

TECHNICAL DATA SHEET

GRE1011.00.0001

Polyester basecoat white

Color	White	
Area of use	MDF, wood	
Application	Spray	
M ixing	Product GRE1011.00.0001 HHE1001.00.0000 HHE1002.00.0000 Thinner	Weight 100 2 2 5-15

TECHNICAL CHARACTERISTICS:

Specific gravity (kg/l)	1.490 ± 0.030
Solids content (%)	86 ± 2
Viscosity (KU at 25°C)	85 ± 2

GENERAL CHARACTERISTICS:

Pot-life at 20°C	20-30'
Recommended application weight (g/m²)	200-350
Number of layers	1-3
Interval between coats: (at 20°C)	Min: 30' Max: 60'
Drying time (100 g/m² at 20°C)	Dust free: 90' Touch dry: 150' Sanding: 240' Stackable: 360'

ColorfactoryGmbH



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GENERAL CHARACTERISTICS:

Recommendations	The longer the drying of the basecoat, the less shrinkage in the end.
Shelf-life (months)	24

FEATURES:

- Easy sanding
- · High hiding power
- High filling power
- · Horizontal and vertical application

SUBSTRATE PREPARATION:

The substrate must be properly prepared and cleaned of all kinds of dirt and dust.

WARNING:

Use only hardeners and thinners recommended by the company's technologists.

TRANSPORTATION AND STORAGE:

The product should be stored in a tightly closed can, protected from moisture and direct sunlight. After opening the package, the product should be used as quickly as possible. More detailed information on handling the product please find in the safety data sheet.

HEALTH & SAFETY:

For full Health and Safety information, please refer to Safety Data Sheet.

Suitable protective equipment (glasses, gloves, mask etc.) must be worn while using these products. Good ventilation must be provided in the working environment.