

# IP66 Fortis Enclosure Range

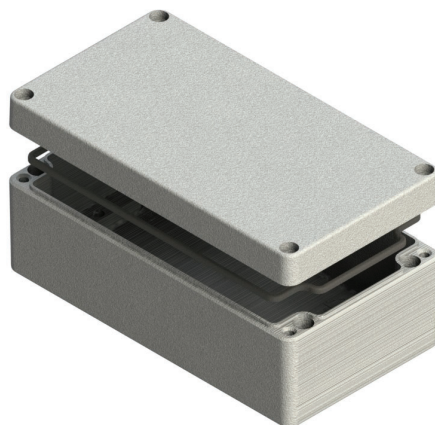
## Technical Specification



The best protection on the market yet over the combined effects of water, impact and corrosive environments.

**Outstanding Corrosion Resistance:** A salt spray test simulated prolonged periods in a corrosive environment and although the enclosures are certified for resistance up to 1000 hours, the test actually went on a further 18 weeks, only stopped due to other projects that required the engineers' attention, and the box was still not corroded.

**Manufactured from the best alloy:** Containing less than 0.1% copper, the enclosure has a reduced rate of corrosion compared to standard aluminium, which on average contains 3% to 4% copper.



**High Impact and Ingress Protection:** Not only do they retain an impact rating of up to 7 joules, but all IP testing was carried out after impact testing, verifying that the seal is maintained when the enclosure is treated roughly. Most enclosures on the market perform IP testing before impact testing.

**Superior Painting Process:** All boxes are chemically passivated prior to painting and then allowed to dry for 48 hours before electrostatically coating with Epoxy-Polyester Hybrid.

- Corrosion Resistant (Less than 0.1% copper)
- Manufactured from GD-ALSi12
- High Impact Resistance (Up to 7 Joules)
- Longer Lifespan
- Reusable Seals (Up to 200 compressions)
- Rated IP66 (IP68 also available)
- Finished in Epoxy-Polyester Hybrid
- Available in Grey (from stock), Black or Red (to order)
- 10 Sizes Available

**Customisation:** We can machine and populate the enclosures to meet your specification.

[Visit our website for more information.](#)

**For more information or technical enquiries:**

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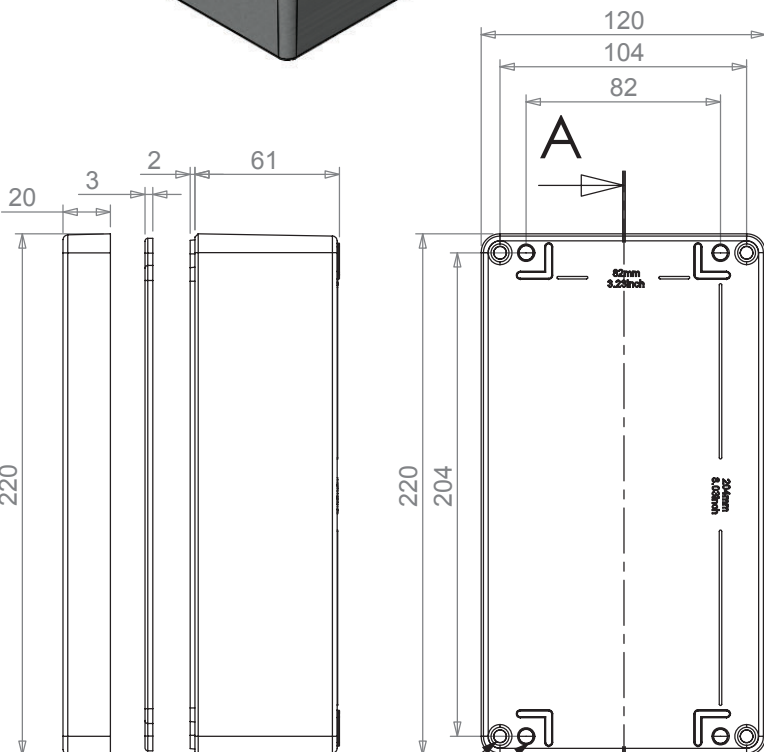
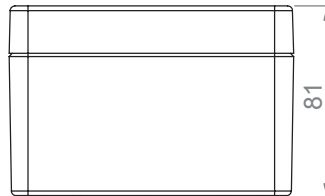
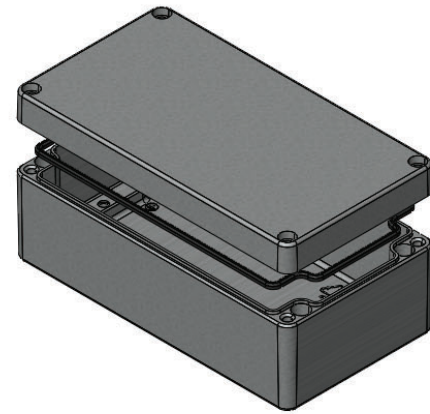
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002	25 Feb 2019	C04092	FIRST ISSUE
001	21 Feb 2019	C04092	

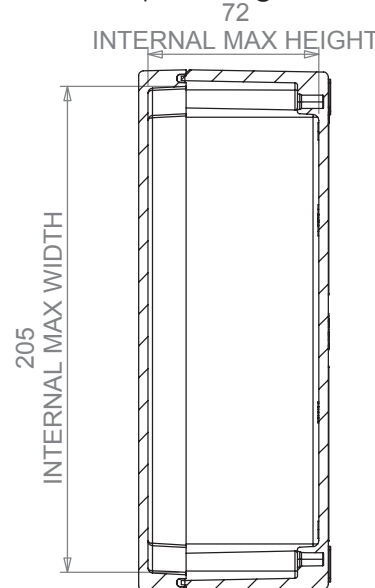
LENGTH	WIDTH	HEIGHT	PLAIN	POWDER COAT
220	120	81	489-221208-66	490-221208*-66
BOX DIMENSIONS IN MM			COLOUR OPTION - COLOUR SUFFIX * - GREY=A, BLACK=E & RED=R	

# HEAVY DUTY ENCLOSURE IP66 CORROSION + IMPACT RESISTANT BOX & LID ASSEMBLY

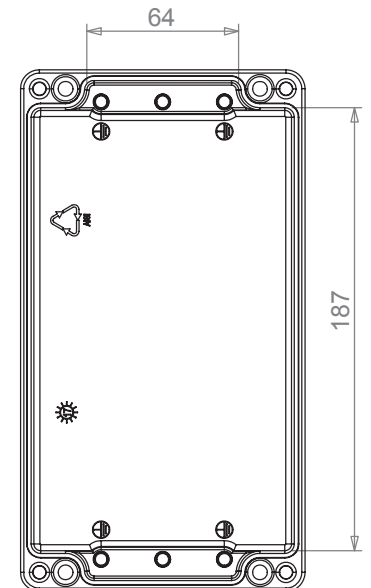
- Material EN AC-AISI(Fe) to DIN EN 1706 (GD-AISI12 to DIN 1725)
- IP66 Test as per IS/IEC 60529:2001 using 12.5 nozzle flow rate 100 ltr/min, 2.5-3m distance 3 min duration
- Shock resistance 7 Joules in accordance with EN 60079-0:2004 without impairment of protection
- Seal supplied neoprene moulded and replaceable. Has flat seal face (moulded silicon available on request)
- Min enclosure wall thickness 2.4mm
- Min enclosure lid thickness 2.4mm
- Enclosures can be supplied fully factory customised to your specification
- Powder coating 70-90 µm external 50-70 µm internal where specified, Hybrid Epoxy Poly and Passivated
- Salt spray >1000h
- Screws stainless steel captive cross head
- Lid screw torque rating M4-1.5Nm & M6-5.2Nm



LID FIXING POINTS X4  
MOUNTING HOLES X4



SECTION A-A



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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETRES  
LINEAR & RADIAL TOLERANCE:  
**NO DECIMAL PLACES**  
**1 DECIMAL PLACE**  
**2 DECIMAL PLACES**  
**ANGULAR TOLERANCE:**

## IF IN DOUBT ASK! DO NOT SCALE DRAWING!

FINISH	PLAIN/POWDER COAT
MATERIAL	ALUMINIUM
THE FINISHED PRODUCT SHOULD BE CLEAN AND FREE FROM ALL LIQUIDS AND DEBRIS. SURFACES SHOULD BE OF UNIFORM APPEARANCE FREE FROM SHARP EDGES, BURRS AND CORROSION	

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