

prevent.

PREVENT SEWING · CAPABILITY BROCHURE 2026

Technical apparel for defence, safety and field operations

Uniforms, protective clothing, technical outerwear and load-bearing systems — manufactured in Bosnia and Herzegovina, from certified fabric to finished garment.

1,200
employees

3
production
sites

20,700 m²
production space

CORDURA®
TrueLock™ certified fabric,
produced in-house



Prevent Sewing at a glance

The apparel division of Prevent Industrials, manufacturing for defence, civil protection and industrial customers across Europe.

From three plants in Bosnia and Herzegovina we produce uniforms, protective clothing, technical outerwear and load-bearing systems. Fabric development, cutting, sewing, seam sealing, finishing and inspection all take place within the group — one partner, one quality system, one point of contact.

Programmes range from structured, repeat uniform contracts to high-volume production runs, with capacity shared across sites to keep supply stable.



1,200

employees

3

production sites: Zenica,
Travnik, Goražde

20,700_{m²}

production space

900+

sewing machines at Zenica
and Goražde

11

cutting machines at Zenica
and Goražde

6

European export markets

CORDURA®
TrueLock™ Fabric

We now produce CORDURA® TrueLock™ fabric.

Our CORDURA® TrueLock™ 1100 dtex article has passed INVISTA's CORDURA® brand quality standards for military, outdoor and workwear gear.

The fabric is developed and produced within Prevent Industrials and goes straight into our own cutting and sewing lines. Customers get certified, colour-consistent material and finished products from a single source, with full control over specification, lead time and traceability.

CERTIFIED ARTICLE

CORDURA® TrueLock™ 1100 dtex PU FC IRR

Technology	CORDURA® TrueLock™ Fabric
Approved application	Gear
Approved segments	Military Outdoor Workwear
Tested	26 August 2026
Approval valid until	20 August 2031
Authentication code	FTC0013180



Notice of Approval issued by INVISTA, owner of the CORDURA® brand. Brand approval applies to the fabric as submitted and tested.

Nylon 6,6

high-tenacity multi-filament fibre

Solution-dyed

colour locked in at extrusion

IR capable

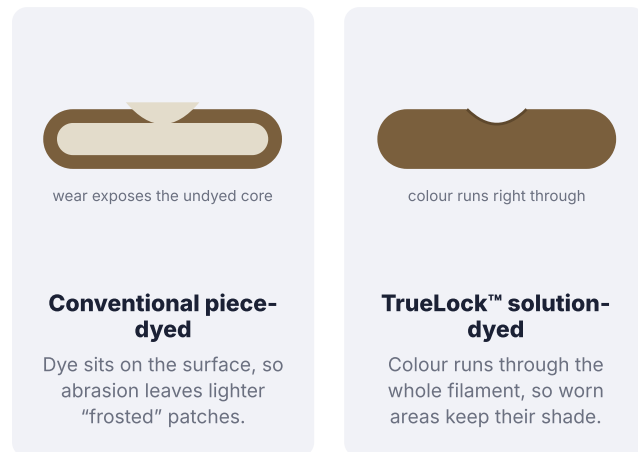
inherent infrared performance

In-house

fabric, cutting and sewing within the group

Colour locked into the fibre

TrueLock™ is made from high-tenacity nylon 6,6 that is solution-dyed: pigment is added to the molten polymer before the fibre is extruded, so colour runs right through every filament instead of sitting on the surface.



OUR ARTICLE, DECODED

1100 dtex

Heavy-duty yarn, approx. 1000 denier

PU

Polyurethane coating

FC

Water-repellent finish

IRR

Infrared remission

Built for demanding use



Lot-to-lot colour consistency

Shade stays matched from batch to batch and across fabric, webbing, cordage and trims.



Inherent IR capability

Infrared performance is built into the fibre, not applied as a later treatment.



UV and fade resistance

Excellent colourfastness and extended UV strength stability for long service in the field.



Abrasion, tear and tensile strength

High-tenacity nylon 6,6 for load-bearing equipment, bags and reinforcements.



Matte, low-sheen finish

A dull, non-shiny appearance suited to military and tactical use.

Colours

Standard CORDURA® TrueLock™ military and tactical shades:



Custom shades on request. We develop colours to your specification. Swatches are indicative only.

LOWER FOOTPRINT

Per 250,000 linear metres, compared with conventional piece dyeing:

467,000 L

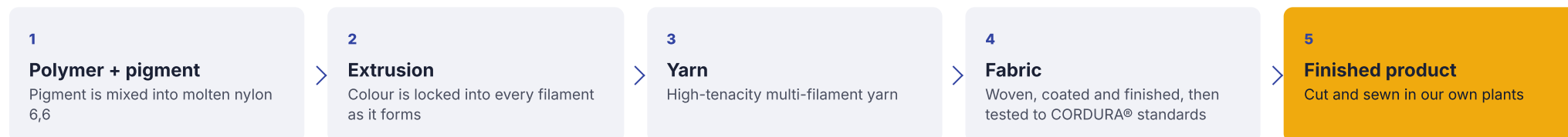
water saved

408,000 MJ

energy saved

Source: INVISTA / CORDURA®, based on a 2013 life-cycle assessment at three independent dyeing and finishing mills.

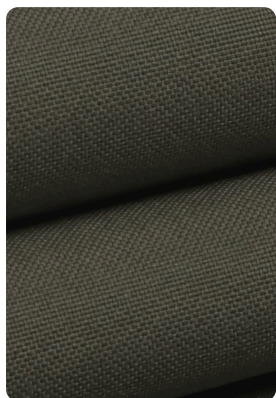
HOW TRUELOCK™ IS MADE



From fibre to field

Every stage of production is carried out within Prevent Industrials.

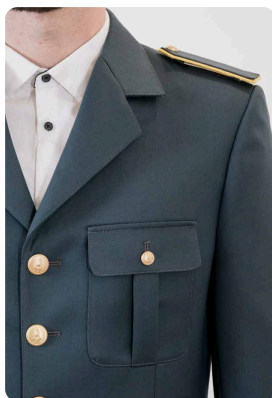
All under one roof. Fabric, cutting, sewing and finishing run inside one group, under one quality system. That gives you fewer hand-offs, shorter lead times and full traceability from roll to finished unit.



01

Fabric

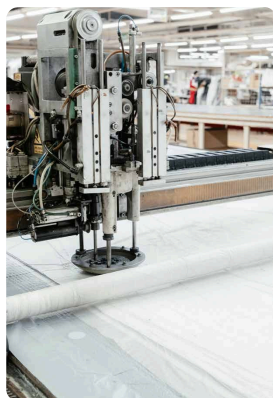
CORDURA® TrueLock™ and other technical fabrics, plus sourcing and supplier coordination.



02

Development

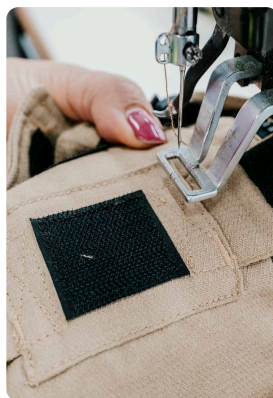
Patterns, samples and specifications built to tender documents or customer drawings.



03

Cutting

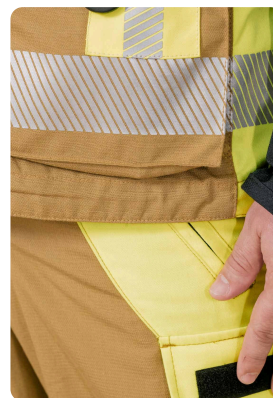
Automated cutting lines for accuracy and efficient use of material.



04

Sewing & assembly

Single-needle to automatic systems for technical garments and complex assemblies.



05

Seam sealing

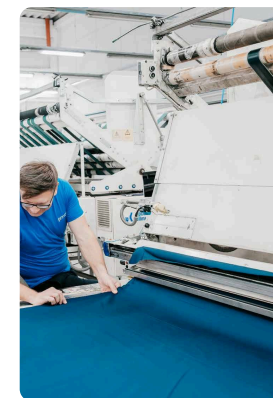
Sealed seams for waterproof and protective garments.



06

Finishing & branding

Pressing, forming, logo application and custom fits.



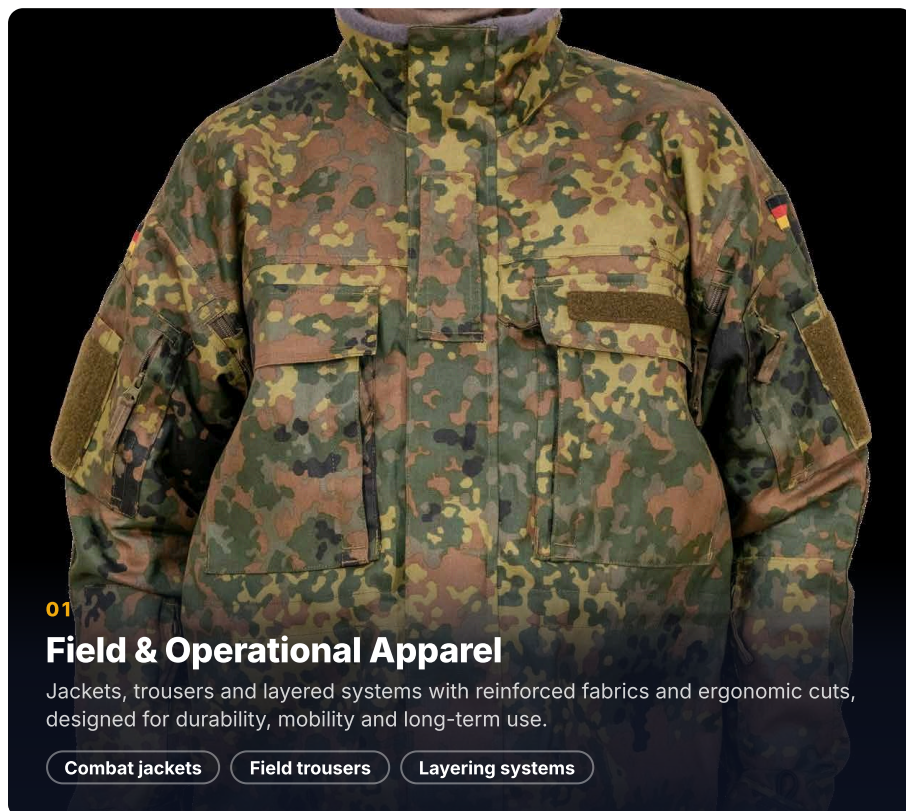
07

Inspection

Every item is checked before it is delivered.

What we manufacture

Garments and equipment for organisations that work in demanding, high-performance conditions.



01
Field & Operational Apparel

Jackets, trousers and layered systems with reinforced fabrics and ergonomic cuts, designed for durability, mobility and long-term use.

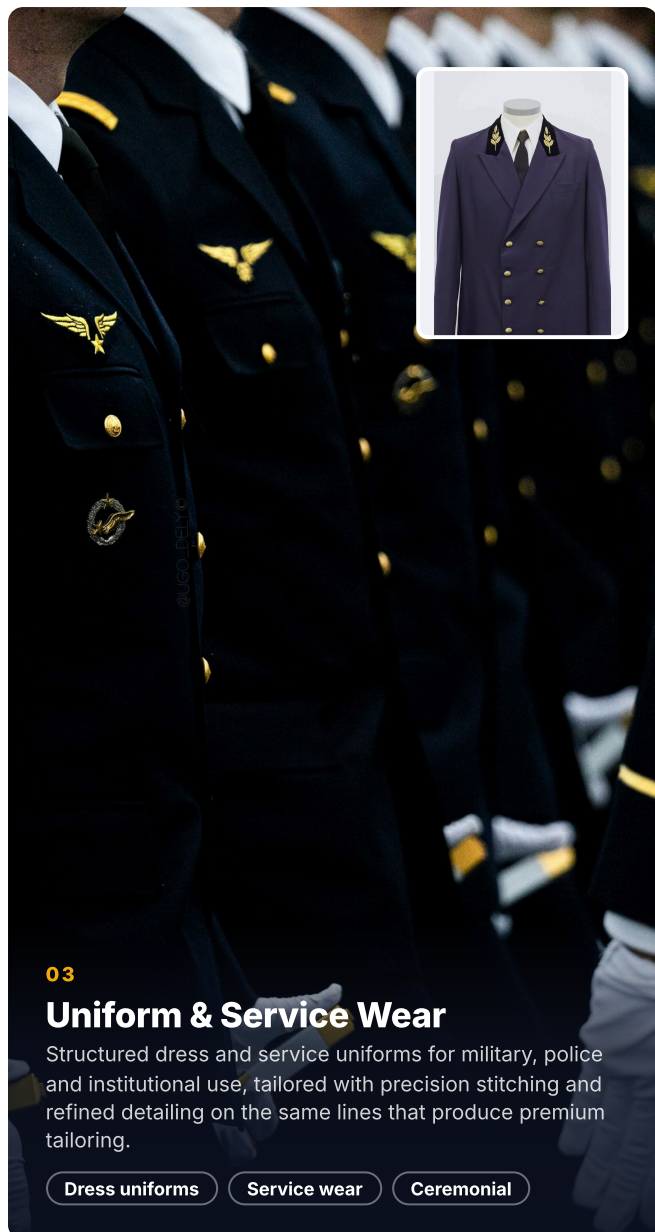
Combat jackets Field trousers Layering systems



02
Load-Bearing Systems

Plate carriers, tactical vests, backpacks and modular carrying systems, built for weight distribution, accessibility and reliability in complex operational environments. Pair them with our CORDURA® TrueLock™ fabric for colour-matched fabric and webbing.

Plate carriers Tactical vests Backpacks Modular pouches



03

Uniform & Service Wear

Structured dress and service uniforms for military, police and institutional use, tailored with precision stitching and refined detailing on the same lines that produce premium tailoring.

[Dress uniforms](#) [Service wear](#) [Ceremonial](#)

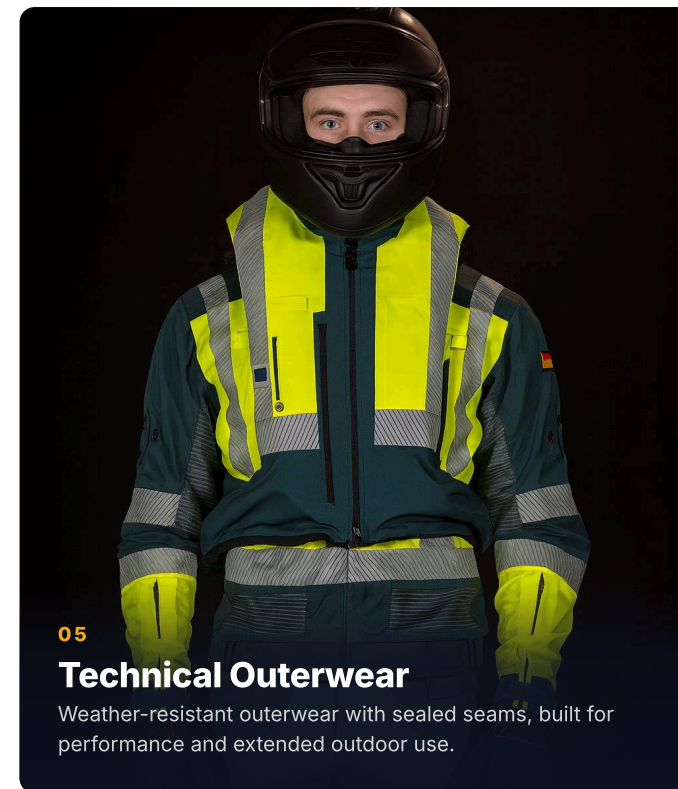


04

Protective & Safety Clothing

High-visibility and protective garments for firefighters, emergency services, utility workers and industry. Made from high-durability fabrics with reinforced stitching.

[Firefighter](#) [Hi-vis](#) [Workwear](#)



05

Technical Outerwear

Weather-resistant outerwear with sealed seams, built for performance and extended outdoor use.

06 · CUSTOM DEVELOPMENT

Not seeing your product?

We develop products to your specification, from the first sample through to a full programme.

info@preventgroup.com

SCALABLE PRODUCTION

Built to specification, at volume.

From structured, repeat programmes to high-volume runs, every unit is produced to the same specification. Capacity is shared across our three plants, which lowers supply risk and keeps delivery dates on track as requirements change.

Structured programmes

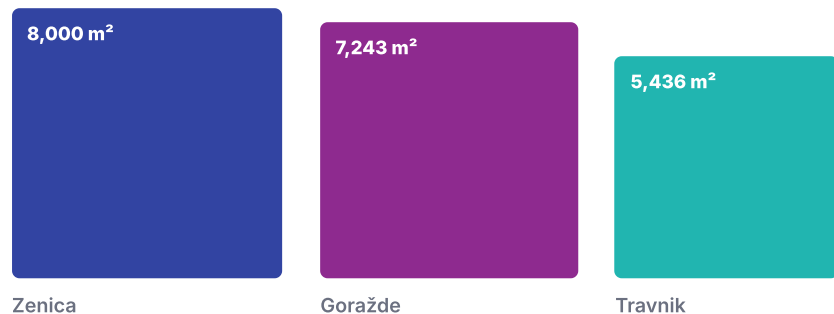
High-volume runs

Cross-site capacity

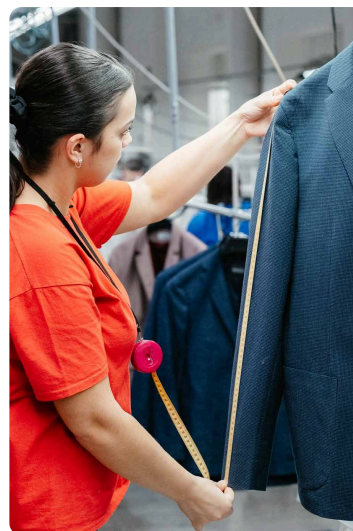
Three plants, one network

Each site has its own specialism. Together they cover tailored uniforms through to heavy-duty technical products.

PRODUCTION FLOOR AREA, TO SCALE



20,700 m² total production space



Zenica

8,000 m²

Cutting, sewing and seam sealing

- Garments from technical textiles and synthetic leather
- Seam sealing for waterproof garments
- Steam-equipped production and dedicated storage
- 50 km from Sarajevo, 144 km from the EU border



Goražde

7,243 m²

Technical and protective garments at scale

- Protective, military and ski apparel
- 650+ sewing machines and 8 cutting machines
- Assembly line for complex products
- IATF 16949 certified



Travnik

5,436 m²

Precision tailoring for dress uniforms

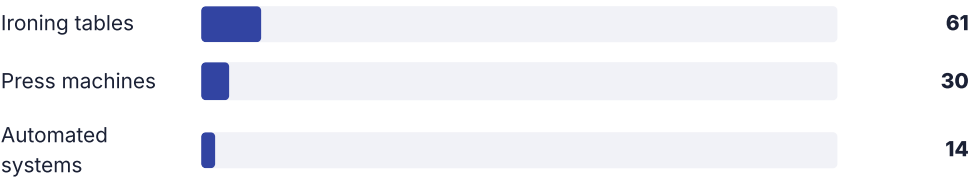
- Structured jackets and trousers
- Juki, Dürkopp Adler, ASS and Kansai lines
- Indupress and Veit Brisay pressing lines
- ISO 9001 and ISO 14001 certified

Equipment and capacity

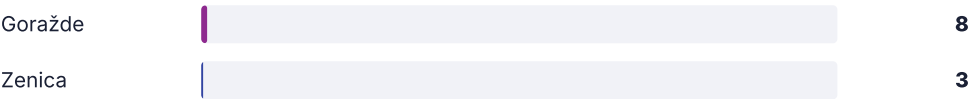
SEWING MACHINES



FINISHING — ZENICA



CUTTING MACHINES



Bars drawn to a common scale. Goražde has 650+ machines installed, of which 170 are currently in operation, so there is headroom for new programmes.

ANNUAL TAILORING CAPACITY



Tailoring capacity for structured dress and service uniforms.

- Automated cutting
- Advanced technical stitching
- Seam sealing
- Branding and finishing
- Material sourcing
- Full quality inspection
- Multi-site production scaling
- Custom fits and logo application

Equipment partners: Juki · Dürkopp Adler · Kansai · ASS · Indupress · Veit Brisay



Certified quality

Quality and traceability guide every order, and every plant operates under certified management systems.

Certified scope: production of fashion garments and of work and personal protective clothing, categories I, II and III, for public and military needs.

ISO 9001:2015 and ISO 14001:2015 scope, Prevent Sewing d.o.o. (TÜV NORD)

Regular audits and continuous training keep our processes aligned with what defence, public-sector and industrial customers expect.



ISO 9001:2015

Quality management

Travnik Zenica

TÜV NORD CERT



ISO 14001:2015

Environmental management

Travnik Zenica

TÜV NORD CERT

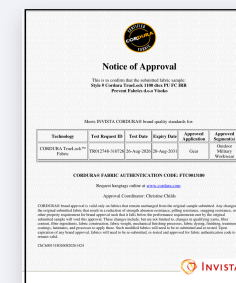


IATF 16949

Automotive quality management

Goražde

TÜV SÜD · valid to January 2027



CORDURA® approval

TrueLock™ 1100 dtex fabric

Military

Outdoor

Workwear

INVISTA · valid to August 2031

Made in Europe, delivered across Europe

Production in Bosnia and Herzegovina gives short, dependable lead times into our key markets.

- Germany
- Austria
- Czech Republic
- Italy
- Poland
- Spain
- Bosnia and Herzegovina — production

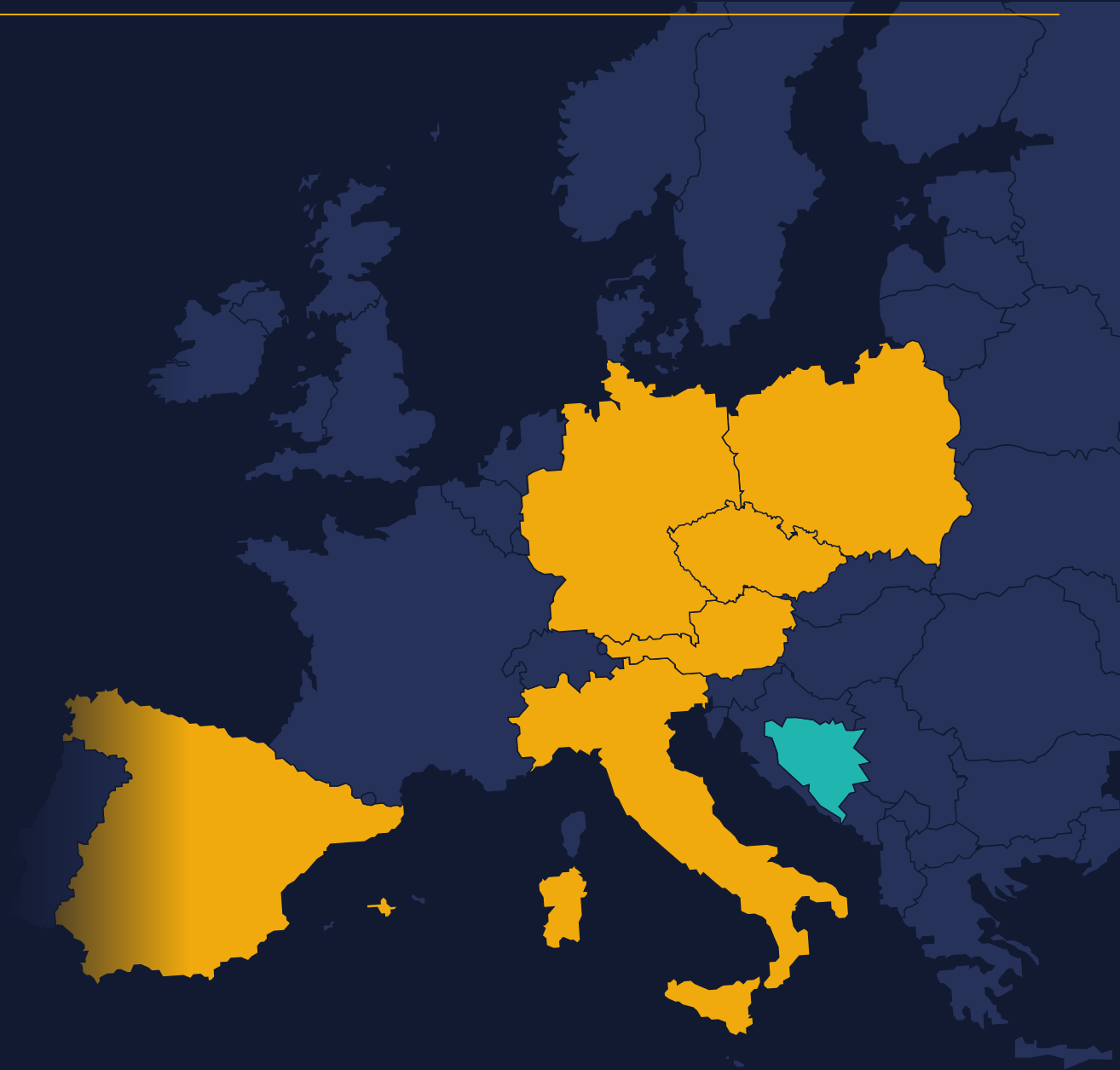
- Established freight partners by road and sea
- Cross-site flexibility to reduce supply risk and stabilise delivery
- One point of contact for fabric, production and logistics

144 km

Zenica to the EU border

50 km

Zenica to Sarajevo



prevent.

Start your project

Tell us what you need to produce. We'll come back to you with production guidance, feasibility feedback and next steps.

EMAIL

info@preventgroup.com

WEB

www.preventindustrials.com

Zenica

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72000 Zenica
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Travnik

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72270 Travnik
Bosnia and Herzegovina

Goražde

1. Drinske brigade 23
73000 Goražde
Bosnia and Herzegovina