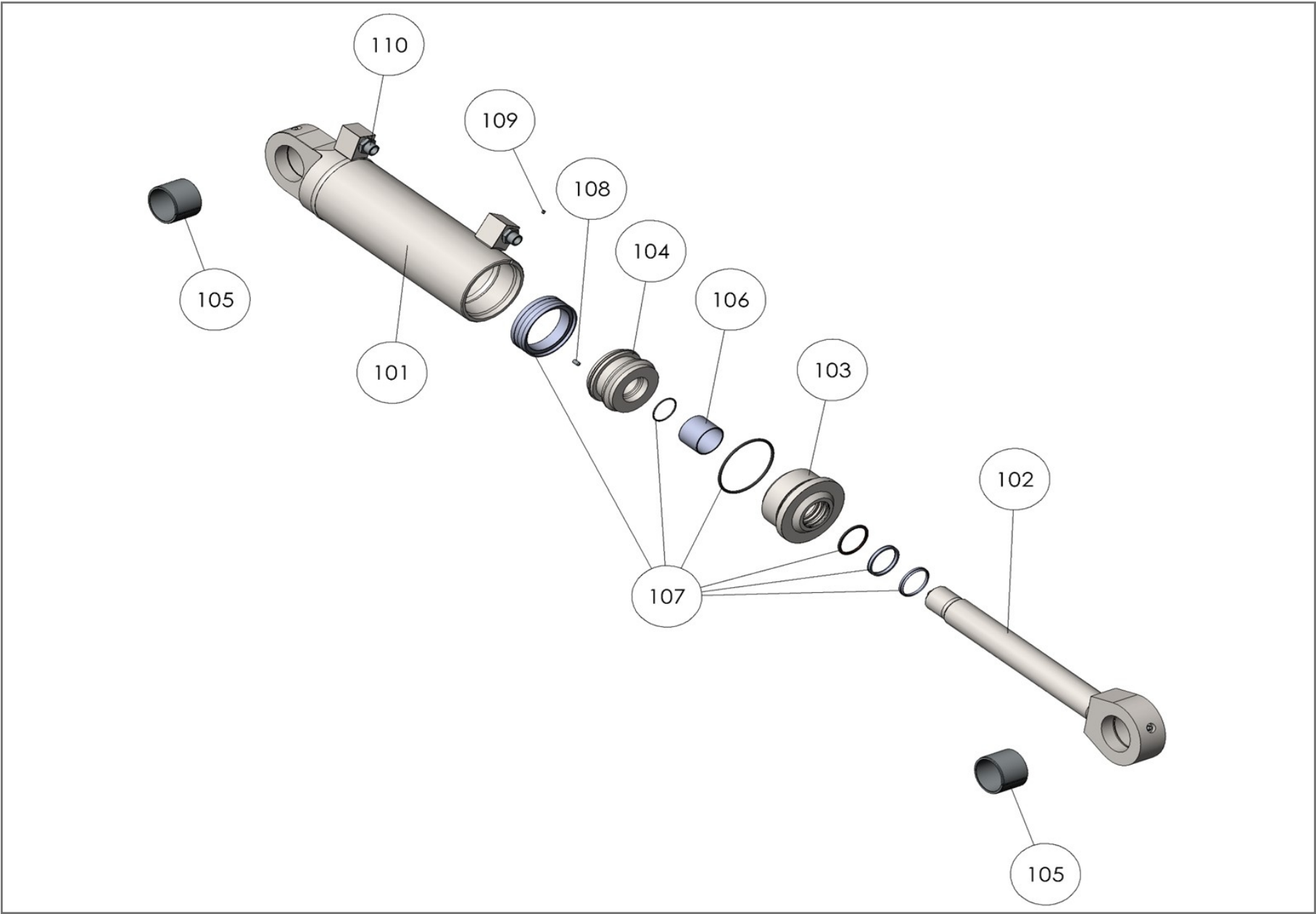


Part No.	Qty	Description	Order part No.
30	1 set	Boutenset draaikrans	S2704D.030
31	1	Borg-U	S2704D.031
32	1	C.O.D. aansluitblok	S2704D.032
33	1 set	O-ring t.b.v. aansluitblok C.O.D	S2704D.033
34	1 set	Boutenset C.O.D. aansluitblok	S2704D.034
35	2	Beschermkap aansluitnippels	S2704D.035
36	2	Hoofdaansluitblok	S2704D.036
37	2	Aansluitnippels	S2704D.037
38	2	Hoofdaansluitblok	S2704D.038
39	2	Aansluitnippels	S2704D.039
42	1 set	Sealkit hydromotor	S2704D.042
43	1 set	Boutenset hydromotor	S2704D.043
44	1	C.O.D. compleet	S2704D.044
45	1 set	Boutenset C.O.D.	S2704D.045
48	2	Tandwiel	S2704D.048
51	1 set	Smeernippelset	S2704D.051
53	1 set	Slangset kop	S2704D.053
56	1	Draaikransseal	S2704D.056
57	1 set	Borgset	S2704D.057
58	2	Glijlager	S2704D.058
59	2	Hydromotor vierkante flens	S2704D.059
60	8	Vulring	S2704D.060
		Revisieset scharnierdelen	S2704D.PBS

Parts list cylinder left S2704-D

partnr.	aantal	omschrijving	bestelnr
101	1	Cylinder housing	S2704D.101
102	1	Piston rod	S2704D.102
103	1	Cylinder nut	S2704D.103
104	1	Cylinder piston	S2704D.104
105	2	Bearing (cylinder housing)	S2704D.105
106	1	Bearing (cylinder nut)	S2704D.106
107	1 set	Cylinder seal kit	S2704D.107
108	1	Secure bolt M8x12	S2704D.108
109	1	Secure bolt M6x6	S2704D.109
110	1 set	Cylinder nipple set (2 pcs)	S2704D.110

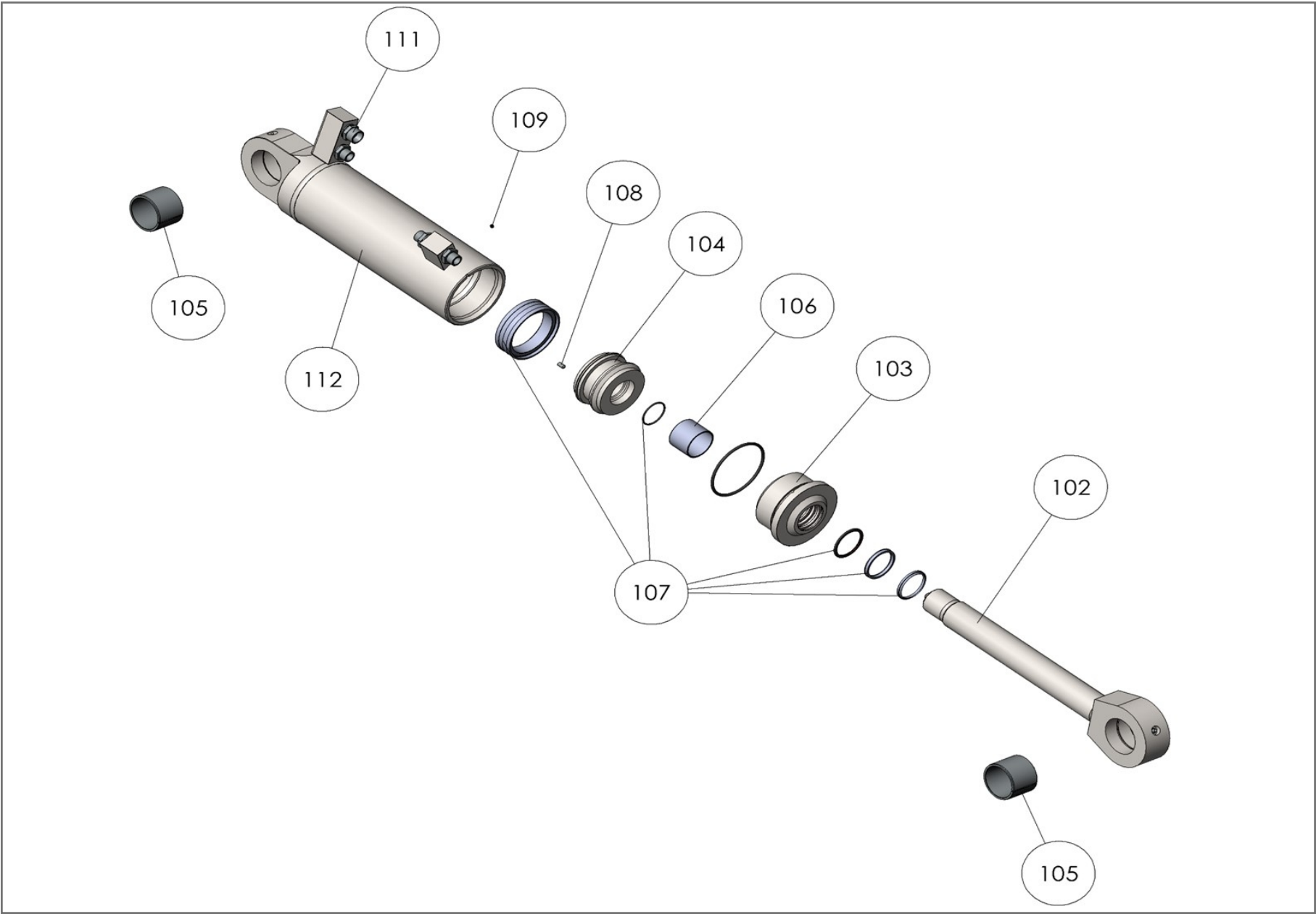
Exploded view cylinder left S2704-D



Parts list cylinder right S2704-D

partnr.	aantal	omschrijving	bestelnr
102	1	Piston rod	S2704D.102
103	1	Cylinder nut	S2704D.103
104	1	Cylinder piston	S2704D.104
105	2	Bearing (cylinder housing)	S2704D.105
106	1	Bearing (cylinder nut)	S2704D.106
107	1 set	Cylinder seal kit	S2704D.107
108	1	Secure bolt M8x12	S2704D.108
109	1	Secure bolt M6x6	S2704D.109
111	1 set	Cylinder nipple set (2 pcs)	S2704D.111
112	1	Cylinder housing	S2704D.112

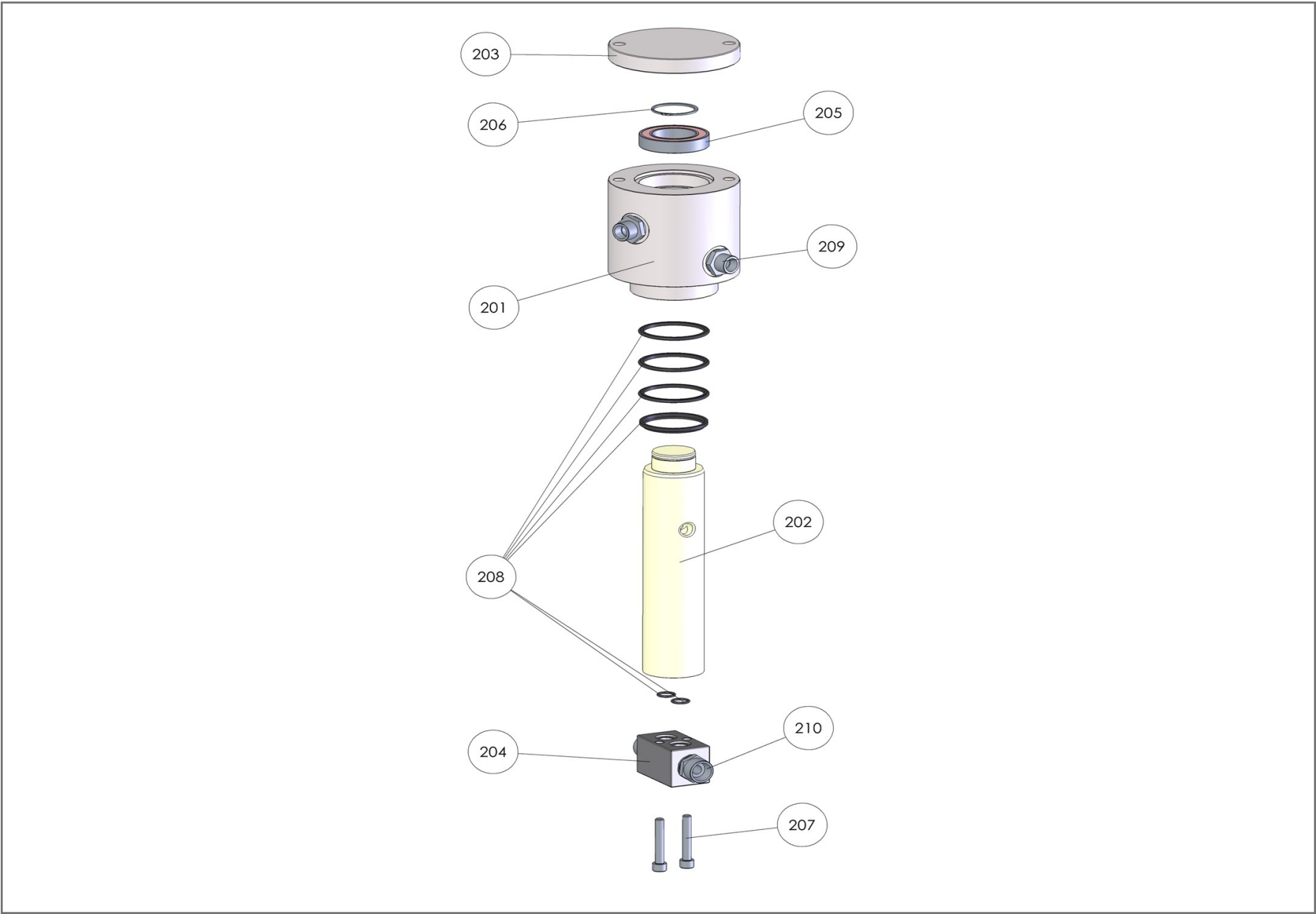
Exploded view cylinder right S2704-D



Parts list C.O.D. S2704-D

partnr.	aantal	omschrijving	bestelnr
201	1	C.O.D. housing	S2704D.201
202	1	C.O.D. rotor	S2704D.202
203	1	C.O.D. cover	S2704D.203
204	1	C.O.D. connection block	S2704D.204
205	1	Bearing	S2704D.205
206	1	Circlip	S2704D.206
207	1 set	Bolt set C.O.D. connection block	S2704D.207
208	1 set	Seal kit C.O.D.	S2704D.208
209	1 set	Connection nipple C.O.D. housing	S2704D.209
210	1 set	Connection nipple C.O.D. connection block	S2704D.210

Exploded view C.O.D. S2704-D



Torques specification



Maximum torque specified to bolts on the cutting blades and rotator of the demolition and sorting grab.

Please consult this listing on diameter, pitch and metric size and maximum torque specified prior to fastening.

Bolt size	Torque (Nm)	Torque (Kg/m)
	Bout 10,9	Bout 10,9
M8	40 Nm	4 Kgm
M10	80 Nm	8 Kgm
M12	130 Nm	13 Kgm
M12x1,25	110 Nm	11 Kgm
M14	200 Nm	20 Kgm
M16	300 Nm	30 Kgm
M20	600 Nm	60 Kgm
M24	1000 Nm	100 Kgm
M27	1500 Nm	150 Kgm
M30	2000 Nm	200 Kgm
M36	3600 Nm	360 Kgm
M39	4600 Nm	460 Kgm

Note ,fine pitch.

Technical specifications: S2704-D



		S2704-D
Weight class excavator	ton	???
Weight	kg	???
Operating pressure max.	bar	???
Operating pressure rotation min.	bar	???
Operating pressure rotation max.	bar	???
Oil flow max.	l/min.	???
Oil flow rotation max.	l/min.	???
Shell width	mm	???
Width opened	mm	???
Height opened	mm	???
Capacity	ltr	???
Closing force	Kn	???