











WINDOWS, DOORS & CONSERVATORIES



WELCOME

Established more than 40 years ago, Listers is proud to continue the heritage of manufacturing in Stoke. Investment in state-of-the art facilities allows us to deliver the finest quality bespoke windows and doors to suit any home and any budget.

Beautiful, stylish, expertly made, our collection made up of uPVC System 10, Rustique and Flush Sash windows and doors, Composite doors, elegant Aluminium doors, and the stunning Residence Collection strikes the perfect balance between energy efficiency, security and design.

Sustainability is at the heart of everything we do and we recycle more than 95% of our factory offcuts, encourage and facilitate recycling of old windows and doors and use products containing recycled uPVC.

When it comes to installation, we've got you covered! Our Installers have been rigorously trained, assessed and vetted to give you complete peace of mind, and ensure your project is completed to the very highest standards.

We hope this brochure gives you plenty of inspiration for your next home improvement project – and if you'd like any more information, please don't hesitate to give your Installer a call.





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SYSTEM 10 uPVC WINDOW



Our System 10 windows and doors combine the elegance and style of traditional timber with all the benefits of uPVC.

This range is ideal for those who wish to add or improve the period features of their homes. Its unique, unrivalled, aesthetic appeal makes this range the most attractive suite of windows and doors on the market today.

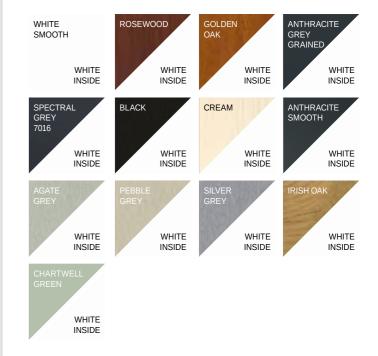
French Doors and Entrance Doors are available in the same colours to match your windows. Choose door frame profiles in the same style too, for a seamless finish.

- ✓ Exquisite Georgian bar option
- ✓ Tilt and Turn options
- ✓ Night vent facility
- ✓ High security locks for total piece of mind
- Contains recycled uPVC for sustainability
- ✓ 32mm Triple glazing option
- Available in a wide range of hand-picked woodgrain finishes
- ✓ French Doors and Entrance Doors to match your colour choice



System 10 Colour Collection

Woodgrain outside, White Smooth inside



Woodgrain outside, White Grain inside





Colour both sides



^{*}Please note that the Black profile we supply is Beck Brown. This is a very dark colour and as close to black as can be manufactured. Ask your Installer if you require further details.

RUSTIQUE uPVC WINDOW

Rustique Colour Collection

Woodgrain outside, White Smooth inside



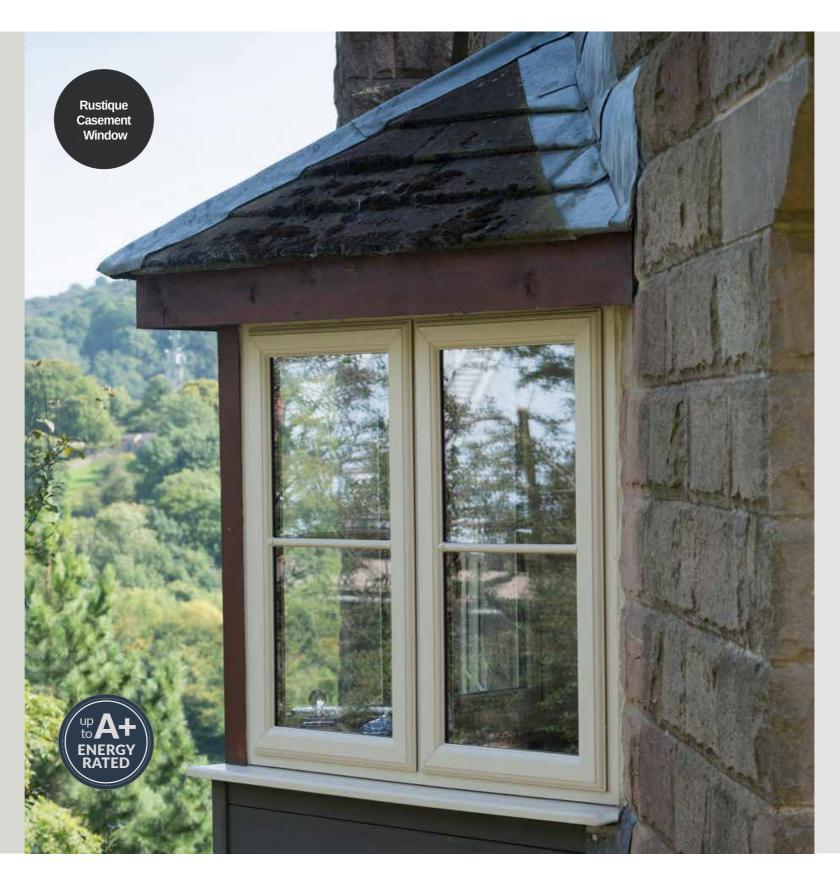
Woodgrain outside, White Grain inside





Colour both sides





Our beautiful Rustique uPVC windows feature outward opening sashes, which stand proud of the face of the window frame and are the more typical style found in houses today.

This range is ideal for period properties and those who want to add character and enhance the appearance of their homes. The stunning and individual aesthetic of this range makes it a market leader.

- Exquisite Georgian bar option
- ✓ Optional sash horn available
- ✓ Tilt and Turn options
- ✓ Night vent facility
- High security locks for total piece of mind
- Contains recycled uPVC for sustainability
- Available in a wide range of hand-picked woodgrain finishes
- French Doors and Entrance Doors to match your colour choice



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TIMELESS WINDOW & DOOR COLLECTION

PREMIUM FLUSH SASH TIMBER ALTERNATIVE

The Timeless FlushSash system is crafted from modern, weatherproof uPVC, which - unlike traditional timber windows - will never need sanding or repainting and will never rot, split or swell.

These low-maintenance windows will keep your home looking its best for years to come, with no more work than an occasional wipe with a damp cloth.

AUTHENTIC STYLE

The newly unveiled Timeless FlushSash window is reminiscent of early 19th Century timber windows and is ideal for heritage homes, particularly in conservation areas where authentic looks are all-important.

- ✓ Sleek slimline frames
- Traditional Ironmongery Options
- ✓ Dummy peg stay option
- ✓ Exquisite Georgian bar option
- ✓ Night vent facility
- ✓ High security handles and locks for your peace of mind
- Sealed unit for increased energy efficiency
- ✓ Double or triple glazing available
- Low maintenance uPVC frames
- ✓ Available in a wide range of hand-picked woodgrain finishes
- ✓ French Doors and Entrance Doors to match







CHOOSE CLASSIC WELD OR OUR TRADITIONAL TIMELESS DETAIL

Unlike other flush systems, the Timeless FlushSash is available in two jointing options, Classic Welded joints and Timeless Detail, our Traditional Mechanical Joints.

The Timeless Detail Mechanical Joint is a traditional style mitred butt joint that is sealed in place, replicating a timber joint with meticulous detail.

Classic Welds give a contemporary and modern twist to this heritage style. The corners are precision welded so that the join is practically seamless.

Heritage Colour Collection

Woodgrain outside, White Grain inside

WHITE	ANTHRACITE	AGATE	PEBBLE
GRAIN	SMOOTH	GREY	GREY
WHITE	WHITE	WHITE	WHITE
GRAIN INSIDE	GRAIN INSIDE	GRAIN INSIDE	GRAIN INSIDE
IRISH OAK	BLACK	CREAM	ANTHRACITE
UAK			GREY GRAINED

Colour both sides

Mitre

Welded

Joint











Standard Colours

voodgrain outside, white smooth inside									
WHITE SMOOTH WHITE	ROSEWOOD	GOLDEN OAK	ANTHRACITE GREY GRAINED	BASALT	SPECTRAL GREY 7016	BLACK	CREAM		
SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH INSIDE	SMOOTH		
AGATE GREY	PEBBLE GREY	SILVER GREY	CHARTWELL GREEN	SLATE GREY					

*Please note that the Black profile we supply is Beck Brown. This is a very dark colour and as close to black as can be manufactured. Ask your Installer if you require further details

OTHER RAL COLOURS AVAILABLE ON REQUEST

Due to possible variations in the printing process, please refer to physical colour swatches for an accurate representation of the above colours.

DESIGNER RANGE ALUMINIUM LIFT AND SLIDE DOORS





SECURITY

A state-of-the-art multi-point locking system combined with an anti-lift design make these sliding doors some of the most secure on the market.

INSULATION

Our exclusively designed polyamide thermal break system and multi-chambered profile enables us to achieve industry-leading thermal performance in all our aluminium windows and doors. Combine this with high performance glazing and our sliding patio doors will help keep your house cosy and warm.

SAFETY

Class one safety glass (that complies with Building Regulations part K) is fitted as standard to all our doors, which means that if it breaks there are no dangerous shards of glass to worry about.

WEATHER PROOFING

A combination of multiple weather gaskets, brush strips and draft resistant interlocks between the door panels all help to keep out cold draughts. What is more, the closed door leaves slide around the frame on both sides for a really tight seal.

NOISE REDUCTION

Clever use of different materials in the frame combine with a range of architectural glazing options to provide some impressive noise reduction figures.

DESIGN OPTIONS

Choose from a comprehensive range of designs using one, two or even three tracks with multiple sliding doors. Our sliding doors come in industry-leading maximum sizes, maximising the glass area and giving you unobstructed views.

KEY FEATURES

- Push up to 300kg with 2 fingers
- · Any RAL colour to a standard 60 microns finish
- Siegenia 4 point locking is secure and burglar resistant. Tested to RC2 (EN1627-1630) standard
- · Stainless steel rollers robust and durable
- · Teflon coated gaskets dirt won't stick
- Slim sightlines
- Lift and slide operation
- Dual or Triple track slider
- · Low threshold
- U values from as low as 1.38 W/m2k
- Glazing can accommodate sealed units up to 42 mm
- Fibreglass reinforced polyamide breaks for enhanced thermal performance – UF value of 2.35 w/m2k.

COLOURS AND FINISHES

There are literally hundreds of colours to choose from and you can have a different colour inside and out. You can choose between a matt or gloss finish, or opt for our special Coatex finish. You can even choose one of our realistic wood effect finishes if you prefer.

We offer three colours as standard, Black, White and Grey as well as any RAL colour finishes to order.

STANDARD COLOURS









PREMIUM COLOURS

Jet Black and Anthracite Grey are in a matt finish as standard, high gloss option can be selected. Traffic White is satin as standard with high gloss as an option.

Textured PREMIUM FINISH

 $Low\ maintenance, scratch\ resistant,\ metallic\ Textured\ finish\ available\ in\ 3\ colours\ as\ standard.$









$R_{\text{O}_{\text{\tiny{s}}}}$ The Timber Alternative

Residence 9 Timber Alternative windows are designed to suit properties from old to new and you can create them entirely to your own taste or to suit your property.

We offer a huge variety of colours, hardware options, and features such as Georgian bar and butt hinges, that will make your Residence 9 windows completely unique and add a touch of elegance to your home.

Residence 9 Features & Benefits

- Ideal for use in cottages, town houses and period properties
- Accommodates 28mm double or 44mm triple glazing
- Every window can be customised including style colour and hardware
- Mechanical joints for a truly authentic looking window
- Traditional range of colours and wood effect finishes

Residence 7 Features & Benefits

- ✓ A range of Monkey Tail or Pear Drop handles and stays
- Maintenance-free, no painting, sanding or staining required
- ✓ Flush Sash inside and out
- Personalised internal style, choose from one of our 3 styles of glazing bead options
- ✓ Butt Hinge option available as extra
- Traditional range of colours and wood effect finishes

R7 Elegant Flush Sash

Elegantly flush sash exterior and interior gives the R7 its chic modern appearance and versatility to be used for both contemporary new builds and traditional British homes alike. All glass sight-lines are perfectly equal providing symmetry for a timeless kerbside appeal.









uPVC FRENCH AND ENTRANCE DOORS



FRENCH DOORS

Our uPVC French doors utilise the standard sash design to create sleek frames for a modern look. Expand your view onto a garden or terrace area with openings up to two metres wide. French doors are perfect in the summer, when you can open them wide and bring a bit of the outside in.

French Door Handle

- Curved handles available in white, bronze, gold*, chrome*, black and satin silver.
- Straight Handle available in white, gold, chrome and black.
- ✓ PAS24 Compliant.
- ✓ Works with Kubu (see page 27 for more details).
- $\ensuremath{^{*}}$ Gold and chrome curved handles are available as marine grade





ENTRANCE DOORS

Our low maintenance uPVC Entrance doors are available in a huge variety of styles, colour options and woodgrain finishes to suit every home.

- Choose from half glazed or fully glazed in a wide range of glazing options.
- Multi-point locking systems are fitted as standard for your peace of mind.
 The draught proof design will help to improve the energy efficiency of your home.
- ✓ PAS24 Compliant.



French and Entrance Door Colour Collection

Woodgrain outside, White Smooth inside



Woodgrain outside, White Grain inside



Colour both sides

















SHEERLINE BIFOLD DOORS





THE NEW SHEERLINE PRESTIGE BI-FOLD COMBINES STYLE, SECURITY, INNOVATION AND SUSTAINABILITY.

British designed and made to deliver on style and sustainability for the modern home. Thermalock® technology ensures greater thermal efficiency than other aluminium bi-folds.

Choose the stepped sash option and Georgian bars to replicate the traditional heritage looks found in old critall or steel windows, but with all the benefits of a modern door system. A choice of hardware allows you to choose either colour matching, white, black, chrome, grey, satin or gold. Hinges and D handles can be white, black or grey.

The Ultion 3 star cylinder gives you peace of mind and is backed up with a £2k security guarantee.





KEY FEATURES AND BENEFITS

- · U-value as low as 1.0W/(m2k) with triple glazing
- 10 year guarantee
- · Made in Britain using Welsh sourced aluminium
- · Designed to minimise environmental impact from waste through to energy use
- · Part M Low threshold option
- Multi-point locking
- · Anti bump, anti snap and drill cylinders
- High security interlocks
- · Single and French door options
- · Colour matching hardware options
- · Georgian bar and stepped sash option for a heritage look
- · Future proofed to meet new Part L Building Regulations

Traditional Colours







Gloss White Grey 9910 Gloss 7016 Matt

Character Premium Colours







6034 Matt



Paragon Anodised Colours







Bronze Anodised

7000 Matt

Anodised

SHEERLINE PRESTIGE WINDOWS AND DOORS

Trestige

TRANSFORM YOUR HOME WITH OUR STYLISH ALUMINIUM WINDOWS AND DOORS

Choosing the right aluminium windows for your home is an important decision. An investment that makes a real difference to how warm and secure you feel, as well as improving the look of your property. That is why we have carefully designed the Prestige window and door system to combine stylish looks with the latest

technical innovation. Building on years of experience, we've incorporated many unique features to create an incredibly thermally efficient, secure system, with unparalleled aesthetic appeal, that's available in a wide range of colours.



Designed for discerning homeowners that aren't willing to compromise, the Prestige range is tailored for those who demand more for their homes.

Built around our innovative Thermavic® multichamber thermal break, we use a patented, strong and durable construction method, enabling us to hand tune each corner, ensuring every single window and door is finished to the highest standards.



Each Prestige installation is individually tailored to the exact requirements of your property. A range of different outer frame sizes accommodate different plaster lines and window reveals - ensuring a perfect, neat finish.

Our versatile 72 - 80mm wide system is available in casement, French and fixed windows and has been designed to be sympathetic to the modern trend for light, airy interiors. Using slim sashes allows more light to flood into your home, helping create that important sense of space and tranquillity.



EXCEPTIONAL THERMAL PERFORMANCE COMBINED WITH REFINED LOOKS

Prestige combines aluminium's clean lines with exceptional thermal performance for up to an A+ Window Energy Rating.

Our innovative Thermavic® multi-chamber thermal design, hidden away inside each window and door, helps keep you and your property well insulated against the worst of the UK weather. This closed-cell, insulating chamber acts as a thermal break and works in conjunction with high performance glazing to create class leading thermal performance, far superior to traditional polyamide thermal breaks. Sheerline's cills also feature this same technology coupled with innovative in-built weather sealing keeping draughts and rain safely outside.

Traditional Colours





Gloss White Grey 9910 Gloss 7016 Matt

Character Premium Colours









Turquoise

Paragon Anodised Colours

Anodised



Anodised

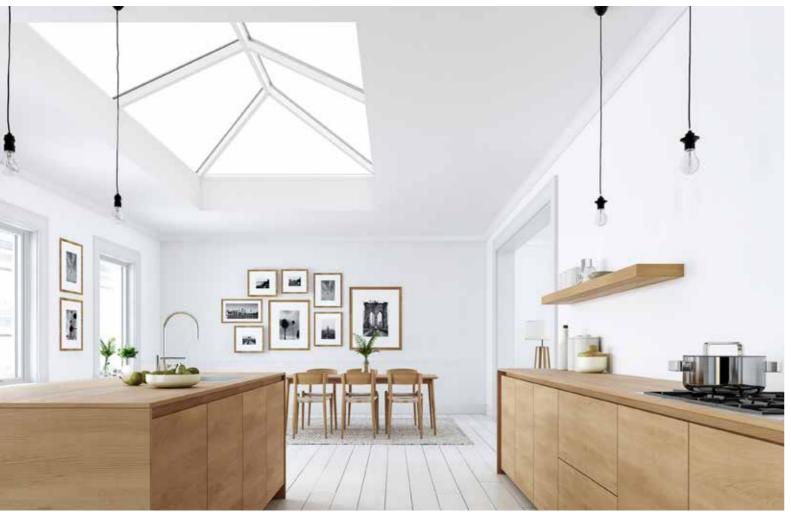




Anodised

SHEERLINE LANTERN









SUSTAINABLE, STYLISH AND SECURE ROOF LANTERN



Sheerline Roof Lantern is a warmer, slimmer and much more secure roof lantern.

Thermlock® multi-chamber thermal technology helps keep heating bills low, while deep internal bars create a strong structure for spans up to 3.2 x 6m without tie bars.

Ultra-low line aesthetics give a stylish architectural appearance, enhanced with hard wearing powder-coated aluminium inside and out.

KEY FEATURES AND BENEFITS

- Thermalock multi-chamber technology for thermal efficiency
- Ultra strong structure spans up to 3.2 x 6m without tie bars
- · Ultra low line aesthetics for architectural styling
- · Hardwearing powder coating inside and out
- Designed for security
- High security anti-tamper screws, anti-tamper glazing, security tape and glass lock
- Secure ridge end
- · Laminate glass upgrade option
- U-value of 1.0W/(m2K) with 28mm glazing*

- Maximum size of 2.4 x 6m at 25 degree pitch
- Weather rated for the whole of the UK
- · Made with Welsh mined aluminium
- Designed to minimise waste
- Integrated LED lighting channel

Lantern Colours







Pure White 9010 Matt

Anthracite Jet
Grey Black
7016 Matt 9005 Matt

Option of choosing a different colour inside.

uPVC SKYPODS



Why choose Skypod

- Designed for superior performance
- ✓ A choice of frame and glass colours
- Cheaper than aluminium alternatives
- ✓ 10-year guarantee
- U-values as low as 1.0
- Self-cleaning, temperature controlled glass included as standard
- 20° or 35° fixed pitch



A BRIGHT ADDITION TO YOUR HOME







Imagine creating a stylish new living space that's flooded with natural light

Imagine an inspiring contemporary design feature that will not only enhance your lifestyle but add value to your home too.

Some would call it the 'wow' factor. We call it Skypod.

When it comes to design, Skypod is a breath of fresh air. Without any crestings or finials on the roof, you get clean lines and lots of natural light. It also increases the height of your room too. There's plenty of ways you can customise your ceiling windows to fit the look and feel you want for your home. You can choose between two bar or three bar gable pitched styles, plus a range of external frame colours. You can also choose clear, blue, bronze or neutral double-glazed glass.

SKYPOD Colour Collection













GALLERY COMPOSITE DOOR COLLECTION

GAJLERY⁴⁴

COMPOSITE DOORS

Our Composite Door Collection is a complete range of thermally efficient composite doors manufactured to the highest quality standards.

Choose from 3 ranges; Traditional or Contemporary grained styles, or the new smooth Urban door which replicates aluminium styling.

We also offer doors with toplights and sidelights when required in either a matching composite side panel or glass options.





MAKE AN ENTRANCE

Let your door really make an entrance by selecting stylish accessories. Handles can be fitted in either modern handle positions or choose a more traditional door pull fitted centrally together with the heritage lock position.

Stunning glazing options allow you to flood your hallway with light, compliment the colour of the door with coloured glass, or maintain your privacy by choosing a solid door panel.

No need to worry about heat loss either as our doors are well insulated and we only use the most energy efficient glass.









NEW URBAN DOORS





URBAN VILAMOURA (CARRIBBEAN BLUE) SHORT HANDLE + HERITAGE LOCK



URBAN SEMINOLE 4 (BLACK) LONG HANDLE + STANDARD LOCK



URBAN AUGUSTA (CLOTTED CREAM) MEDIUM HANDLE + STANDARD LOCK



URBAN COLOUR MATCHED GLAZING CASSETTE





URBAN AUGUSTA LONG (CITRINE)
REFLECTIONS GLAZING + MEDIUM HANDLE AND HERITAGE LOCK

GALLERY COMPOSITE DOOR COLLECTION

GAJLERY⁴⁴

STANDARD COLOUR COLLECTION













































































ULTION

Home Defence System



If an intruder snaps Ultion and breaks into your home we'll pay you £2000





How many times have you thought ... have I locked my door?

We've all been there! With Kubu you'll never have to worry if your door is unlocked again.

Kubu uses smart and simple technology to monitor your lock in real time. You'll be able to check the status of your door no matter where you are, at any time of the day or night, right from the Kubu app on your phone.

ALL OUR DOORS ARE EQUIPPED FOR KUBU SMART - SENSOR TECHNOLOGY.

Simply visit www.kubu-home.com once your door is fitted, and you will never have to worry about whether you remembered to lock your door again.

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With Kubu say goodbye to uncertainty and hello to peace-of-mind.



Be sure it's secure

APEER COMPOSITE DOORS





The Apeer Composite Door brings warmth, comfort, style and security right to your doorstep.

Using the latest in composite technology, this range of elegant, high performance door will give your home and family all the style and protection you need with very little maintenance.

You have a great choice of styles for your Apeer door.

Match your favourite door and colour to our handmade glass panels. Our in-house design team can create each decorative glazed unit specifically to suit your door using a choice of bevels, coloured film and lead, resin lead, sand blasting and fused tile.

So what is composite, and what makes it the right choice for you?

Composite doors add beauty to function. Not only do they look great, they also provide the strength and quality your family needs. And because they're designed to be extremely low-maintenance. they will save you money and hassle in the future.

It's easy to take an Apeer door for granted because it stays looking great year after year without any assistance from you. All your door needs is an occasional wipe with a cloth once in a while to keep it looking pristine year after year.

Your Apeer Composite Door saves you money in other ways too. It will improve the energy efficiency of your home, because it's made with especially durable materials including GAP and polyurethane foam reinforced with steel that won't warp or deteriorate - meaning your heat stays in your home and your money stays in your pocket.





SUSTAINABLE SOLUTIONS FOR YOUR HOME

uPVC: The Sustainable Choice and Recycled in the UK

For many years, uPVC windows and doors have been recognised as the durable, low maintenance and energy efficient option. Now, thanks to recent advances in recycling, uPVC windows and doors are the first choice material for sustainability too. uPVC can be recycled as often as 10 times which means that choosing to buy your uPVC windows and doors from us is not only good for your home and pocket it is environmentally beneficial.

Aluminium: one of the Most Sustainable Materials

Our Sheerline aluminium windows, doors and lanterns are made from aluminium which is sourced in the UK and manufactured in Derbyshire in an energy efficient factory.

Sheerline products are also designed to minimise waste so that there is no unnecessary consumption of raw material. Production waste is also recycled.











A+ Rated for Sustainability

Much of our product range is rated A+ representing a genuine sustainable option. Not only because they help reduce CO2 omissions, but also because uPVC is a fully recyclable material. Each year, tens of thousands of tons of uPVC are recycled, minimising impact on landfill waste sites.

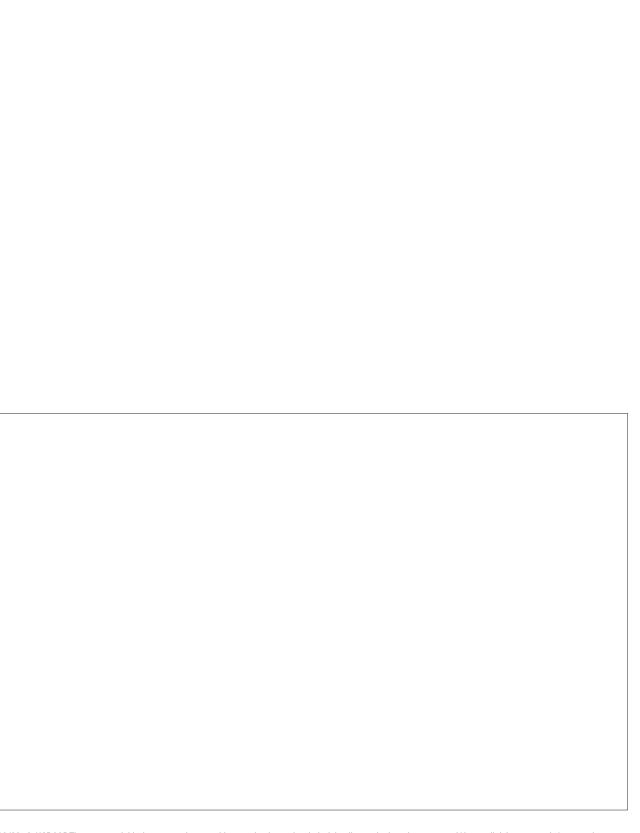
Reusable and Recyclable for Hundreds of Years

Recycled material can be used to manufacture brand new windows, for closed-loop material sustainability. Research has shown that 95% of post consumer or end-of-life uPVC windows can be recycled. uPVC recycling for doors and windows makes sense whether you're a homeowner – especially when non-biodegradable uPVC can be recycled up to 10 times. Wth the lifeline for a uPVC window or door being up to 35 years (BRE) and given they can be recycled up to 10 times this translates to 350 years of reuse with minimal impact on the environment.

The Future is Green

Companywide we have recycling targets in excess of 95% and we separate our waste streams (plastic / cardboard / aluminium) to ensures waste to landfill is minimised. In all of our factories and offices the energy consumption is monitored and we have installed LED/Lo energy lighting to create energy efficient plants. To ensure maximum delivery vehicle efficiency we have adopted careful route planning and are replacing all company cars with electric vehicles by the end of 2022.





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