

**GRE1011.00.0000****Polyester basecoat clear**

<b>Color</b>	Clear	
<b>Area of use</b>	Wood, veneer	
<b>Application</b>	Spray	
<b>Mixing</b>	<b>Product</b> GRE1011.00.0000 HHE1001.00.0000 HHE1002.00.0000 Thinner	<b>Weight</b> 100 2 2 5-15

**TECHNICAL CHARACTERISTICS:**

<b>Specific gravity (kg/l)</b>	1.050 ± 0.050
<b>Solids content (%)</b>	90 ± 2
<b>Viscosity (KU at 25°C)</b>	70-80"

**GENERAL CHARACTERISTICS:**

<b>Pot-life at 20°C</b>	20-23'
<b>Recommended application weight (g/m²)</b>	100-250
<b>Number of layers</b>	2-4
<b>Interval between coats: (at 20°C)</b>	Min: 30' Max: 50'
<b>Drying time (100 g/m² at 20°C)</b>	Dust free: 90' Touch dry: 150' Sanding: 240-360' Stackable: 360'

**GENERAL CHARACTERISTICS:**

<b>Recommendations</b>	The longer the drying of the basecoat, the less shrinkage in the end.
<b>Shelf-life (months)</b>	6

**FEATURES:**

- Hard and high film thickness
- Thixotropic
- Sag resistance on vertical surfaces
- Easy sanding

**SUBSTRATE PREPARATION:**

The substrate must be properly prepared and cleaned of all kinds of dirt and dust.

**WARNING:**

Use only hardeners and thinners recommended by the company's technologists.

**TRANSPORTATION AND STORAGE:**

The product should be stored in a tightly closed can, protected from moisture and direct sunlight. After opening the package, the product should be used as quickly as possible. More detailed information on handling the product please find in the safety data sheet.

**HEALTH & SAFETY:**

For full Health and Safety information, please refer to Safety Data Sheet.

Suitable protective equipment (glasses, gloves, mask etc.) must be worn while using these products. Good ventilation must be provided in the working environment.