



# Anheuser-Busch Houston

## Case Study: Achieving Water Stewardship Goals

### Challenge

AB Houston Brewery faced the pressing need to meet its 2025 water stewardship goals while optimizing operations. The brewery generated significant wastewater, with biological oxygen demand (BOD) levels averaging 300 mg/L and peaking at 500 mg/L. Given the absence of a free BOD threshold, the brewery incurred surcharges for all wastewater treatment. Additionally, the brewery sought a sustainable solution but preferred to avoid the complexities and capital expenditure involved in managing its own wastewater treatment.

### Solution

Cambrian provided a Water Reuse System installed downstream of the existing anaerobic pre-treatment system. Through the WEPA (Water Energy Purchase Agreement), Cambrian offered the system with zero capital investment. This solution utilized Cambrian's BlueCycle MBR (Membrane Bioreactor) and RO/UV systems to deliver EPA-quality water for non-brewing applications within the facility. The tertiary treatment seamlessly integrated with the brewery's system, allowing AB Houston to reduce wastewater volumes and repurpose water sustainably.

### Results

#### **Water Recycled/Cleaned**

50% of the brewery's one million gallons per day of wastewater

#### **Daily Water Delivery**

Up to 400,000 gallons of EPA-quality reuse water for non-brewing operations.

#### **Weekly Treatment**

2MM+ gallons of wastewater treated to reuse standards

#### **Cost Savings**

20% reduction in wastewater and clean water expenses

#### **Lower Operational Risk**

No need for the brewery to manage their wastewater treatment, reducing complexity and costs.

#### SUMMARY

This case study showcases Cambrian's ability to deliver high-impact water solutions with no upfront cost, helping AB Houston meet sustainability goals while reducing operational expenses and environmental impact.

#### FEATURES



**BlueCycle MBR:** Enhanced treatment filtering high-strength wastewater



**RO / UV System:** Polishes treated water to EPA reuse standards.