

WOOD COATINGS

BRANT



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PRIMERS AND BASECOATS

White PU basecoat GRP1013.00.0001

PU basecoat for raised cabinet doors, turned and carved furniture parts, polyurethane foam. It has very high solid content and filling power. The basecoat is thixotropic, dries quickly, easy to sand.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1013.00.0001 100 HHP1013.00.0000 30 Thinner 10-20
Pot life (at 20°C, h):	3-3,5
Recommended application weight (g/m2):	150-180
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 20, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 25-30 Sandable: 60-80 Stackable: 12 hours
Forced drying (100 g/m2 at 40°C, min):	Sandable: 50 Stackable: 180

White PU basecoat GRP1033.00.0001

PU basecoat for for large surfaces (doors, flat panels), turned and carved furniture parts, polyurethane foam. Suitable for horizontal and vertical surfaces. Prevents defects on resinous pinewood. The basecoat has excellent leveling, good thixotropy, dries quickly.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1033.00.0001 100 HHP1033.00.0000 30 Thinner 10-20
Pot life (at 20°C, h):	3
Recommended application weight (g/m2):	100-180
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 20, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 25-30 Sandable: 60-80 Stackable: 12 hours
Forced drying (100 g/m2 at 40°C, min):	Sandable: 3-0 Stackable: 180



White PU basecoat GRP1073.00.0001

Premium quality PU basecoat for doors, bathroom and kitchen furniture. It has high hiding power, excellent leveling, high cracking resistance, resistance against over-sanding. After 2 hours of drying it can be sanded with automatic sanding machine.

Parameter	Value
Application:	Conventional, airmix spray
Mixing ratio (by weight):	GRP1073.00.0001 100 HHP1073.00.0000 50 Thinner 20-35
Pot life (at 20°C, h):	2
Recommended application weight (g/m2):	130-220
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 45, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 15-30 Sandable: 60-90
Forced drying (100 g/m2 at 40°C, min):	Sandable: 40

White PU basecoat GRP1053.00.0001

PU basecoat for general use. It has a good hiding power and leveling, dries quickly, is easy to sand. Can be applied by manual or automatic spraying.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1053.00.0001 100 HHP1053.00.0000 40 Thinner 20-30
Pot life (at 20°C, h):	2
Recommended application weight (g/m2):	100-150
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 20, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 5-10 Touch dry: 25-30 Sandable: 50-70
Forced drying (100 g/m2 at 40°C, min):	Sandable: 30

Colored PU basecoat GRP1033.00.XXXX

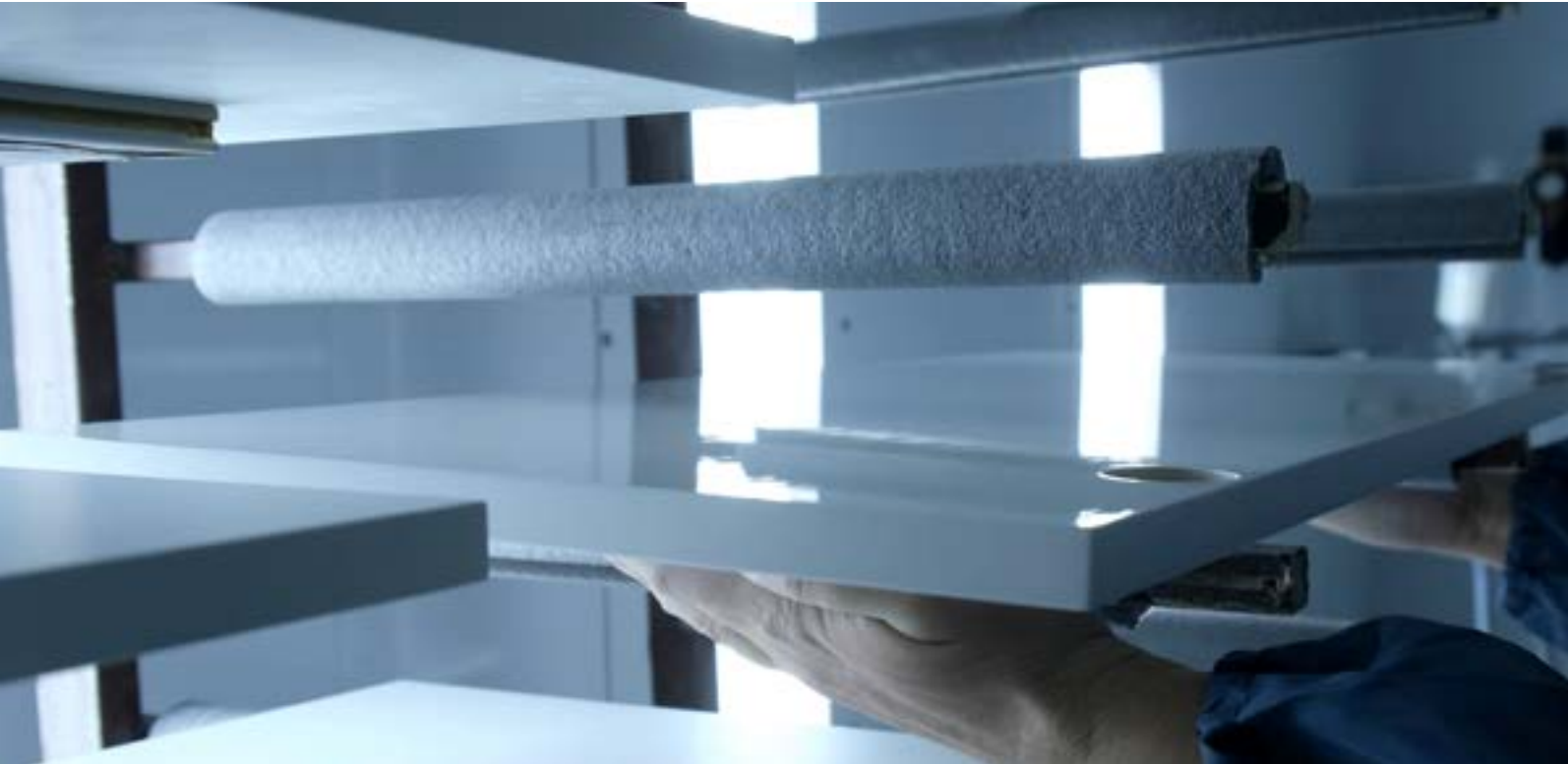
Pigmented PU basecoat with high hiding power and good thixotropy. It dries quickly, is easy to sand. The basecoat has good UV resistance and can be used as a substitute for enamel when finishing patinated polyurethane foam.

Parameter	Value
Color:	0011 – Ivory 0081 – Milky brown 0082 – Dark brown 0083 – Coffee 0002 – Black
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1033.00.XXXX 100 HHP1033.00.0000 20 Thinner 20-30
Pot life (at 20°C, h):	2
Recommended application weight (g/m2):	100-150
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 20, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 25-30 Sandable: 60-80
Forced drying (100 g/m2 at 40°C, min):	Sandable: 30

Transparent PU basecoat GRP1061.00.0000

Ultra-transparent PU basecoat for solid wood and veneer, suitable for multicoat systems on dark wood. It does not veil wood texture, has high wetting power, particularly suitable for open pore coatings. The basecoat is highly elastic, resistant to whitening caused by impacts. Suitable for parquet and stairs.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1061.00.0000 100 HHP3059.00.0000 50 Thinner 10-30
Pot life (at 20°C, h):	3-3,5
Recommended application weight (g/m2):	80-130
Number of coats:	1-6
Interval between coats (at 20°C, min):	min 90, max 240
Drying time (100 g/m2 at 20°C, min):	Dust free: 30 Touch dry: 90 Sandable: 180 Stackable: 6-8 hours
Forced drying (130 g/m2 at 40°C, min):	Sandable: 60 Stackable: 120



Transparent PU basecoat GRP1038.00.0000

All-purpose transparent PU basecoat suitable for open pore and closed pore coatings. It has good filling power and transparency, does not create haze when applied in 2-3 layers. The basecoat is fast drying and easy to sand, does not clog the abrasive.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1038.00.0000 100 HHP1077.00.0000 50 Thinner 30-40
Pot life (at 20°C, h):	2
Recommended application weight (g/m2):	100-180
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 40, max 60
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 25 Sandable: 60 Stackable: 120
Forced drying (100 g/m2 at 40°C, min):	Sandable: 40 Stackable: 60

Transparent PU basecoat GRP1077.00.0000

PU basecoat with very high solids content. It harmonizes the surface. The basecoat is thixotropic, allows thick layer application, perfectly fills pores. It is widely used to replace polyester basecoats, for furniture made of pine, alder, for MDF and solid wood coffins.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP1077.00.0000 100 HHP1077.00.0000 30 Thinner 30-40
Pot life (at 20°C, min):	80
Recommended application weight (g/m2):	100-200
Number of coats:	1-2
Interval between coats (at 20°C, min):	min 20, max 40
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 20 Sandable: 50 Stackable: 90
Forced drying (100 g/m2 at 40°C, min):	Sandable: 30 Stackable: 50

White PE basecoat GRE1011.00.0001

White polyester basecoat with very good leveling and low shrinkage. It does not crater at low temperatures. When using a special curing system, it has a long pot life (1 hour at 20°C).

Parameter	Value
Application:	Conventional, airmix spray
Mixing ratio (by weight):	GRE1011.00.0001 100 HHE1001.00.0000 2 HHE1002.00.0000 2 Thinner 5-15
Pot life (at 20°C, min):	20-30
Recommended application weight (g/m2):	200-350
Number of coats:	1-3
Interval between coats (at 20°C, min):	min 30, max 60
Drying time (250 g/m2 at 20°C, min):	Dust free: 90 Touch dry: 150 Sandable: 4 hours Stackable: 6 hours
Forced drying (250 g/m2 at 50°C, min):	Sandable: 120 Stackable: 120

Transparent PE basecoat GRE1011.00.0000

Highly transparent polyester basecoat that does not veil wood texture. It has excellent leveling, is suitable for horizontal and vertical application, does not get «naughty» at low temperatures. It is easy sanded, does not clog the abrasive, provides gloss stability in high gloss coatings.

Parameter	Value
Application:	Conventional, airmix spray
Mixing ratio (by weight):	GRE1011.00.0000 100 HHE1001.00.0000 2 HHE1002.00.0000 2 Thinner 5-15
Pot life (at 20°C, min):	20-23
Recommended application weight (g/m2):	100-250
Number of coats:	2-4
Interval between coats (at 20°C, min):	min 30, max 50
Drying time (200 g/m2 at 20°C, min):	Dust free: 90 Touch dry: 150 Sandable: 4-6 hours Stackable: 6 hours
Forced drying:	Not recommended



White NC basecoat GRN0010.00.0001

Versatile, fast drying white basecoat. It has high viscosity, high capacity of thinner, is easy to sand. The basecoat can be applied by manual and automatic spraying.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRN0010.00.0001 100 Thinner 60
Pot life (at 20°C, min):	Not limited
Recommended application weight (g/m2):	120-150
Number of coats:	2-3
Drying time (100 g/m2 at 20°C, min):	Dust free: 15 Touch dry: 20 Sandable: 60

Transparent NC basecoat GRN0010.00.0000

Highly transparent, fast drying nitrocellulose basecoat for solid wood and veneered panels. It has high viscosity, high capacity of thinner, is easy to sand. The basecoat can be applied by manual and automatic spraying. Not suitable for white or chemically bleached surfaces.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRN0010.00.0000 100 Thinner 110
Pot life (at 20°C, min):	Not limited
Recommended application weight (g/m2):	120-150
Number of coats:	2-3
Drying time (100 g/m2 at 20°C, min):	Dust free: 15 Touch dry: 45 Sandable: 120

Isolating primer for MDF GRP0001.00.0000

GRP0001 deeply penetrates into the porous MDF structure, equalizes density of the surface, improves adhesion, reduces absorption of subsequent coats, provides moisture resistance of the coating. When low thinned forms a thick film on the surface. The primer is fast drying and easy to sand.

Parameter	Value
Application:	Conventional, airmix, airless spray
Mixing ratio (by weight):	GRP0001.00.0000 100 HHP1077.00.0000 35 Thinner 30-60
Pot life (at 20°C, min):	60
Recommended application weight (g/m2):	80-120
Number of coats:	1
Drying time (100 g/m2 at 20°C, min):	Dust free: 5 Touch dry: 15 Sandable: 120 Stackable: 90
Forced drying (100 g/m2 at 40°C, min):	Sandable: 40 Stackable: 60

Primer for solid wood and veneer GRX0022.00.0000

Transparent primer for solid wood and veneer. When applied to porous veneer (fine-line, walnut, etc.) deeply impregnates and stabilizes it, prevents bubble formation. Protects tinted wood against fading in contact with PE basecoat in high gloss coatings. Minimizes the risk of defects formation on resinous wood (pine).

Parameter	Value
Application:	Conventional, airmix spray
Mixing ratio (by weight):	GRX0022.00.0000 100 HHX0022.00.0000 100 Thinner 0-30
Pot life (at 20°C, h):	4-6
Recommended application weight (g/m2):	50-70
Number of coats:	1-2
Interval between coats (at 20°C, min):	min 60, max 120
Drying time (60 g/m2 at 20°C, min):	Dust free: 20 Touch dry: 60
Forced drying:	Not recommended



CLEAR TOPCOATS

High gloss PU topcoat LKP3056.99.0000

It is characterized by high transparency and gloss level, good yellowing resistance, excellent hardness and resistance to scratches. Well fills the sanding marks, perfectly polished.

Parameter	Value
Application:	Spraying
Mixing ratio (by weight):	LKP3056.99.0000 100 HHP3016.00.0000 100 Thinner 10-20
Pot life (at 20°C, h):	5
Recommended application weight (g/m2):	100-140
Drying time (100 g/m2 at 20°C, min):	Dust free: 20-25 Touch dry: 150-170 Sandable: 56 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 25 min Drying at 40°C: 360 min Cooling at 20°C: 20 min

High gloss PU topcoat LKP3050.95.0000

Not intended for polishing. Recommended for complex shape surfaces (chairs, coffins and etc.). It is characterized by good leveling, high gloss level.

Parameter	Value
Application:	Spraying
Mixing ratio (by weight):	LKP3050.95.0000 100 HHP1033.00.0000 100 Thinner 0-30
Pot life (at 20°C, h):	10
Recommended application weight (g/m2):	90-110
Drying time (100 g/m2 at 20°C, min):	Dust free: 25 Touch dry: 90 Sandable: 24 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 20 min Drying at 40°C: 180 min Cooling at 20°C: 20 min



Clear matt PU topcoat LKP3059.XX.0000

Versatile clear matt topcoat for flat furniture parts, doors, panels. Gloss levels: 10, 20, 30, 40 or 80%. The varnish has excellent leveling, forms a homogeneous silky film with a uniform matt appearance. Highly transparent, does not veil wood texture, has a long pot life.

Parameter	Value
Application:	Spraying
Gloss level:	10, 20, 30, 40, 80
Mixing ratio (by weight):	LKP3059.XX.0000 100 HHP3059.00.0000 50 Thinner 35-45
Pot life (at 20°C, h):	4
Recommended application weight (g/m2):	100-120
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 20-25 Sandable: 4 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 10-15 min Drying at 50°C: 30-40 min Cooling at 20°C: 10-15 min

Clear matt PU topcoat GRP3095.XX.0000

GRP3095 is a polyurethane based, two component, scratch and impact resistant interior self-sealer topcoat. It has high chemical and yellowing resistance, resistance to scratches and dry heat. The topcoat is fast drying and fine touch.

Parameter	Value
Application:	Spraying
Gloss level:	10, 25
Mixing ratio (by weight):	GRP3095.XX.0000 100 HHP3095.00.0000 100 Thinner 25-35
Pot life (at 20°C, h):	5-6
Recommended application weight (g/m2):	160-180
Number of coats:	1-2
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 15-20 Sandable: 16-20 hours

Clear matt AC topcoat LKA3053.XX.0000

Acrylic based fast drying matt self-sealer. Particularly suitable for open pore coatings. The topcoat is UV resistant and can be used for all kinds of wooden surfaces such as solid wood and veneer (especially on light colored woods, white and pastel painted surfaces).

Parameter	Value
Application:	Conventional, airmix spray
Gloss level:	5, 10, 25
Mixing ratio (by weight):	LKA3053.XX.0000 100 HHA3053.00.0000 10 Thinner 35-50
Pot life (at 20°C, h):	min 7
Recommended application weight (g/m2):	100-130
Drying time (100 g/m2 at 20°C, min):	Dust free: 25-30 Touch dry: 40-50 Sandable: 6 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 15-20 min Drying at 50°C: 50-60 min Cooling at 20°C: 10-15 min

Clear matt AC topcoat LKA3054.XX.0000

LKA3054 is highly transparent lacquer with very homogeneous mat appearance. It forms soft touch and flexible film with high yellowing resistance. Particularly suitable for open pore coatings and light colored surfaces.

Parameter	Value
Application:	Conventional, airmix spray
Gloss level:	10
Mixing ratio (by weight):	LKA3054.XX.0000 100 HHA3053.00.0000 10 Thinner 35-50
Pot life (at 20°C, h):	min 8
Recommended application weight (g/m2):	100-130
Drying time (100 g/m2 at 20°C, min):	Dust free: 25-30 Touch dry: 40-50 Sandable: 3-4 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 20 min Drying at 50°C: 50 min Cooling at 20°C: 15 min



High gloss AC topcoat LKA3066.99.0000

High gloss acrylic lacquer of high transparency and gloss level. Non-yellowing. Dries quickly and can be polished after 36 hours. Suitable for vertical application.

Parameter	Value
Application:	Spraying
Gloss level:	97±2
Mixing ratio (by weight):	LKA3056.99.0000 100 HHA3066.00.0000 50 Thinner 50-60
Pot life (at 20°C, h):	3
Recommended application weight (g/m2):	100-140
Drying time (100 g/m2 at 20°C, min):	Dust free: 15-20 Touch dry: 180-240 Stackable: 36 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 25 min Drying at 40°C: 360 min Cooling at 20°C: 20 min



Glossy NC topcoat LKN0010.90.0000

Highly transparent glossy lacquer for solid wood and veneer. Can be applied by manual or automatic spraying of any type.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	90
Mixing ratio (by weight):	LKN0010.90.0000 100 Thinner 80-100
Pot life (at 20°C, h):	Not limited
Recommended application weight (g/m2):	100-150
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 30 Stackable: 5 hours
Forced drying (100 g/m2 at 40°C, min):	Stackable: 40

Matte NC topcoat LKN0010.15.0000

Matt NC self-sealer. Highly transparent, has high capacity of thinner. Can be applied by manual or automatic spraying of any type.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	15
Mixing ratio (by weight):	LKN0010.15.0000 100 Thinner 100-110
Pot life (at 20°C, h):	Not limited
Recommended application weight (g/m2):	100-120
Number of coats:	2-3
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 40 Stackable: 8 hours



TINTING SYSTEM

White PU converter KVP5015.XX.0001

PU high pigmented matt topcoat – color reproduction converter for tintometric system, can be also used as white topcoat. Ideal base for pastel color preparation. It has high covering power and good superficial hardness.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	5, 10, 25
Mixing ratio (by weight):	KVP5015.XX.0001 100 HHP5015.00.0000 50 Thinner 20-30
Pot life (at 20°C, h):	4-5
Recommended application weight (g/m2):	90-110
Number of coats:	1
Drying time (100 g/m2 at 20°C, min):	Dust free: 15-20 Touch dry: 45-60 Stackable: 6-8 hours

Transparent PU converter KVP5015.XX.0000

Transparent PU converter for tintometric system. Ideal base for saturated colors preparation.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	5, 10, 20
Mixing ratio (by weight):	KVP5015.XX.0001 100 HHP5015.00.0000 50 Thinner 15-30
Pot life (at 20°C, h):	4-5
Recommended application weight (g/m2):	90-110
Number of coats:	1
Drying time (100 g/m2 at 20°C, min):	Dust free: 15 Touch dry: 45-60 Stackable: 6-8 hours



PIGMENTED TOPCOATS

White matte PU topcoat EMP2051.XX.0001

White PU enamel with a high solids content, fills sanding marks very well. Gloss level: 20 or 10%. Suitable for solid wood and veneered doors, MDF panels. Can be applied by manual or automatic spraying of any type, provides a uniform matte finish.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	10, 20
Mixing ratio (by weight):	EMP2051.XX.0001 100 HHP1033.00.0000 25 Thinner 25-35
Pot life (at 20°C, h):	4-5
Recommended application weight (g/m2):	100-150
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 20 Stackable: 5 hours
Forced drying (100 g/m2 at 40°C):	Stackable: 1.5 hours

White high gloss PU topcoat EMP2017.99.0001

Enamel particularly suitable for bathroom furniture. It is characterized by perfect leveling, fast drying, easy polishing. Coating has a high degree of gloss and good resistance to yellowing.

Parameter	Value
Application:	Spraying
Gloss level:	95±2
Mixing ratio (by weight):	EMP2017.99.0001 100 HHP2017.00.0000 50 Thinner 30-40
Pot life (at 20°C, h):	5
Recommended application weight (g/m2):	120-150
Drying time (100 g/m2 at 20°C, min):	Dust free: 10-15 Touch dry: 60-70 Stackable: 24 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 25 min Drying at 40°C: 360 min Cooling at 20°C: 20 min





White matte AC topcoat EMA2020.10.0001

White enamel with a gloss level of 10%. Does not turn yellow during the coating life cycle. Particularly suitable for open pore finishing. Provides excellent hiding power and even matte appearance.

Parameter	Value
Application:	Spraying
Gloss level:	10
Mixing ratio (by weight):	EMA2020.10.0001 100 HHA3053.00.0000 10 Thinner 100-110
Pot life (at 20°C, h):	min 12
Recommended application weight (g/m2):	130-150
Drying time (100 g/m2 at 20°C, min):	Dust free: 5-10 Touch dry: 20-30 Stackable: 8 hours
Forced drying (100 g/m2):	Evaporation at 20°C: 5-10 min Drying at 40°C: 40-50 min Cooling at 20°C: 10-15 min

White matte NC topcoat LKN0010.10.0001

White enamel with a gloss level of 10%. Designed for finishing solid wood, veneered furniture. Has a high hiding power and fast drying. Can be applied by manual or automatic spraying of any type.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	10
Mixing ratio (by weight):	LKN0010.10.0001 100 Thinner 80-100
Pot life (at 20°C, h):	Not limited
Recommended application weight (g/m2):	80-100
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 40 Stackable: 5 hours

Black matte NC topcoat SGN0010.05.0002

Black enamel with a gloss level of 5%. Designed for finishing solid wood, veneered furniture. Has a high hiding power and fast drying. Can be applied by manual or automatic spraying of any type.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	5
Mixing ratio (by weight):	SGN0010.05.0002 100 Thinner 80-100
Pot life (at 20°C, h):	Not limited
Recommended application weight (g/m2):	80-100
Drying time (100 g/m2 at 20°C, min):	Dust free: 10 Touch dry: 40 Stackable: 5 hours



Water-based matt topcoat KVV2055.15.0001

KVV5055.15.0001 is white 2K water based converter for glass finishing. It has excellent adhesion on glass, high water resistance, high hiding power.

Parameter	Value
Application:	Conventional, airmix, airless spray
Gloss level:	15
Mixing ratio (by weight):	KVV5055.15.0001 100 HHW5055.00.0000 2
Recommended application weight (g/m2):	80-120
Drying time (100 g/m2 at 20°C, min):	Dust free: 30 Touch dry: 45 Stackable: 36 hours



STAINS

Stains and patinas

BRANT offers a tinting system that allows the production of both solvent and water-borne stains and patinas of any color according to RAL, NCS color charts as well as the customer's sample.

System components:

- Concentrated SB dyes for interior stains
- Concentrated SB pigmented pastes for interior and exterior stains
- Binders for SB stains
- Converter for SB patinas
- Concentrated WB dyes for interior stains
- Concentrated WB pigmented pastes for interior and exterior stains
- Binders for WB stains
- Converter for WB patinas

Advantages of BRANT stains:

- Binders allow the properties of stains to be adapted to the application method, ensuring impeccable uniformity of staining and excellent pore coverage on any type of wood, when applied by spraying, rubbing, dipping, rollers.
- Pigment-based stains are highly resistant to fading in sunlight and suitable for exterior use.
- Brant offers a collection of stain and patina formulas in trendy colours, including pastels.



SPECIAL EFFECTS

Metallic and Pearl Pastes MP91.XX.00

Concentrated solvent-based paste to give metallic and pearl effects. Compatible with polyurethane, acrylic, cellulose bases. Can be used for interior furniture and decoration works on MDF. It is applied by adding 1-20% MP91.XX.00 Metallic Pastes or 1-5% Pearl Paste into 1K Acrylic Base. Can be colored with colorants depending on demand.

MP91.20.00 - GOLD
MP91.30.00 - BRONZE
MP91.70.00 - SILVER
MP91.80.00 - PEARL



Casting epoxy resin RZX0018.00.0000

Ultra-transparent epoxy resin. Has a high yellowing resistance, excellent chemical and physical resistance, high gloss before and after polishing. Excellent levelling and wetting properties, minimal foaming, high thickness application at once.

Parameter	Value	
Application:	Casting	
Mixing ratio (by weight):	RZX0018.00.0000	100
	HHX0018.00.0000	33
Pot life (at 20°C, h):	10	
Layer thickness, mm:	10-150	
Full polymerization:	7 days	



OTHER MATERIALS