

DESCRIPTION

Based on special phenolic alkyd resin and pure red lead as a rust-inhibitive pigment, Dyno Red Lead Primer is a quick-drying and very effective metal primer to be used under severe conditions and in aggressive environments.

PRODUCT FEATURES AND RECOMMENDED USES

It is widely used as a metal primer where maximum protection is required and regular repainting is not always possible, such as on the interior and exterior of steel vessels (except for parts underwater), bridges, towers, tanks, machinery, etc.

TECHNICAL DATA

Type	Phenolic Resin, Red Lead Pigment		
Color	Reddish Orange		
Texture	Sheen Matt		
Non-Volatile	52 – 56% by volume		
Coverage (Theoretical)	40 - 50 sq.m./Gallon		
Wet Film Thickness	75 - 95 microns		
Dry Film Thickness	40 - 50 microns		
Application	Brush, Roller or Spray		
Diluent	Dyno Thinner No.2		
Drying Time	Brush, Roller	5 – 10%	by volume
	Air Spray	10 – 20%	by volume
	Touch Dry	0.5 - 1	hour
	Hard Dry	6 - 8	hours
	Recoat Dry	6 - 8	hours

SURFACE PREPARATION

Make sure the surface to be painted is free from dirt, grease, any waxy contaminants, and loose or peeling paint. Rust or mill scale must be removed by mechanical means, power tools, or sandblasting so that the surface is sound for subsequent coating.

SUGGESTED COATING SYSTEMS

For Severe Environment

Dyno Red Lead Primer P-3250	2	Coats
Dyno High Gloss Enamel	2	Coats