

ABH Kemper C3000

SPARE PARTS CATALOGUE

ABH Kemper C3000
89505 September-2025 English

You can find current spare parts information at: parts1.kemper-stadtlohn.de

Remarks and Abbreviations

The following remarks and abbreviations may appear throughout this parts catalog. Refer to the following table for translations.

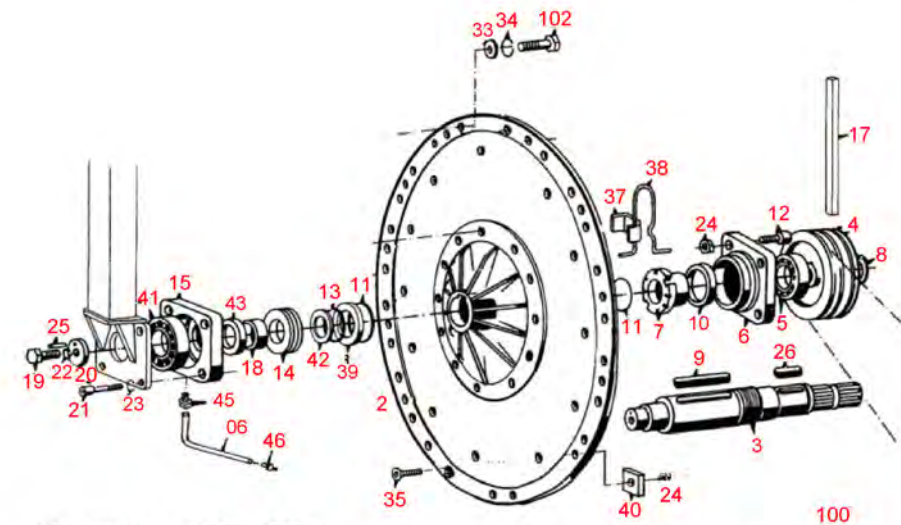
Codes used in "Remarks" column	English
APPL	This application only
AR	As required
ASSY	Complete assembly
CAT	Category
CNLA	Complete no longer available (order individual parts)
CTL	Cut To Length
FI	Field installation kit
FOR	Use with
FRONT	Front
ID	Inside diameter
INCL KEYS	Including keys
KIT	Kit
L	Number of links
LGTH	Length
LH	Left- hand
LOW	Lower
MARKED	Marked
MF	Make from
NA	Not applicable
NSEP	Not supplied separately
OD	Outside diameter
OR	Or
ORD	Order
ORD W/	Also order
PACKG	Packet of
RATIO	Ratio
REAR	Rear
RH	Right- hand
SUB	Replaced by
SUB FOR	Substitutes for
TK	Thickness
UP	Upper
W/O	Without
Z	Gear and sprocket teeth number

RIGHT-HAND AND LEFT-HAND sides are determined by facing the direction the implement will travel when going forward.

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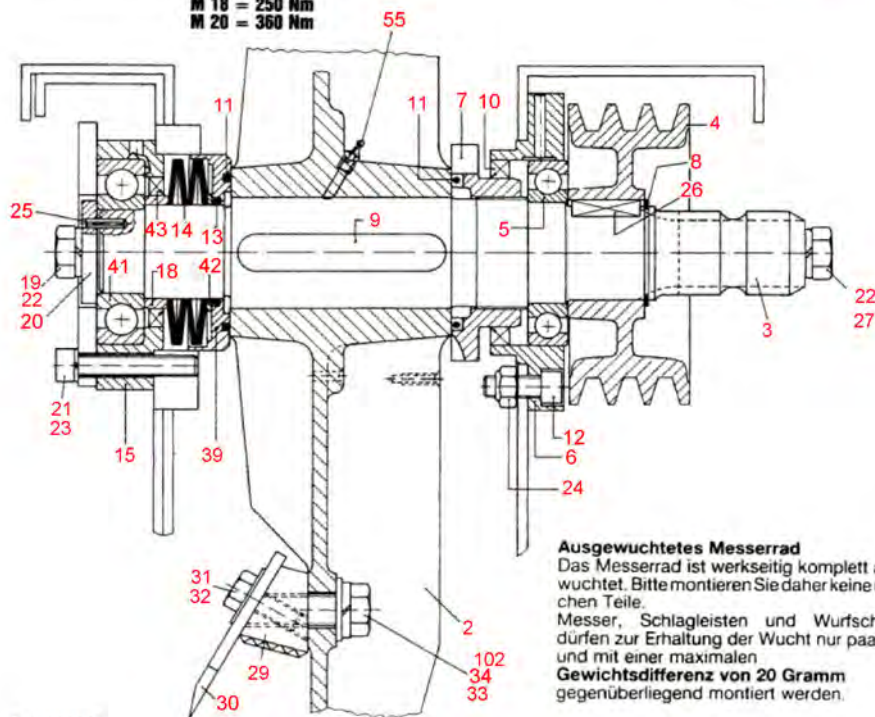
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Article no.	Description
KE000323	Flywheel
KE000324	Flywheel
KE000325	FEEDING DRUMS
KE000326	Intake and pre-compression rollers without detector
KE000327	Intake and pre-compression rollers with detector
KE000156	Pick-up attachment
KE000328	Pick-up drum
KE000329	Knife sharpening device
KE000330	Hydraulic attachment lifting device
KE000316	CROP LIFTER
KE000177	Spout
KE000278	Chopper housing
KE000331	Chopper housing
KE000279	Automatic power interruption
KE000332	UNIVERSAL DRIVESHAFT
KE000333	UNIVERSAL DRIVESHAFT
KE000334	Drum drive shaft
KE000335	UNIVERSAL DRIVESHAFT
KE000337	Gearbox overview
KE000338	Spur gear pre-compression rollers (50; 51)
KE000339	Intake roller spur gear (52; 53)
KE000340	Intake drum right-angle gear (54)
KE000341	Pick-up attachment spur gear (58)
KE000342	4-speed gearbox (56)
KE000343	POWERSHAFT SHIELD
KE000344	Electrical system 12 V
KE000345	Electrical system 12 V detector
KE000346	Screw support jack
KE000347	Base frame, suspension
KE000348	Base frame, divider tips
KE000349	Labels
KE000350	Drive shaft under 200 HP
KE000351	Wedge lock - overrunning clutch F5 - W2600
KE000352	Drive shaft over 200 HP
KE000353	Wedge lock - overrunning clutch F5 - W2700



Anzugsmomente:

M 12	=	70 Nm
M 16	=	180 Nm
M 18	=	250 Nm
M 20	=	360 Nm



Ausgewuchtetes Messerrad
Das Messerrad ist werkseitig komplett ausgewuchtet. Bitte montieren Sie daher keine ungleichen Teile.
Messer, Schlagleisten und Wurfschaufeln dürfen zur Erhaltung der Wucht nur paarweise und mit einer maximalen **Gewichtsdifferenz von 20 Gramm** gegenüberliegend montiert werden.

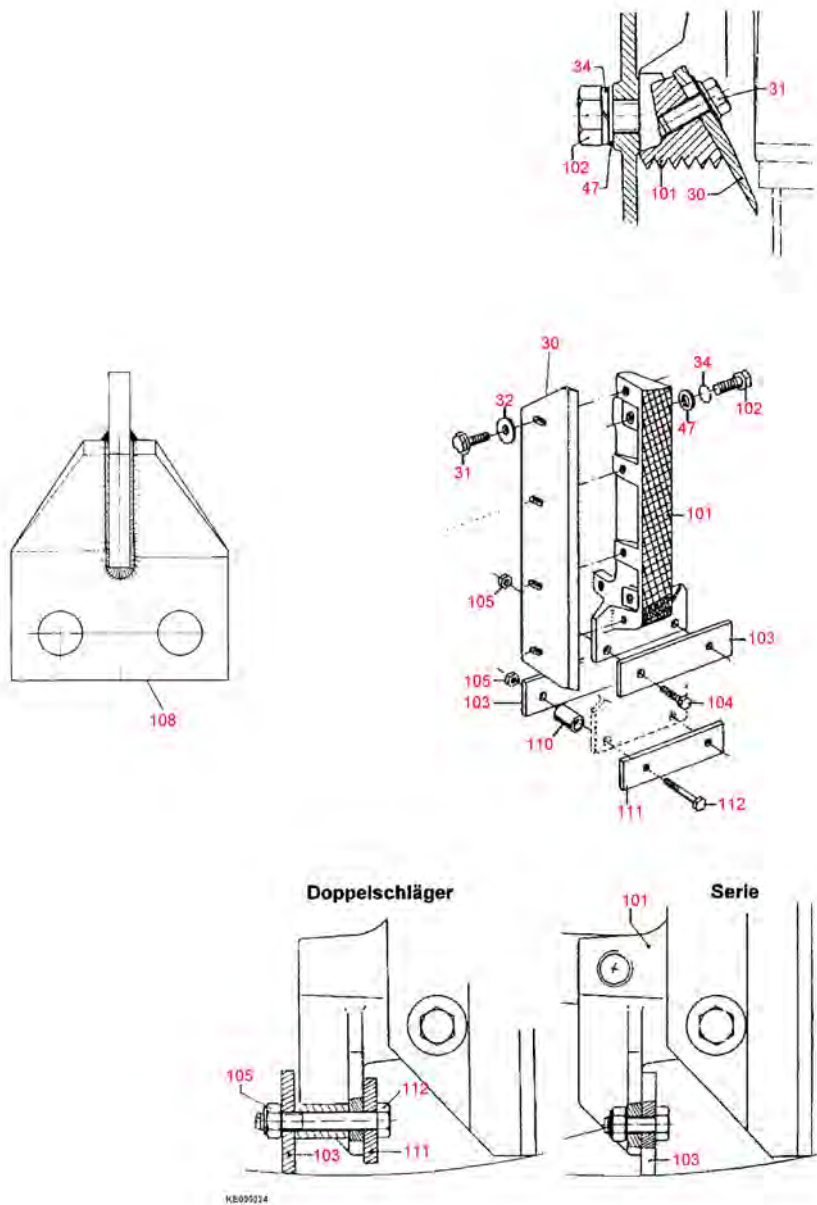
KE000323

Flywheel (KE000323)

Item no.	Article no.	Description	Quantity	remarks
2	LCA51183	Flywheel	1	
3	49507	DRIVE SHAFT	1	
4	47901	PULLEY	1	
5	LCA49340	BALL BEARING	1	
6	49504	HOUSING	1	
7	49506	NUT	1	
8	40M1839	SNAP RING	1	
9	49497	SHAFT KEY	1	
10	LCA65581	SEAL	1	
11	49498	O-RING	2	
12	19M9713	BOLT	4	
13	29103	O-RING	1	
14	49515	DISK SPRING	4	
15	57777	HOUSING		Ansatz = 105
15	49505	HOUSING		Ansatz = 101
17	42087	ROD	1	
18	49513	SPACER	1	
19	19M9659	CAP SCREW	1	
20	49512	WASHER	1	
21	19M10166	BOLT	2	oben
21	19M9602	CAP SCREW	2	unten
22	LCA12029	LOCK WASHER	2	
23	LCA03356	LOCK WASHER	4	
24	14M7638	NUT	AR	
25	05764	SPRING PIN	1	
26	48724	SHAFT KEY	1	
27	19M9659	CAP SCREW	1	M16x45
28	19M9664	CAP SCREW	AR	
28	19M9665	CAP SCREW	AR	
29	51086	RETAINER	12	
30	LCA51985	KNIFE	12	
31	LCA55205	SCREW		M = 130 Nm
31	19M9649	CAP SCREW		
32	LCA37103	DISK SPRING	48	
33	24M7500	WASHER	24	
34	LCA34015	LOCK WASHER	24	

Flywheel (KE000323)

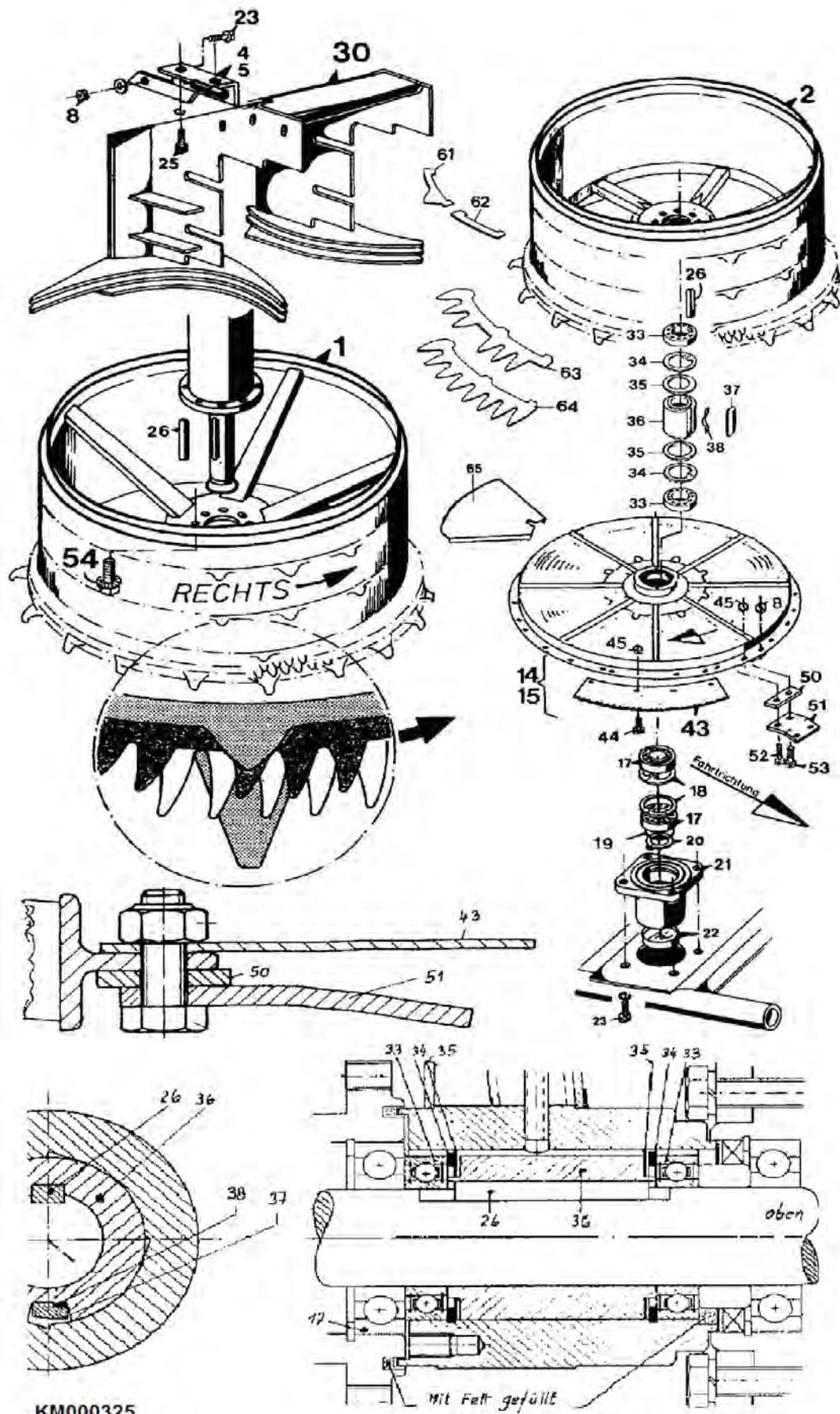
Item no.	Article no.	Description	Quantity	remarks
35	19M10195	SCREW	AR	
36	14M7667	NUT	24	
37	LCA53179	ANGLE	1	
38	LCA38415	SPRING	1	
39	56442	WASHER		Ø =104,2
39	53083	WASHER		Ø = 100
40	50099	WEIGHT KIT		
41	LCA49342	BALL BEARING	1	
42	24M7585	SHIM	2	
43	LCA48298	SEAL	1	
44	78075	TUBE	2	
45	51116	UNION FITTING	2	
46	58M7026	LUBRICATION FITTING	2	
47	24M7500	WASHER	AR	
55	58M7017	LUBRICATION FITTING	1	



KE000324

Flywheel (KE000324)

Item no.	Article no.	Description	Quantity	serial_number	remarks
100	LCA65050	ROTOR	1		NSEP
101	LCA61495	RETAINER	12		PAARW. AUSTAUSCHBAR
102	19M9663	CAP SCREW	36		M=360NM
103	LCA61494	PLATE	12		
103	54127	PLATE	12	ab 40247	NSEP
103	54129	RETAINER	12	ab 40247	NSEP
104	19M9640	CAP SCREW	24		
105	14M7610	NUT	24		
106	LCA40402	WASHER	1		
107	19M10182	SCREW	1		
108	53191	PLATE	12	bis SN 41930	
110	LCA65398	BUSHING	24		SONDERAUSR.
111	65399	PLATE	12		SONDERAUSR.
112	19M9590	CAP SCREW	24		SONDERAUSR.



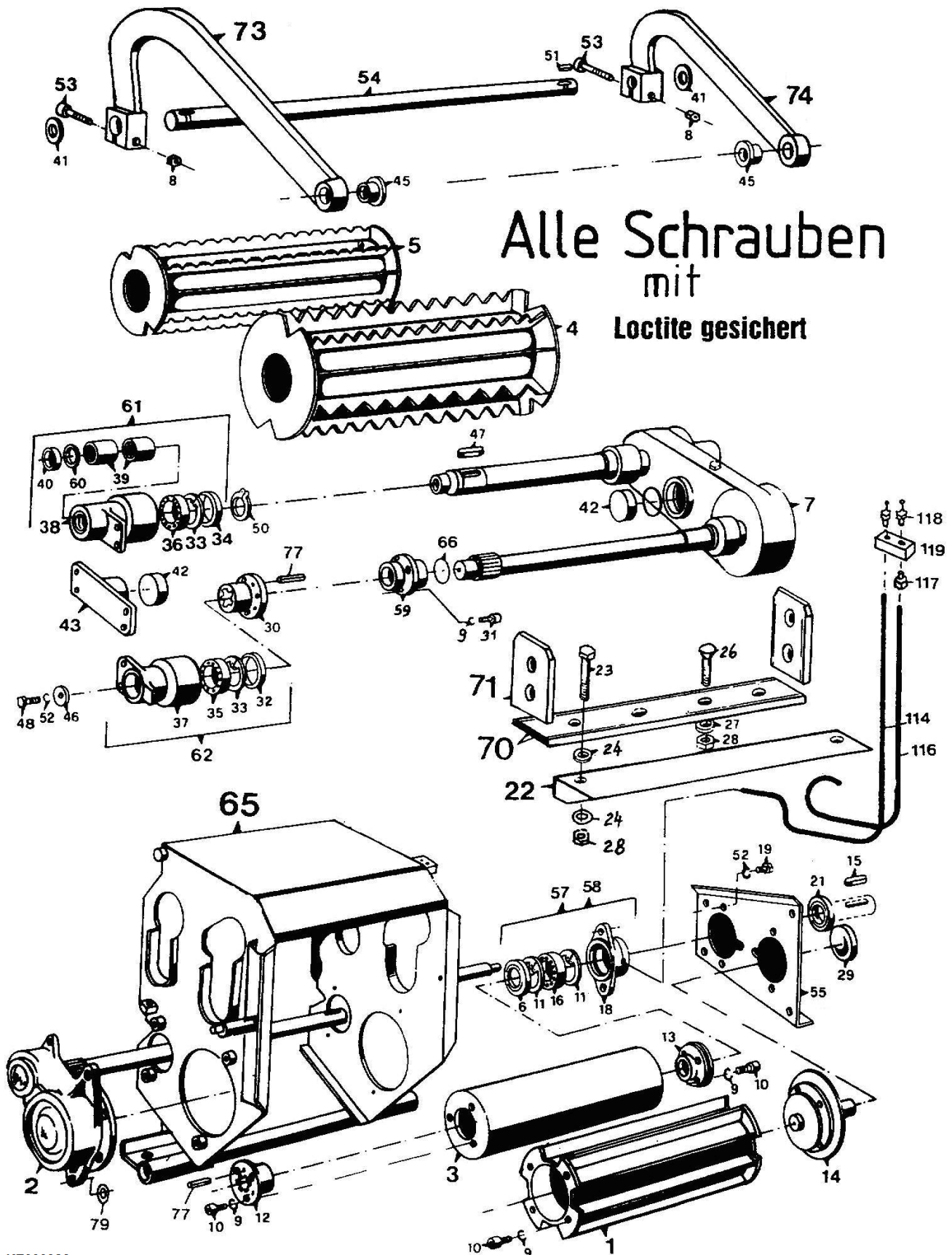
FEEDING DRUMS (KE000325)

Item no.	Article no.	Description	Quantity	remarks
1	53032	DRUM	1	RH
2	53031	DRUM	1	LH
4	57426	RETAINER	1	RH
5	57427	RETAINER	1	LH
8	14M7660	NUT	4	
14	56992	ROTOR	1	RH
15	56993	ROTOR	1	LH
17	AZ18667	BALL BEARING	4	
18	40M1871	SNAP RING	4	
19	24M7570	SHIM	AR	
20	40M7014	SNAP RING	2	
21	49174	PRESSED FLANGED HOUSING	2	
22	LCA28027	PLUG	2	
23	19M9649	CAP SCREW	14	
25	19M9648	CAP SCREW	4	
26	51962	SHAFT KEY	2	
30	57350	HOUSING	1	
33	LCA36868	BALL BEARING	4	
34	40M5546	SNAP RING	4	
35	LCA59215	WASHER	4	
36	51001	HUB	2	
37	LCA51793	SHAFT KEY	2	
38	LCA50810	LEAF SPRING	2	
43	LCA97722	ADAPTER KIT	8	PACKG 2 (B)
43	LCA78864	KIT	1	(B)
44	19M9681	CAP SCREW	64	
45	LCA85837	NUT	64	
49	58M7023	LUBRICATION FITTING	2	
50	LCA55200	STRAP	4	(geschweißt)
51	LCA55204	ROTATING SCRAPER	4	
52	LCA57518	SCREW	4	
53	LCA57519	SCREW	4	
54	LCA55205	SCREW	16	
61	LCA51565	DRIVER	84	
62	LCA51564	DRIVER	72	
63	LCA48952	DRIVER	24	

FEEDING DRUMS (KE000325)

Item no.	Article no.	Description	Quantity	remarks
64	LCA49496	DRIVER	24	
65	LCA56726	SHEET	8	

(B) uncoated



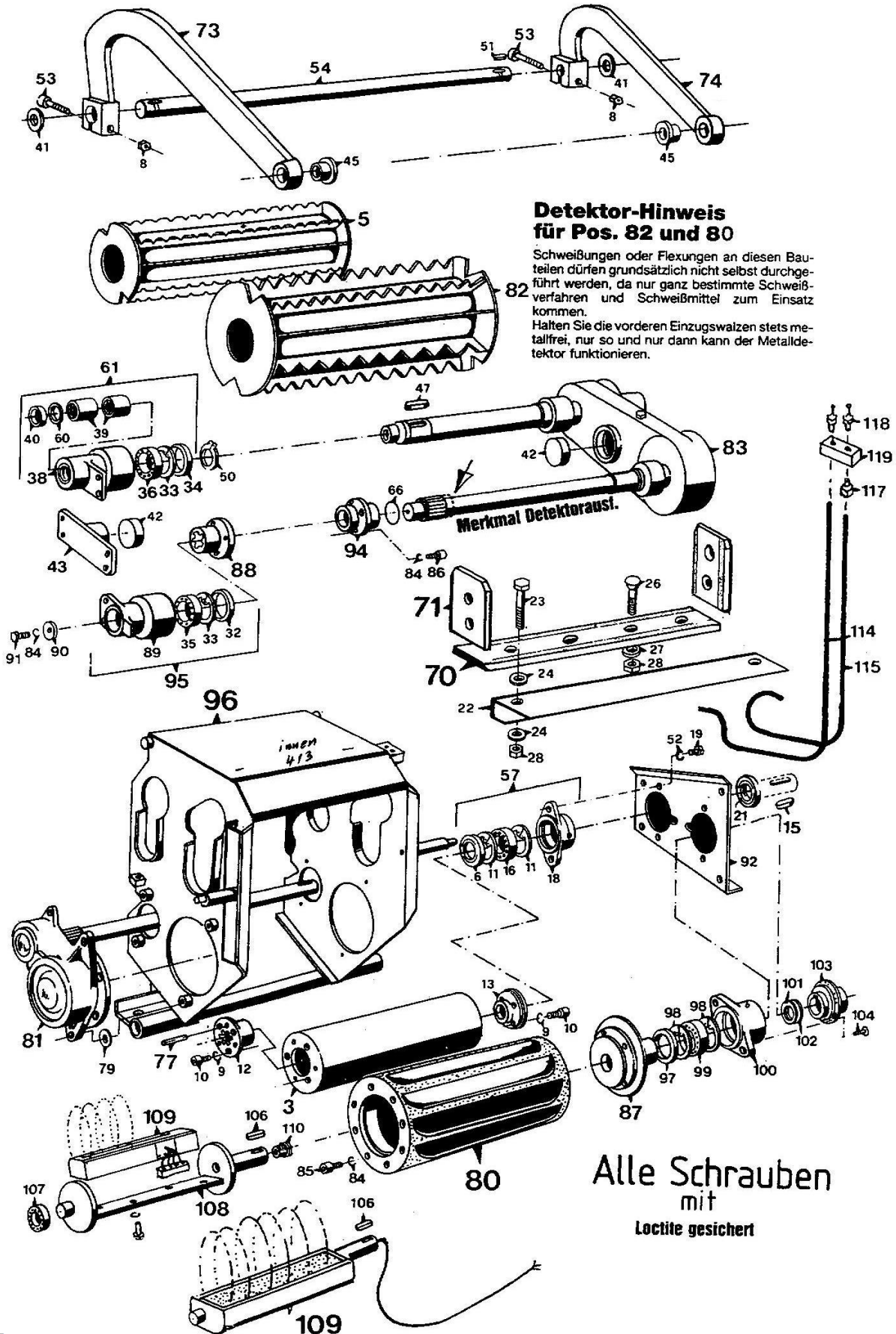
KE000326

Intake and pre-compression rollers without detector (KE000326)

Item no.	Article no.	Description	Quantity	remarks
1	52320	ROLLER	1	
2	55399	TRANSMISSION	1	
3	46822	ROLLER	1	
4	49493	ROLLER	1	
5	46824	ROLLER	1	
6	37841	SEAL	2	
7	55704	TRANSMISSION	1	
8	14M7660	NUT	2	
9	LCA04218	LOCK WASHER	17	
10	52959	BOLT	14	
11	40M1868	SNAP RING	4	
12	43310	FLANGE	1	
13	46896	BUSHING	1	
14	46903	WASHER	1	
15	LCA41097	SHAFT KEY	2	
16	LCA05394	BALL BEARING	2	
17	LCA04201	LOCK WASHER	4	
18	50077	BEARING HOUSING W/O BEARING	2	
19	19M9646	CAP SCREW	4	
21	LCA48384	SEAL	1	
22	46811	STRIPPER	1	
23	19M9601	CAP SCREW	2	
24	24M7491	WASHER	4	
26	19M10198	SCREW	8	
27	24M7566	WASHER	4	
28	14M7670	NUT	6	
29	LCA05403	PLUG	1	
30	43307	FLANGE	1	
31	19M9704	BOLT	9	
32	LCA63501	SEAL	1	
33	40M1870	SNAP RING	2	
34	48493	SEAL	1	
35	LCA40379	BALL BEARING	1	
36	07066	BALL BEARING	1	
37	46900	BALL BEARING	1	
38	46898	BALL BEARING	1	

Intake and pre-compression rollers without detector (KE000326)

Item no.	Article no.	Description	Quantity	remarks
39	48723	BUSHING	2	
40	48492	SEAL	1	
41	JD39125	WASHER	2	
42	55563	GUIDE	2	
43	55562	BRACE	1	
45	LCA01657	BUSHING	2	
46	41225	WASHER	1	
47	49355	SHAFT KEY	1	
48	19M9881	CAP SCREW	1	
49	05648	SCREW	4	
50	40M1841	SNAP RING	1	
51	07034	SHAFT KEY	2	
52	LCA03935	LOCK WASHER	13	
53	50210	BOLT	2	
54	47221	SHAFT	1	
55	50225	SHEET	1	
57	49352	BALL BEARING	1	
58	49351	BALL BEARING	1	NSEP
59	49490	PRESSED FLANGED HOUSING	1	
60	24M7590	WASHER	1	
61	49356	BALL BEARING	1	NSEP
62	49357	BALL BEARING	1	NSEP
65	57570	HOUSING	1	
66	LCA32029	O-RING	1	
70	50860	KNIFE	1	
71	50861	KNIFE	2	
73	50207	ARM	1	
74	50206	ARM	1	
77	42944	SPRING PIN	3	
79	24M7572	SHIM	AR	
114	57551	TUBE	1	
116	57552	TUBE	1	
117	57430	FITTING	4	
118	58M7021	LUBRICATION FITTING	2	
119	57555	STRAP	1	



Intake and pre-compression rollers with detector (KE000327)

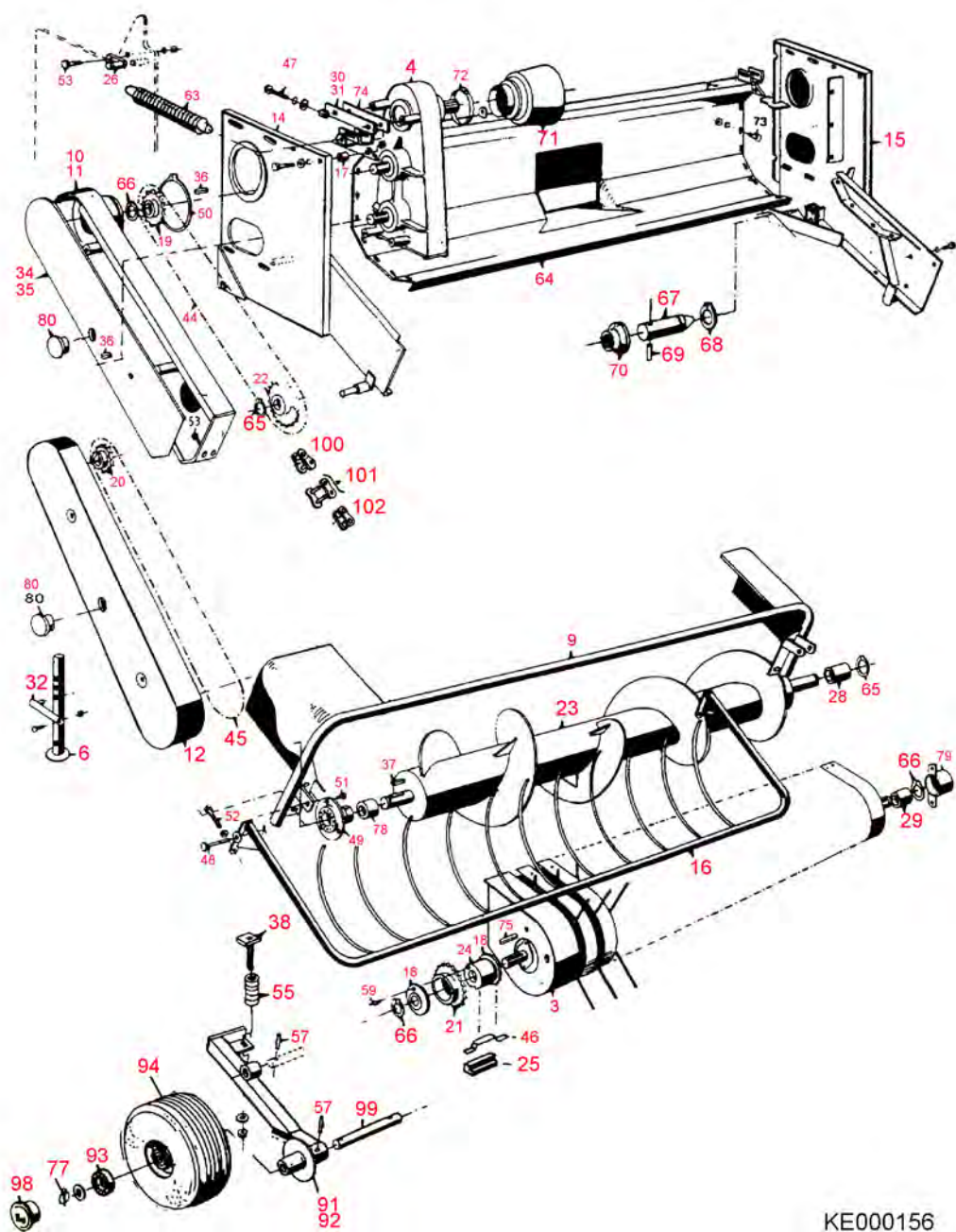
Item no.	Article no.	Description	Quantity	remarks
3	46822	ROLLER	1	
5	46824	ROLLER	1	
6	37841	SEAL	1	
8	14M7660	NUT	2	
9	LCA40940	LOCK WASHER	9	
10	52959	BOLT	9	
11	40M1868	SNAP RING	2	
12	43310	FLANGE	1	
13	46896	BUSHING	1	
15	LCA41097	SHAFT KEY	2	
16	LCA05394	BALL BEARING	1	
18	50077	BEARING HOUSING W/O BEARING	1	
19	19M9646	CAP SCREW	4	
21	LCA48384	SEAL	1	
22	46811	STRIPPER	1	
23	19M9601	CAP SCREW	1	
24	24M7491	WASHER	4	
26	19M10198	SCREW	8	
27	24M7566	WASHER	8	
28	14M7670	NUT	10	
32	LCA63501	SEAL	1	
33	40M1870	SNAP RING	2	
34	48493	SEAL	1	
35	LCA40379	BALL BEARING	1	
36	07066	BALL BEARING	1	
38	46898	BALL BEARING	1	
39	48723	BUSHING	2	
40	48492	SEAL	1	
41	JD39125	WASHER	2	
42	55563	GUIDE	2	
43	55562	BRACE	1	
45	LCA01657	BUSHING	1	
47	49355	SHAFT KEY	1	
50	40M1870	SNAP RING	1	
51	07034	SHAFT KEY	2	
52	LCA04201	LOCK WASHER	AR	

Intake and pre-compression rollers with detector (KE000327)

Item no.	Article no.	Description	Quantity	remarks
53	50210	BOLT	2	
54	47221	SHAFT	1	
57	49352	BALL BEARING	1	
60	24M7590	WASHER	1	
61	49356	BALL BEARING	1	
66	LCA32029	O-RING	1	
70	50860	KNIFE	1	
71	50861	KNIFE	2	
73	50207	ARM	1	m. Buchse LH
74	50206	ARM	1	m. Buchse RH
77	42944	SPRING PIN	3	
79	24M7572	SHIM	AR	TK = 0,2 MM
80	52320	ROLLER	1	
81	55399	TRANSMISSION	1	
82	50690	ROLLER	1	
83	55704	TRANSMISSION	1	
84	50719	LOCK WASHER	18	
85	53023	BOLT	16	
86	50890	BOLT	9	
87	50695	WASHER	1	
88	50881	PRESSED FLANGED HOUSING	1	
89	50885	BALL BEARING	1	
90	50888	WASHER	1	
91	19M9881	CAP SCREW	1	
92	50891	SHEET	1	
94	50720	PRESSED FLANGED HOUSING	1	
95	50886	BALL BEARING	1	NSEP
96	57570	HOUSING	1	
97	LCA48298	SEAL	1	
98	40M1871	SNAP RING	2	
99	LCA50715	BALL BEARING	1	
100	50698	BEARING HOUSING W/O BEARING	1	
101	24M7316	SHIM	1	
102	54203	RING	1	
103	50697	COVER	1	
104	53020	BOLT	6	
106	LCA28767	SHAFT KEY	1	

Intake and pre-compression rollers with detector (KE000327)

Item no.	Article no.	Description	Quantity	remarks
107	LCA34264	BALL BEARING	1	
108	50709	ADAPTER KIT	1	
109	58659	ADAPTER KIT	1	
110	51681	UNION FITTING	1	
114	57551	TUBE	1	
115	57554	TUBE	1	
117	57430	FITTING	4	
118	58M7021	LUBRICATION FITTING	2	
119	57555	STRAP	1	



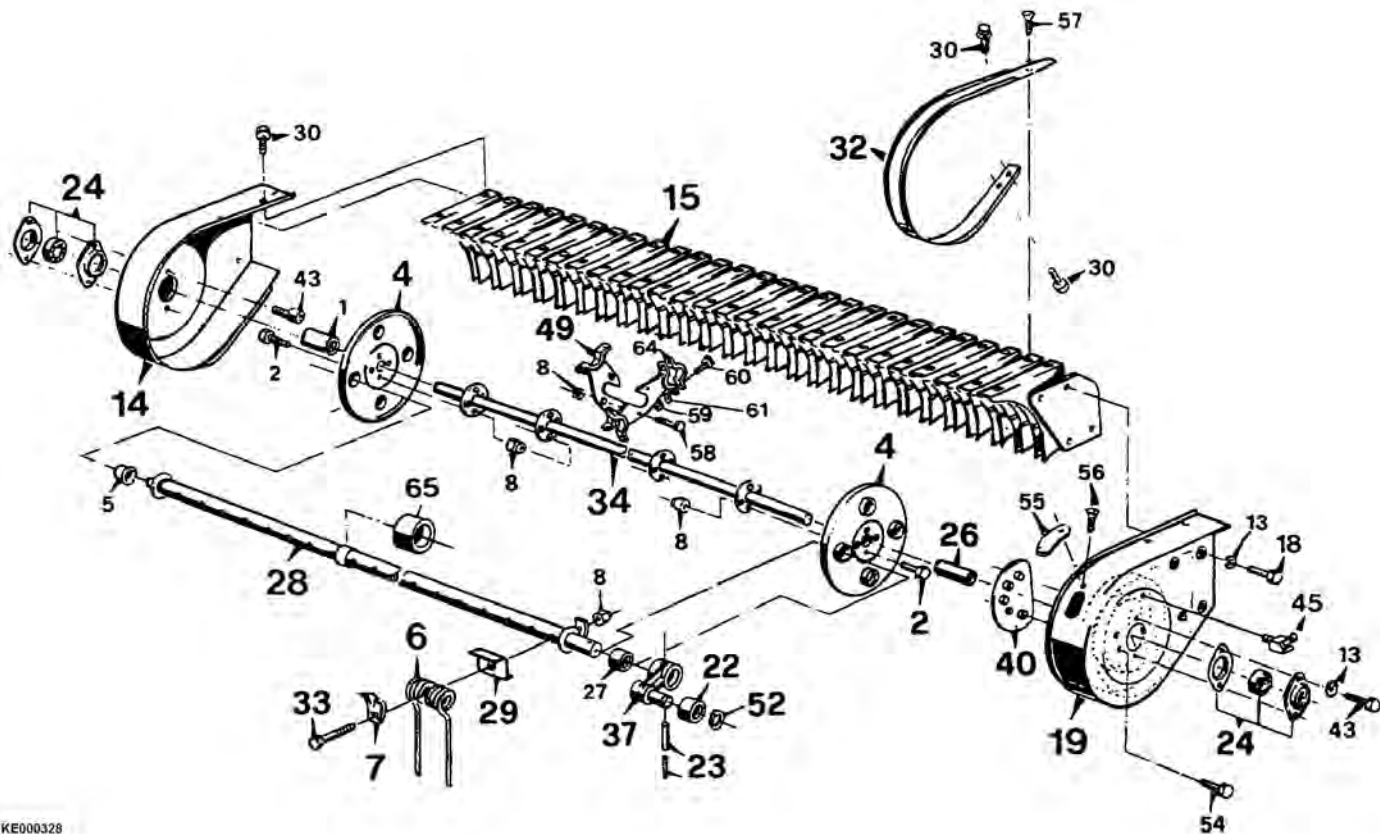
KE000156

Pick-up attachment (KE000156)

Item no.	Article no.	Description	Quantity	remarks
3	50666	DRUM	1	
4	50940	TRANSMISSION	1	
6	53137	STAND-OFF	2	
9	55431	GUARD	1	
10	55481	ARM	1	RH
11	55482	ARM	1	LH
12	50671	GUARD	1	
14	55495	SIDE WALL	1	RH
15	55496	SIDE WALL	1	LH
16	50847	RETAINER	1	
17	50852	BUSHING	6	
18	50876	WASHER	2	
19	50877	CHAIN SPROCKET	1	Z=17
20	50878	CHAIN SPROCKET	1	Z=12
21	50879	CHAIN SPROCKET	1	Z=21
22	50880	CHAIN SPROCKET	1	Z=23
23	50923	ROLLER	1	
24	50930	HUB	1	
25	50809	WEDGE	1	
26	51081	PIN FASTENER	2	
28	50938	SPACER	1	
29	50939	SPACER	1	
30	50942	RAIL	1	
31	50943	RAIL	1	
32	35386	LEAF SPRING	2	
34	50952	SHIELD	1	
35	50953	SHIELD	1	
36	LCA41097	SHAFT KEY	2	
37			1	NSEP
38	50946	PIN FASTENER	2	
44	51108	ROLLER CHAIN	1	L = 65
45	27601	ROLLER CHAIN	1	L = 95
46	LCA50810	LEAF SPRING	2	
47	19M9654	CAP SCREW	2	
48	49204	RIVET	2	
49	35017	PRESSED FLANGED HOUSING	2	

Pick-up attachment (KE000156)

Item no.	Article no.	Description	Quantity	remarks
50	40M7368	SNAP RING	2	
51	03M7447	BOLT	6	
52	19M9692	CAP SCREW	2	
53	19M9649	CAP SCREW	8	
54	06987	COMPRESSION SPRING	2	
57	29275	SPRING PIN	4	
59	58M7026	LUBRICATION FITTING	1	
63	44511	EXTENSION SPRING	2	
64	50936	GUARD	1	
65	40M7012	SNAP RING	2	
66	40M7200	SNAP RING	4	
67	50235	PIN FASTENER	2	
68	40M1831	SNAP RING	2	
69	05771	SPRING PIN	2	
70	50330	ROLLER	2	
71	13702	GUARD	1	
72	13703	CLAMP	1	
73	19M9682	CAP SCREW	14	
74	50941	STRAP	2	
75	05793	SHAFT KEY	1	
77	99M7143	QUICK LOCK PIN	2	
78	54388	SPACER	1	
79	50931	COVER	1	
80	LCA39475	FITTING PLUG	4	
91	57845	LEVER	1	RH
92	57846	LEVER	1	LH
93	12042	BALL BEARING	4	
94	56171	TIRE AND WHEEL ASSEMBLY	2	
98	60282	CAP	2	NSEP
99	57829	PIN FASTENER	2	
100			AR	NSEP
101			AR	NSEP
102			AR	NSEP



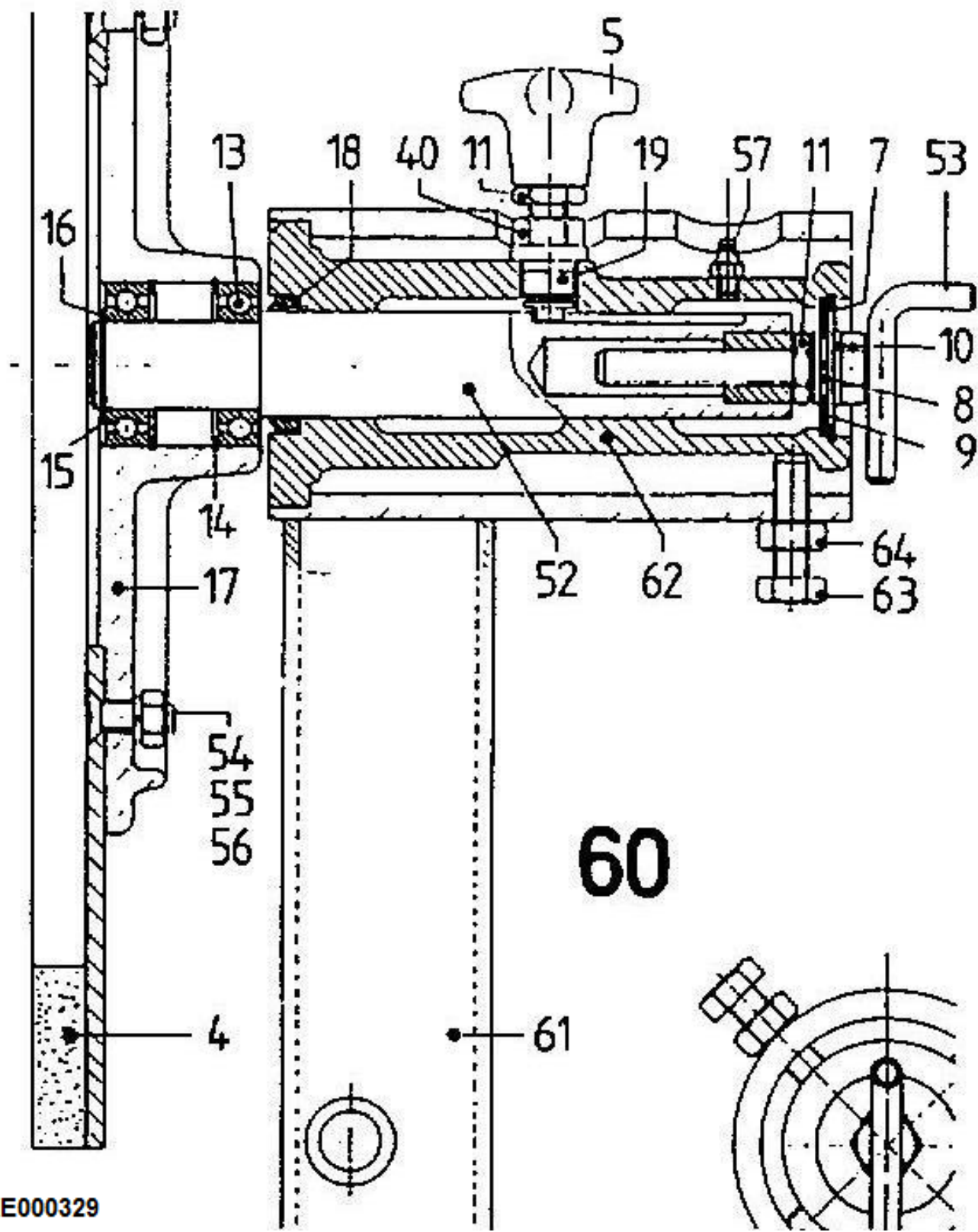
KE000328

Pick-up drum (KE000328)

Item no.	Article no.	Description	Quantity	remarks
0	50666	DRUM	1	
1	51475	SPACER	1	
2	19M9682	CAP SCREW	8	
4	45546	SIDE WALL	2	
5	45547	BUSHING	4	
6	51459	SPRING	68	
7	51460	PLATE	68	
8	14M7659	NUT	80	
13	LCA03935	LOCK WASHER	12	
14	51474	GUARD	1	
15	51834	FRAME	1	
18	03936	SCREW	8	
19	51476	SHEET	1	
22	51477	ROLLER	4	
23	03994	SPRING PIN	4	
23	51480	SPRING PIN	4	
24	32268	PRESSED FLANGED HOUSING	2	
26	45555	SPACER	1	
27	45556	BUSHING	4	
28	51801	FRAME	4	
29	51461	SPRING	68	
30	49187	SCREW	107	
32	51806	STRIPPER	33	
33	19M9630	CAP SCREW	68	
34	51802	DRIVE SHAFT	1	
37	51803	ARM	4	
40	51804	SHEET	1	
43	19M3145	CAP SCREW	2	
45	58M7025		1	
49	55925	STRAP	4	
52	40M1821	SNAP RING	4	
54	LCA55040	SCREW	2	
55	55924	COVER	1	
56	55926	SCREW	1	
57	51462	SCREW	33	
58	19M9684	CAP SCREW	4	

Pick-up drum (KE000328)

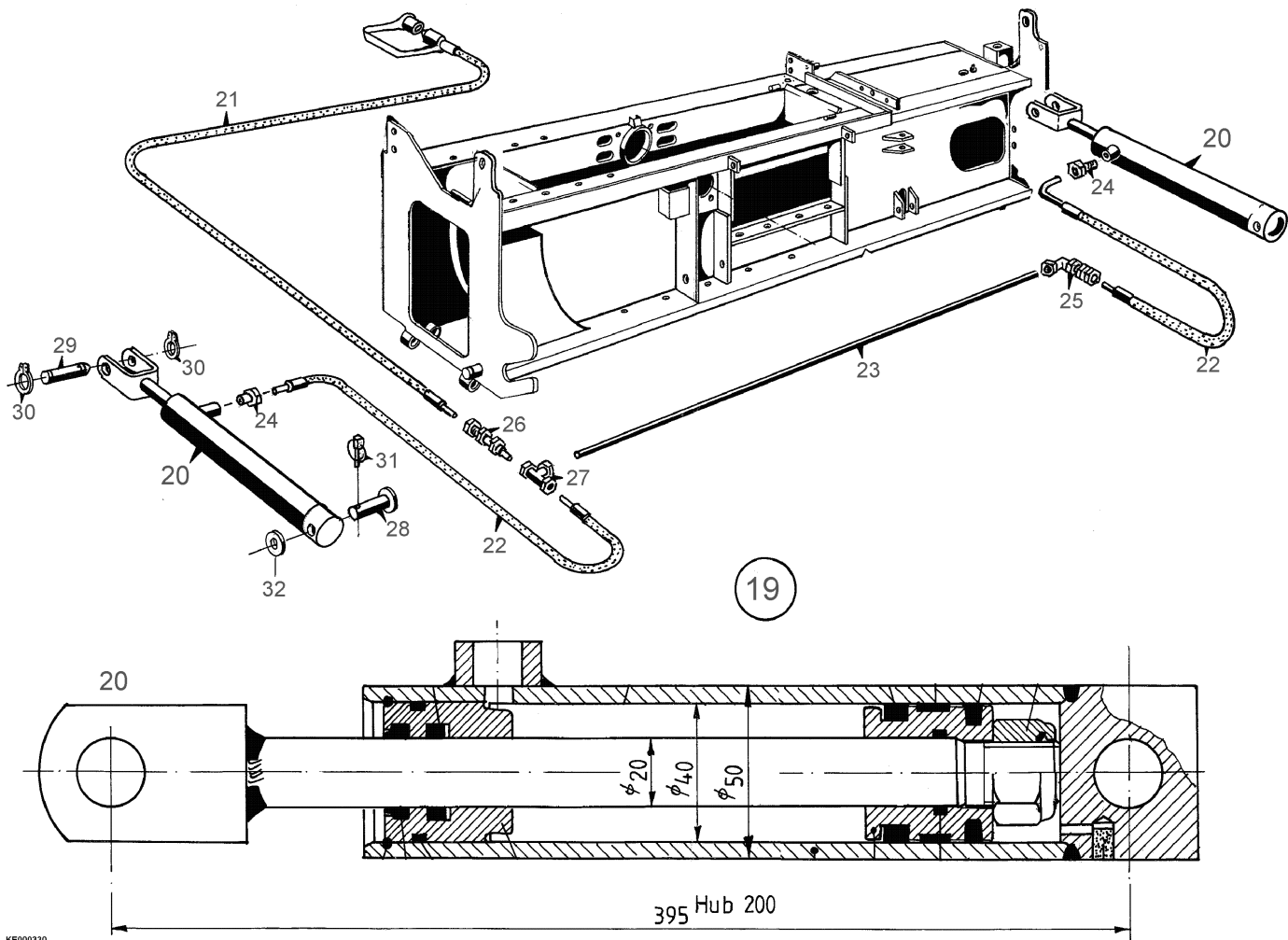
Item no.	Article no.	Description	Quantity	remarks
59	14M7668	NUT	16	
60	19M3118	CAP SCREW	16	
61			16	NSEP
64	55923	CLAMP	8	
65	56019	BUSHING	4	



KE000329

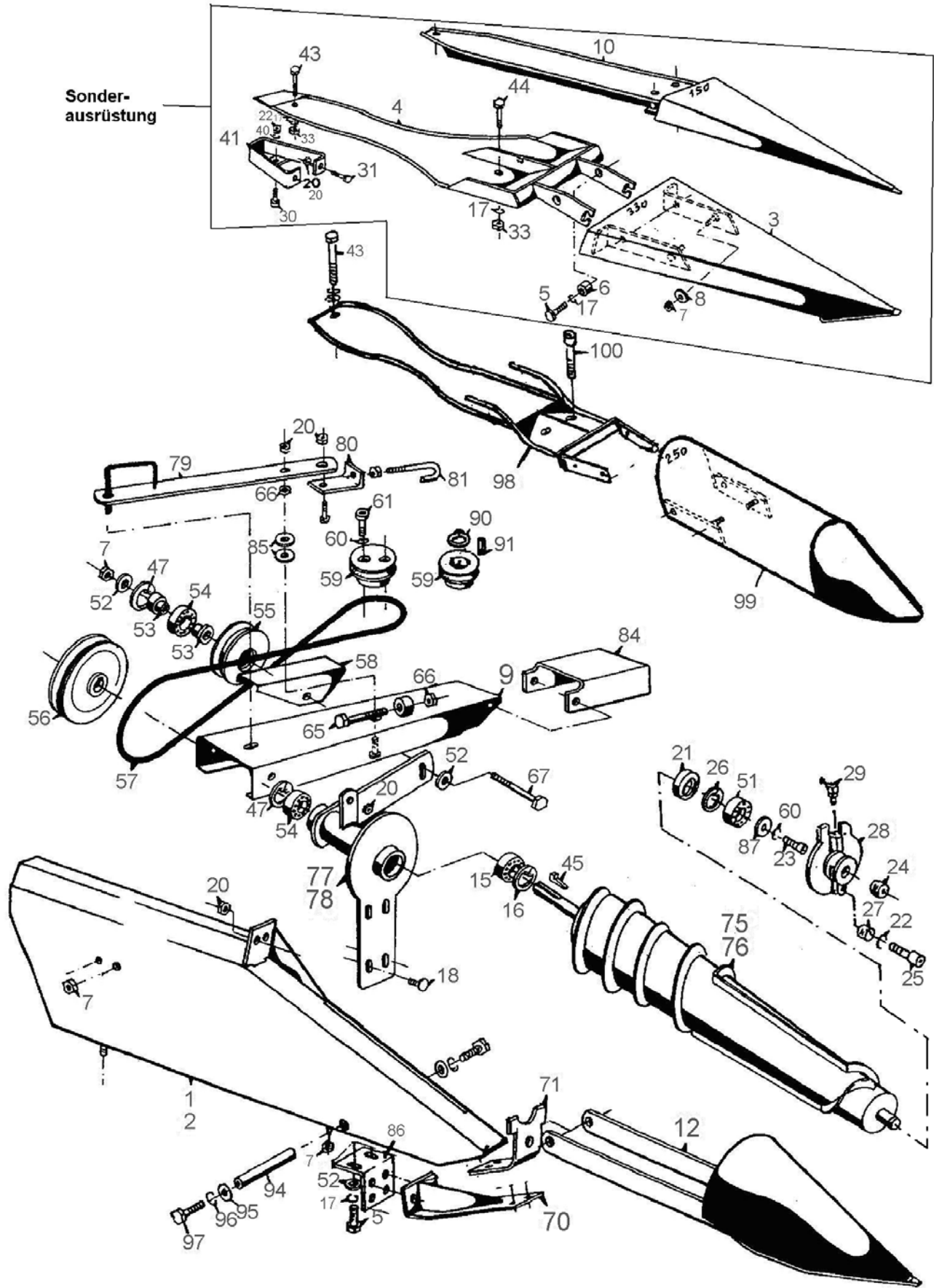
Knife sharpening device (KE000329)

Item no.	Article no.	Description	Quantity	remarks
4	46818	GUIDE	1	
5	37459	NUT	1	
7	40M7371	SNAP RING	1	
8	LCA40940	LOCK WASHER	1	
9	38597	WASHER	1	
10	24M7488	WASHER	3	
11	14M7758	NUT	2	
13	12272	BALL BEARING	2	
14	40M1863	SNAP RING	2	
15	24M7152	SHIM	AR	TK = 0,1 MM
16	40M1828	SNAP RING	1	
17	41092	HUB	1	
18	33838	STRIPPER	1	
19	38594	PIN	1	
40	38593	FITTING PLUG	1	
52	43604	SHAFT	1	
53	43602	CRANK	1	
54	19M10185	SCREW	6	
55	LCA03734	LOCK WASHER	6	
56	14M7624	NUT	6	
57	46337	STRAP	1	
60	57775	Knife sharpening device	1	ASSY NSEP
61	57774	RETAINER	1	
62	57772	BUSHING	1	
63	19M9641	CAP SCREW	4	
64	14M7614	NUT	4	



Hydraulic attachment lifting device (KE000330)

Item no.	Article no.	Description	Quantity
19	52533	GASKET KIT	2
20	51290	HYDRAULIC CYLINDER	2
21	LCA55405	HYDRAULIC HOSE	1
22	LCA51442	HYDRAULIC HOSE	2
23	89596	PIPE	1
24	29644	UNION FITTING	2
25	LCA51185	ELBOW FITTING	1
28	51194	PIN FASTENER	2
29	51165	PIN FASTENER	2
30	40M1825	SNAP RING	2
31	99M7146	QUICK LOCK PIN	2
32	37313	WASHER	2



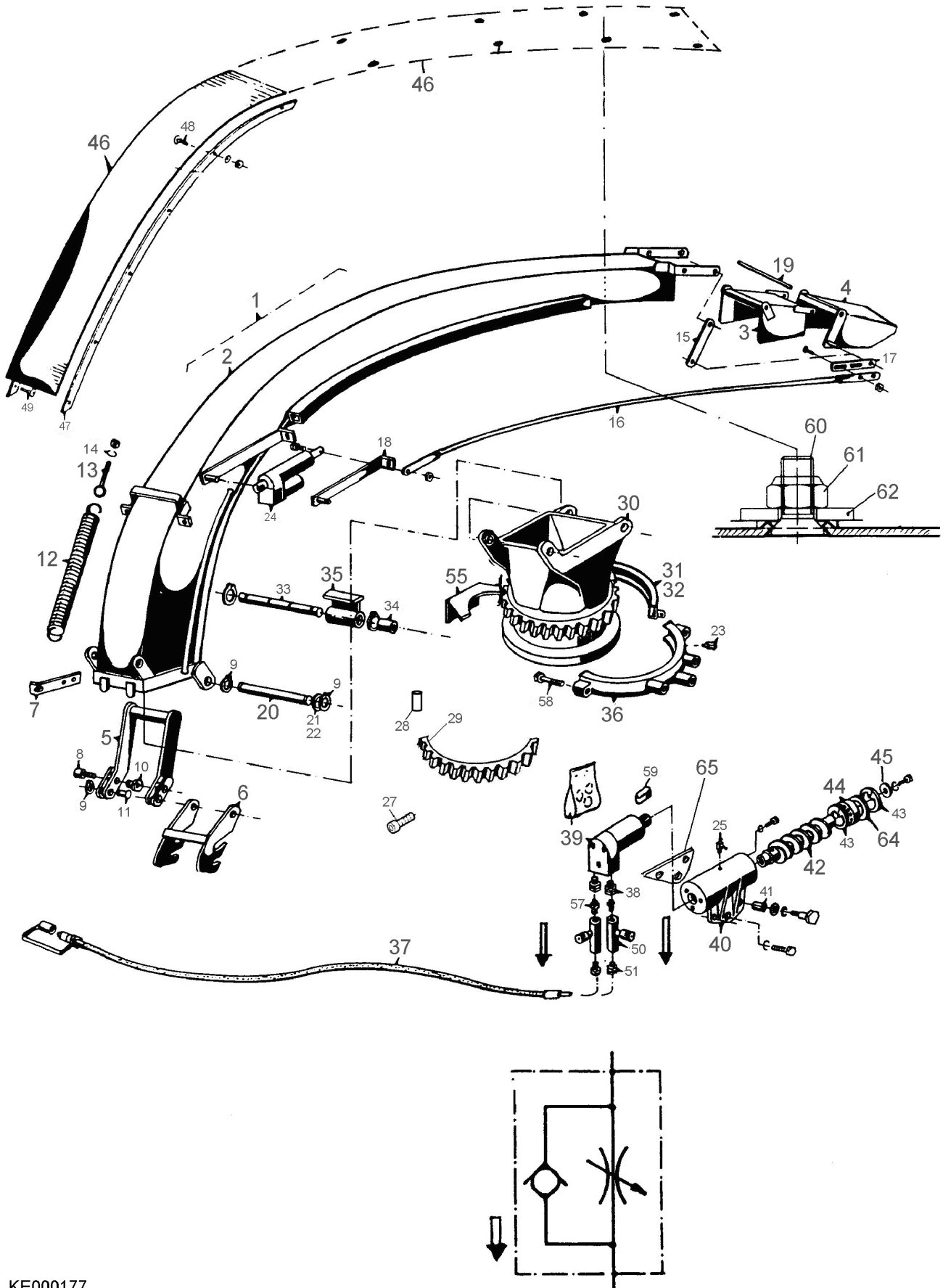
KE000316

CROP LIFTER (KE000316)

Item no.	Article no.	Description	Quantity	remarks
1	57401	CROP LIFTER	1	RH
2	57402	CROP LIFTER	1	LH
3			1	NSEP
4			1	NSEP
5	19M9649	CAP SCREW	10	
6	LCA50393	BUSHING	2	
7	14M7670	NUT	18	
8	24M7493	WASHER	2	
9	61492	GUARD	1	RH
9	61493	GUARD	1	LH
10			1	NSEP
12	57399	GATHERER POINT	1	RH
12	57400	GATHERER POINT	1	LH
15	JD30198	BALL BEARING	2	
16	40M1865	SNAP RING	2	
17	LCA04201	LOCK WASHER	13	
18	03M7448	BOLT	4	
20	14M7660	NUT	12	
21	LCA48722	SEAL	2	
22	LCA53605	NUT	1	
23	19M10162	BOLT	2	
24	LCA42782	FITTING PLUG	2	
25	19M9705	BOLT	2	
26	40M7375	SNAP RING	2	
27	LCA12528	SPACER	2	
28	LCA57357	BEARING HOUSING W/O BEARING	2	
29	58M7023	LUBRICATION FITTING	2	
30	50890	BOLT	1	
31	19M9638	CAP SCREW	2	
33	14M7662	NUT	3	
40	50719	LOCK WASHER	1	
41			1	NSEP
43	19M9593	CAP SCREW	1	
44	19M9601	CAP SCREW	2	
45	LCA53348	SHAFT KEY	2	
47	40M1863	SNAP RING	4	

CROP LIFTER (KE000316)

Item no.	Article no.	Description	Quantity	remarks
51	LCA12786	BALL BEARING	2	
52	24M1587	WASHER	12	
53	LCA53340	BUSHING	4	
54	LCA34264	BALL BEARING	4	
55	LCA53339	IDLER	2	
56	53107	PULLEY	2	
57	LCA53533	V-BELT	2	
58	53617	GUARD	2	
59	56489	PULLEY	2	
60	LCA40940	LOCK WASHER	8	
61	19M9705	BOLT	4	
65	19M10117	CAP SCREW	2	
66	14M7614	NUT	8	
67	19M9653	CAP SCREW	2	
70	55974	SKID PLATE	2	
71	57359	RETAINER	2	
75	55608	FLIGHT	1	RH
76	55609	FLIGHT	1	LH
77	55620	SUPPORT	1	RH
78	55621	SUPPORT	1	LH
79	56705	LEVER	1	
80	55611	ANGLE	1	
81	LCA08814	HOOK BOLT	1	
84	55614	GUARD	1	
85	24M7564	WASHER	4	
86	55969	ANGLE	2	
87	24M7477	WASHER	2	
90	40M7200	SNAP RING	2	
91	LCA09610	SHAFT KEY	2	
94	LCA59400	AXLE	2	
95	24M7488	WASHER	4	
96	LCA04218	LOCK WASHER	4	
97	19M9639	CAP SCREW	4	
98	57313	BOTTOM	1	
99	60171	GATHERER POINT	1	
100	19M9713	BOLT	2	

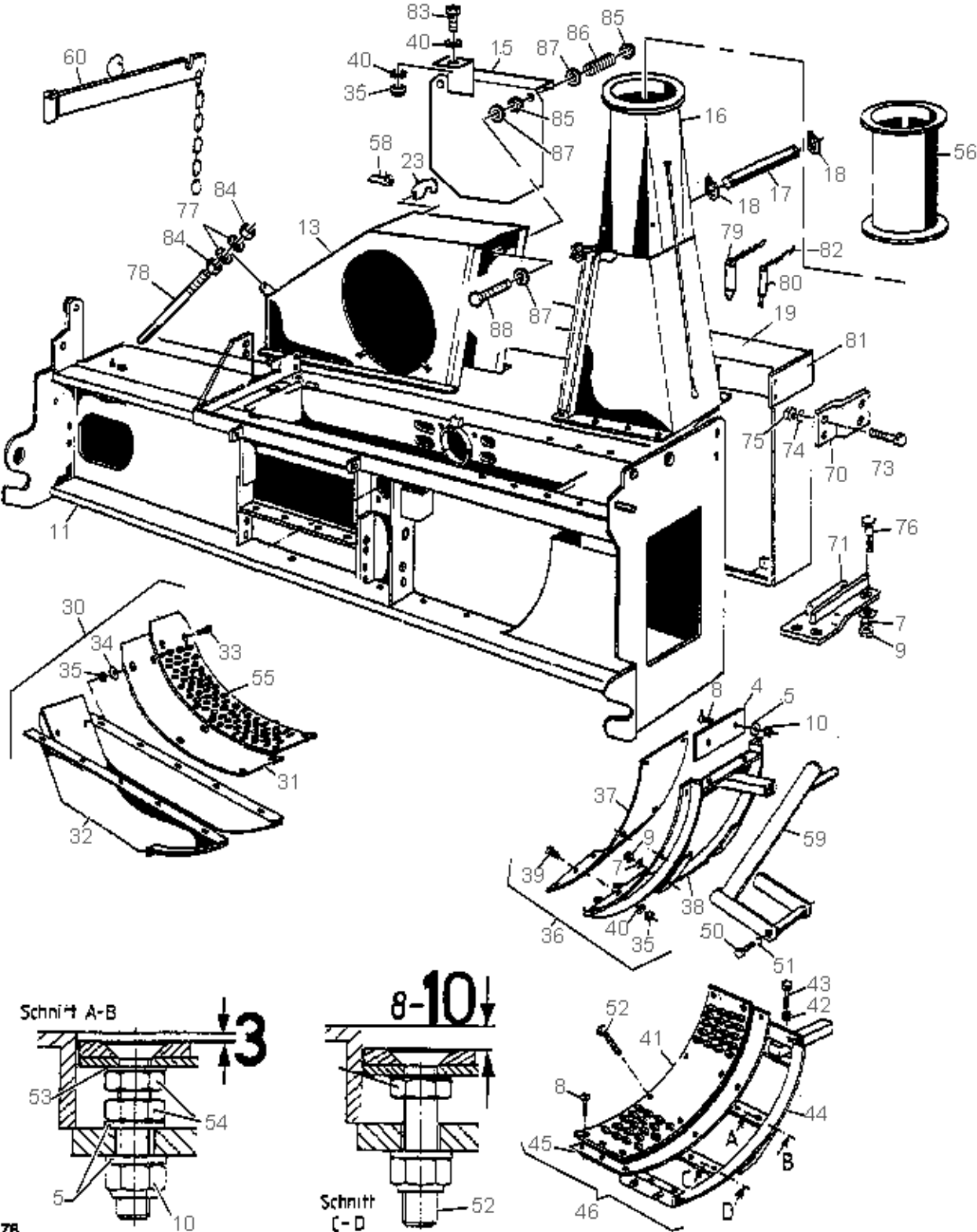


Spout (KE000177)

Item no.	Article no.	Description	Quantity	remarks
1	51182	TUBE	1	ASSY NSEP
2	51177	TUBE	1	
3	49965	PLATE	1	
4	49966	PLATE	1	
5	49797	LEVER	1	
6	51169	HOOK	1	
7	49795	LEAF SPRING	1	
8	19M9516	BOLT	2	
9	40M7365	SNAP RING	4	
10	49798	ECCENTRIC	2	
11	49603	PIN FASTENER	2	
12	24932	EXTENSION SPRING	2	
13	21M7620	EYEBOLT	2	
14	12M7155	LOCK WASHER	2	
15	40805	STRAP	1	
16	51176	TUBE	1	
17	49982	STRAP	1	
18	49981	RETAINER	1	
19	49967	PIN FASTENER	2	
20	49974	PIN FASTENER	1	
21	24M7500	WASHER	2	
22	24M7158	SHIM	2	
23	58M7023	LUBRICATION FITTING	2	
24	53678	SHAFT	1	
25	58M7032	LUBRICATION FITTING	1	
27	19M10357	BOLT	8	
28	LCA99770	PIN FASTENER	2	
29	LCA117864	HELICAL GEAR	1	
30	77477	UNION FITTING	1	nur in Einzeileilen bestellbar
30	77476	UNION FITTING	1	ohne Schneckenkranz
31	53185	GUARD	1	RH
32	53184	GUARD	1	LH
33	51179	PIN FASTENER	1	
34	51180	SPACER	2	
35	51171	LEVER	1	
36	114005	CLAMP	1	ASSY

Spout (KE000177)

Item no.	Article no.	Description	Quantity	remarks
37	LCA55405	HYDRAULIC HOSE	2	
38	55418	UNION FITTING	2	
39	51821	ENGINE	1	
39	LCA57037	GASKET KIT	1	
40	49609	HOUSING	1	
41	LCA49988	BUSHING	2	
42	49611	AUGER	1	
43	40M7376	SNAP RING	2	
44	LCA33079	BALL BEARING	1	
45	24M7484	WASHER	1	
46	69041	WEAR PLATE	1	Info 2888
47	104074	STRAP	1	LH
47	104075	STRAP	1	RH
48	03M7433	BOLT	10	
49	03M7434	BOLT	2	
50	55880	VALVE	2	
51	LCA40165	FITTING	2	
55	50645	STOP	1	
57	55419	UNION FITTING	2	
58	19M10209	CAP SCREW	2	
59	49987	SHAFT KEY	1	
60	19M9936	SCREW	8	
61	14M7659	NUT	8	
62	24M7482	WASHER	8	
64	24M7219	SHIM	AR	
65	78811	SOLID SHIM	AR	TK = 1,0 mm



Chopper housing (KE000278)

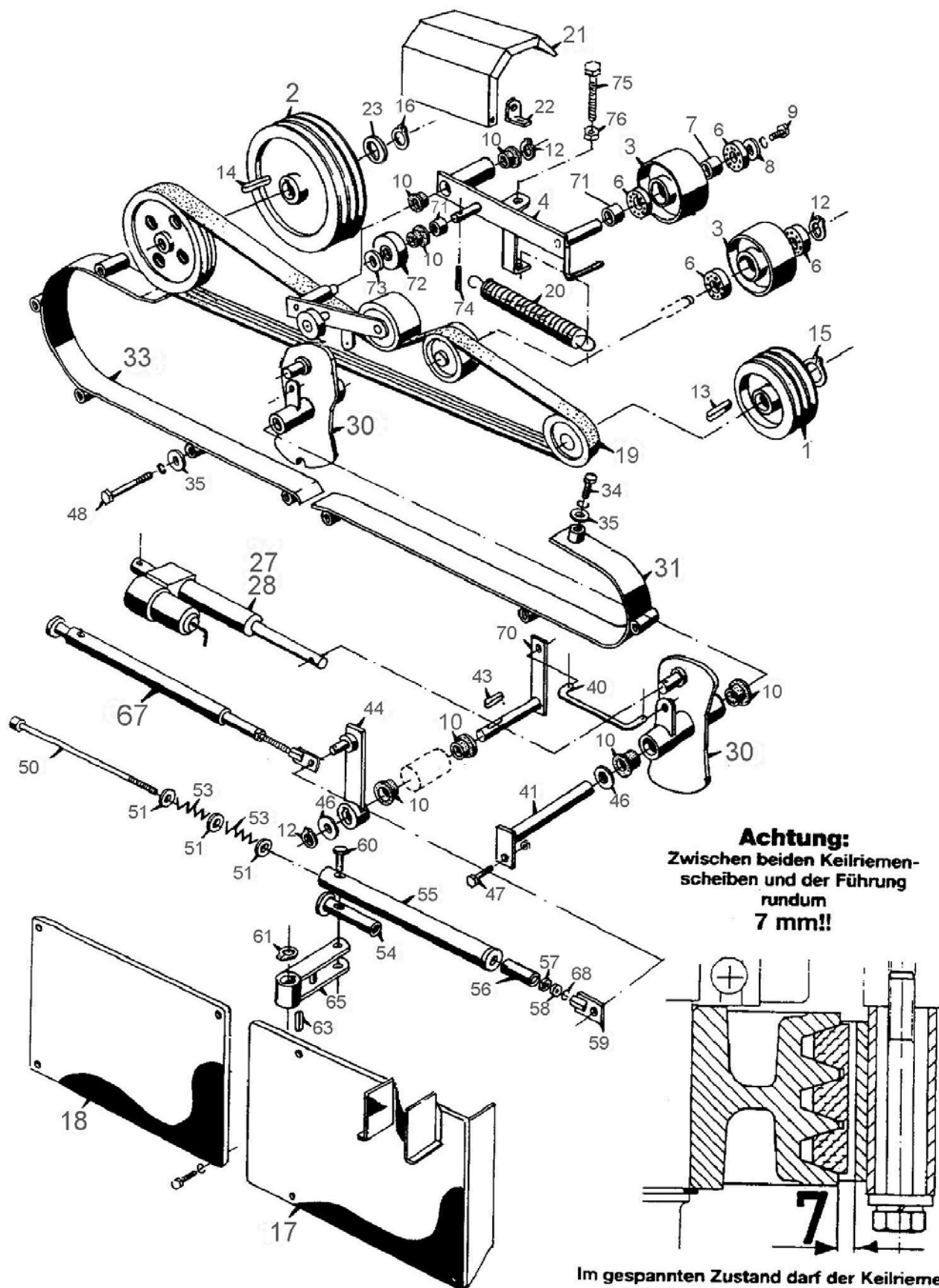
Item no.	Article no.	Description	Quantity	remarks
3	49954	LEVER	1	
4	50258	PLATE	1	
5	24M7491	WASHER	8	
6	19M9651	CAP SCREW	2	
7	LCA04201	LOCK WASHER	2	
8	19M10195	SCREW	2	
9	14M7662	NUT	2	
10	14M7670	NUT	11	
11	53329	HOUSING	1	Heck
13	106464	HOUSING	1	
15	106366	COVER	1	
16	49620	UNION FITTING	1	
17	LCA47160	PIN FASTENER	1	
18	40M1828	SNAP RING	2	
19	49793	RETAINER	1	
23	LCA63053	HOOK	1	
30			1	Ersetzt durch Pos. 31-35
31	51450	BOTTOM	1	
32	51451	HOUSING	1	
33	19M10190	SCREW	6	
34	24M7489	WASHER	7	
35	14M7660	NUT	25	
36			1	ersetzt durch Einzelteile
37	51819	BOTTOM	1	
38	51817	FRAME	1	
39	19M10189	SCREW	7	
40	24M7488	WASHER	9	
41	52603	SHEET	1	
42	14M7614	NUT	5	
43	19M9642	CAP SCREW	2	
44	52601	FRAME	1	
45	52604	SHEET	1	
46			1	ersetzt durch Einzelteile
50	19M9501	BOLT	2	
51	LCA03356	LOCK WASHER	2	
52	19M10199	SCREW	6	

Chopper housing (KE000278)

Item no.	Article no.	Description	Quantity	remarks
53	LCA42074	LOCK WASHER	6	
54	14M7415		10	
55	54142	SHEET	1	
56	60299	UNION FITTING	1	
57	19M9639	CAP SCREW	11	
58	37305	BALL BEARING	2	
59	49954	LEVER	1	
60	50633	RETAINER	1	
70	LCA63294	STRAP	2	Info 3092
71	LCA63295	STRAP	2	Info 3092
73	19M9658	CAP SCREW	4	
74	LCA12029	LOCK WASHER	4	
75	14M7616	NUT	4	
76	19M9649	CAP SCREW	4	
77	LCA89595	LOCK WASHER	2	
78	LCA113681		1	
79	59213	PIN FASTENER	1	Ø25
80	50636	PIN FASTENER	1	
81	49793	RETAINER	1	Kat. III
82	87892	PIN FASTENER	1	Ø30
83	19M9642	CAP SCREW	1	
84	14M7616	NUT	2	M16

Chopper housing (KE000331)

Item no.	Article no.	Description	Quantity
90	89585	PLATFORM	1
91	89589	STEP	1
92	89593	RETAINER	1
93	89594	SPACER	2
94	LCA89595	LOCK WASHER	2
95	LCA71878	LOCK WASHER	6
96	24M7489	WASHER	2
97	19M9640	CAP SCREW	2
98	19M9642	CAP SCREW	2
99	19M9610	CAP SCREW	1
100	14M7616	NUT	1
101	14M7614	NUT	4



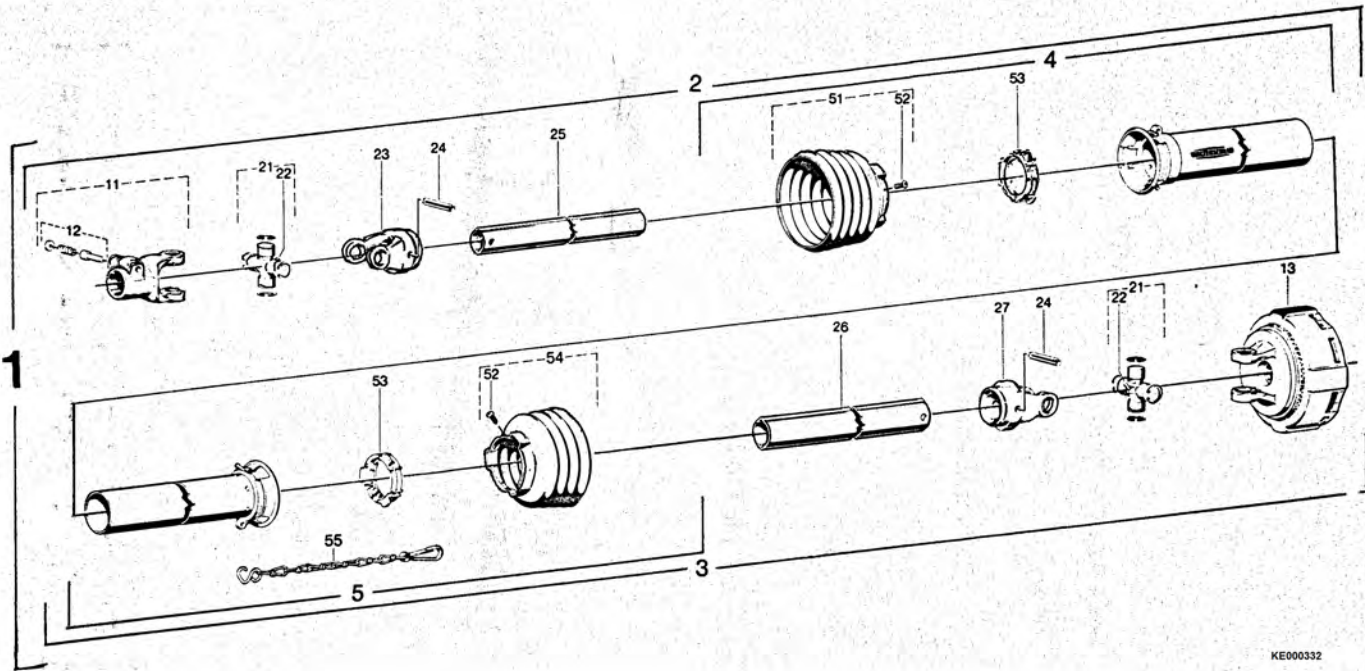
KE000279

Automatic power interruption (KE000279)

Item no.	Article no.	Description	Quantity	remarks
1	47901	PULLEY	1	
2	47223	PULLEY	1	
3	48003	IDLER	2	
4	52158	LEVER	1	
5	48006	SPACER	1	
6	LCA34264	BALL BEARING	4	
7	12716	SPACER	1	
8	24M7483	WASHER	1	
9	19M9637	CAP SCREW	1	
10	LCA01657	BUSHING	7	
12	40M7010	SNAP RING	3	
13	48724	SHAFT KEY	1	
14	12153	SHAFT KEY	1	
15	40M1839	SNAP RING	1	
16	40M1831	SNAP RING	1	
17	50371	COVER	1	
18	50340	COVER	1	
19	53116	TIE-DOWN STRAP	1	
20	48010	EXTENSION SPRING	1	
21	50369	GUARD	1	
22	50374	ANGLE	1	
23	24M7303	SHIM	1	
27	53677	SHAFT	1	
28	47798	SHAFT	1	Für Detektor
30	53095	LEVER	1	
31	55188	ARCH		
33	55187	ARCH		
34	19M9640	CAP SCREW		
35	24M7477	WASHER		
40	59401	BAIL	1	
41	53090	PIN FASTENER	1	
43	53324	SHAFT KEY	1	
44	53088	LEVER	1	
46	24M7158	SHIM		
47	19M9683	CAP SCREW	1	
48	19M9592	CAP SCREW		

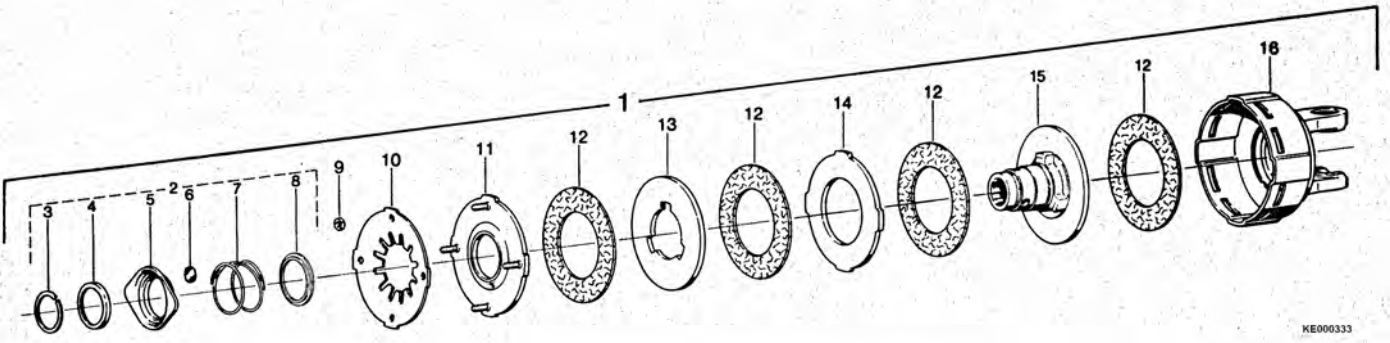
Automatic power interruption (KE000279)

Item no.	Article no.	Description	Quantity	remarks
50	53085	ROD	1	
51	53322	WASHER	3	
53	00541	COMPRESSION SPRING	2	
54	53093	BUSHING	1	
55	53087	BUSHING	1	
56	53120	BUSHING	1	
57	14M7670	NUT	1	
58	14M7415		1	
59	53082	ADJUSTING STRAP	1	
60	30537	RIVET	1	
61	40M1828	SNAP RING	1	
63	12153	SHAFT KEY	1	
65	52139	GEARSHIFT LEVER	1	
67	52148	HYDRAULIC CYLINDER	1	
68	LCA04201	LOCK WASHER	1	
70	53089	LEVER	1	
71	48006	SPACER	2	
72	52153	ROLLER	1	
73	24M1592	WASHER	2	
74	08707	SPRING PIN	1	
75	19M9654	CAP SCREW	1	
76	14M7662	NUT	2	



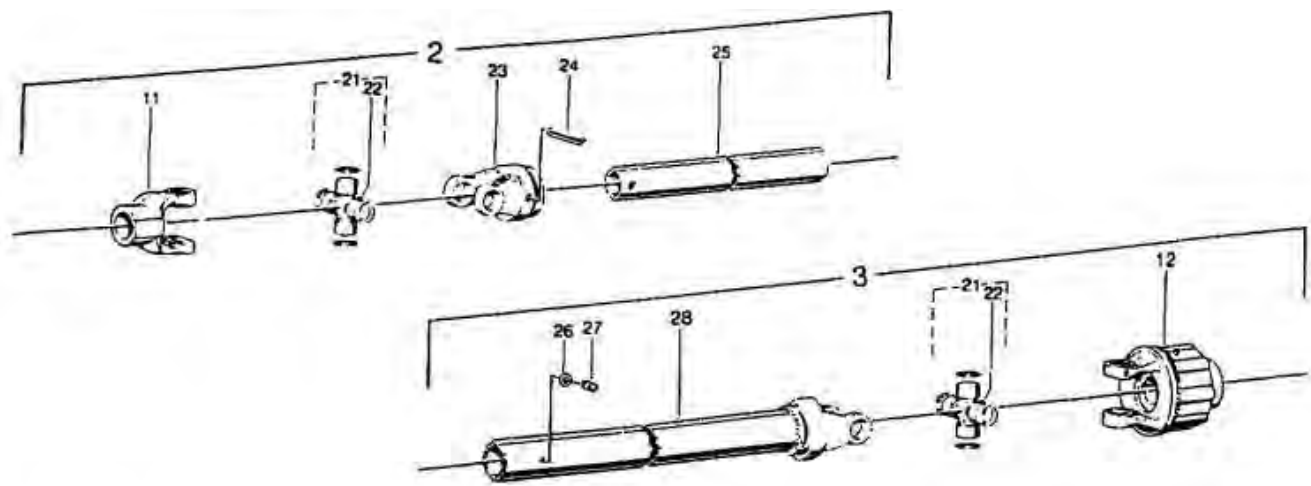
UNIVERSAL DRIVESHAFT (KE000332)

Item no.	Article no.	Description	Quantity
1	57525	UNIVERSAL DRIVESHAFT	1
2	59028	U-JOINT WITH SHAFT & SHIELD	1
3	59029	U-JOINT WITH TUBE & SHIELD	1
4	59030	POWERSHAFT SHIELD	1
5	59031	POWERSHAFT SHIELD	1
11	52565	UNIVERSAL JOINT YOKE	1
12	50501	KIT	1
13	58415	SLIP CLUTCH	1
21	12343	CROSS AND BEARING ASSEMBLY	2
22	58M7024	LUBRICATION FITTING	2
23	12345	UNIVERSAL JOINT YOKE	1
24	12346	SPRING PIN	2
25	46022	TUBE	1
26	46023	TUBE	1
27	12349	UNIVERSAL JOINT YOKE	1
51	52568	GUARD	1
52	50498	SCREW	2
53	33856	BEARING	2
54	50497	GUARD	1
55	12371	LINK CHAIN	1



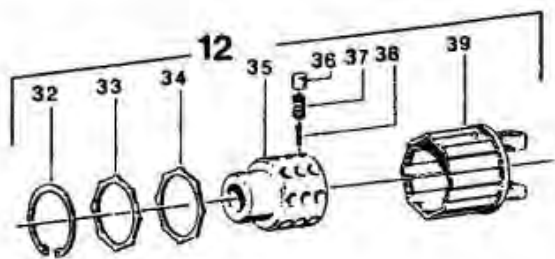
UNIVERSAL DRIVESHAFT (KE000333)

Item no.	Article no.	Description	Quantity
1	58415	SLIP CLUTCH	1
2	50503	QUICK-DISCONNECT	1
3	55049	SNAP RING	1
4	LCA55050	RING	1
5	12352	BUSHING	1
6	28377	ROLLER	3
7	12353	COMPRESSION SPRING	1
8	LCA12376	RING	1
9	03394	NUT	4
10	12377	DISK SPRING	1
11	59860	THRUST WASHER	1
12	LCA57911	WASHER	4
13	13503	WASHER	1
14	13504	WASHER	1
15	58416	HUB	1
16	58417	CASE	1



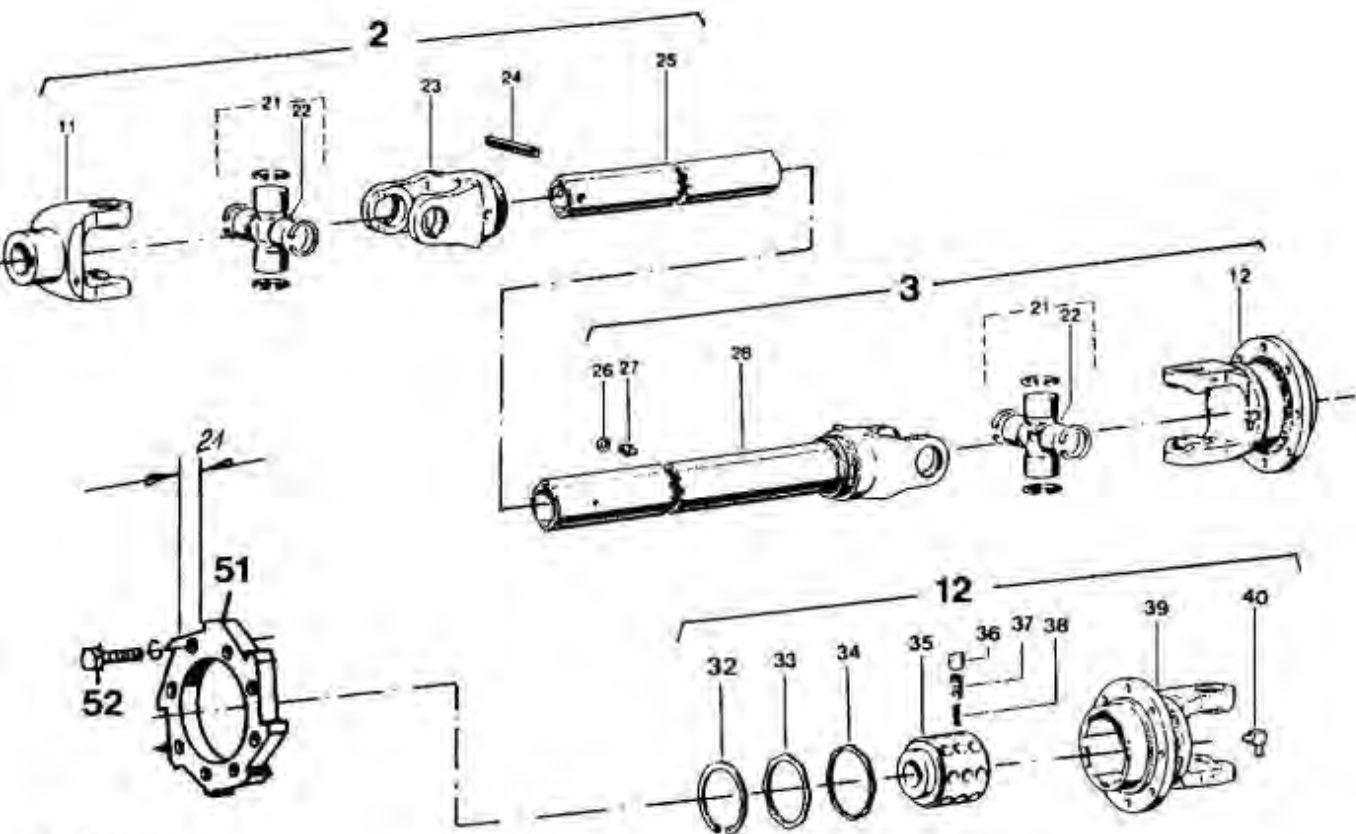
Walzenantrieb

KE000334



Drum drive shaft (KE000334)

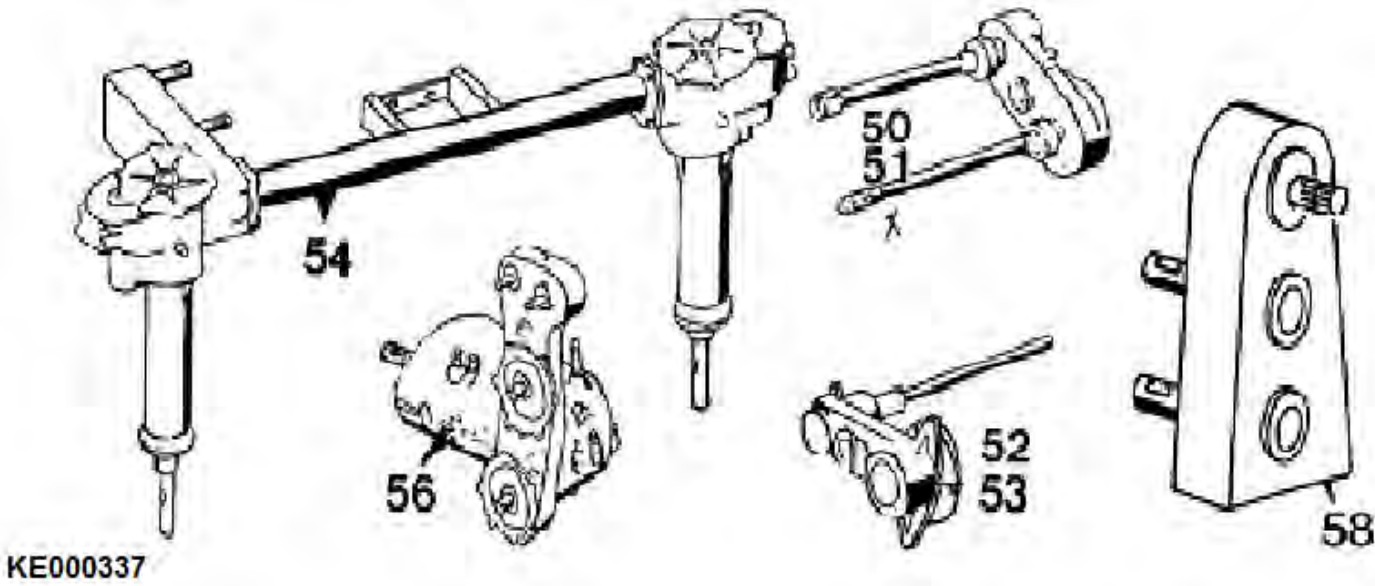
Item no.	Article no.	Description	Quantity	remarks
1	47226	UNIVERSAL DRIVESHAFT	1	Standard
2	50827	U-JOINT WITH SHAFT & SHIELD	1	NSEP ORD 47226
3	50828	U-JOINT WITH SHAFT & SHIELD	1	
11	50829	UNIVERSAL JOINT YOKE	1	
12	50830	RATCHET	1	NSEP ORD 47226
21	13075	CROSS AND BEARING ASSEMBLY	2	
22	58M7024	LUBRICATION FITTING	2	
23	13218	UNIVERSAL JOINT YOKE	1	
24	12346	SPRING PIN	1	
25	50831	TUBE	1	
26	CC50832	STRAP	1	
27	43268	LUBRICATION FITTING	1	
28	50833	UNIVERSAL JOINT YOKE	1	
32	12535	SNAP RING	1	
33	12354	THRUST WASHER	1	
34	50834	SEALING RING	1	
35			1	NSEP
36	LCA56102	CAM	24	
37	LCA13224	COMPRESSION SPRING	24	
38	LCA13223	COMPRESSION SPRING	22	
39	50836	CASE	1	



KE000335

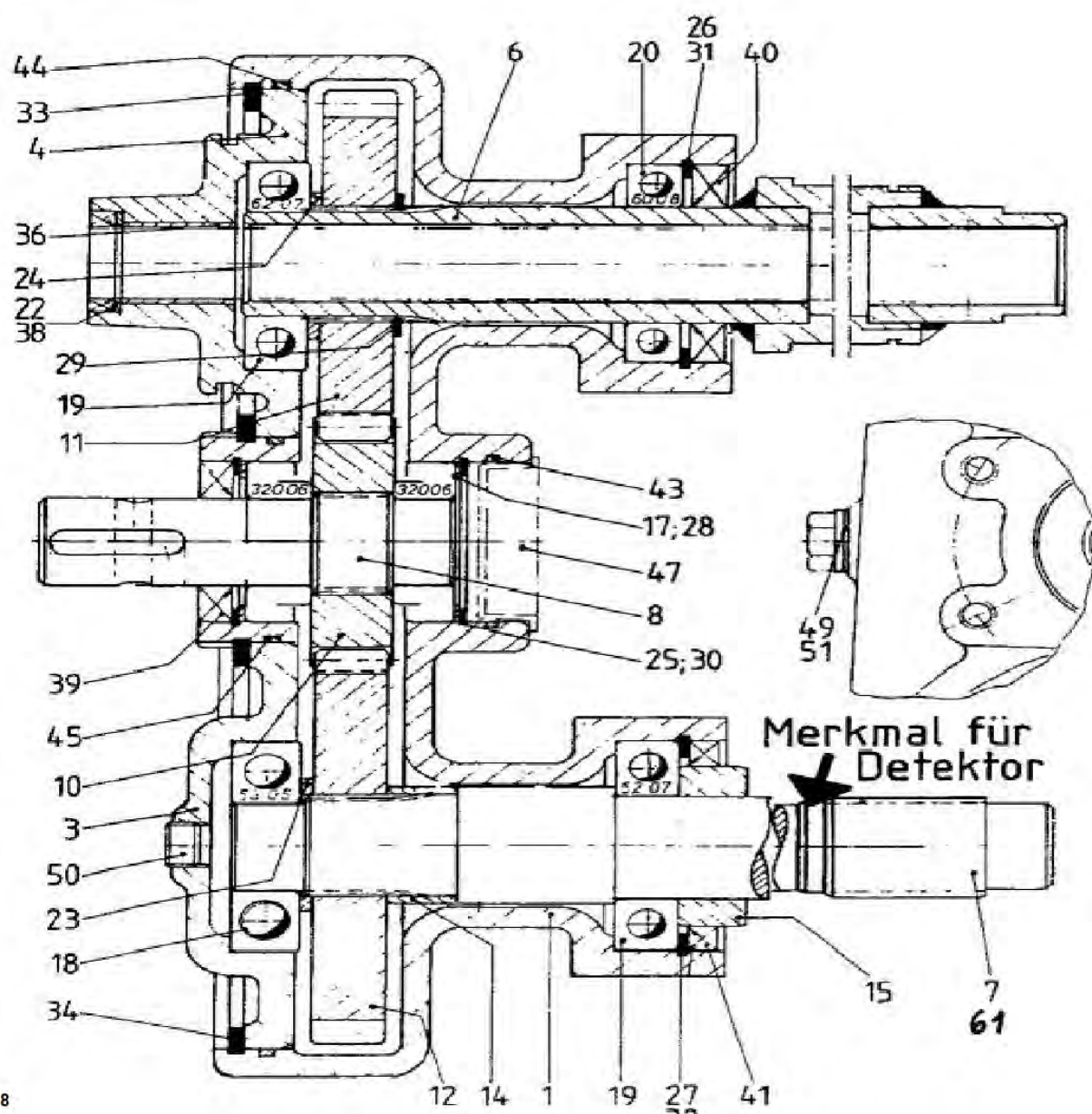
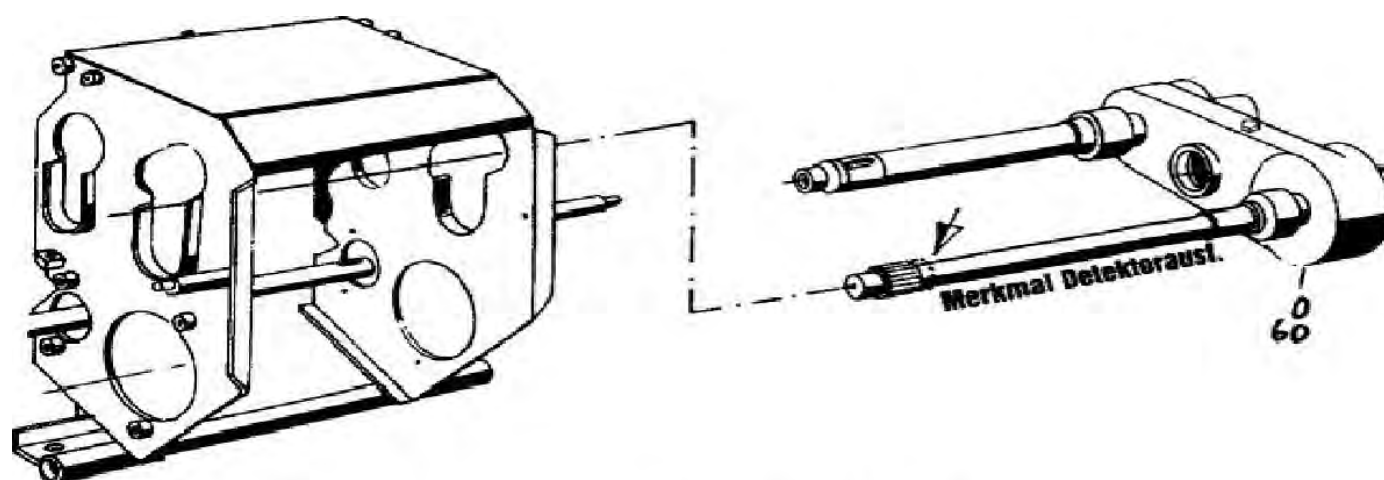
UNIVERSAL DRIVESHAFT (KE000335)

Item no.	Article no.	Description	Quantity	remarks
1	52944	UNIVERSAL DRIVESHAFT	1	Detektor
2	50827	U-JOINT WITH SHAFT & SHIELD	1	NSEP ORD 52944
3	56104	U-JOINT WITH SHAFT & SHIELD	1	NSEP ORD 52944
11	50829	UNIVERSAL JOINT YOKE	1	
12	56097	RATCHET	1	
12	56097	RATCHET	1	
21	62773	CROSS AND BEARING ASSEMBLY	2	
22	58M7024	LUBRICATION FITTING	2	
23	13218	UNIVERSAL JOINT YOKE	1	
24	12346	SPRING PIN	1	
25	50831	TUBE	1	
26	CC50832	STRAP	1	
27	43268	LUBRICATION FITTING	1	
28	50833	UNIVERSAL JOINT YOKE	1	
32	12535	SNAP RING	1	
33	56098	THRUST WASHER	1	
34	56099	SEALING RING	1	
35			1	NSEP
36	LCA56102	CAM	24	
37	LCA13224	COMPRESSION SPRING	24	
38	LCA13223	COMPRESSION SPRING	24	
39	56103	CASE	1	
40	58M7030	LUBRICATION FITTING	1	
51	57245	GEAR	1	
52	57246	SCREW	8	



Gearbox overview (KE000337)

Item no.	Article no.	Description	Quantity
50	55704	TRANSMISSION	1
51	55704	TRANSMISSION	1
52	55399	TRANSMISSION	1
53	55399	TRANSMISSION	1
54	69665	TRANSMISSION	1
56	54432	TRANSMISSION	1
58	50940	TRANSMISSION	1



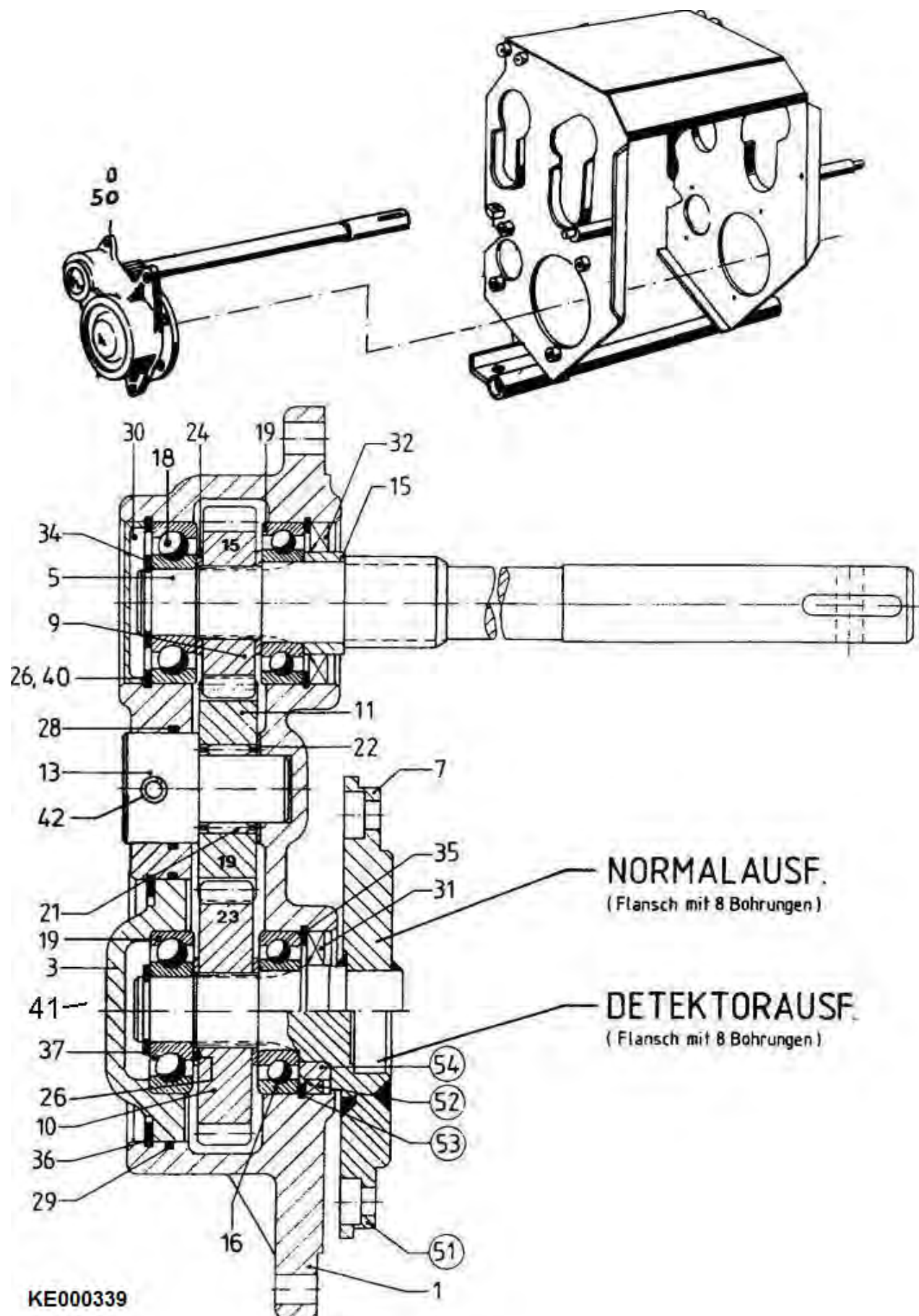
KE000338

Spur gear pre-compression rollers (50; 51) (KE000338)

Item no.	Article no.	Description	Quantity	remarks
0	55704	TRANSMISSION	1	
1	55316	HOUSING	1	
3	49045	COVER	1	
4	49046	COVER	1	
6	LCA49047	SHAFT	1	
7	52247	SHAFT	1	
8	55930	DRIVE SHAFT	1	
10	49053	PINION	1	
11	49054	SPUR GEAR	1	
12	49055	SPUR GEAR	1	
14	49056	SPACER	1	
15	49057	RING	1	
17	LCA38333	TAPERED ROLLER BEARING	2	
18	LCA27892	BALL BEARING	1	
19	07066	BALL BEARING	2	
20	LCA09775	BALL BEARING	1	
22	24M7590	WASHER	1	TK = 2,0 MM
23	24M6560	WASHER	3	TK = 2,5 MM
24	24M7300	WASHER	1	TK = 2,5 MM
25	24M7162	SHIM	AR	TK = 0,1 MM
25	24M7167	SHIM	AR	TK = 0,3 MM
26	24M7571	SHIM	AR	TK = 0,1 MM
26	LCA12226	SHIM	AR	TK = 0,3 MM
27	24M7163	SHIM	AR	TK = 0,1 MM
27	24M7157	SHIM	AR	TK = 0,3 MM
28	24M7468	SHIM	2	TK = 1,0 MM
29	40M7014	SNAP RING	1	
30	40M1866	SNAP RING	2	
31	40M5546	SNAP RING	1	
32	40M1870	SNAP RING	1	
33	40M5463	SNAP RING	1	
34	46349	SNAP RING	1	
36	48723	BUSHING	1	
38	48492	SEAL	1	
39	49061	SEAL	1	
40	LCA10659	SEAL	1	

Spur gear pre-compression rollers (50; 51) (KE000338)

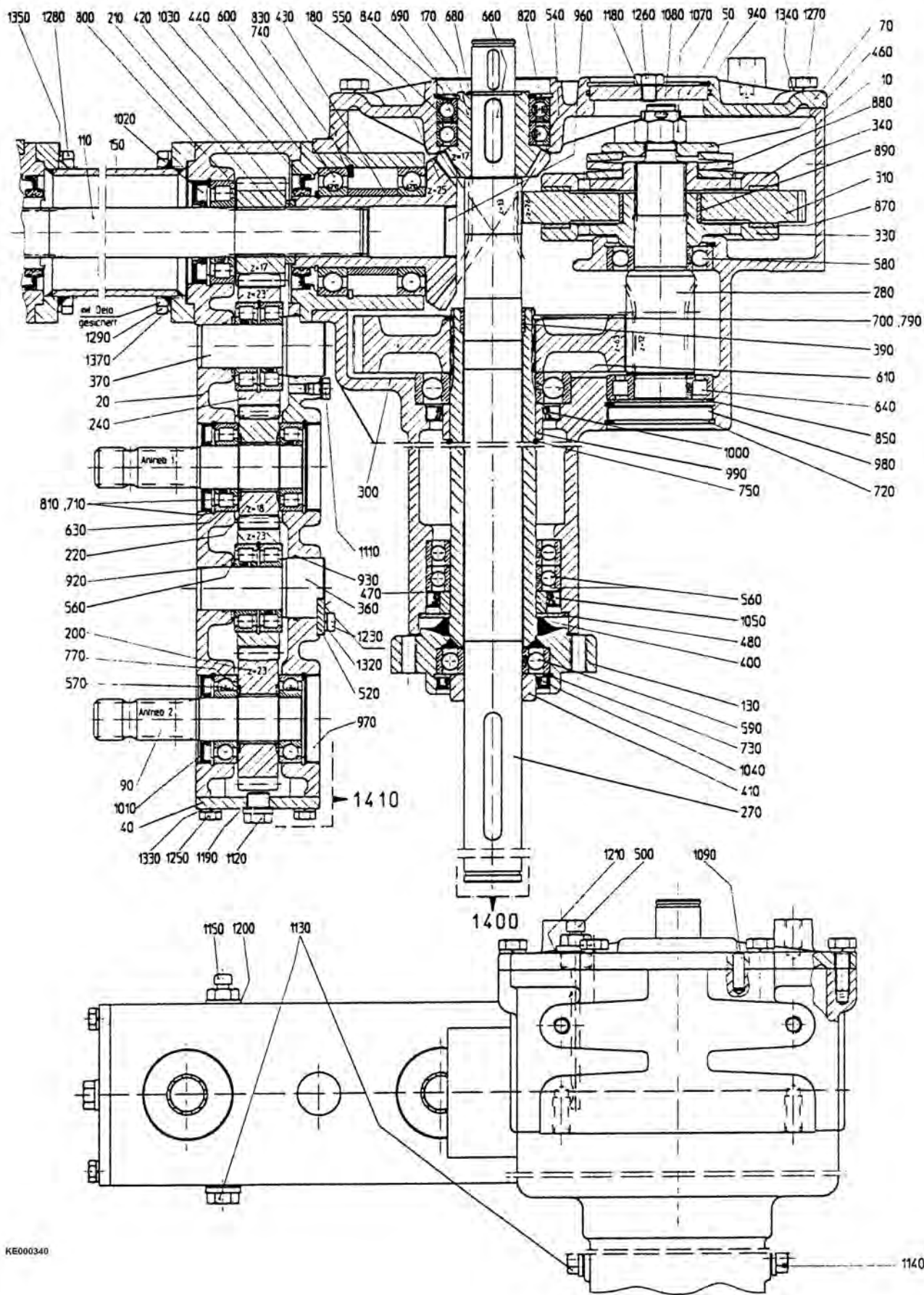
Item no.	Article no.	Description	Quantity	remarks
41	37843	SEAL	1	
43	LCA48385	O-RING	1	
44	49062	O-RING	1	
45	LCA49063	O-RING	1	
47	49077	PLUG	1	
49	05910	FITTING PLUG	2	
50	15M7091	FITTING PLUG	1	
51	37848	SEALING RING	2	
60	55704	TRANSMISSION	1	Detektor-Vorpreßw.
61	52247	SHAFT	1	



Intake roller spur gear (52; 53) (KE000339)

Item no.	Article no.	Description	Quantity	remarks
0	55399	TRANSMISSION	1	
1	55306	HOUSING	1	
3	55307	COVER	1	
5	LCA55308	SHAFT	1	
7	59236	SHAFT	1	
9	55310	PINION	1	Z = 15
10	55311	SPUR GEAR	1	Z = 23
11	55312	GEAR	1	Z = 19
13	55313	PIN FASTENER	1	
15	49073	RING	1	
16	07066	BALL BEARING	1	
18	LCA27690	BALL BEARING	1	
19	LCA05394	BALL BEARING	2	
21	LCA55577	NEEDLE BEARING	1	
22	JD39125	WASHER	1	
24	24M7591	WASHER	2	TK = 2,0 MM
26	24M6208	SHIM	2	TK = 2,0 MM
28	50840	O-RING	1	
29	49074	O-RING	1	
30	LCA49075	CAP	1	
31	57937	SEAL	1	
32	37841	SEAL	1	
34	40M7011	SNAP RING	1	
35	40M1870	SNAP RING	1	
36	40M1874	SNAP RING	1	
37	40M7200	SNAP RING	1	
40	40M1868	SNAP RING	2	
41	05910	FITTING PLUG	1	
42	12396	SPRING PIN	1	
50	55399	TRANSMISSION	1	
51	59236	SHAFT	1	
52	62405	SEAL	1	
53	40M1870	SNAP RING	1	
54	58951	BUSHING	1	

Intake drum right-angle gear (54) (KE000340)



Intake drum right-angle gear (54) (KE000340)

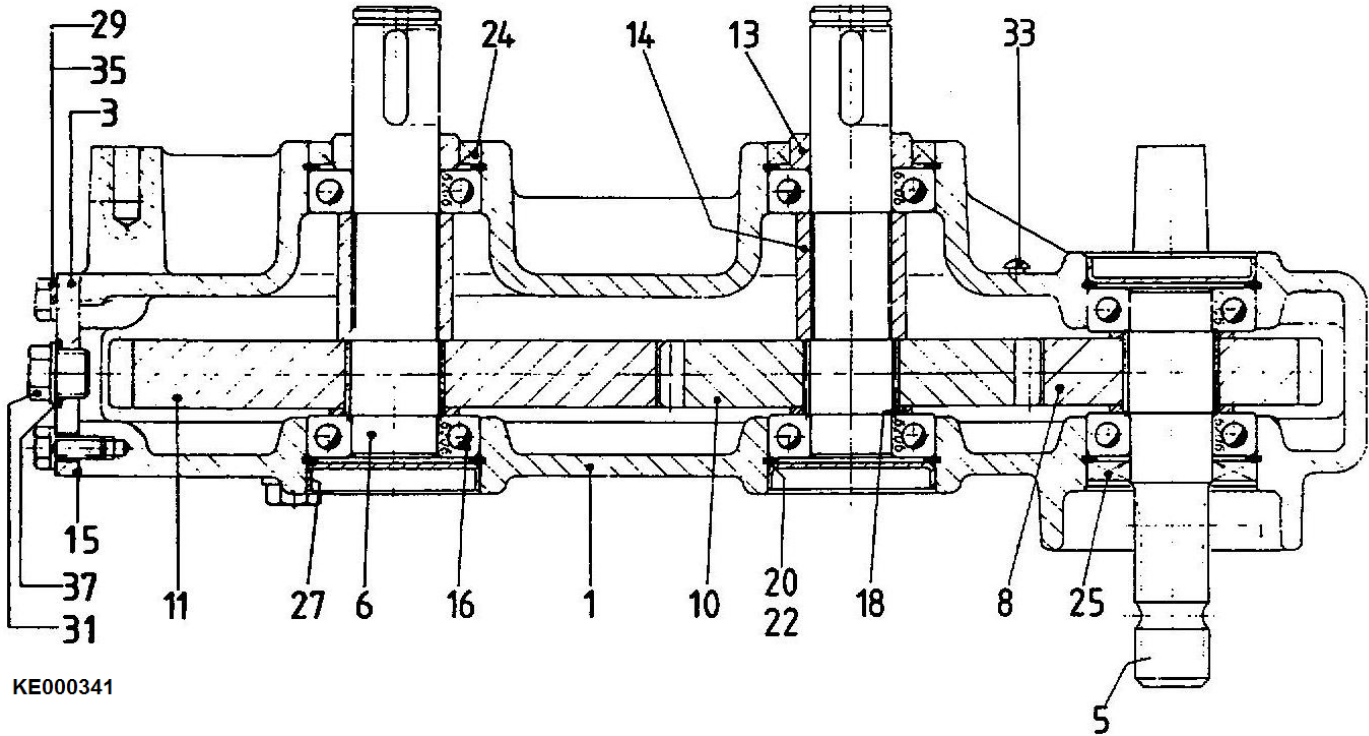
Item no.	Article no.	Description	Quantity	remarks
1	69665	TRANSMISSION	1	
10	69677	HOUSING	2	
20	LCA52246	HOUSING	1	
40	49003	COVER	1	
50	LCA58920	COVER	2	
70	58949	COVER	2	
90	50966	SHAFT	2	
110	52277	SHAFT	1	
130	LCA69680	SHAFT	2	
150	49010	CROSSBAR	1	
170	58038	BEVEL GEAR	2	Z = 17
180	52257	BEVEL GEAR	2	Z = 25
200	49018	PINION	1	Z = 23
210	52270	PINION	1	Z = 17
220	LCA50618	PINION	1	Z = 18
240	49021	SPUR GEAR	2	Z = 23
270	58039	PINION SHAFT	2	Z = 13
280	LCA58910	PINION SHAFT	2	Z = 12
300	LCA58909	SPUR GEAR	2	Z = 63
310	LCA55360	SPUR GEAR	2	Z = 76
330	LCA55297	CLUTCH DISK	2	
340	LCA55298	CLUTCH DISK	2	
360	50980	PIN FASTENER	1	
370	52265	PIN FASTENER	1	
390	58937	SPACER	2	
400	LCA49028	RING	2	
410	LCA49029	RING	2	
420	55585	SPACER	1	
430	58033	SPACER	2	
440	55300	PRESSED FLANGED HOUSING	2	
460	LCA55303	WASHER	2	
470	LCA55383	SHIM	AR	TK = 0,1 MM
480	LCA55382	WASHER	2	
500	67329	SCREW	2	
520	49031	STOP	1	
540	LCA50715	BALL BEARING	2	

Intake drum right-angle gear (54) (KE000340)

Item no.	Article no.	Description	Quantity	remarks
550	LCA12271	BALL BEARING	2	
560	LCA49033	BALL BEARING	2	
570	LCA05394	BALL BEARING	2	
580	07066	BALL BEARING	2	
590	LCA05379	BALL BEARING	2	
600	LCA55566	BALL BEARING	4	
610	LCA58688	BALL BEARING	2	
630	55567	CYLINDRICAL ROLLER BEARING	6	
640	LCA50982	CYLINDRICAL ROLLER BEARING	3	
660	12153	SHAFT KEY	2	
680	60296	SNAP RING	2	
690	40M1839	SNAP RING	4	
700	40M7016	SNAP RING	6	
710	40M1868	SNAP RING	11	
720	40M1870	SNAP RING	4	
730	40M1871	SNAP RING	2	
740	03375	SNAP RING	2	
750	70072	SEAL	2	
760	24M7536	WASHER	2	TK = 2,5 MM
770	24M6560	WASHER	4	TK = 2,5 MM
780	24M7305	SHIM	AR	TK = 0,1 MM
780	24M7304	SHIM	AR	TK = 0,3 MM
780	24M7199	SHIM	AR	TK = 0,5 MM
790	24M7215	SHIM	AR	TK = 0,1 MM
800	24M7317	SHIM	1	TK = 1,0 MM
810	24M7219	SHIM	AR	TK = 0,1 MM
820	24M7164	SHIM	AR	TK = 0,1 MM
830	24M7154	SHIM	AR	TK = 0,1 MM
840	24M4813	SHIM	1	TK = 1,0 MM
850	11659	SHIM	2	TK = 2,0 MM
870	LCA55582	LINING	4	
880	LCA55580	DISK SPRING	6	
890	LCA56796	BUSHING	2	
920	52026	O-RING	2	
930	52027	O-RING	2	
940	29501	O-RING	2	
960	LCA71953	CAP	2	

Intake drum right-angle gear (54) (KE000340)

Item no.	Article no.	Description	Quantity	remarks
970	LCA05403	PLUG	2	
980	LCA09567	PLUG	2	
990	LCA70068	BEARING RACE	2	
1000	LCA70377	SEAL	2	
1010	LCA48384	SEAL	2	
1020	62500	SEAL	1	
1030	LCA55016	SEAL	2	
1040	LCA63288	SEAL	2	
1050	LCA56457	SEAL	2	
1070	55578	NUT	2	
1080	11M7119	COTTER PIN	2	
1090	59128	PIN	4	
1110			1	NSEP
1120	05910	FITTING PLUG	1	
1130	LCA59521	SCREW	4	
1140	03431	FITTING PLUG	1	
1150	LCA55581	VALVE	1	
1180	50607	SEALING RING	3	
1190	37848	SEALING RING	1	
1200	LCA03435	SEALING RING	6	
1210	LCA05813	SEALING RING	2	
1230	LCA39722	BOLT	2	
1250	19M9682	CAP SCREW	4	
1260	59133	SCREW	2	
1270	03936	SCREW	16	
1280	50400	CAP SCREW	4	
1290	19M6242		4	
1320	LCA49032	LOCK WASHER	2	
1330	LCA03734	LOCK WASHER	4	
1340	LCA04218	LOCK WASHER	18	
1350	LCA04201	LOCK WASHER	6	
1370	52029	WASHER	2	
1400	70378	TRANSMISSION	2	
1410	LCA55030	TRANSMISSION	1	



KE000341

Pick-up attachment spur gear (58) (KE000341)

Item no.	Article no.	Description	Quantity	remarks
0	50940	TRANSMISSION	1	
1	52280	HOUSING	1	
3			1	NSEP
5	50966	SHAFT	1	
6	52018	SHAFT	2	
8	49093	PINION	1	Z = 26
10	LCA49098	SPUR GEAR	1	Z = 33
11	52019	SPUR GEAR	1	Z = 50
13	52020	RING	2	
14			2	NSEP
15	52016	GASKET	1	
16	LCA05394	BALL BEARING	6	
18	24M6560	WASHER	4	TK = 2,5 MM
20	40M1868	SNAP RING	6	
22	24M7219	SHIM	AR	TK = 0,1 MM
24	42737	RING	2	
25	42736	SEAL	1	
27	LCA05403	PLUG	3	
29	19M9682	CAP SCREW	8	
31	03431	FITTING PLUG	2	
33	LCA13976	VALVE	1	
35	LCA03734	LOCK WASHER	8	
37	06303	SEALING RING	2	



4-speed gearbox (56) (KE000342)

Item no.	Article no.	Description	Quantity	remarks
0	54432	TRANSMISSION	1	
1	LCA52279	HOUSING	1	
2	LCA55001	HOUSING	1	NSEP ORD LCA110430
2	LCA110430	HOUSING KIT	1	ASSY
3	55002	HOUSING	1	NSEP ORD LCA110430
5	49083	COVER	2	
7	50966	SHAFT	2	
8	LCA55003	SHAFT	1	
9	LCA52276	SHAFT	2	
10	52249	SHIFTER ROD	1	
12	LCA55004	BEVEL GEAR	1	Z = 20
13	LCA55005	BEVEL GEAR	1	Z = 24
14	LCA55006	BEVEL GEAR	1	Z = 24
15	49093	PINION	1	Z = 26
16	LCA50618	PINION	1	Z = 18
17	55007	PINION	1	Z = 26
18	LCA62585	SHAFT	1	
19	LCA62583	PINION	1	
20	LCA62584	PINION	1	
21	LCA49098	SPUR GEAR	2	
22	LCA50620	SPUR GEAR	1	
23	LCA55010	GEAR	1	Z = 30/36
24	52254	GEAR	1	Z = 30/34
25	52253	GEAR	1	Z = 30/32
26	LCA55011	GEAR	1	Z = 30/22
28	50839	CAP SCREW	1	
30	28320	SKID PLATE	2	
31	55012	SHIFT COLLAR	1	
32	52266	PIN FASTENER	1	
33	LCA52267	PIN FASTENER	2	
34	53968	SKID PLATE	1	
35	50971	PIN FASTENER	1	
36	53967	PIN FASTENER	1	
38	49113	RING	2	
39	55278	SHIM	1	
40	52260	WASHER	1	

4-speed gearbox (56) (KE000342)

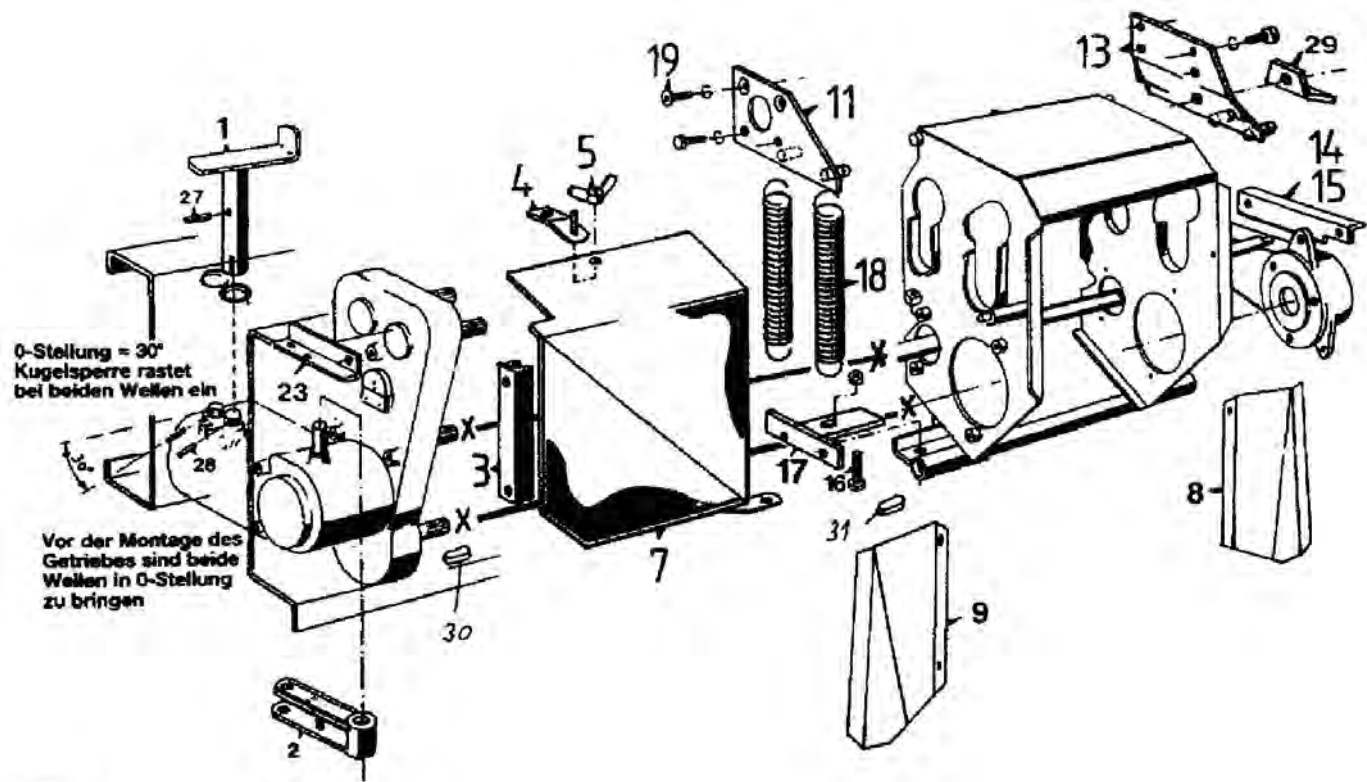
Item no.	Article no.	Description	Quantity	remarks
41	55013	WASHER	1	
42	55014	WASHER	1	
43	55015	SHIM	1	
44	49116	COMPRESSION SPRING	2	
45	LCA52259	COMPRESSION SPRING	4	
46	49031	STOP	1	
48	LCA05394	BALL BEARING	2	
49	LCA50627	BALL BEARING	4	
50	LCA27671	TAPERED ROLLER BEARING	2	
51	LCA40556	TAPERED ROLLER BEARING	2	
52	55567	CYLINDRICAL ROLLER BEARING	4	
53	LCA50982	CYLINDRICAL ROLLER BEARING	1	
54	55568	CYLINDRICAL ROLLER BEARING	1	
55	LCA57924	CYLINDRICAL ROLLER BEARING	1	
56	55018	CYLINDRICAL ROLLER BEARING	2	
57	LCA11654	BALL BEARING	1	
58	55022	NEEDLE BEARING	1	
59	55023	NEEDLE BEARING	1	
60	55024	BEARING RACE	1	
61	55025	BEARING RACE	1	
62	55019	WASHER	1	
64	24M7589	WASHER	2	TK = 2,0 MM
65	24M7590	WASHER	1	TK = 2,0 MM
66	24M7536	WASHER	1	TK = 2,5 MM
67	24M6560	WASHER	9	TK = 2,5 MM
68	24M7300	WASHER	3	TK = 2,5 MM
69	12144	SHIM	1	TK = 2,0 MM
70	24M7316	SHIM	1	TK = 0,5 MM
71	24M7219	SHIM	AR	TK = 0,1 MM
72	24M7163	SHIM	AR	TK = 0,1 MM
73	LCA46889	SHIM	AR	TK = 0,1 MM
74	49162	SHIM	AR	TK = 0,1 MM
76	52036	SNAP RING	2	
77	40M1828	SNAP RING	1	
79	40M1839	SNAP RING	1	
80	40M1868	SNAP RING	7	
81	40M5546	SNAP RING	1	

4-speed gearbox (56) (KE000342)

Item no.	Article no.	Description	Quantity	remarks
82	40M1870	SNAP RING	1	
83	40M1871	SNAP RING	1	
87	50262	LATCH	1	
88	LCA05680	BALL	4	OD = 8,0 MM
89	49165	BALL	3	OD = 9,5 MM
90	29329	SPRING PIN	1	
91	29275	SPRING PIN	1	
93	50625	PLUG	3	
94	LCA28027	PLUG	1	
95	LCA05403	PLUG	2	
96	LCA48384	SEAL	2	
97	LCA42772	SEAL	2	
98	42779	SEAL	1	
99	37844	O-RING	1	
100	LCA52035	O-RING	2	
101	52026	O-RING	1	
102	50840	O-RING	1	
103	LCA29591	O-RING	1	
104	46354	SCREW	1	
105	LCA39722	BOLT	2	
106	28275	BOLT	15	
107	49166	BOLT	2	
109	04622	SCREW	12	
110	19M9694	CAP SCREW	4	
112	27931	NUT	1	
114	LCA49032	LOCK WASHER	2	
115	LCA57540	LOCK WASHER	15	
116	LCA03734	LOCK WASHER	12	
117	LCA40940	LOCK WASHER	2	
118	LCA03935	LOCK WASHER	4	
120	LCA52033	FITTING PLUG	4	
121	52034	FITTING PLUG	1	
122	05910	FITTING PLUG	4	
123	49043	VALVE	1	
125	12134	SEALING RING	1	
126	37848	SEALING RING	7	

4-speed gearbox (56) (KE000342)

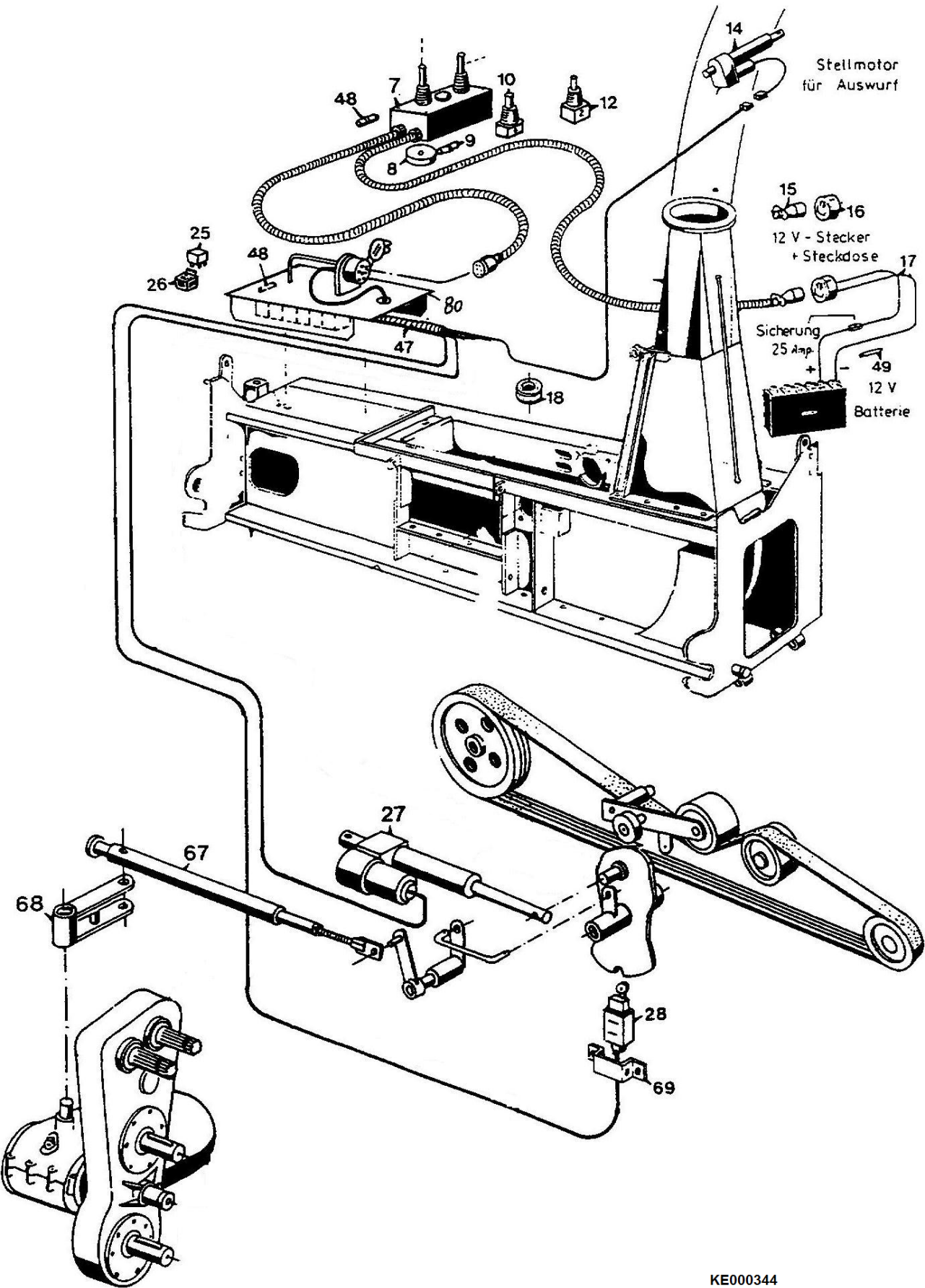
Item no.	Article no.	Description	Quantity	remarks
127	61500	TRANSMISSION	1	



KE000343

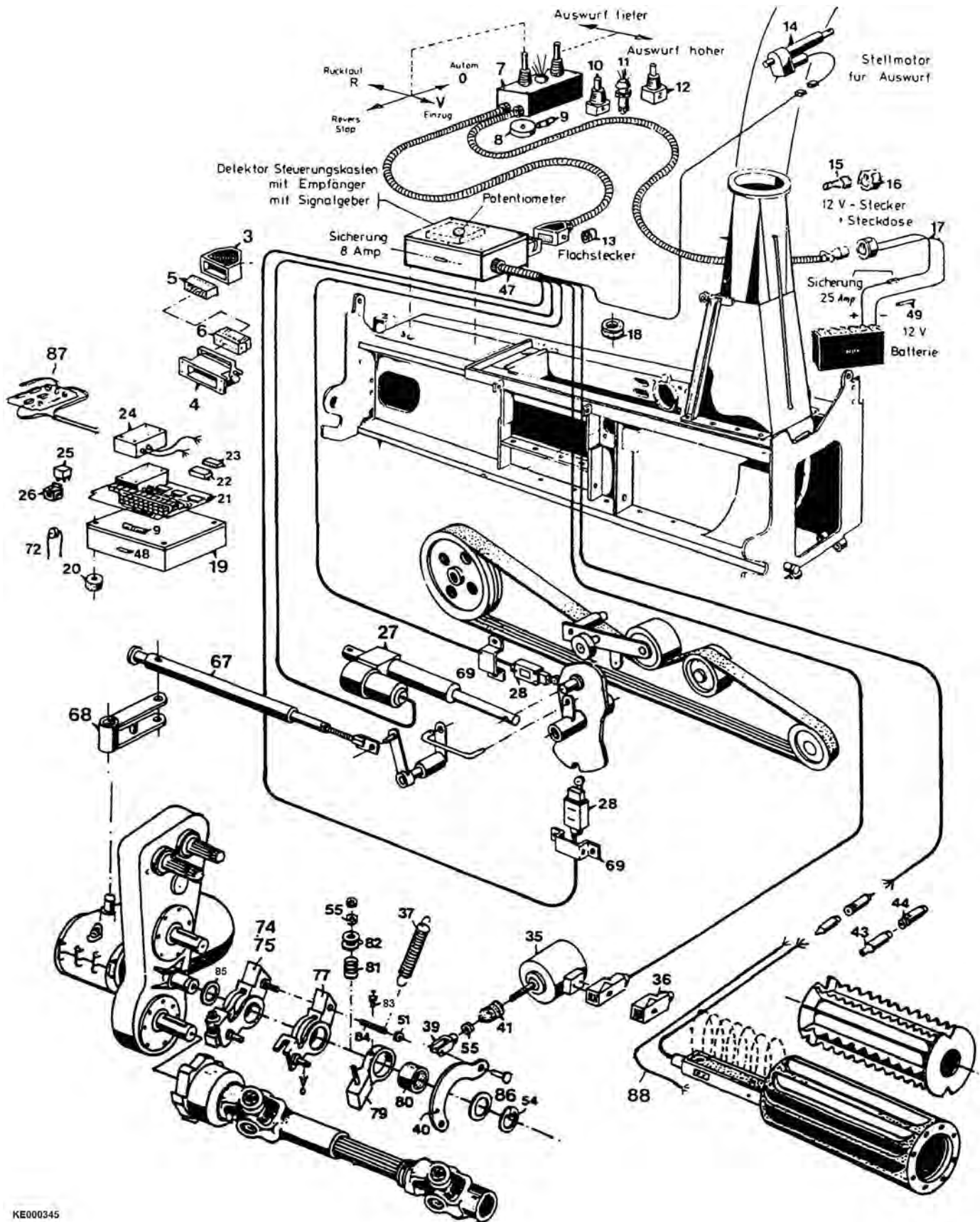
POWERSHAFT SHIELD (KE000343)

Item no.	Article no.	Description	Quantity	remarks
1	51825	LEVER	1	
2	52139	GEARSHIFT LEVER	1	
3	50439	ANGLE	1	
4	50561	STRAP	1	
5	31918	WING NUT	1	
7	51319	GUARD	1	
8	55231	GUARD	1	LH
9	55232	GUARD	1	RH
11	50066	FRAME	1	
13	50071	FRAME	1	
14	53180	GUARD	1	
15	53181	GUARD	1	
16	19M9652	CAP SCREW	2	
17	57574	FRAME	2	
18	LCA50068	EXTENSION SPRING	4	
19	19M10188	SCREW	2	
23	51315	ANGLE	2	
27	29275	SPRING PIN	2	
28	09545	SPRING PIN	1	
29	57575	ANGLE	2	
30	05783	SHAFT KEY	1	
31	LCA41097	SHAFT KEY	1	
32	51311	WASHER	1	
33	41225	WASHER	2	
34	LCA04218	LOCK WASHER	2	
35	19M9640	CAP SCREW	2	
36	03994	SPRING PIN	2	



Electrical system 12 V (KE000344)

Item no.	Article no.	Description	Quantity
7	LCA71850	REMOTE	1
8	61962	MAGNET	2
9	39613	FUSE HOUSING	3
10	42637	SHIFT COLLAR	1
12	49716	SHIFT COLLAR	1
14	53678	SHAFT	1
15	LCA50539	ELEC. CONNECTOR TERMINAL	1
16	50540	ELEC. CONNECTOR TERMINAL	1
17	LCA50984	WIRING HARNESS	1
18	LCA51494	GROMMET	1
25	51375	CHANGER	AR
26	39865	BASE	AR
27	53677	SHAFT	1
28	53333	LIMIT SWITCH	1
32	51918	PAWL	1
47	71838	WIRING HARNESS	1
48	42650	KIT	2
49	50148	KIT	1
67	52148	HYDRAULIC CYLINDER	1
68	52139	GEARSHIFT LEVER	1
69	53323	BRACKET	1
80	53804	COVER	1



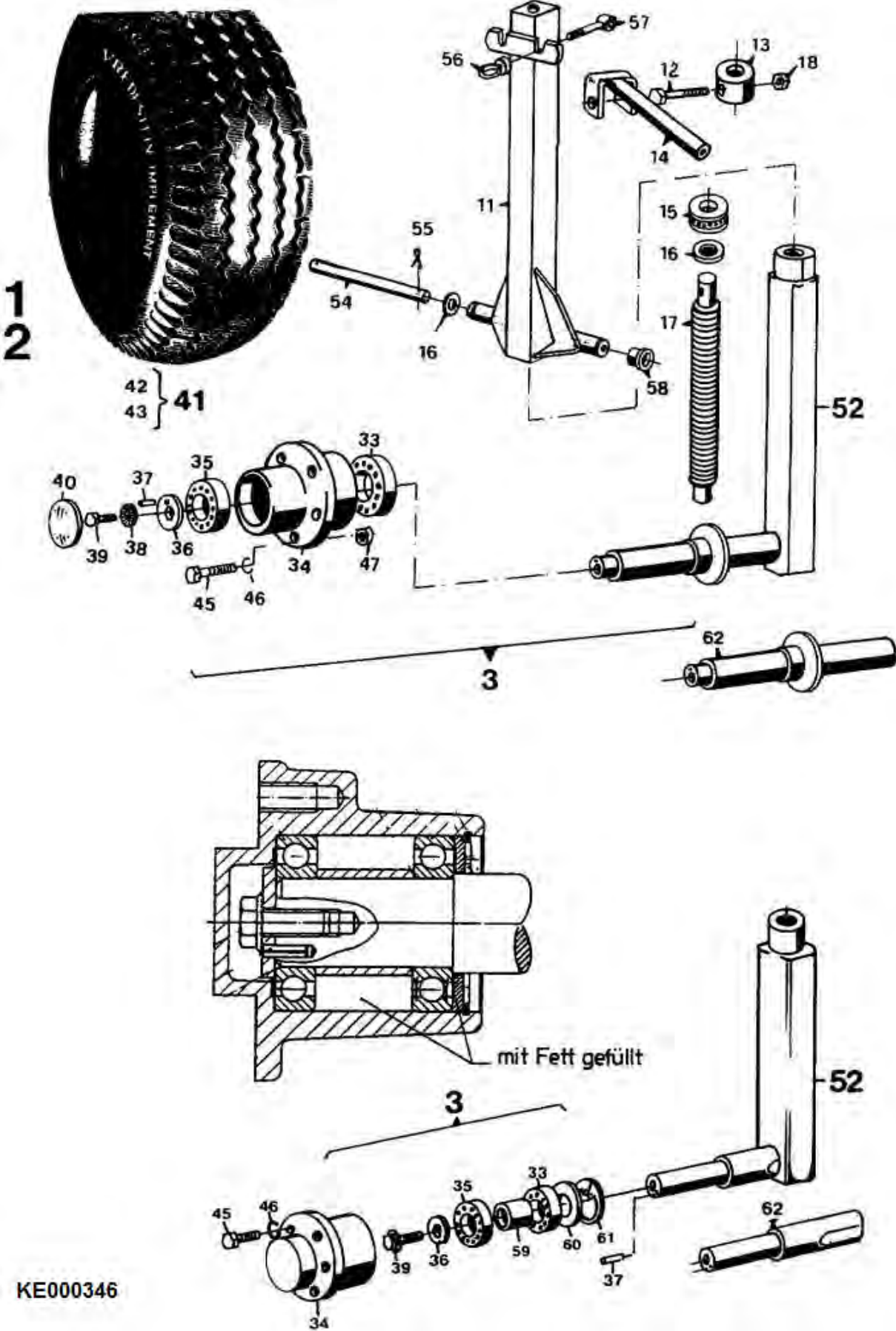
KE000345

Electrical system 12 V detector (KE000345)

Item no.	Article no.	Description	Quantity	remarks
3	51365	HOUSING	1	
4	51903	HOUSING	1	
5	51368	BUSHING	1	
6	51369	BUSHING	1	
7	LCA71235	REMOTE	1	LGTH = 3500 MM
7	LCA71236	REMOTE	1	LGTH = 6500 MM
8	61962	MAGNET	2	
9	39613	FUSE HOUSING	3	
10	42637	SHIFT COLLAR	1	
11	51364	SHIFT COLLAR	1	
12	49716	SHIFT COLLAR	1	
13	LCA50147	FITTING	1	
14	53678	SHAFT	1	
15	LCA50539	ELEC. CONNECTOR TERMINAL	1	
16	50540	ELEC. CONNECTOR TERMINAL	1	
17	LCA50984	WIRING HARNESS	1	
18	LCA51494	GROMMET	1	
19	51374	HOUSING	1	
20	53086	BALL BEARING	4	
21	71846	PLATE	1	
22	LCA107113	BUSHING	3	
23	LCA107114	ELEC. CONNECTOR TERMINAL	3	
24	51363	GUARD	1	
25	51375	CHANGER	21	
26	39965	BASE	21	
27	47798	SHAFT	1	
28	53333	LIMIT SWITCH	2	
35	50903	MAGNET	1	
36	52541	ELEC. CONNECTOR TERMINAL	1	
37	50122	EXTENSION SPRING	1	
39	55101	YOKE	1	
40	55099	BAIL	1	
41	52539	BOOT	1	
43	LCA52536	ELEC. CONNECTOR TERMINAL	1	
44	LCA52537	ELEC. CONNECTOR TERMINAL	1	
47	LCA71840	WIRING HARNESS	1	

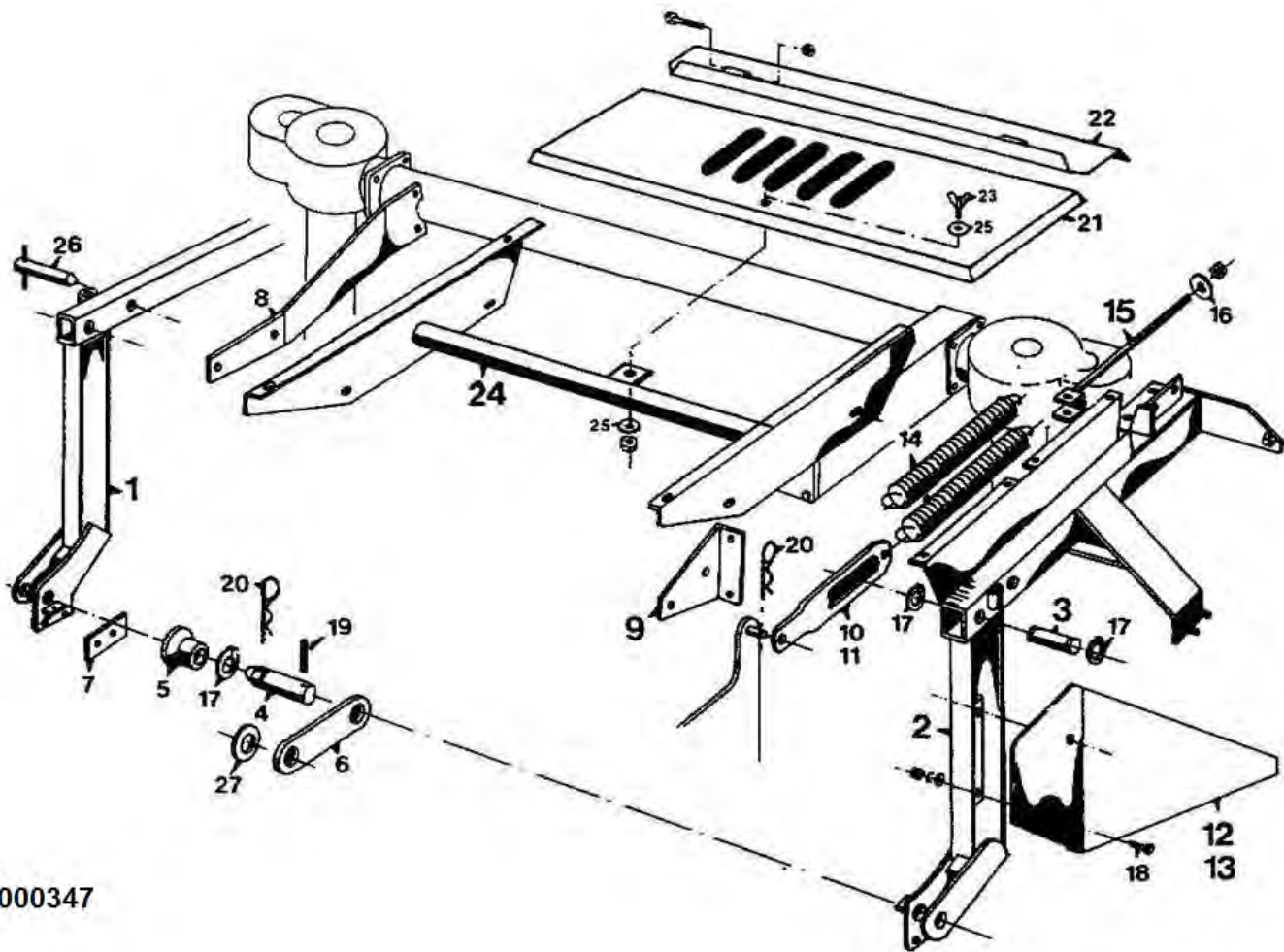
Electrical system 12 V detector (KE000345)

Item no.	Article no.	Description	Quantity	remarks
48	42650	KIT	2	
49	50148	KIT	1	
51	14M7659	NUT	1	
54	40M7014	SNAP RING	1	
55	14M7624	NUT	2	
67	52148	HYDRAULIC CYLINDER	1	
68	52139	GEARSHIFT LEVER	1	
69	53323	BRACKET	2	
72	51904	GUARD	2	
74	57124	PAWL	1	
77			1	ORD 57124
79			1	ORD 57124
80	59407	BUSHING	1	
81	LCA31147	COMPRESSION SPRING	1	
82	24M7508	WASHER	2	
83	58M7020	LUBRICATION FITTING	1	
84	56768	PIN	1	
85	57113	WASHER	1	
86	36715	SHIM	1	
87	LCA114620	PLUG-IN CARD	1	
88	LCA53680	CABLE	1	



Screw support jack (KE000346)

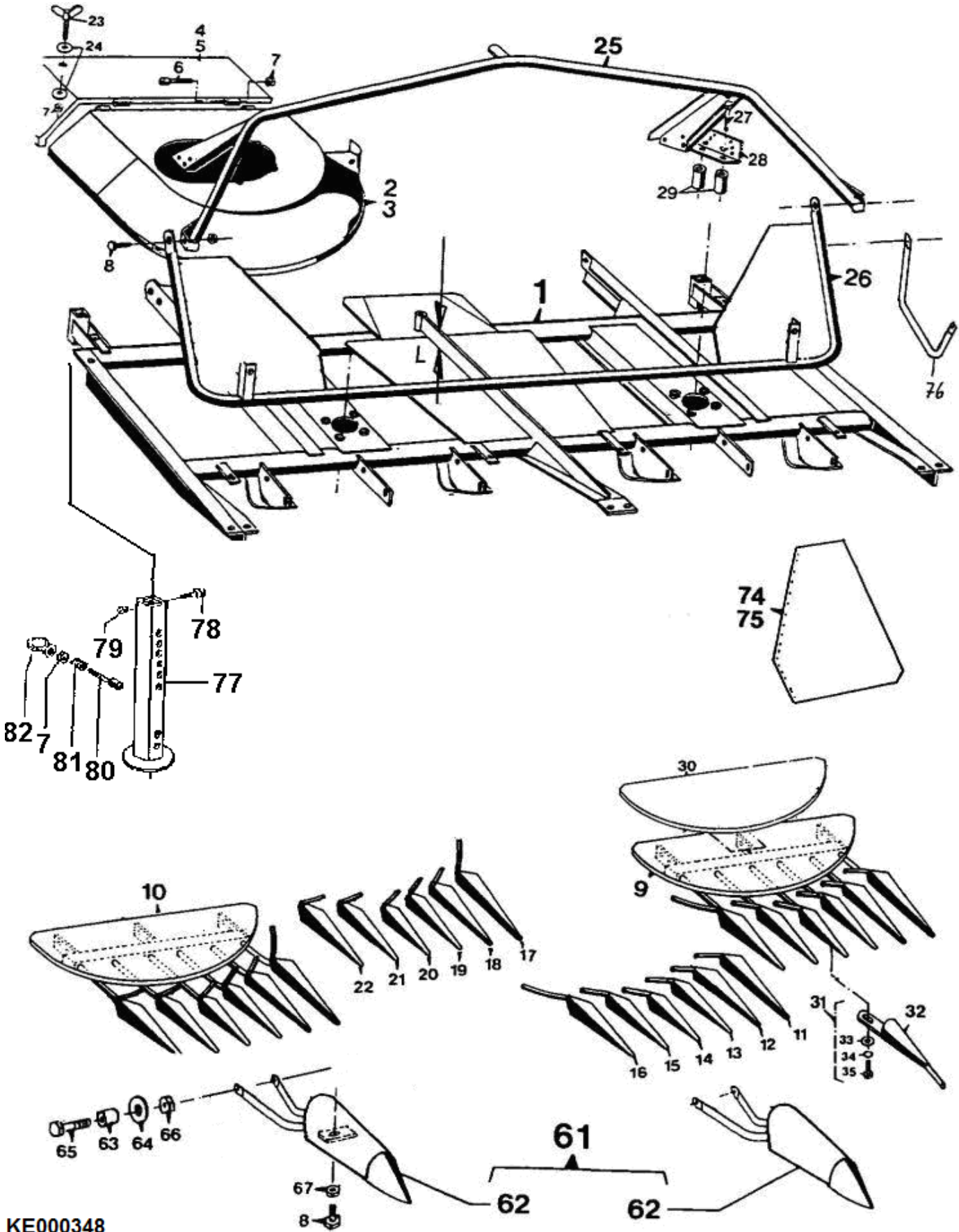
Item no.	Article no.	Description	Quantity	remarks
1	56472	Support wheel	1	LH , ASSY , NSEP
2	56474	Support wheel	1	RH , ASSY , NSEP
3	57908	Support wheel	2	NSEP
11	50200	SUPPORT	1	
12	05586	CAP SCREW	2	
13	06254	BUSHING	2	
14	41608	CRANK	2	
15	05568	BALL BEARING	2	
16	24M1592	WASHER	2	
17	06253	SHAFT	2	
18	14M7659	NUT	2	
33	AZ18667	BALL BEARING	2	
34	56448	HUB	2	
35	AZ18667	BALL BEARING	2	
36	56461	WASHER	2	
37	05764	SPRING PIN	2	
38	43918	LOCK WASHER	2	
39	LCA55205	SCREW	2	
40	LCA05532	COVER	2	
41	50007	TIRE AND WHEEL ASSEMBLY	2	ASSY
42	50008	TIRE AND WHEEL ASSEMBLY	2	
43	50009	RIM	2	
45	19M10135	CAP SCREW	10	
46	LCA34273	LOCK WASHER	10	
47	14M7704	NUT	10	
52	56464	SUPPORT	2	
54	50291	SHAFT	1	
55			2	NSEP
56	14M7710	NUT	1	
57	21M7625	EYEBOLT	1	
58	LCA01657	BUSHING	2	
59	56458	SPACER	2	
60	56462	WASHER	2	
61	40M1871	SNAP RING	2	
62	56459	PIN FASTENER	1	



KE000347

Base frame, suspension (KE000347)

Item no.	Article no.	Description	Quantity	remarks
1	50321	Base frame, suspension	1	LH
2	50322	Base frame, suspension	1	RH
3	50240	PIN FASTENER	2	
4	50235	PIN FASTENER	2	
5	50330	ROLLER	2	
6	50331	STRAP	2	
7	50358	STRAP	2	
8	50328	SUPPORT	1	
9	51774	ANGLE	1	
10	51470	STRAP	1	LH
11	51471	STRAP	1	RH
12	50432	GUARD	1	LH
13	50431	GUARD	1	RH
14	59656	EXTENSION SPRING	4	
15	51469	ROD	2	
16	24M7493	WASHER	2	
17	40M1831	SNAP RING	6	
18	38621	SCREW	4	
19	05771	SPRING PIN	2	
20	01354	SPRING LOCKING PIN	4	
21	51786	COVER	1	
22	51763	MOLDING	1	
23	51787	WING SCREW	1	
24	51770	BRACE	1	
25	LCA67045	DISK SPRING	2	
26	51562	PIN FASTENER	2	



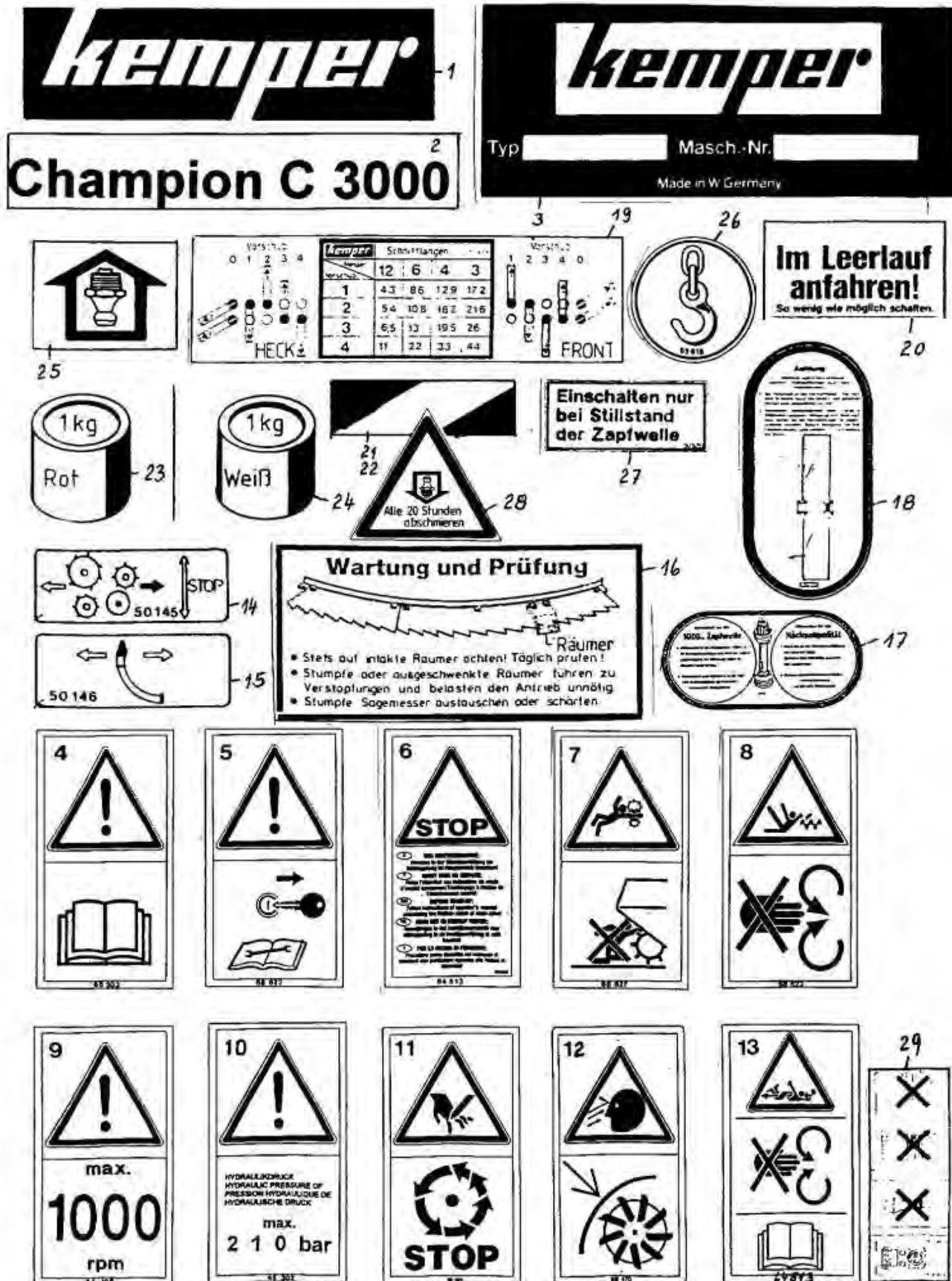
KE000348

Base frame, divider tips (KE000348)

Item no.	Article no.	Description	Quantity	remarks
1	57635	FRAME	1	
2	50448	SHIELD	1	LH
3	50449	SHIELD	1	RH
4	50384	SHIELD	1	LH
5	50383	SHIELD	1	RH
6	19M10164	BOLT	4	
7	14M7660	NUT	8	
8	19M9648	CAP SCREW	2	
9	53161	GATHERER POINT	1	LH
10	53162	GATHERER POINT	1	RH
11	LCA49761	SKID PLATE	1	
12	LCA49762	SKID PLATE	1	
13	LCA49763	SKID PLATE	1	
14	LCA49764	SKID PLATE	1	
15	LCA49765	SKID PLATE	1	
16	LCA49766	SKID PLATE	1	
17	LCA49767	SKID PLATE	1	
18	LCA49768	SKID PLATE	1	
19	LCA49769	SKID PLATE	1	
20	LCA49770	SKID PLATE	1	
21	LCA49771	SKID PLATE	1	
22	LCA49772	SKID PLATE	1	
23	51787	WING SCREW	2	
24	LCA67045	DISK SPRING	4	
25	53622	BAIL	1	
26	62400	GUARD	1	
27	19M9692	CAP SCREW	4	
28	55622	ANGLE	2	
29	LCA59390	TUBE	4	
30	53017	SHIELD	2	
31	69195	RAKE	1	
32	LCA55964	GATHERER POINT	4	
33	24M7488	WASHER	4	
34	LCA04218	LOCK WASHER	4	
35	19M9640	CAP SCREW	4	
61	57517	CROP LIFTER	1	

Base frame, divider tips (KE000348)

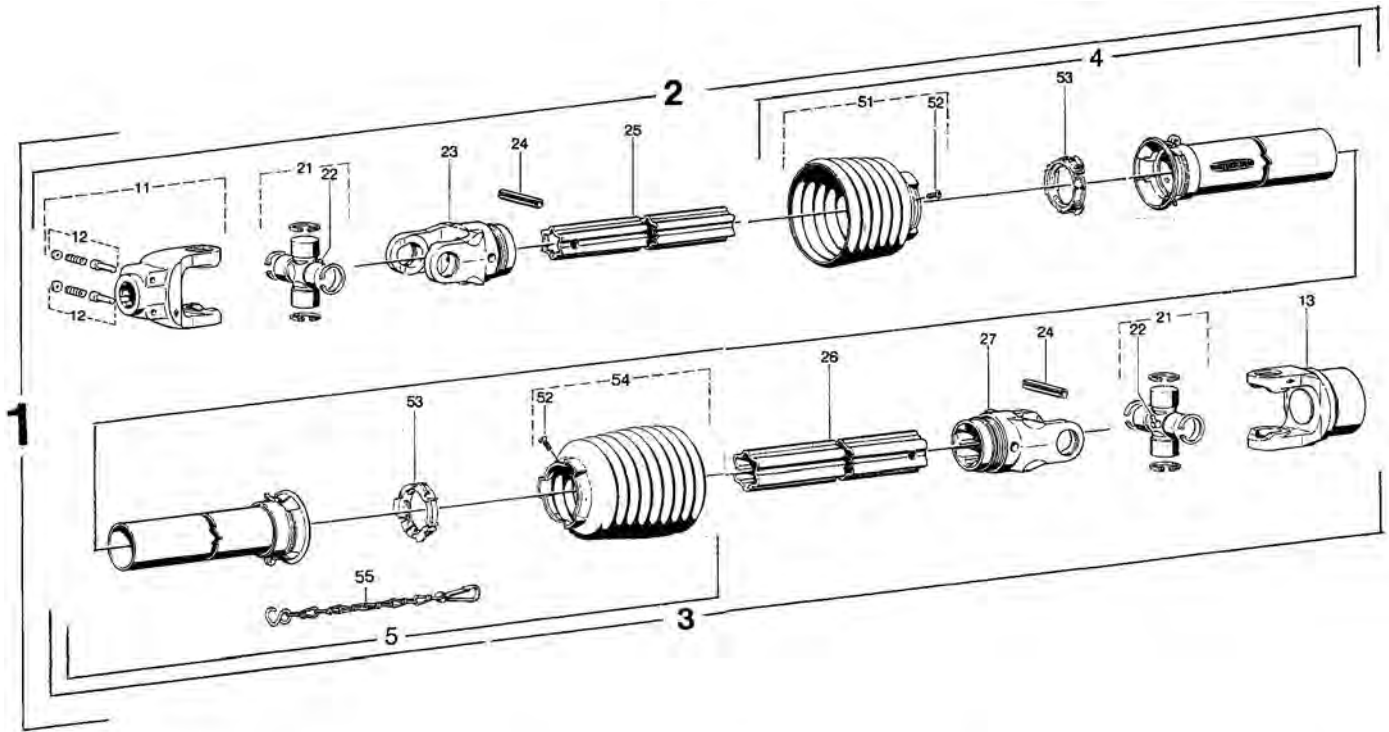
Item no.	Article no.	Description	Quantity	remarks
62	57672	GATHERER POINT	2	NSEP
63	LCA57281	TUBE	4	
64	24M7493	WASHER	4	
65	19M9650	CAP SCREW	4	
66	14M7670	NUT	4	
67	14M7662	NUT	2	
74	57643	SHEET	1	RH
75	57644	SHEET	1	LH
76	68927	GUARD	2	
77	51577	STAND	2	
78	19M9674	CAP SCREW	2	
79	14M7668	NUT	2	
80	19M9709	BOLT	2	
81	LCA04087	SPRING	2	
82	14M7709	NUT	2	



KE000349

Labels (KE000349)

Item no.	Article no.	Description	Quantity	remarks
1	LCA50521	LABEL	5	
2	70273	LABEL	2	
3	LCA99499	SERIAL NUMBER PLATE	3	
4	CC40740	LABEL	1	
5	LCA68622	LABEL	1	
6	LCA66508	LABEL	1	
7	68627	LABEL	1	
8	LCA68623	LABEL	2	
9	44108	LABEL	1	
10	LCA45302	LABEL	1	
11	LCA66505	LABEL	3	
12	68470	LABEL	1	
13	LCA101614	SAFETY SIGN	1	
14	50145	LABEL	1	
15	50146	LABEL	1	
16	LCA57520	LABEL	1	
17	47764	LABEL	1	
18	47762	LABEL	1	
19	51473	LABEL	1	
20	LCA66509	LABEL	1	
21	LCA62402	SAFETY SIGN	1	
22	LCA62403	SAFETY SIGN	1	
23	LCA01547	PAINT	AR	Rot
24	LCA48312	PAINT	AR	Weiß
25	LCA47046	LABEL	2	
26	LCA53616	LABEL	1	
27	LCA50525	LABEL	1	
28	53021	LABEL	1	
29	51643	LABEL	1	



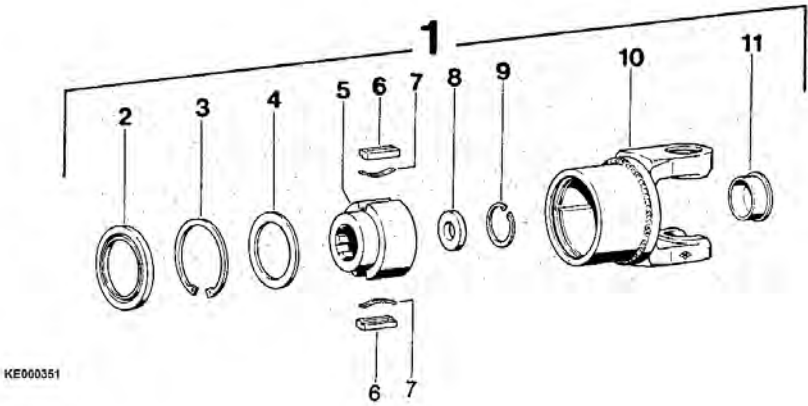
- a = AG2600-1³/₈"(6)
- b = AG2600-1³/₈"(21)
- c = AG2600-1³/₄"(6)
- d = AG2600-1³/₄"(20)

WALTERSCHEID

KE000350

Drive shaft under 200 HP (KE000350)

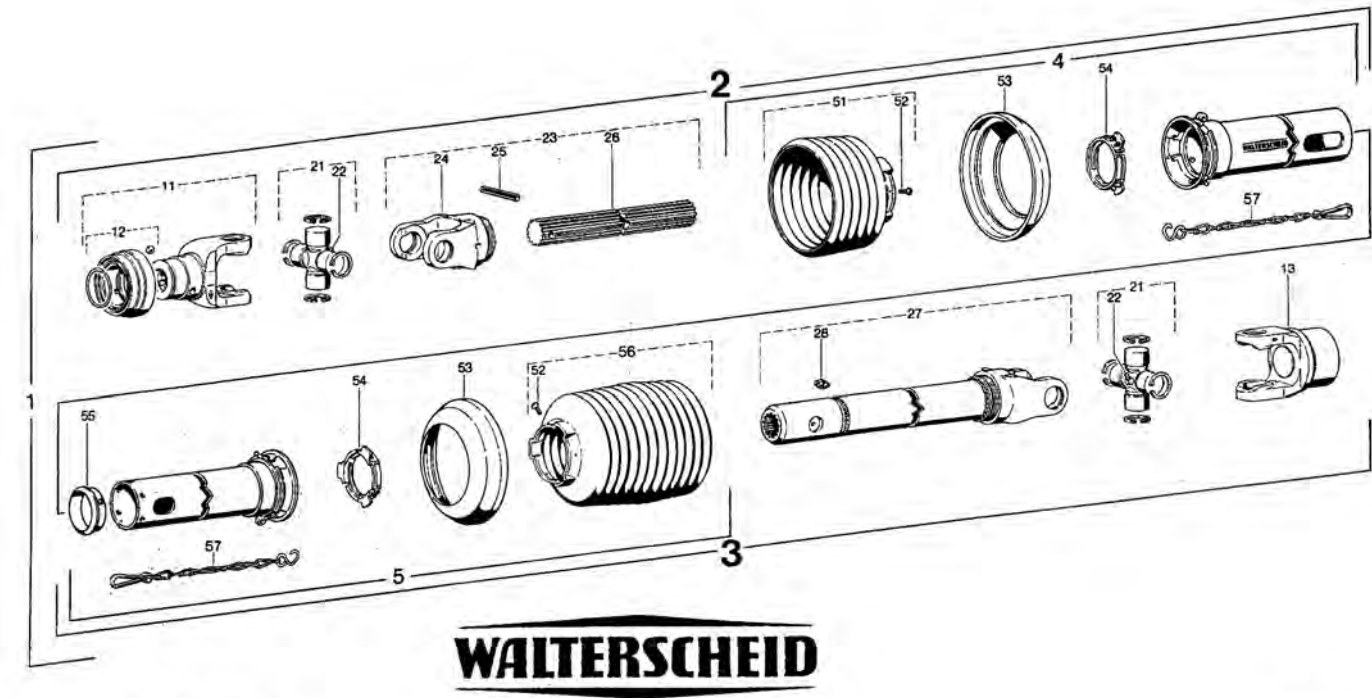
Item no.	Article no.	Description	Quantity	remarks
1a	53792	UNIVERSAL DRIVESHAFT	1	Order 55938+52573
1b	53793	UNIVERSAL DRIVESHAFT	1	Order 55938+52574
1c	53794	UNIVERSAL DRIVESHAFT	1	Order 55938+52575
1d	53795	UNIVERSAL DRIVESHAFT	1	Order 55938+52576
2a	52573	UNIVERSAL JOINT WITH TUBE	1	
2b	52574	UNIVERSAL JOINT WITH TUBE	1	
2c	52575	UNIVERSAL JOINT WITH TUBE	1	
2d	52576	UNIVERSAL JOINT WITH TUBE	1	
3	55938	UNIVERSAL JOINT WITH TUBE	1	
4	52579	POWERSHAFT SHIELD	1	
5	52580	POWERSHAFT SHIELD	1	
11a	50250	UNIVERSAL JOINT YOKE	1	
11b	50251	UNIVERSAL JOINT YOKE	1	
11c	50246	UNIVERSAL JOINT YOKE	1	
11d	50245	UNIVERSAL JOINT YOKE	1	
12a	50501	KIT	2	
12b	50501	KIT	2	
12c	LCA50502	KIT	2	
12d	LCA50502	KIT	2	
13	55936	CLUTCH	1	
21	50247	CROSS AND BEARING ASSEMBLY	2	
22	58M7024	LUBRICATION FITTING	2	
23	52583	UNIVERSAL JOINT YOKE	1	
24	52584	SPRING PIN	2	
25	52585	TUBE	1	
26	52586	TUBE	1	
27	52587	UNIVERSAL JOINT YOKE	1	
51	52588	GUARD	1	
52	50498	SCREW	2	
53	52589	BEARING	2	
54	52590	GUARD	1	
55	12371	LINK CHAIN	1	



rechtsdrehsinn

Wedge lock - overrunning clutch F5 - W2600 (KE000351)

Item no.	Article no.	Description	Quantity	remarks
1	55936	CLUTCH	1	
2	55073	SEALING RING	1	
3	40M1870	SNAP RING	1	
4	50519	WASHER	1	
5	55933	HUB	1	
6			2	NSEP
7	LCA50810	LEAF SPRING	2	
8	55075	WASHER	1	
9	40M7373	SNAP RING	1	
10	55934	CASE	1	
11	55932	GASKET	1	

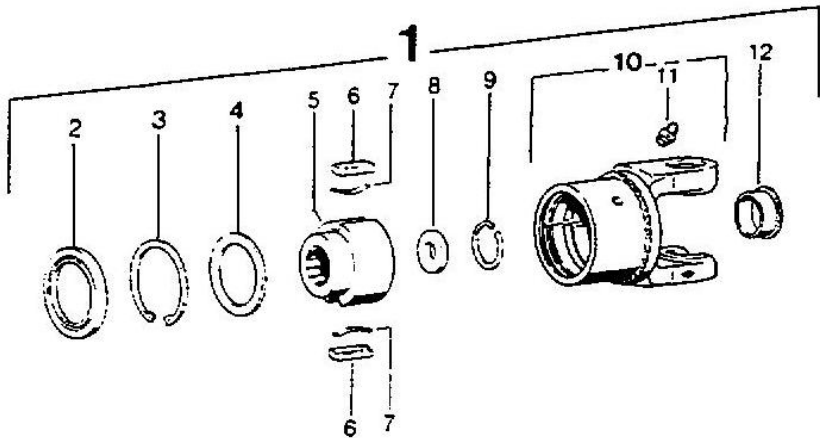


$\alpha = AG2700-1\frac{3}{4}''(6)$
 $L = AG2700-1\frac{3}{4}''(20)$

KE000352

Drive shaft over 200 HP (KE000352)

Item no.	Article no.	Description	Quantity	remarks
1a	59829	UNIVERSAL DRIVESHAFT	1	Order 59821+59825
1b	59830	UNIVERSAL DRIVESHAFT	1	Order 59821+59826
2a	59825	U-JOINT WITH SHAFT & SHIELD	1	
2b	59826	U-JOINT WITH SHAFT & SHIELD	1	
3	59821	U-JOINT WITH SHAFT & SHIELD	1	
4	60992	POWERSHAFT SHIELD	1	
5	60993	POWERSHAFT SHIELD	1	
11a	60982	YOKE	1	
11b	56086	YOKE	1	
12	60983	LATCH	1	
13	56446	ADAPTER KIT	1	
21	56089	CROSS AND BEARING ASSEMBLY	2	
22	58M7024	LUBRICATION FITTING	2	
23	60984	YOKE WITH SHAFT	1	
24	60090	UNIVERSAL JOINT YOKE	1	
25	52584	SPRING PIN	1	
26	60985	SHAFT	1	
27	60986	YOKE WITH SHAFT	1	
28	60987	LUBRICATION FITTING	1	
51	56093	GUARD	1	
52	50498	SCREW	2	
53	56094	WASHER	2	
54	52589	BEARING	2	
55	56095	BEARING	1	
56	60988	GUARD	1	
57	12371	LINK CHAIN	2	



rechtsdrehsinn

KE000353

Wedge lock - overrunning clutch F5 - W2700 (KE000353)

Item no.	Article no.	Description	Quantity
1	56446	ADAPTER KIT	1
2	55073	SEALING RING	1
3	40M1870	SNAP RING	1
4	50519	WASHER	1
5	55933	HUB	1
6	52593	WEDGE	2
7	LCA50810	LEAF SPRING	2
8	55075	WASHER	1
9	40M7373	SNAP RING	1
10	61013	CASE	1
11	58M7017	LUBRICATION FITTING	1
12	55932	GASKET	1