World Headquarters

Millar, LLC

11950 N. Spectrum Blvd. Pearland, Texas 77047 USA

Phone: 832-667-7000 or 800-669-2343 (in the USA)

Fax: 713-714-8498 Email: info@millar.com Web site: millar.com

Millar Worldwide Distribution

Millar, LLC. has a network of Authorized Distributors in most countries around the world. For information on the Millar distributor in your country, please contact the Millar Customer Service Department at our headquarters in Houston, Texas.



Emergo Europe Westervoortsedijk 60 6827 AT Arnhem The Netherlands

Australian Sponsor

Emergo Australia Level 20 Tower II Darling Park 201 Sussex Street Sydney, NSW 2000 Australia

UK Responsible Person

Emergo Consulting (UK) Limited c/o Cr360 – UL International Compass House, Vision Park Histon Cambridge CB24 9BZ United Kingdom

For your convenience, Millar provides translated IFUs in other languages. Please visit our website at eifu.millar.com (go to 'Manuals and Guides') to sign up for an account and follow the registration process to access the IFUs in additional languages. Documents are in PDF format and require free Adobe Acrobat Reader software to view. System requirements for Adobe Acrobat Reader software are Windows operating system (Windows 8 or later) or macOS (v10.14 or later).





© 2025 Millar, LLC All rights reserved
Millar is a registered trademark of Millar, LLC
Products and company names used are the trademarks or trade names of their respective companies.
M.I. P/N: 004-1320 Rev. P



Making the improbable possible.

TEC Series Cables

Models, TEC-10D

Instructions for Use

Millar Limited Warranty

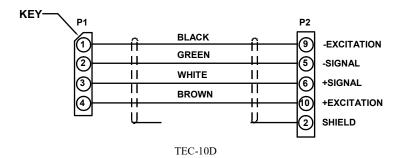
Millar, LLC (Millar) warrants all of its cables to be free from defects in workmanship and materials at the time of shipment to the original purchaser.

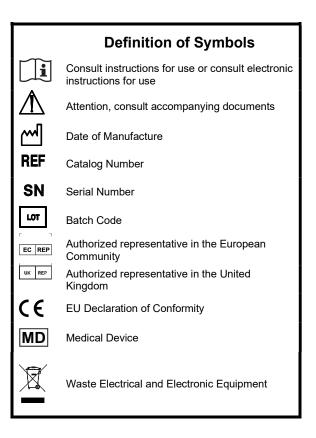
Millar hereby excludes all warranties not herein stated, whether express or implied by operation of law or course of dealing or trade usage or otherwise, including but not limited to any implied warranties of fitness or merchantability.

Since handling, storage, cleaning and sterilization of the product, as well as factors relating to patient diagnosis, treatment, catheterization procedures, and other matters beyond Millar's control, directly affect the product and the results obtained from its use, Millar shall not be liable for any incidental or consequential loss, damage, or expense arising directly or indirectly from the use of this product.

Specifications subject to change without notice.

Schematics





Device Description

The TEC series of cables are designed as an interface between Millar Mikro-Tip™ catheters, and Millar pressure control units Model TC-510. suffix "D" references catheters with a flat low profile connector.

Cleaning

Wipe the cable and connectors clean with a soft wet gauze or tissue. If extremely dirty, the cable may be soaked in a solution of Alconox® or other mild detergent.

CAUTION: DO NOT immerse the electrical connector.

Recommended Method of Sterilization for Extension Cables

CAUTION: DO NOT sterilize by autoclaving, radiation (gamma or e-beam), plasma, peroxide or formaldehyde vapor solutions.

Cables must be completely cleaned and dried before sterilization. Aeration may be performed at room temperature or in a heated aeration (max. 145 °F, 63 °C) cabinet. Cables should be placed in a breathable polyethylene pouch (e.g., 3M[™] Steri-Lok[™]).

The ETO sterilization parameters included below provide effective sterilization. Due to the variety of ETO sterilization equipment, final sterilization parameters should be selected and approved by each facility's processing department.

Ethylene Oxide Sterilization Cycle Parameters

Preheat phase: Starting Temperature 110 °F (43°C) minimum.

Duration 30 minutes

Initial Vacuum: 6.0 ± 0.5 inHgA $(20.3 \pm 1.7 \text{ kPa})$

Rate: $1.0 \pm 0.5 \text{ inHgA/min.} (3.4 \pm 1.7 \text{ kPa/min})$

Nitrogen Flush: 2 cycles

Nitrogen Addition to: $28.0 \pm 0.5 \text{ inHgA } (94.8 \pm 1.7 \text{ kPa})$

Rate: $1.4 \pm 0.5 \text{ inHgA/min.} (4.7 \pm 1.7 \text{ kPa/min.})$

Evacuation: $6.0 \pm 0.5 \text{ inHgA } (20.3 \pm 1.7 \text{ kPa})$

Rate: $1.0 \pm 0.5 \text{ inHgA/min.} (3.4 \pm 1.7 \text{ kPa/min})$

Conditioning

Humidification: $1.5 \pm 0.5 \text{ inHgA } (5.1 \pm 1.7 \text{ kPa})$

Steam Conditioning: 10 minutes

Humidity Dwell: 30 ± 5 min. at 7.5 ± 0.5 inHgA (25.4 ± 1.7 kPa)

Relative Humidity: 15-70% Ethylene Oxide Concentration: $500 \pm 50 \text{ mg/L}$

Dwell Pressure: $16.5 \pm 1.0 \text{ inHgA} (55.8 \pm 3.4 \text{ kPa})$

Dwell Time: 2 hours

Temperature: 110-130 °F (43-54 °C) Relative Humidity: 30-70% (35-44% nominal)

After Vacuum

Vacuum: $6.0 \pm 0.5 \text{ inHgA } (20.3 \pm 1.7 \text{ kPa})$

Rate: $1.0 \pm 0.5 \text{ inHgA/min.} (3.4 \pm 1.7 \text{ kPa/min})$

Vacuum Hold: 10 minutes

Gas Wash A: 4 cycles (minimum)

Release: 30.0 ± 0.5 inHgA. (101.6 ± 1.7 kPa)
Rate: 1.4 ± 0.5 inHgA/min. (4.7 ± 1.7 kPa/min)

Vacuum $6.0 \pm 0.5 \text{ inHgA } (20.3 \pm 1.7 \text{ kPa})$

Rate: $1.0 \pm 0.5 \text{ inHgA/min.} (3.4 \pm 1.7 \text{ kPa/min})$

Release (Filtered Air): $28.0 \pm 0.5 \text{ inHgA} (94.8 \pm 1.7 \text{ kPa})$

Rate: $2.0 \pm 0.5 \text{ inHgA/min.} (6.6 \pm 1.7 \text{ kPa/min})$

Aeration (Hot Cell)

Duration: At least 8 hours Temperature: $110 \pm 10 \,^{\circ}\text{F} (43 \pm 6 \,^{\circ}\text{C})$

CAUTION: Cables should not be used earlier than 5 days after sterilization.

Routine Inspection

Conductive liquid entering the cable connectors can cause erratic operation and possible corrosion of wires within the connectors. The connector pins should be routinely inspected for corrosion.